



STANTRON

DIVISION OF WYCO METAL PRODUCTS • AREA CODE 213-875-0800
P.O. BOX 9676 V. C.
6914 BECK AVENUE, NORTH HOLLYWOOD, CALIFORNIA, 91609
TWX 213-765-5405

DEAR SIR:

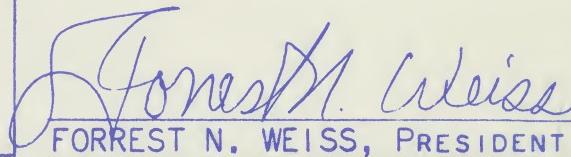
WE ARE PLEASED TO SUBMIT OUR NEW CATALOG #102 FOR YOUR INTEREST AND USAGE.

AT VARIOUS TIMES IN THE FUTURE WE SHALL BE REVISING OR ADDING NEW ITEMS TO THE CATALOG. AS A CONSEQUENCE, WE HAVE ESTABLISHED A "CONTROL NUMBER" FOR EACH CATALOG ISSUED. THIS CONTROL NUMBER WILL BE ASSIGNED TO YOU. AS REVISIONS AND/OR ADDITIONS TO THE CATALOG OCCUR, WE SHALL FORWARD THEM TO YOU.

PLEASE FILL OUT FORM #1, BELOW, COMPLETELY, (PRINT OR TYPE) AND MAIL IT TO STANTRON. (FORM #2 TO BE USED FOR CHANGE OF ADDRESS.)

IF YOU DESIRE ADDITIONAL INFORMATION OR SERVICE, PLEASE CONTACT OUR REPRESENTATIVE IN YOUR AREA (OR THE FACTORY DIRECT).
OUR REPRESENTATIVE IN YOUR AREA IS:

COMPONENTS FOR ELECTRONICS
P. O. BOX 176
MOUNTAIN LAKES, NEW JERSEY


FORREST N. WEISS, PRESIDENT

TEAR HERE

FORM #2

STANTRON CATALOG #102 CONTROL NO 02680
CHANGE OF ADDRESS DATE _____

NAME _____

DEPT. _____

COMPANY _____

ADDRESS _____

CITY _____

STATE _____

TELEPHONE _____

EXTENSION _____

POSITION: ENG. _____ DESIGN _____

STANDARDS _____ PURCH. _____

SECTION INDEX
CONTENT

-  . . . INTRODUCTION
-  . . . HOW TO ORDER
-  . . . BASIC FRAMES
-  . . . WEDGE-SHAPE FRAMES
-  . . . TURRET AND INSTRUMENT CABINET FRAMES
-  . . . DESK FRAMES AND WORK/WRITING TOPS
-  . . . DOORS—SIDES—19" AND 24" PANELS
-  . . . ACCESSORIES (Drawers, Slides, Blowers, Etc.)
-  . . . NEW ITEMS
 - A. Shadow Box/Square Corner Design
 - B. New Accessories
 - C. Color Ordering Information
-  . . . PRICE LIST



INTRODUCTION

When the Stantron Modular Electronic Housing System was first introduced to the Electronic Industries and allied industries a series of questions were asked, requiring answers that would completely describe its features. We have listed below, those questions and answers that best explain why the STANTRON® system is the ideal method for "packaging" electronic and related equipment.

I. WHAT IS THE STANTRON® MODULAR ELECTRONIC HOUSING SYSTEM?

It is the modular approach to "packaging":

1. Electronic Equipment
2. Instrumentation
3. Test Equipment
4. Automation Equipment
5. Sound Equipment
6. Communication Equipment
7. Recording Equipment

II. WHAT IS MEANT BY THE "MODULAR APPROACH TO HOUSING EQUIPMENT?"

The "modular approach to housing equipment" allows the user to develop his own "enclosure-package," by starting with the basic-frame module, and then creating the final, over-all-design, by selecting his requirements from a wide variety of doors, sides, panels, work/writing desks, etc.

III. WHY IS THE STANTRON LINE BEST SUITED FOR "PACKAGING PURPOSES?"

It combines all of the necessary functional characteristics such as ease of wiring and installation of equipment, mobility, loading capacity, structural strength and ruggedness with beauty in styling.

IV. WHAT ARE THE DESIGN FEATURES OF THE STANTRON® LINE?

The "STANTRON" line offers three design styles:

- A. The "ball-cornered" design
—or—
- B. The "square corner" design
—or—
- C. The "shadow-box/square corner" design

V. WHAT UNIQUE FEATURES DOES THE STANTRON® LINE HAVE?

- (1) The Basic frame consists of a four-sided corner post which develops a high degree of structural strength.

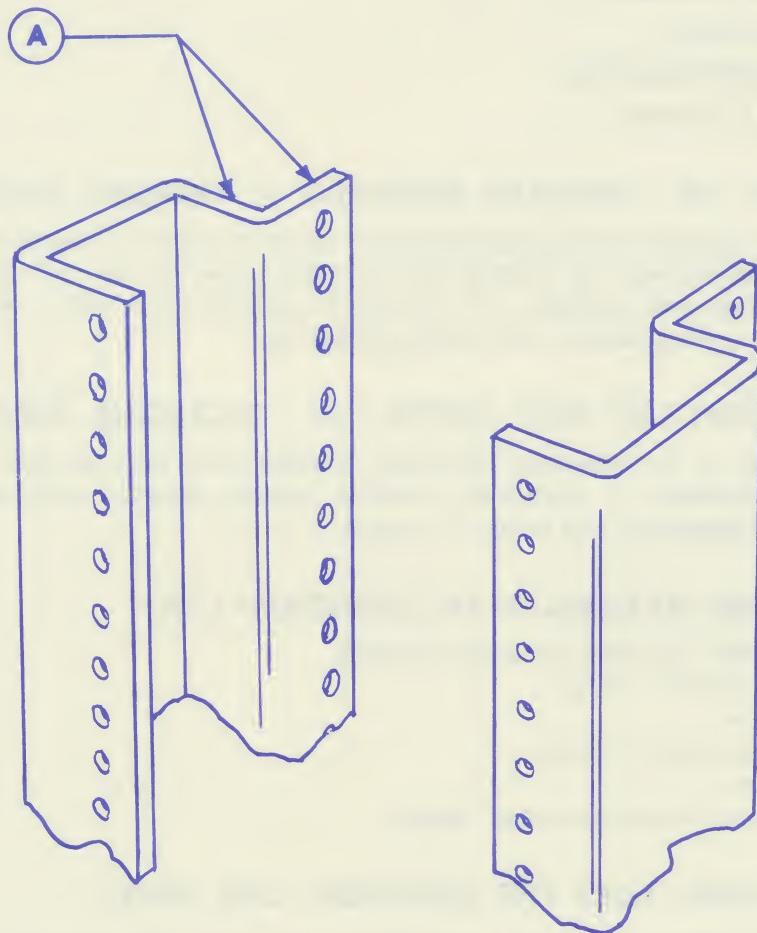


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- (2) The mounting holes in the panel mounting angles are **tapped**, (10-32 thread — WE and EIA spacing), a feature predominantly desired throughout industry for fastening strength and ease in mounting 19" or 24" wide rack panels.
- (3) Our heavy-duty panel mounting angles were designed, not only to accept 19" or 24" wide rack panels, but also to be used for **direct-mounting** of such accessories as chassis/equipment slides, sliding drawers, shelves, etc.

The drawing below points out the two members added to the "old-style" designed mounting angle. The arrow points to the member (A) that allows for direct-mounting accessories. This additional feature may, also, be used for wire or cable clamping, as well as customer-designed special brackets.



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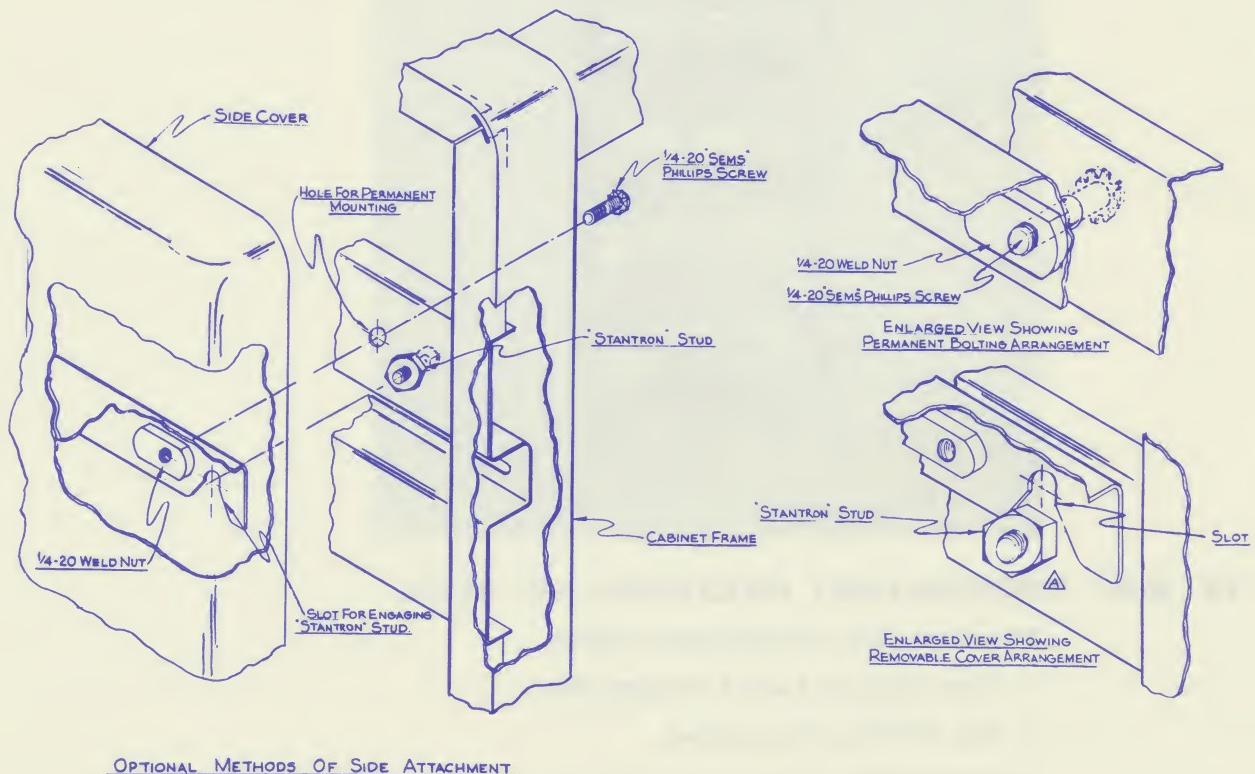
(4) Two pair of adjustable panel mounting angles are included with each basic (floor standing) frame, (one pair at both the front and back vertical panel space openings.) They are bolted to the STANTRON® UNI-CHANNEL cross-braces and can be adjusted to any depth within the cabinet frame, from front to back, as well as back to front, simply by loosening a $\frac{1}{4}$ -20 bolt. It is possible to move the mounting angle in increments as small as 1/64th of an inch, without removing it.

(5) The Side Panels have two optional methods of attachment:

(A) "Permanently" bolting, or

(B) Immediate removability

It is often necessary to service equipment from the side. The "immediate removability" feature was designed by STANTRON® to answer this particular problem. (See drawing below.) There is no additional cost for this feature.



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VIII. WHAT TYPES OF MATERIALS ARE USED?

- (1) Basic-frames: 14 gauge prime steel
- (2) Sides, doors, panels: 16 gauge prime steel
- (3) Panel mounting angles: 11 gauge prime steel

IX. WHAT MANUFACTURING PROCESSES ARE USED?

All STANTRON® frames are assembled by "Heliarc" welding (Heliarc is a trademark of the Linde Air Products Co.) and electronically controlled spot welding.

X. WHAT KIND OF DELIVERY SCHEDULE DOES STANTRON OFFER?

After receipt of order, STANTRON®, normally, ships within two to four weeks.

In recapping the foregoing, it is our belief that we may state:
"THE STANTRON® MODULAR ELECTRONIC HOUSING SYSTEM OFFERS THE ULTIMATE IN CUSTOM-APPEARANCE ENCLOSURES WITH A PRICING SCHEDULE BASED ON QUANTITY-PRODUCTION."

GUARANTEE

ALL STANTRON® PRODUCTS ARE GUARANTEED FOR A PERIOD OF ONE YEAR FROM DATE OF PURCHASE AGAINST DEFECTIVE MATERIAL OR WORKMANSHIP.



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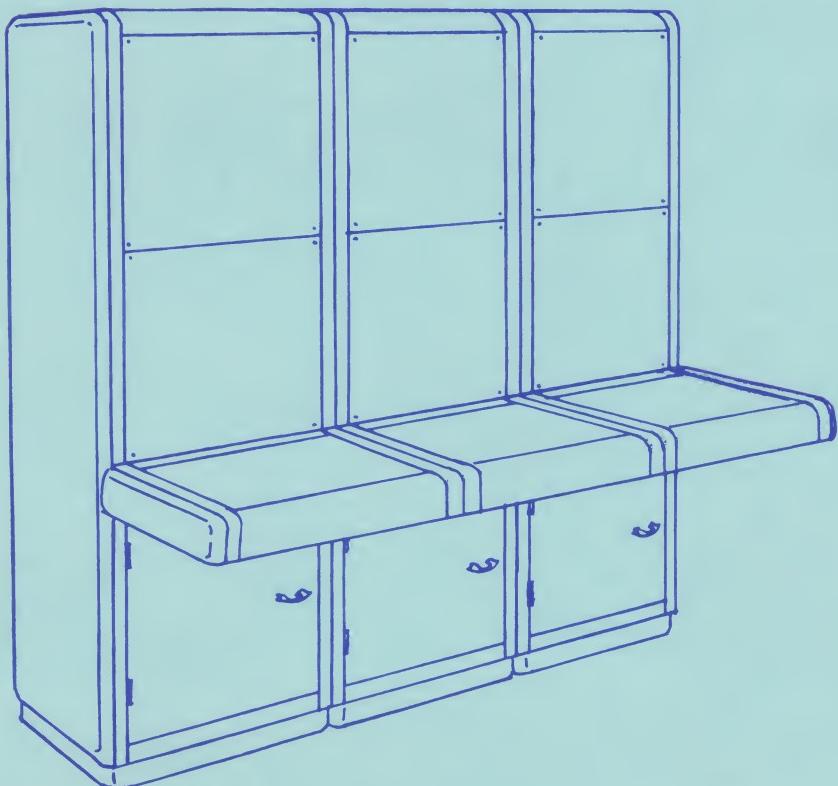
DIVISION OF WYCO METAL PRODUCTS, NORTH HOLLYWOOD, CALIF.

2

HOW TO ORDER

HOW TO ORDER

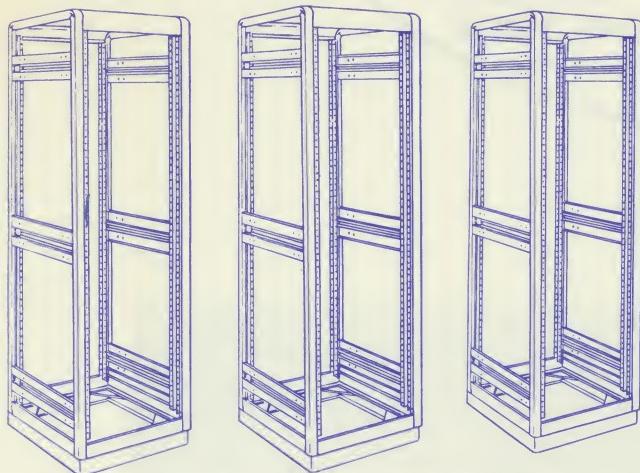
AS AN EXAMPLE
TO DEVELOP THIS
TYPE OF
CONSOLE ASSEMBLY



FOLLOW THIS PROCEDURE

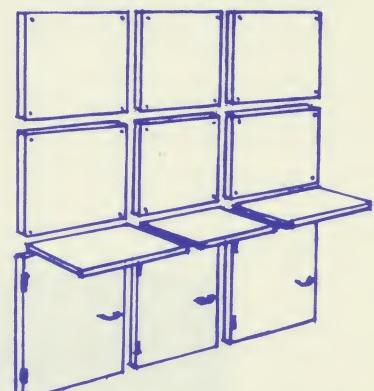
HOW TO ORDER

STEP #1: CHOOSE YOUR BASIC FRAME



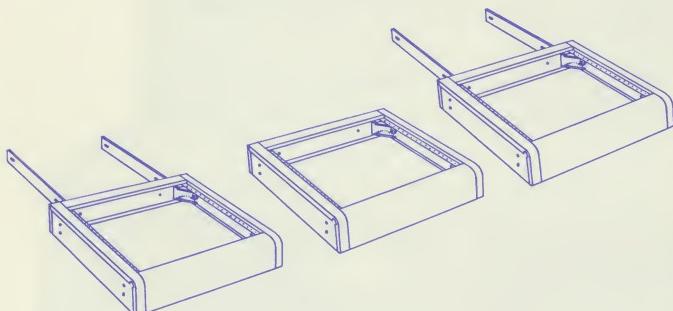
EXAMPLE: 3 (F200-61-22) BASIC FRAME

STEP #4: SELECT YOUR TOP PANEL; FRONT PANELS, DESK PANELS AND FRONT FLUSH DOORS



EXAMPLE: 3 (P17) TOP PANEL 3 (P14T) TEXTOLITE
3 (P15) FRONT PANEL DESK PANEL
3 (P21) FRONT PANEL 3 (DF21-LH) FLUSH DOOR

STEP #2: CHOOSE YOUR DESK FRAME



EXAMPLE: 2 (F700-18-22) DESK FRAME
1 (F700-18) DESK FRAME

FINAL ASSEMBLY



STEP #3: SELECT YOUR SIDES AND DOORS



EXAMPLE: 2 (S200-61-22) BALL-CORNERNED SIDES
2 (S700-18) DESK FRAME SIDES
3 (D200-61-LH) FACE-MOUNTED DOORS, PLAIN, LEFT-HAND

THE ABOVE IS, ONLY, ONE OF THE MANY TYPES OF ASSEMBLIES THAT MAY BE DEVELOPED BY USING THE STANTRON MODULAR ELECTRONIC HOUSING SYSTEM.

BY TAKING ADVANTAGE OF THE LARGE VARIETY OF FRAMES AND ACCESSORIES, YOU CAN CREATE THE "PACKAGE" THAT BEST SUITS YOUR REQUIREMENT.

NOTE: FOR YOUR CONVENIENCE, WE ASSEMBLE ALL ACCESSORIES TO THE FRAME. THEREFORE WHEN PLACING AN ORDER, PLEASE SUBMIT A SKETCH OR DRAWING, INDICATING LOCATION OF DOORS (LH OR RH), SIDES, DESK FRAMES, PANELS, DRAWERS, ETC.

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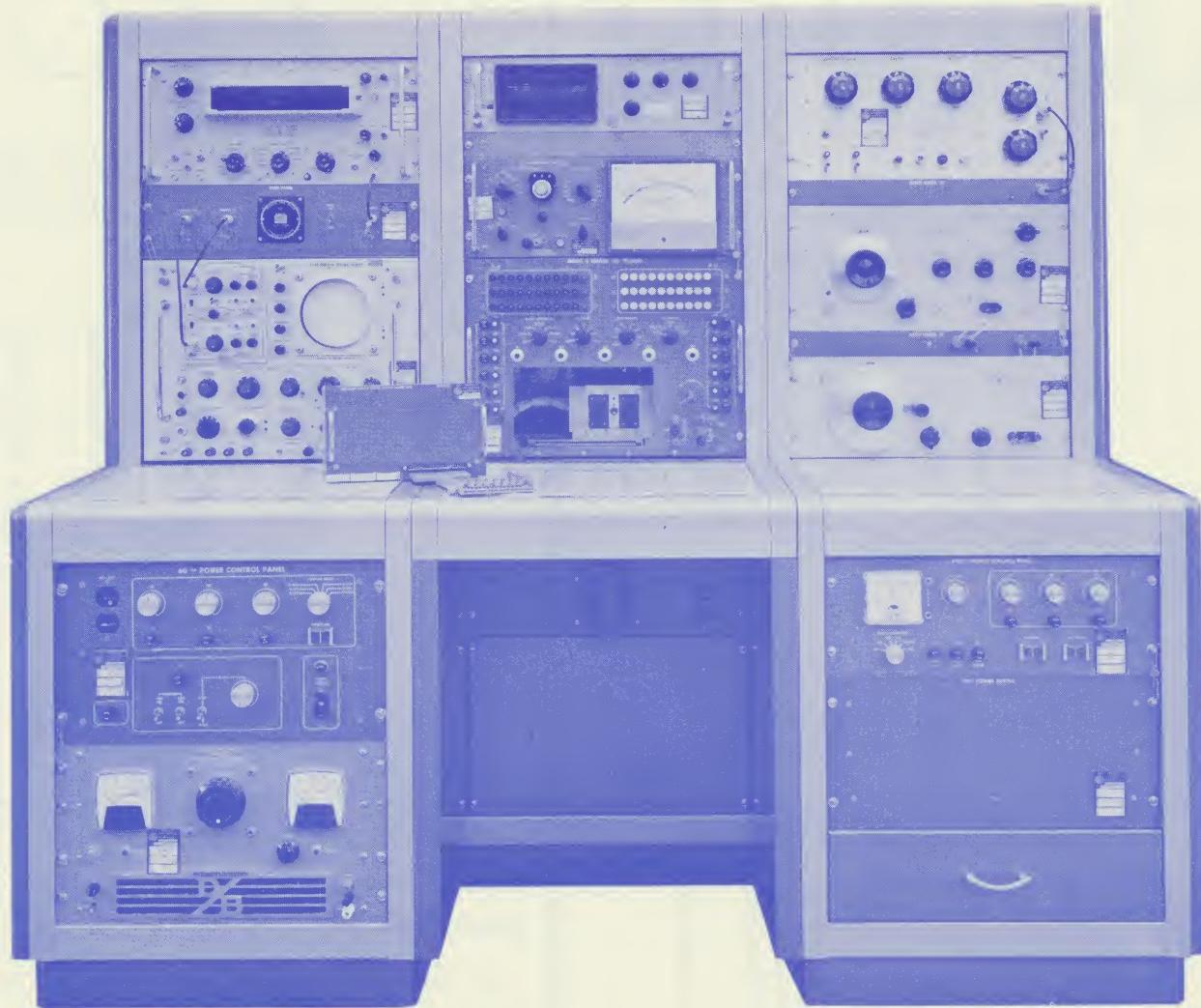


PHOTO COURTESY OF AUTONETICS
a division of North American Aviation, Inc.

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 BASIC FRAMES



SECTION 3

INDEX

BASIC FRAMES

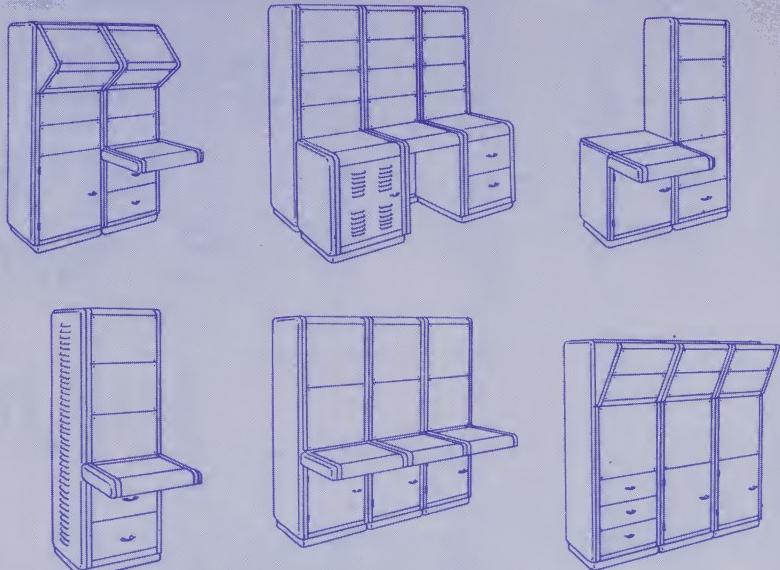
TYPE OF FRAME	PAGE
VERTICAL	2
VERTICAL	4
10½" SLOPING FRONT	6
17½" SLOPING FRONT	8
DESK HEIGHT (29½")	10
COUNTER HEIGHT (36½")	12
DESK HEIGHT PROJECTED TOP	14
COUNTER HEIGHT PROJECTED TOP	16

VERTICAL RACK CABINET FRAMES

19" WIDE PANEL SPACE—22 $\frac{1}{8}$ " AND 25 $\frac{5}{8}$ " DEEP



EXAMPLES OF ASSEMBLIES USING THE
VERTICAL FRAME WITH OTHER STANTRON PRODUCTS



DESCRIPTION

- A. Material:
 - 1. Frame-corner post: 14 ga. steel
 - 2. Mouldings and braces: 16 ga. steel
 - 3. Panel mounting angles: 11 ga. steel
- B. Manufacturing/assembly procedure:
 - 1. "Heli-arc" method of welding.
 - 2. Electronically-controlled spot-welding.
- C. Design-features:
 - 1. "Four-sided" frame-corner posts.
 - 2. 19" wide panel space (for standard 19" formed or flat panels) available at front, rear and top.
 - 3. Panel mounting hole spacing: EIA and WE.
 - 4. Panel mounting holes TAPPED 10-32 thread.
 - 5. May be bolted together in any quantity for multiple installation or developing console assemblies.
- D. Panel mounting angles:
 - 1. Two pair provided, one pair at front, one pair at rear.
 - 2. May be positioned to any depth from front to back or back to front by loosening the bolt that holds them to the STANTRON "UNICHANNEL."
- E. Frame bottom opening may be enclosed with standard 19" wide plain, perforated or louvered panels.
- F. Pontoon base features:
 - 1. Bolted to cabinet bottom
 - 2. Will accept casters (catalog #C1100, load capacity 800 lbs. per set of four; casters are recessed.)
 - 3. Has provisions for bolting to floor.
- G. Enclosure accessories:
 - 1. Side panels: section
 - 2. Doors: section
 - 3. 19" panels: section } 7
- H. Other accessories, such as drawers, work/writing surfaces, etc., are available and described in other sections within this catalog.

ORDERING CHART

STANTRON #	VERTICAL PANEL SPACE FRONT & BACK	PANEL SPACE WIDTH	TOP AND BOTTOM PANEL SPACE	O.D. DEPTH OF FRAME	** OVER-ALL WIDTH	* OVER-ALL HEIGHT	†VERTICAL PANEL SPACE ABOVE DESK HEIGHT SURFACE	‡VERTICAL PANEL SPACE ABOVE COUNTER HEIGHT SURFACE
F200-43-22	43 $\frac{3}{4}$ "	19"	19" x 17 $\frac{1}{2}$ "	22 $\frac{1}{8}$ "	22 $\frac{5}{32}$ "	52 $\frac{1}{4}$ "	19 $\frac{1}{4}$ "	12 $\frac{1}{4}$ "
F200-52-22	52 $\frac{1}{2}$ "	19"	19" x 17 $\frac{1}{2}$ "	22 $\frac{1}{8}$ "	22 $\frac{5}{32}$ "	61"	28"	21"
F200-61-22	61 $\frac{1}{4}$ "	19"	19" x 17 $\frac{1}{2}$ "	22 $\frac{1}{8}$ "	22 $\frac{5}{32}$ "	69 $\frac{3}{4}$ "	36 $\frac{3}{4}$ "	29 $\frac{3}{4}$ "
F200-70-22	70"	19"	19" x 17 $\frac{1}{2}$ "	22 $\frac{1}{8}$ "	22 $\frac{5}{32}$ "	78 $\frac{1}{2}$ "	45 $\frac{1}{2}$ "	38 $\frac{1}{2}$ "
F200-78-22	78 $\frac{3}{4}$ "	19"	19" x 17 $\frac{1}{2}$ "	22 $\frac{1}{8}$ "	22 $\frac{5}{32}$ "	87 $\frac{1}{4}$ "	54 $\frac{1}{4}$ "	47 $\frac{1}{4}$ "
F200-43-25	43 $\frac{3}{4}$ "	19"	19" x 21"	25 $\frac{5}{8}$ "	22 $\frac{5}{32}$ "	52 $\frac{1}{4}$ "	19 $\frac{1}{4}$ "	12 $\frac{1}{4}$ "
F200-52-25	52 $\frac{1}{2}$ "	19"	19" x 21"	25 $\frac{5}{8}$ "	22 $\frac{5}{32}$ "	61"	28"	21"
F200-61-25	61 $\frac{1}{4}$ "	19"	19" x 21"	25 $\frac{5}{8}$ "	22 $\frac{5}{32}$ "	69 $\frac{3}{4}$ "	36 $\frac{3}{4}$ "	29 $\frac{3}{4}$ "
F200-70-25	70"	19"	19" x 21"	25 $\frac{5}{8}$ "	22 $\frac{5}{32}$ "	78 $\frac{1}{2}$ "	45 $\frac{1}{2}$ "	38 $\frac{1}{2}$ "
F200-78-25	78 $\frac{3}{4}$ "	19"	19" x 21"	25 $\frac{5}{8}$ "	22 $\frac{5}{32}$ "	87 $\frac{1}{4}$ "	54 $\frac{1}{4}$ "	47 $\frac{1}{4}$ "

*When using casters (recessed within pontoon base), add $\frac{1}{2}$ " to height.

**Add 1-3/16" for each ball-cornered side used in assembly.

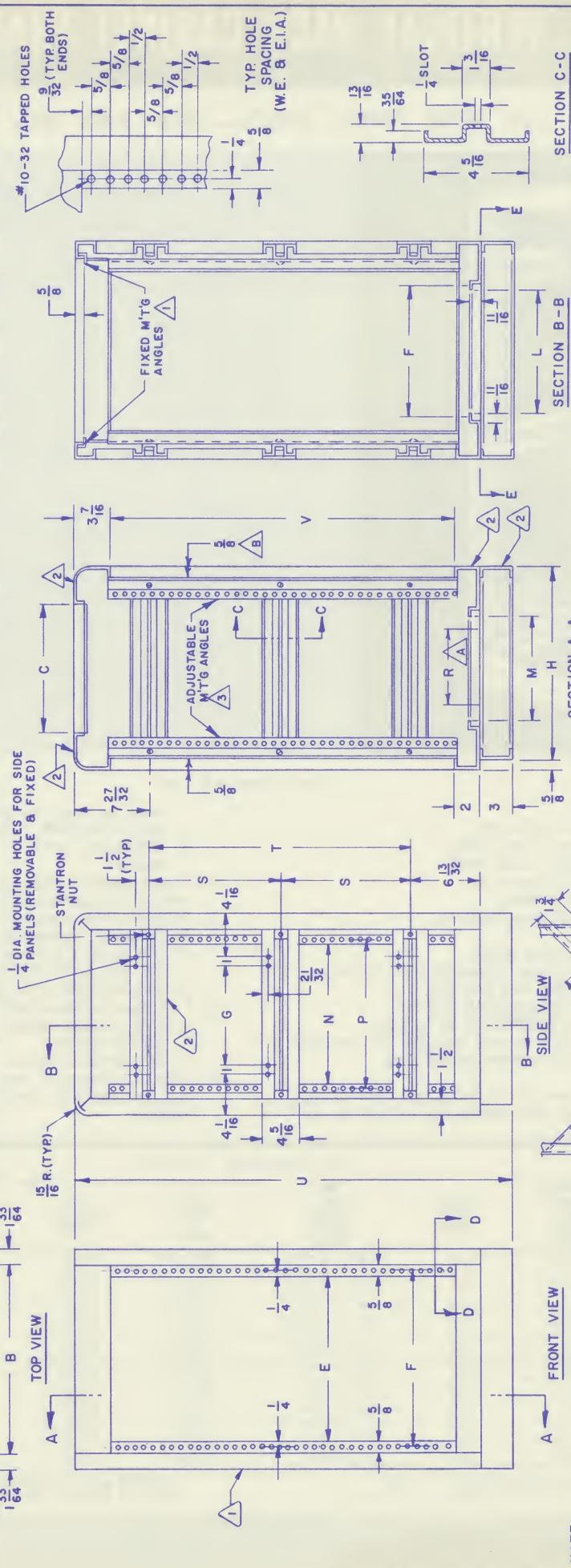
†Available space when placing F100 frames or work/writing tops at 29 $\frac{1}{2}$ " height.

‡Available space when placing F1500 frames or work/writing tops at 36 $\frac{1}{2}$ " height.

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CAT. NO.	A	B	C	D	E	F	G	H	J	K	L	M	N	P	R	S	T	U	V
F200-43-22	22 5/32	19 1/8	17 9/16	22 1/8	17 7/8	18 3/8	12	21 1/2	18	20 3/8	17 7/8	6 5/16	14 5/8	15 1/8	15 3/8	17 1/2	35	52 1/4	
F200-52-22	22 5/32	19 1/8	17 9/16	22 1/8	17 7/8	18 3/8	12	21 1/2	18	20 3/8	17 7/8	6 5/16	14 5/8	15 1/8	15 3/4	21 7/8	43 3/4	61 1/2	
F200-61-22	22 5/32	19 1/8	17 9/16	22 1/8	17 7/8	18 3/8	12	21 1/2	18	20 3/8	17 7/8	6 5/16	14 5/8	15 1/8	15 3/4	26 1/4	52 1/2	69 3/4	
F200-70-22	22 5/32	19 1/8	17 9/16	22 1/8	17 7/8	18 3/8	12	21 1/2	18	20 3/8	17 7/8	6 5/16	14 5/8	15 1/8	15 3/4	30 5/8	61 1/4	78 1/2	
F200-78-22	22 5/32	19 1/8	17 9/16	22 1/8	17 7/8	18 3/8	12	21 1/2	18	20 3/8	17 7/8	6 5/16	14 5/8	15 1/8	15 3/4	35	70	87 1/4	
F200-43-25	22 5/32	19 1/8	21 1/16	25 5/8	17 7/8	18 3/8	15 1/2	25	18	20 3/8	17 7/8	19 3/16	18 1/8	18 5/8	19 1/4	17 1/2	35	52 1/4	
F200-52-25	22 5/32	19 1/8	21 1/16	25 5/8	17 7/8	18 3/8	15 1/2	25	18	20 3/8	17 7/8	19 3/16	18 1/8	18 5/8	19 1/4	21 7/8	43 3/4	61 1/2	
F200-61-25	22 5/32	19 1/8	21 1/16	25 5/8	17 7/8	18 3/8	15 1/2	25	18	20 3/8	17 7/8	19 3/16	18 1/8	18 5/8	19 1/4	26 1/4	52 1/2	69 3/4	
F200-70-25	22 5/32	19 1/8	21 1/16	25 5/8	17 7/8	18 3/8	15 1/2	25	18	20 3/8	17 7/8	19 3/16	18 1/8	18 5/8	19 1/4	30 5/8	61 1/4	78 1/2	
F200-78-25	22 5/32	19 1/8	21 1/16	25 5/8	17 7/8	18 3/8	15 1/2	25	18	20 3/8	17 7/8	19 3/16	18 1/8	18 5/8	19 1/4	35	70	87 1/4	



NOTE:

- I. MATERIAL : ▲ 14 GA. C.R.S.
▲ 16 GA. C.R.S.
▲ II GA. H.R.P.
▲ MIL # 6889A PR
c/ FRAME: STAN TRO
d/ PONTOON BASE B

2. FINISH
a// VAPOR DEGREASER

THIẾT
KẾ

STANTRON® DIVISION OF WYCCO METAL PRODUCTS
16914 BECK AVE., NORTH HOLLYWOOD, CALIFORNIA 91314

ITEM:	VERTICAL CABINET	RACK
CATALOG NUMBER:	F200 SERIES	

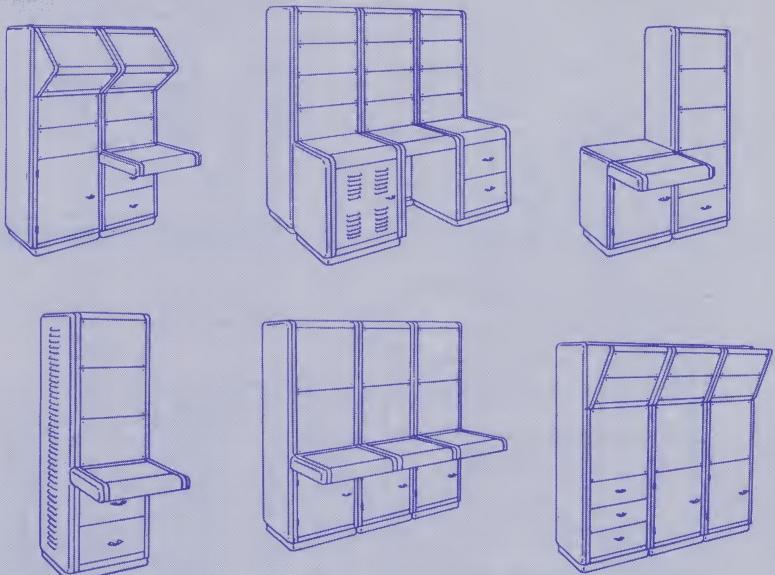
OPTION SCALE: NONE

VERTICAL RACK CABINET FRAMES

24" WIDE PANEL SPACE—22 $\frac{1}{8}$ " AND 25 $\frac{5}{8}$ " DEEP



EXAMPLES OF ASSEMBLIES USING THE VERTICAL FRAME WITH OTHER STANTRON PRODUCTS



DESCRIPTION

- A. Material:
 - 1. Frame-corner post: 14 ga. steel
 - 2. Mouldings and braces: 16 ga. steel
 - 3. Panel mounting angles: 11 ga. steel
- B. Manufacturing/assembly procedure:
 - 1. "Heli-arc" method of welding.
 - 2. Electronically-controlled spot-welding.
- C. Design-features:
 - 1. "Four-sided" frame-corner posts.
 - 2. 24" wide panel space (for standard 24" formed or flat panels) available at front, rear and top.
 - 3. Panel mounting hole spacing: EIA and WE.
 - 4. Panel mounting holes TAPPED 10-32 thread.
 - 5. May be bolted together in any quantity for multiple installation or developing console assemblies.
- D. Panel mounting angles:
 - 1. Two pair provided, one pair at front, one pair at rear.
 - 2. May be positioned to any depth from front to back or back to front by loosening the bolt that holds them to the STANTRON "UNICHANNEL."
- E. Additional pairs of panel mounting angles may be purchased.
- F. Frame bottom opening may be enclosed with standard 24" wide plain, perforated or louvered panels.
- G. Pontoon base features:
 - 1. Bolted to cabinet bottom
 - 2. Will accept casters (catalog #C1100, load capacity 800 lbs. per set of four; casters are recessed.)
 - 3. Has provisions for bolting to floor.
- H. Enclosure accessories:
 - 1. Side panels: section
 - 2. Doors: section
 - 3. 24" panels: section } 7
- I. Other accessories, such as drawers, work/writing surfaces, etc., are available and described in other sections within this catalog.

ORDERING CHART

STANTRON #	VERTICAL PANEL SPACE FRONT & BACK	PANEL SPACE WIDTH	TOP AND BOTTOM PANEL SPACE	O.D. DEPTH OF FRAME	** OVER-ALL WIDTH	* OVER-ALL HEIGHT	†VERTICAL PANEL SPACE ABOVE DESK HEIGHT SURFACE	‡VERTICAL PANEL SPACE ABOVE COUNTER HEIGHT SURFACE
F224-43-22	43 $\frac{3}{4}$ "	24"	24" x 17 $\frac{1}{2}$ "	22 $\frac{1}{8}$ "	27 $\frac{5}{32}$ "	52 $\frac{1}{4}$ "	19 $\frac{1}{4}$ "	12 $\frac{1}{4}$ "
F224-52-22	52 $\frac{1}{2}$ "	24"	24" x 17 $\frac{1}{2}$ "	22 $\frac{1}{8}$ "	27 $\frac{5}{32}$ "	61"	28"	21"
F224-61-22	61 $\frac{1}{4}$ "	24"	24" x 17 $\frac{1}{2}$ "	22 $\frac{1}{8}$ "	27 $\frac{5}{32}$ "	69 $\frac{3}{4}$ "	36 $\frac{3}{4}$ "	29 $\frac{3}{4}$ "
F224-70-22	70"	24"	24" x 17 $\frac{1}{2}$ "	22 $\frac{1}{8}$ "	27 $\frac{5}{32}$ "	78 $\frac{1}{2}$ "	45 $\frac{1}{2}$ "	38 $\frac{1}{2}$ "
F224-78-22	78 $\frac{3}{4}$ "	24"	24" x 17 $\frac{1}{2}$ "	22 $\frac{1}{8}$ "	27 $\frac{5}{32}$ "	87 $\frac{1}{4}$ "	54 $\frac{1}{4}$ "	47 $\frac{1}{4}$ "
F224-43-25	43 $\frac{3}{4}$ "	24"	24" x 21"	25 $\frac{5}{8}$ "	27 $\frac{5}{32}$ "	52 $\frac{1}{4}$ "	19 $\frac{1}{4}$ "	12 $\frac{1}{4}$ "
F224-52-25	52 $\frac{1}{2}$ "	24"	24" x 21"	25 $\frac{5}{8}$ "	27 $\frac{5}{32}$ "	61"	28"	21"
F224-61-25	61 $\frac{1}{4}$ "	24"	24" x 21"	25 $\frac{5}{8}$ "	27 $\frac{5}{32}$ "	69 $\frac{3}{4}$ "	36 $\frac{3}{4}$ "	29 $\frac{3}{4}$ "
F224-70-25	70"	24"	24" x 21"	25 $\frac{5}{8}$ "	27 $\frac{5}{32}$ "	78 $\frac{1}{2}$ "	45 $\frac{1}{2}$ "	38 $\frac{1}{2}$ "
F224-78-25	78 $\frac{3}{4}$ "	24"	24" x 21"	25 $\frac{5}{8}$ "	27 $\frac{5}{32}$ "	87 $\frac{1}{4}$ "	54 $\frac{1}{4}$ "	47 $\frac{1}{4}$ "

4

*When using casters (recessed within pontoon base), add $\frac{1}{2}$ " to height.

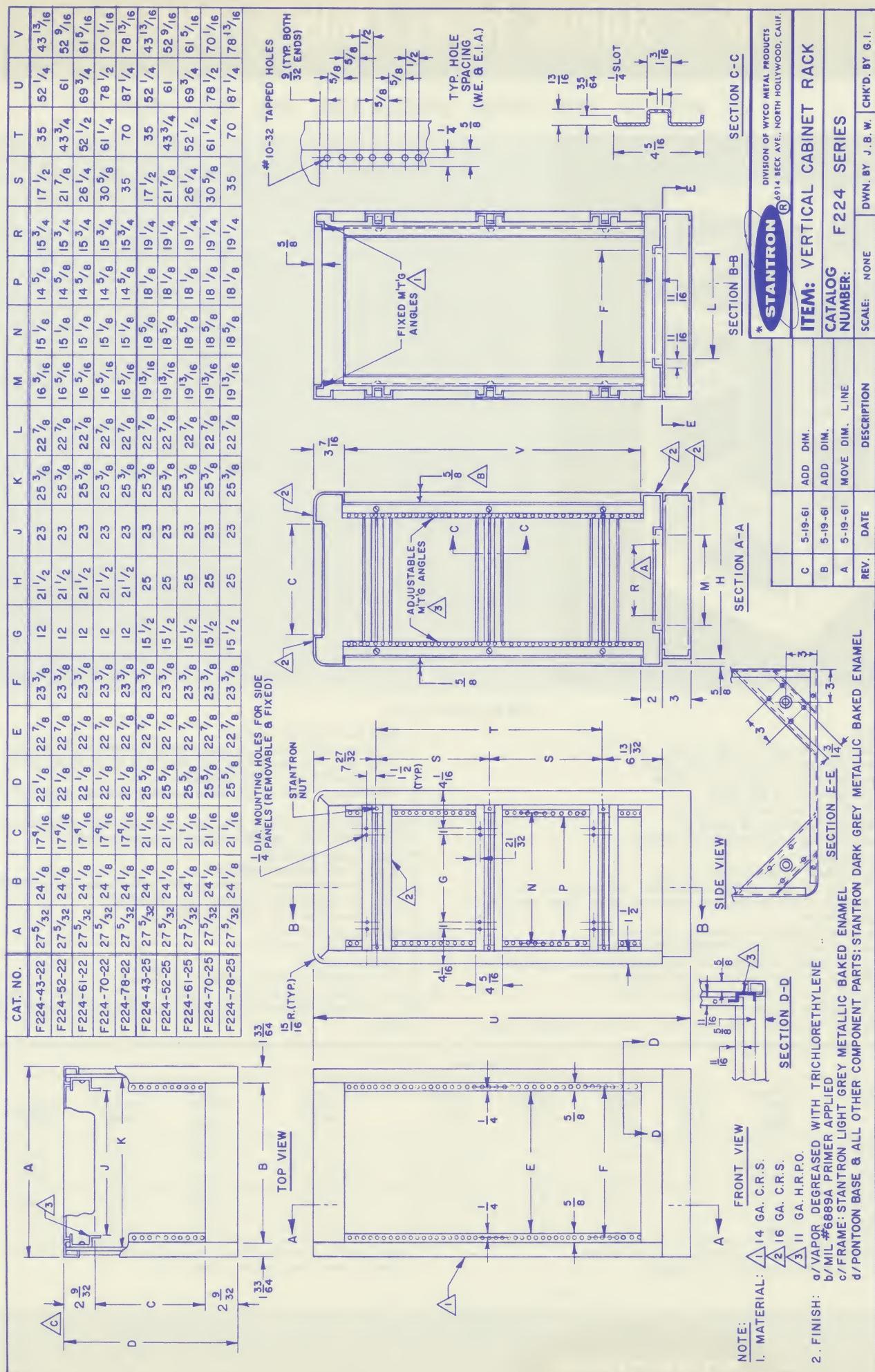
**Add 1 $\frac{3}{16}$ " for each ball-cornered side used in assembly.

†Available space when placing F100 frames or work/writing tops at 29 $\frac{1}{2}$ " height.

‡Available space when placing F1500 frames or work/writing tops at 36 $\frac{1}{2}$ " height.

STANTRON

DIVISION OF WYCO METAL PRODUCTS, NORTH HOLLYWOOD, CALIF.



* REGISTERED TRADEMARK

DIVISION OF WYCO METAL PRODUCTS
4914 BECK AVE., NORTH HOLLYWOOD, CALIF.

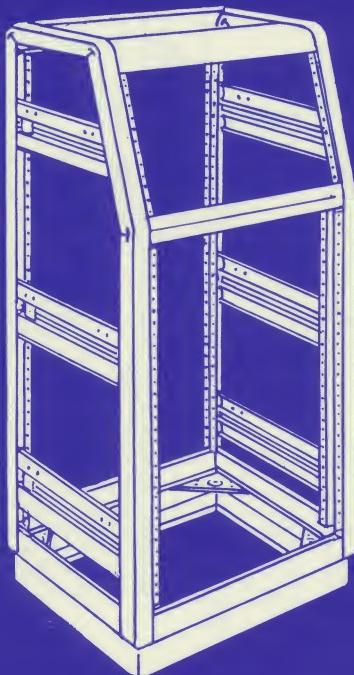
*** STANTRON**®

ITEM NUMBER:

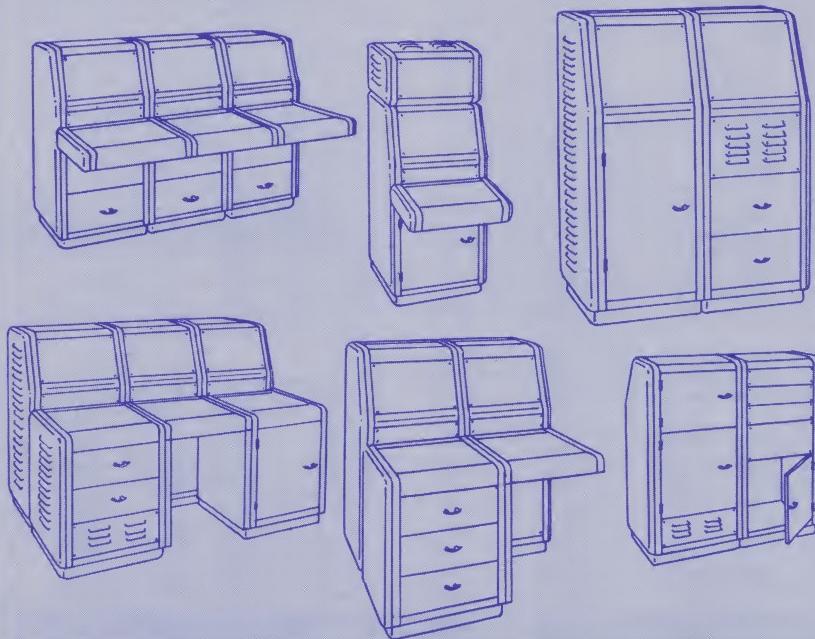
REV. DATE

10½" SLOPING FRONT CABINET FRAMES

19" AND 24" WIDE PANEL SPACE—18½" AND 22½" DEEP



EXAMPLES OF ASSEMBLIES USING THE 10½"
SLOPING FRONT FRAME WITH OTHER STANTRON PRODUCTS



DESCRIPTION

A. Material:

1. Frame-corner post: 14 ga. steel
2. Mouldings and braces: 16 ga. steel
3. Panel mounting angles in vertical
Panel spaces: 11 ga. steel

B. Manufacturing/assembly procedure:

1. "Heli-arc" method of welding.
2. Electronically-controlled spot-welding.

C. Design-features:

1. "Four-sided" frame-corner posts.
2. 19" wide or 24" panel space (for standard 19" or 24" formed or flat panels) available at front, rear, top and sloping front.
3. Panel mounting hole spacing: EIA and WE.
4. Panel mounting holes TAPPED 10-32 thread.
5. May be bolted together in any quantity for multiple installation or developing console assemblies.
6. Sloping front 19 degrees from vertical.

D. Panel mounting angles:

1. Two pair provided, one pair each at front vertical space

and rear vertical space.

2. May be positioned at any depth from front to back or back to front by loosening the bolt that holds them to the STANTRON "UNICHANNEL."
3. Additional pairs of panel mounting angles may be purchased.

E. Frame bottom opening may be enclosed with standard 19" or 24" wide, plain, perforated or louvered panels.

F. Pontoon base features:

1. Bolted to cabinet bottom.
2. Will accept casters (catalog #C1100, load capacity 800 lbs. per set of four; casters are recessed.)
3. Has provisions for bolting to floor.

G. Enclosure accessories:

1. Side panels: section
2. Doors: section
3. 19" and 24" panels: section

} 7

H. Other accessories, such as drawers, work/writing surfaces, etc., are available and described in other sections within this catalog.

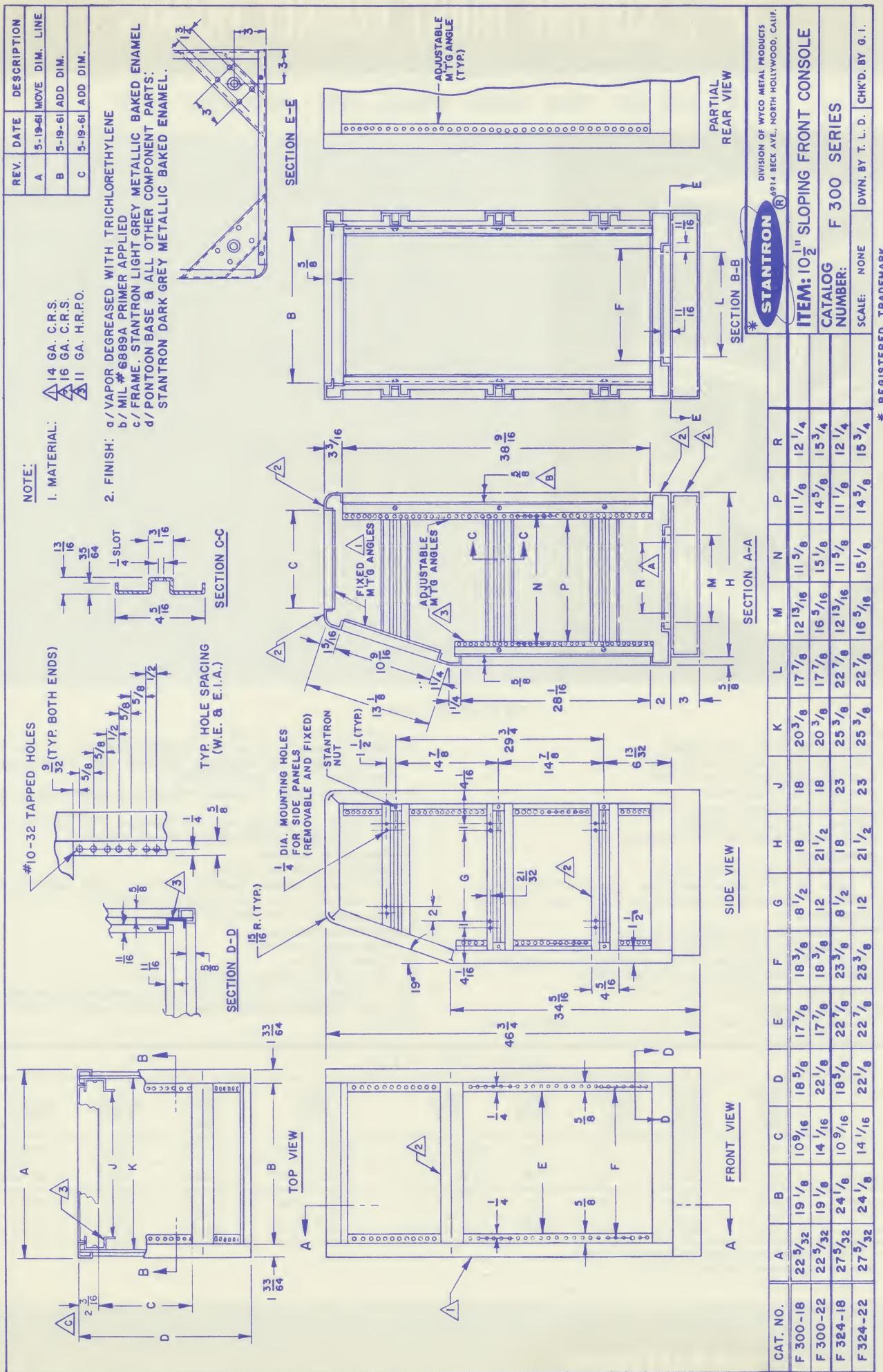
ORDERING CHART

STANTRON #	SLOPING FRONT PANEL SPACE	VERTICAL PANEL SPACE FRONT†	VERTICAL PANEL SPACE REAR	PANEL SPACE WIDTH	PANEL SPACE TOP	PANEL SPACE BOTTOM	O.D. DEPTH OF FRAME	** OVER-ALL WIDTH	* OVER-ALL HEIGHT
F300-18	10½"	28"	38½"	19"	10½" x 19"	14" x 19"	18½"	22½"	46¾"
F300-22	10½"	28"	38½"	19"	14" x 19"	17½" x 19"	22½"	22½"	46¾"
F324-18	10½"	28"	38½"	24"	10½" x 24"	14" x 24"	18½"	27½"	46¾"
F324-22	10½"	28"	38½"	24"	14" x 24"	17½" x 24"	22½"	27½"	46¾"

*When using casters (recessed within pontoon base), add ½" to height.

**Add 1-3/16" for each ball-cornered side used in assembly.

†There is 3½" of panel space available, when placing the F100 frame at the front or installing the work/writing surface at 29½" height.



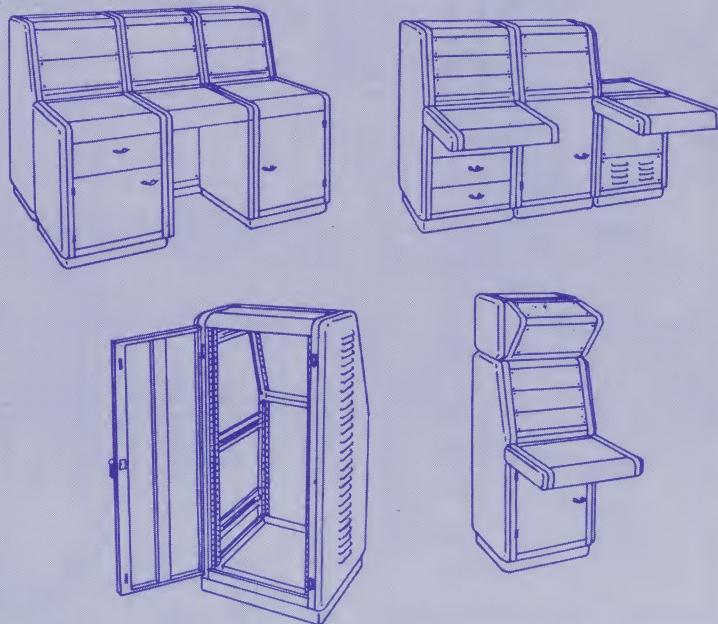
* REGISTERED TRADEMARK

17½" SLOPING FRONT CABINET FRAMES

19" AND 24" WIDE PANEL SPACE—22½" AND 25½" DEEP



EXAMPLES OF ASSEMBLIES USING THE 17½"
SLOPING FRONT FRAME WITH OTHER STANTRON PRODUCTS



DESCRIPTION

A. Material:

1. Frame-corner post: 14 ga. steel
2. Mouldings and braces: 16 ga. steel
3. Panel mounting angles in vertical
Panel spaces: 11 ga. steel

B. Manufacturing/assembly procedure:

1. "Heli-arc" method of welding.
2. Electronically-controlled spot-welding.

C. Design-features:

1. "Four-sided" frame-corner posts.
2. 19" wide or 24" panel space (for standard 19" or 24" formed or flat panels) available at front, rear, top and sloping front.
3. Panel mounting hole spacing: EIA and WE.
4. Panel mounting holes TAPPED 10-32 thread.
5. May be bolted together in any quantity for multiple installation or developing console assemblies.
6. Sloping front 19 degrees from vertical.

D. Panel mounting angles:

1. Two pair provided, one pair each at front vertical space

and rear vertical space.

2. May be positioned at any depth from front to back or back to front by loosening the bolt that holds them to the STANTRON "UNICHANNEL."
3. Additional pairs of panel mounting angles may be purchased.

E. Frame bottom opening may be enclosed with standard 19" or 24" wide, plain, perforated or louvered panels.

F. Pontoon base features:

1. Bolted to cabinet bottom.
2. Will accept casters (catalog #C1100, load capacity 800 lbs. per set of four; casters are recessed.)
3. Has provisions for bolting to floor.

G. Enclosure accessories:

1. Side panels: section
2. Doors: section
3. 19" and 24" panels: section } 7

H. Other accessories, such as drawers, work/writing surfaces, etc., are available and described in other sections within this catalog.

ORDERING CHART

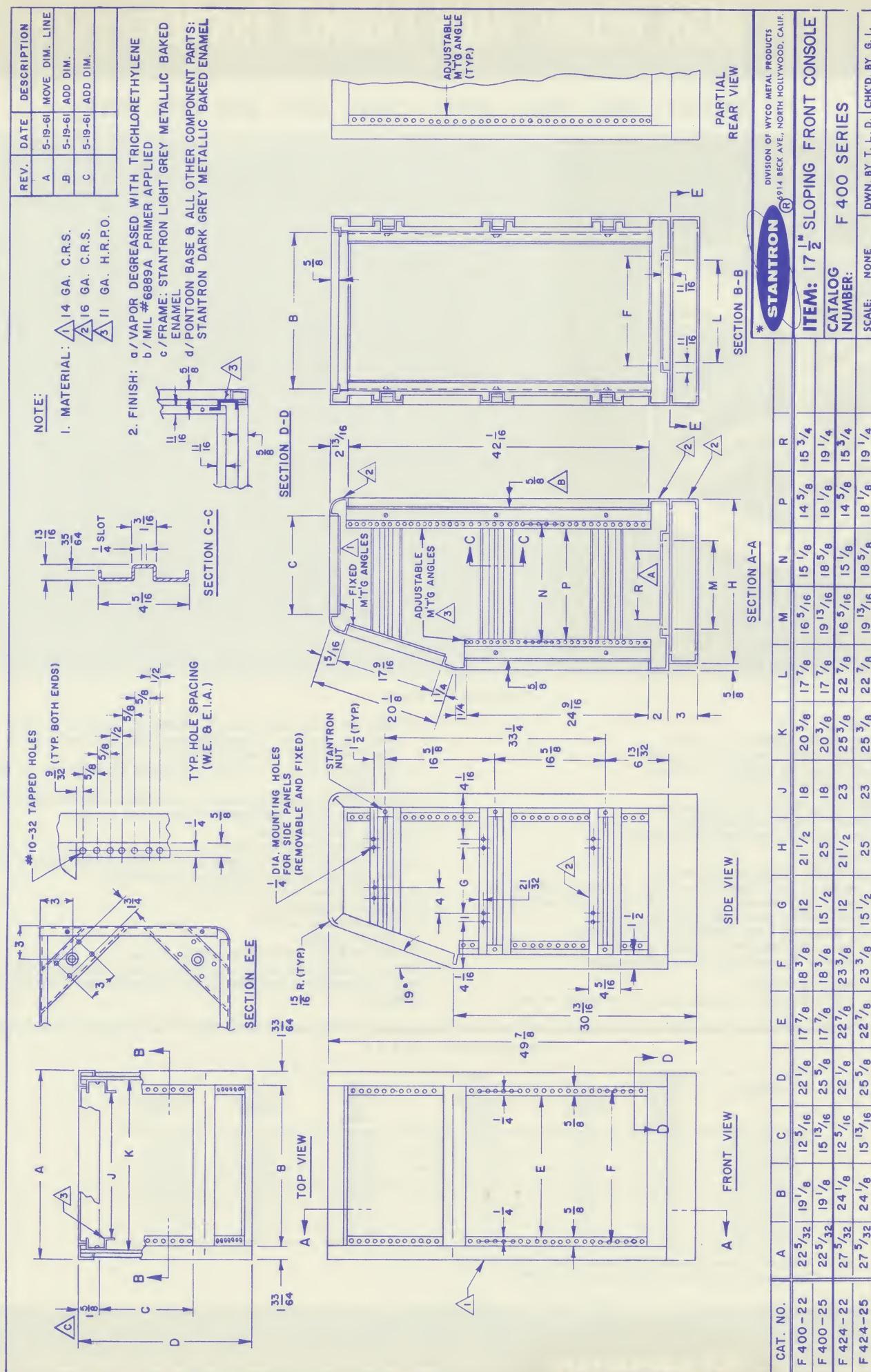
STANTRON #	SLOPING FRONT PANEL SPACE	VERTICAL PANEL SPACE FRONT†	VERTICAL PANEL SPACE REAR	PANEL SPACE WIDTH	PANEL SPACE TOP	PANEL SPACE BOTTOM	O.D. DEPTH OF FRAME	** OVER-ALL WIDTH	* OVER-ALL HEIGHT
F400-22	17½"	24½"	42"	19"	12½" x 19"	17½" x 19"	22½"	22½"	49¾"
F400-25	17½"	24½"	42"	19"	15¾" x 19"	21" x 19"	25½"	22½"	49¾"
F424-22	17½"	24½"	42"	24"	12½" x 24"	17½" x 24"	22½"	27½"	49¾"
F424-25	17½"	24½"	42"	24"	15¾" x 24"	21" x 24"	25½"	27½"	49¾"

*When using casters (recessed within pontoon base), add ½" to height.

**Add 1-3/16" for each ball-cornered side used in assembly.

STANTRON

DIVISION OF WYCO METAL PRODUCTS, NORTH HOLLYWOOD, CALIF.



* REGISTERED TRADEMARK

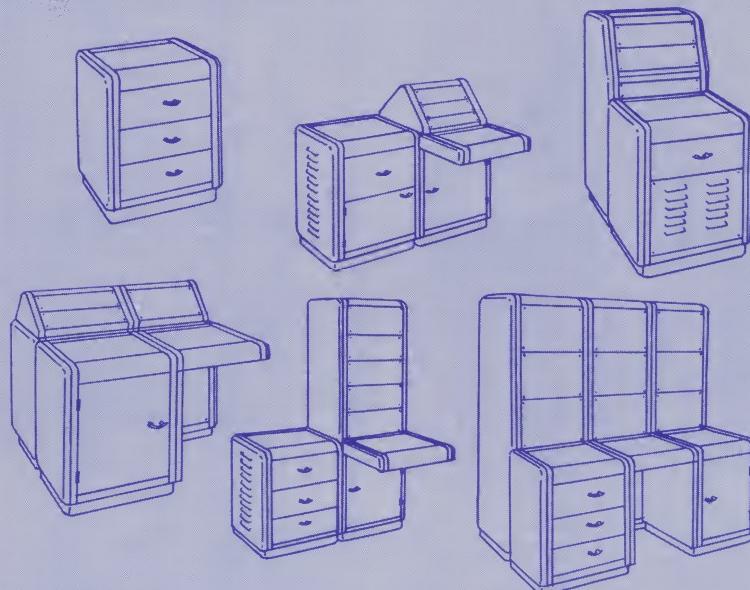
CAT. NO.	A	B	C	D	E	F	G	H	J	K	L	M	N	P	R
F 400-22	22 5/32	19 1/8	12 5/16	22 1/8	17 7/8	18 3/8	12	21 1/2	18	20 3/8	17 7/8	16 5/16	15 1/8	14 5/8	15 3/4
F 400-25	22 5/32	19 1/8	15 13/16	25 5/8	17 7/8	18 3/8	15 1/2	25	18	20 3/8	17 7/8	19 13/16	18 5/8	18 1/8	19 1/4
F 424-22	27 5/32	24 1/8	12 5/16	22 1/8	22 7/8	23 3/8	12	21 1/2	23	25 3/8	22 7/8	16 5/16	15 1/8	14 5/8	15 3/4
F 424-25	27 5/32	24 1/8	15 13/16	25 5/8	22 7/8	23 3/8	15 1/2	25	23	25 3/8	22 7/8	19 13/16	18 5/8	18 1/8	19 1/4

DIVISION OF WYCO METAL PRODUCTS
 6914 BECK AVE., NORTH HOLLYWOOD, CALIF.
ITEM: 17 1/2" SLOPING FRONT CONSOLE
CATALOG NUMBER: F 400 SERIES
 SCALE: NONE DWN. BY T. L. D. CHKD. BY G. I.

DESK HEIGHT RACK CABINET FRAMES

19" AND 24" WIDE PANEL SPACE—18 $\frac{5}{8}$ ", 22 $\frac{1}{8}$ " AND 25 $\frac{5}{8}$ " DEEP

EXAMPLES OF ASSEMBLIES USING THE
DESK HEIGHT FRAME WITH OTHER STANTRON PRODUCTS



DESCRIPTION

- A. Material:
 - 1. Frame-corner post: 14 ga. steel
 - 2. Mouldings and braces: 16 ga. steel
 - 3. Panel mounting angles in vertical panel spaces: 11 ga. steel
- B. Manufacturing/assembly procedure:
 - 1. "Heli-arc" method of welding.
 - 2. Electronically-controlled spot-welding.
- C. Design-features:
 - 1. "Four-sided" frame-corner posts.
 - 2. 19" wide or 24" panel space (for standard 19" or 24" formed or flat panels) available at front, rear and top.
 - 3. Panel mounting hole spacing: EIA and WE.
 - 4. Panel mounting holes TAPPED 10-32 thread.
 - 5. May be bolted together in any quantity for multiple installation or developing console assemblies.
- D. Panel mounting angles:
 - 1. Two pair provided, one pair at front, one pair at rear.
- E. Frame bottom opening may be enclosed with standard 19" or 24" wide, plain, perforated or louvered panels.
- F. Pontoon base features:
 - 1. Bolted to cabinet bottom.
 - 2. Will accept casters (catalog #C1100, load capacity 800 lbs. per set of four; casters are recessed.)
 - 3. Has provisions for bolting to floor.
- G. Enclosure accessories:
 - 1. Side panels: section
 - 2. Doors: section
 - 3. 19" and 24" panels: section } 7
- H. Other accessories, such as drawers, work/writing surfaces, etc., are available and described in other sections within this catalog.

ORDERING CHART

STANTRON #	VERTICAL PANEL SPACE FRONT & BACK	PANEL SPACE WIDTH	TOP AND BOTTOM PANEL SPACE	O.D. DEPTH OF FRAME	** OVER-ALL WIDTH	* OVER-ALL HEIGHT
F100-18	21"	19"	14" x 19"	18 $\frac{5}{8}$ "	22 $\frac{5}{32}$ "	29 $\frac{1}{2}$ "
F100-22	21"	19"	17 $\frac{1}{2}$ " x 19"	22 $\frac{1}{8}$ "	22 $\frac{5}{32}$ "	29 $\frac{1}{2}$ "
F100-25	21"	19"	21" x 19"	25 $\frac{5}{8}$ "	22 $\frac{5}{32}$ "	29 $\frac{1}{2}$ "
F124-18	21"	24"	14" x 24"	18 $\frac{5}{8}$ "	27 $\frac{5}{32}$ "	29 $\frac{1}{2}$ "
F124-22	21"	24"	17 $\frac{1}{2}$ " x 24"	22 $\frac{1}{8}$ "	27 $\frac{5}{32}$ "	29 $\frac{1}{2}$ "
F124-25	21"	24"	21" x 24"	25 $\frac{5}{8}$ "	27 $\frac{5}{32}$ "	29 $\frac{1}{2}$ "

*When using casters (recessed within pontoon base), add 1/2" to height.

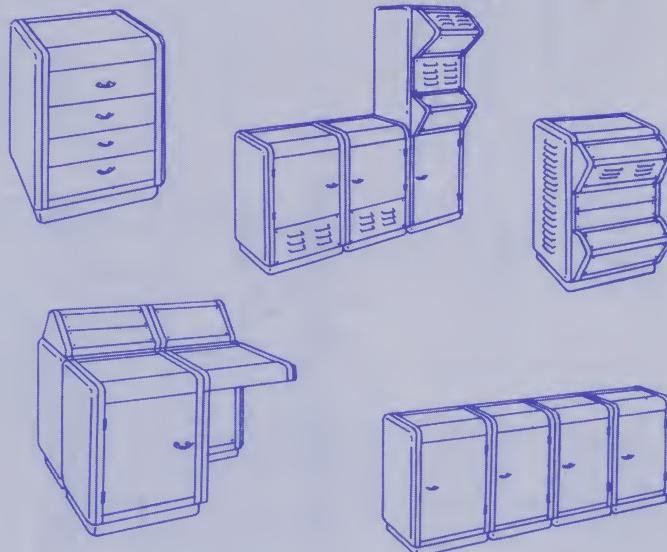
**Add 1-3/16" for each ball-cornered side used in assembly.

COUNTER HEIGHT RACK CABINET FRAMES

19" AND 24" WIDE PANEL SPACE—18 $\frac{5}{8}$ ", 22 $\frac{1}{8}$ " AND 25 $\frac{5}{8}$ " DEEP



EXAMPLES OF ASSEMBLIES USING THE
COUNTER HEIGHT FRAME WITH OTHER STANTRON PRODUCTS



DESCRIPTION

- A. Material:
 - 1. Frame-corner post: 14 ga. steel
 - 2. Mouldings and braces: 16 ga. steel
 - 3. Panel mounting angles in vertical panel spaces: 11 ga. steel
- B. Manufacturing/assembly procedure:
 - 1. "Heli-arc" method of welding.
 - 2. Electronically-controlled spot-welding.
- C. Design-features:
 - 1. "Four-sided" frame-corner posts.
 - 2. 19" wide or 24" panel space (for standard 19" or 24" formed or flat panels) available at front, rear and top.
 - 3. Panel mounting hole spacing: EIA and WE.
 - 4. Panel mounting holes TAPPED 10-32 thread.
 - 5. May be bolted together in any quantity for multiple installation or developing console assemblies.
- D. Panel mounting angles:
 - 1. Two pair provided, one pair at front, one pair at rear.
- E. Frame bottom opening may be enclosed with standard 19" or 24" wide, plain, perforated or louvered panels.
- F. Pontoon base features:
 - 1. Bolted to cabinet bottom.
 - 2. Will accept casters (catalog #C1100, load capacity 800 lbs. per set of four; casters are recessed.)
 - 3. Has provisions for bolting to floor.
- G. Enclosure accessories:
 - 1. Side panels: section
 - 2. Doors: section
 - 3. 19" and 24" panels: section } 7
- H. Other accessories, such as drawers, work/writing surfaces, etc., are available and described in other sections within this catalog.

ORDERING CHART

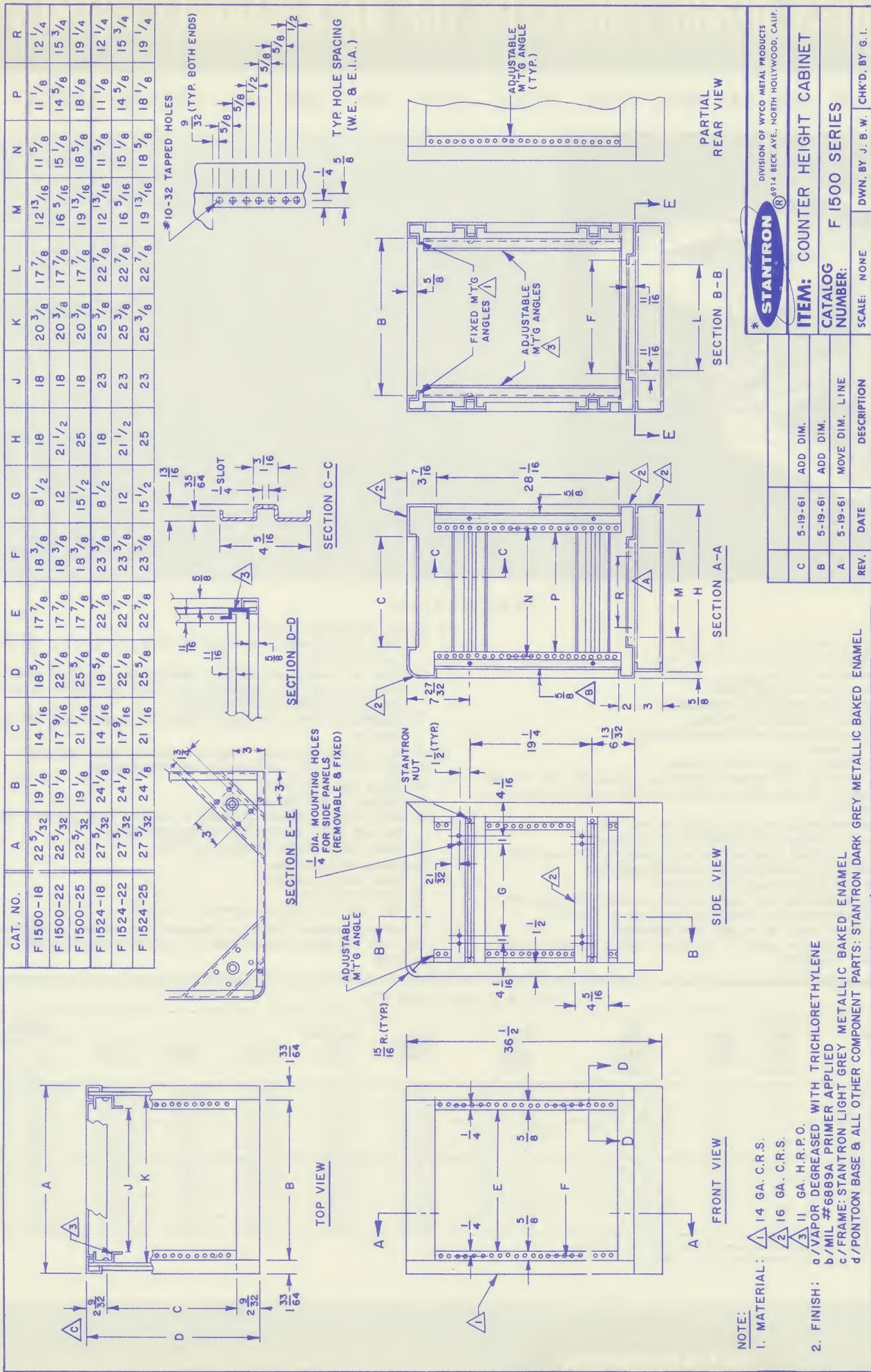
STANTRON #	VERTICAL PANEL SPACE FRONT & BACK	PANEL SPACE WIDTH	TOP AND BOTTOM PANEL SPACE	O.D. DEPTH OF FRAME	** OVER-ALL WIDTH	* OVER-ALL HEIGHT
F1500-18	28"	19"	14" x 19"	18 $\frac{5}{8}$ "	22 $\frac{5}{32}$ "	36 $\frac{1}{2}$ "
F1500-22	28"	19"	17 $\frac{1}{2}$ " x 19"	22 $\frac{1}{8}$ "	22 $\frac{5}{32}$ "	36 $\frac{1}{2}$ "
F1500-25	28"	19"	21" x 19"	25 $\frac{5}{8}$ "	22 $\frac{5}{32}$ "	36 $\frac{1}{2}$ "
F1524-18	28"	24"	14" x 24"	18 $\frac{5}{8}$ "	27 $\frac{5}{32}$ "	36 $\frac{1}{2}$ "
F1524-22	28"	24"	17 $\frac{1}{2}$ " x 24"	22 $\frac{1}{8}$ "	27 $\frac{5}{32}$ "	36 $\frac{1}{2}$ "
F1524-25	28"	24"	21" x 24"	25 $\frac{5}{8}$ "	27 $\frac{5}{32}$ "	36 $\frac{1}{2}$ "

*When using casters (recessed within pontoon base), add 1/2" to height.

**Add 1-3/16" for each ball-cornered side used in assembly.

STANTRON

DIVISION OF WYCO METAL PRODUCTS, NORTH HOLLYWOOD, CALIF.

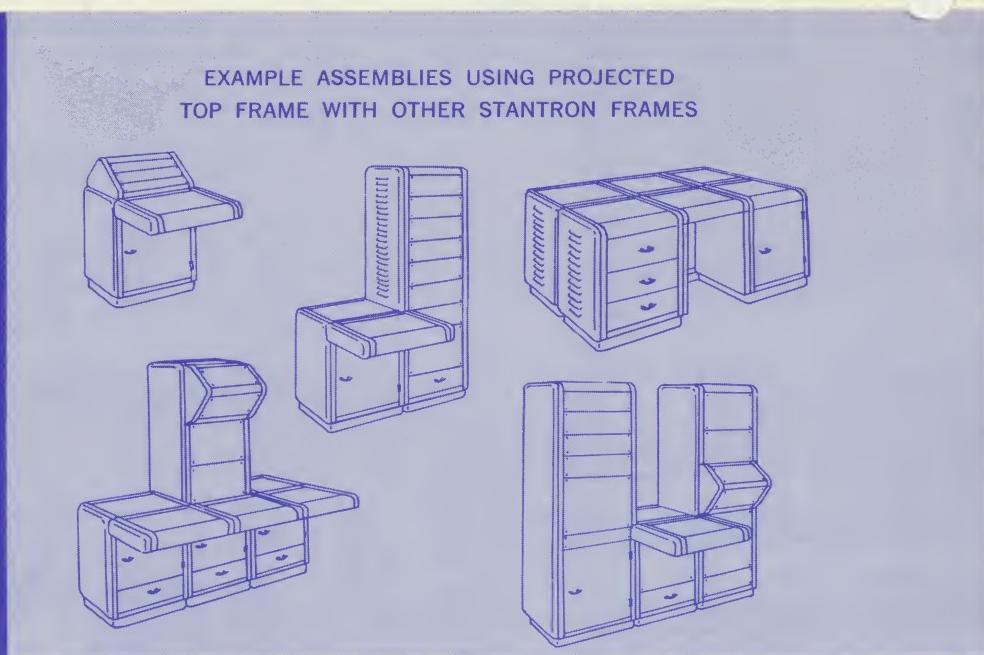
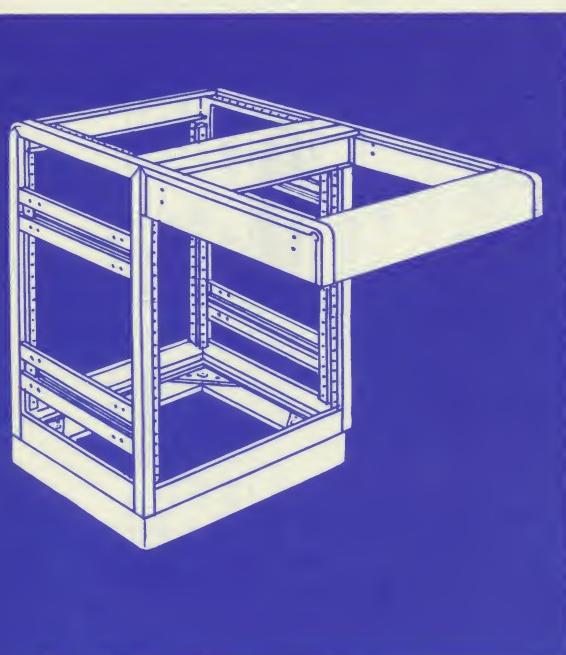


* REGISTERED TRADEMARK

* STANTRON® DIVISION OF WYCO METAL PRODUCTS 6914 BECK AVE., NORTH HOLLYWOOD, CALIF.	
ITEM:	COUNTER HEIGHT CABINET
CATALOG NUMBER:	F 1500 SERIES
SCALE:	None
DATE	OWN. BY J. B. W. CHK'D. BY G. I.

DESK HEIGHT PROJECTED TOP RACK CABINET FRAMES

19" AND 24" WIDE PANEL SPACE—37 $\frac{1}{4}$ ", 40 $\frac{3}{4}$ " AND 44 $\frac{1}{4}$ " OVERALL DEPTH



DESCRIPTION

- A. Material:
 - 1. Frame-corner post: 14 ga. steel
 - 2. Mouldings and braces: 16 ga. steel
 - 3. Panel mounting angles in vertical panel spaces: 11 ga. steel
- B. Manufacturing/assembly procedure:
 - 1. "Heli-arc" method of welding.
 - 2. Electronically-controlled spot-welding.
- C. Design-features:
 - 1. "Four-sided" frame-corner posts.
 - 2. 19" wide or 24" panel space (for standard 19" or 24" formed or flat panels) available at front, rear, top and projected top.
 - 3. Panel mounting hole spacing: EIA and WE.
 - 4. Panel mounting holes TAPPED 10-32 thread.
 - 5. May be bolted together in any quantity for multiple installation or developing console assemblies.
 - 6. Projected top creates knee space.
 - 7. When projected top panel space is used for equipment, the knee protector, described on page 4, section 8 may be utilized to protect the operator. (knee protector uses 7" of panel space at top of front vertical opening)
- D. Panel mounting angles:
 - 1. Two pair provided, one pair at front and one pair at rear vertical space.
 - 2. May be positioned at any depth from front to back or back to front by loosening the bolt that holds them to the STANTRON "UNICHANNEL."
 - 3. Additional pairs of panel mounting angles may be purchased.
- E. Frame bottom opening may be enclosed with standard 19" or 24" wide plain, perforated or louvered panels.
- F. Pontoon base features:
 - 1. Bolted to cabinet bottom.
 - 2. Will accept casters (catalog #C1100, load capacity 800 lbs. per set of four; casters are recessed.)
 - 3. Has provisions for bolting to floor.
- G. Enclosure accessories:
 - 1. Side panels: section
 - 2. Doors: section
 - 3. 19" and 24" panels: section } 7
- H. Other accessories, such as drawers, work/writing surfaces, etc., are available and described in other sections within this catalog.

ORDERING CHART

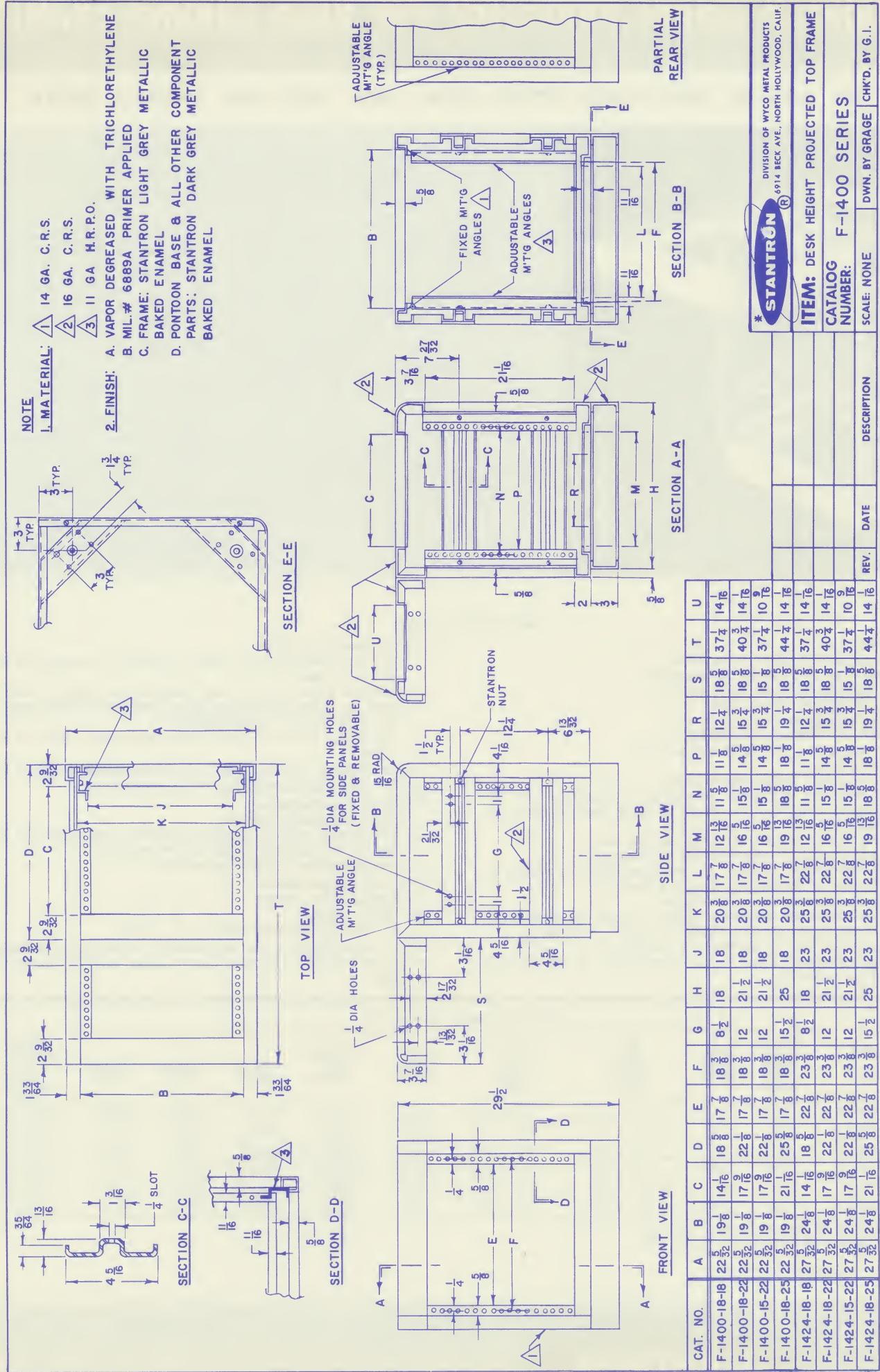
STANTRON #	VERTICAL PANEL SPACE FRONT & BACK	PANEL SPACE WIDTH	TOP AND BOTTOM PANEL SPACE	PROJECTED TOP PANEL SPACE	REAR CABINET DEPTH	PROJECTED TOP DEPTH	OVER-ALL DEPTH	** OVER-ALL WIDTH	* OVER-ALL HEIGHT	BALL CORNERS SIDE PANELS FOR PROJECTED TOP
F1400-18-18	21"	19"	14" x 19"	14" x 19"	18 $\frac{5}{8}$ "	18 $\frac{5}{8}$ "	37 $\frac{1}{4}$ "	22 $\frac{5}{32}$ "	29 $\frac{1}{2}$ "	\$700-18
F1400-18-22	21"	19"	17 $\frac{1}{2}$ " x 19"	14" x 19"	22 $\frac{1}{8}$ "	18 $\frac{5}{8}$ "	40 $\frac{3}{4}$ "	22 $\frac{5}{32}$ "	29 $\frac{1}{2}$ "	\$700-18
F1400-15-22	21"	19"	17 $\frac{1}{2}$ " x 19"	10 $\frac{1}{2}$ " x 19"	22 $\frac{1}{8}$ "	15 $\frac{1}{8}$ "	37 $\frac{1}{4}$ "	22 $\frac{5}{32}$ "	29 $\frac{1}{2}$ "	\$700-15
F1400-18-25	21"	19"	21" x 19"	14" x 19"	25 $\frac{5}{8}$ "	18 $\frac{5}{8}$ "	44 $\frac{1}{4}$ "	22 $\frac{5}{32}$ "	29 $\frac{1}{2}$ "	\$700-18
F1424-18-18	21"	24"	14" x 24"	14" x 24"	18 $\frac{5}{8}$ "	18 $\frac{5}{8}$ "	37 $\frac{1}{4}$ "	27 $\frac{5}{32}$ "	29 $\frac{1}{2}$ "	\$700-18
F1424-18-22	21"	24"	17 $\frac{1}{2}$ " x 19"	14" x 24"	22 $\frac{1}{8}$ "	18 $\frac{5}{8}$ "	40 $\frac{3}{4}$ "	27 $\frac{5}{32}$ "	29 $\frac{1}{2}$ "	\$700-18
F1424-15-22	21"	24"	17 $\frac{1}{2}$ " x 19"	10 $\frac{1}{2}$ " x 24"	22 $\frac{1}{8}$ "	15 $\frac{1}{8}$ "	37 $\frac{1}{4}$ "	27 $\frac{5}{32}$ "	29 $\frac{1}{2}$ "	\$700-15
F1424-18-25	21"	24"	21" x 24"	14" x 24"	25 $\frac{5}{8}$ "	18 $\frac{5}{8}$ "	44 $\frac{1}{4}$ "	27 $\frac{5}{32}$ "	29 $\frac{1}{2}$ "	\$700-18

*When using casters (recessed within pontoon base), add 1/2" to height.

**Add 1-3/16" for each ball-cornered side used in assembly.

STANTRON

DIVISION OF WYCO METAL PRODUCTS, NORTH HOLLYWOOD, CALIF.



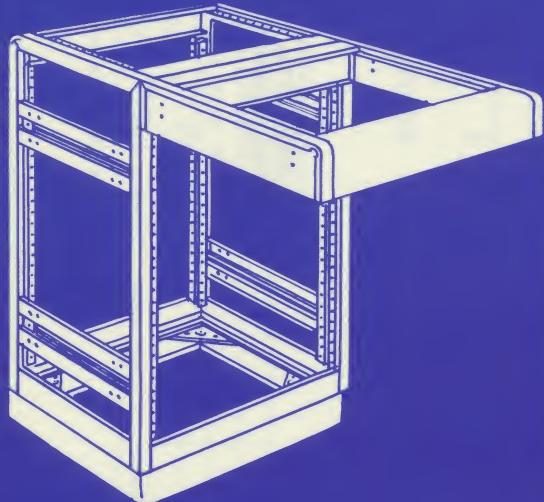
* REGISTERED TRADEMARK

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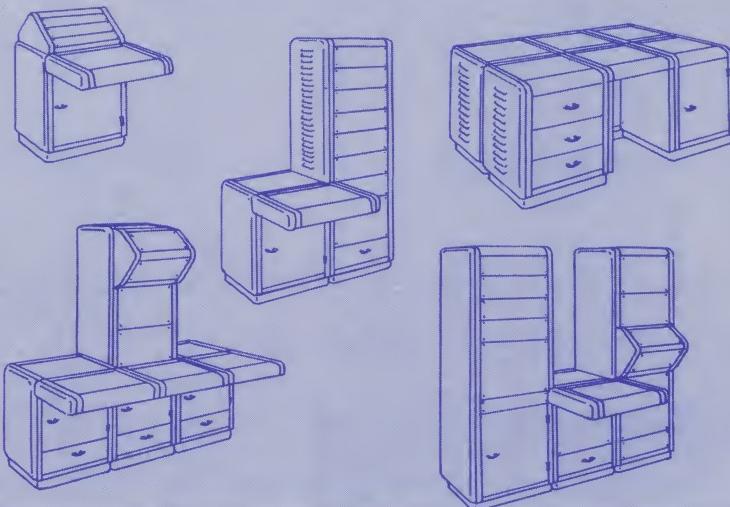
CAT. NO.	A	B	C	D	E	F	G	H	J	K	L	M	N	P	R	S	T	U
F-1400-18-18	22 5/32	19 1/8	14 1/16	18 3/8	17 7/8	18 3/8	8 1/2	18	20 3/8	17 7/8	12 1/3	11 5/8	11 8/16	12 1/4	18 5/8	37 1/4	14 1/8	
F-1400-18-22	22 5/32	19 1/8	17 9/16	22 6/8	17 7/8	18 3/8	12	21 1/2	18	20 3/8	17 7/8	16 5/8	15 1/8	14 5/8	15 3/4	18 5/8	40 3/4	14 1/8
F-1400-15-22	22 5/32	19 1/8	17 9/16	22 6/8	17 7/8	18 3/8	12	21 1/2	18	20 3/8	17 7/8	16 5/8	15 1/8	14 5/8	15 3/4	18 5/8	37 1/4	10 9/16
F-1400-18-25	22 5/32	19 1/8	21 1/8	25 5/8	17 7/8	18 3/8	15 1/2	25	18	20 3/8	17 7/8	19 13/16	18 5/8	18 8/16	19 1/4	18 5/8	44 1/4	14 7/8
F-1424-18-18	27 5/32	24 1/8	14 1/16	18 3/8	22 6/8	23 3/8	8 1/2	18	23	25 3/8	22 7/8	12 1/3	11 5/8	11 8/16	12 1/4	18 5/8	37 1/4	14 7/8
F-1424-18-22	27 5/32	24 1/8	17 9/16	22 6/8	22 7/8	23 3/8	12	21 1/2	23	25 3/8	22 7/8	16 5/8	15 3/8	14 8/16	15 3/4	18 5/8	40 3/4	14 7/8
F-1424-15-22	27 5/32	24 1/8	17 9/16	22 6/8	22 7/8	23 3/8	12	21 1/2	23	25 3/8	22 7/8	16 5/8	15 3/8	14 8/16	15 3/4	18 5/8	37 1/4	10 9/16
F-1424-18-25	27 5/32	24 1/8	21 1/8	25 5/8	17 7/8	18 3/8	15 1/2	25	18	20 3/8	17 7/8	19 13/16	18 5/8	18 8/16	19 1/4	18 5/8	44 1/4	14 7/8

COUNTER HEIGHT PROJECTED TOP RACK CABINET FRAMES

19" AND 24" WIDE PANEL SPACE—37 $\frac{1}{4}$ ", 40 $\frac{3}{4}$ " AND 44 $\frac{1}{4}$ " OVERALL DEPTH



EXAMPLE ASSEMBLIES USING PROJECTED
TOP FRAME WITH OTHER STANTRON FRAMES



DESCRIPTION

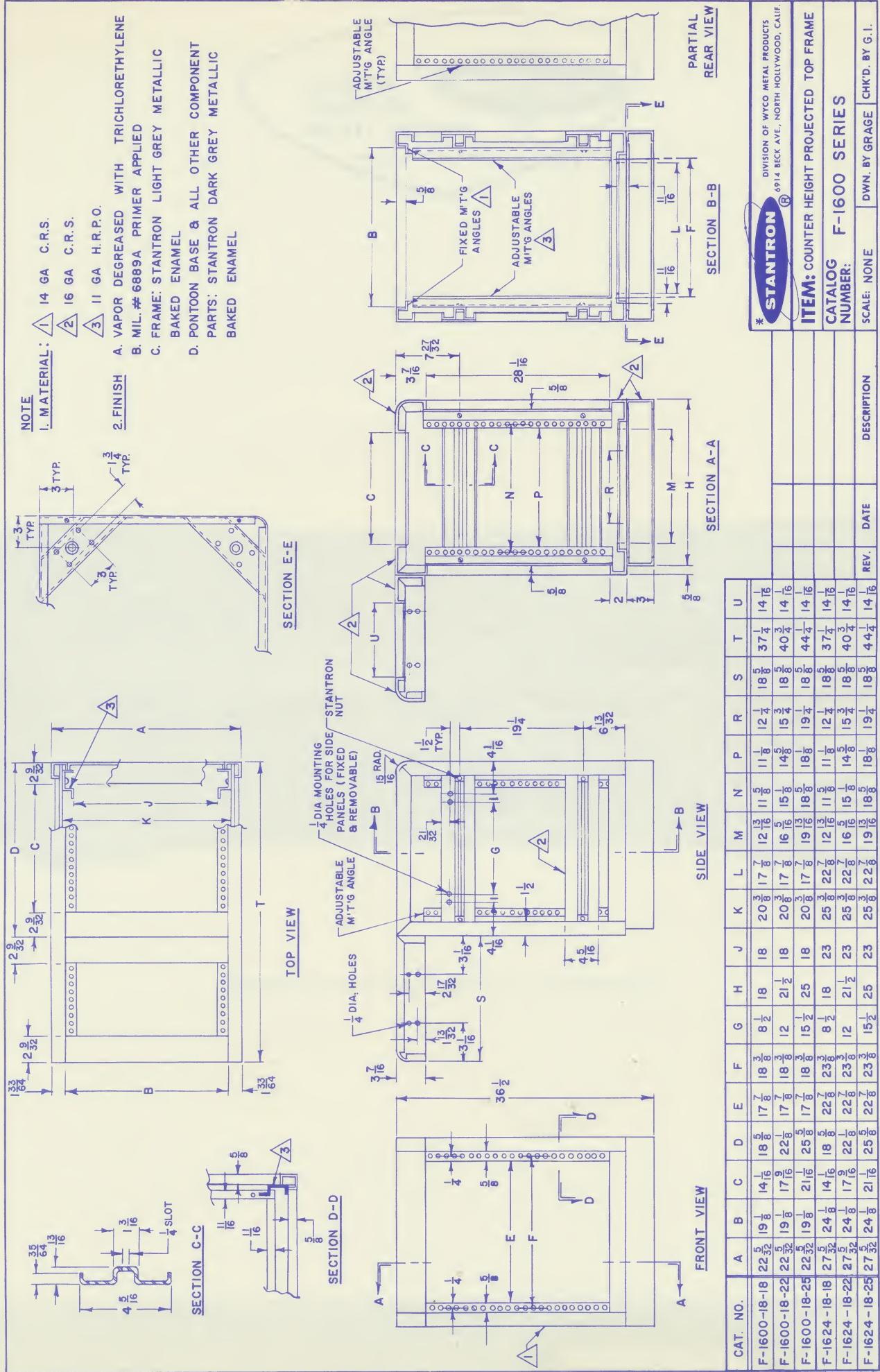
- A. Material:
 - 1. Frame-corner post: 14 ga. steel
 - 2. Mouldings and braces: 16 ga. steel
 - 3. Panel mounting angles in vertical panel spaces: 11 ga. steel
- B. Manufacturing/assembly procedure:
 - 1. "Heli-arc" method of welding.
 - 2. Electronically-controlled spot-welding.
- C. Design-features:
 - 1. "Four-sided" frame-corner posts.
 - 2. 19" wide or 24" panel space (for standard 19" or 24" formed or flat panels) available at front, rear, top and projected top.
 - 3. Panel mounting hole spacing: EIA and WE.
 - 4. Panel mounting holes TAPPED 10-32 thread.
 - 5. May be bolted together in any quantity for multiple installation or developing console assemblies.
 - 6. Projected top creates knee space.
 - 7. When projected top panel space is used for equipment, the knee protector, described on page 4, section ⁸ may be utilized to protect the operator. (knee protector uses 7" of panel space at top of front vertical opening)
- D. Panel mounting angles:
 - 1. Two pair provided, one pair at front and one pair at rear vertical space.
 - 2. May be positioned at any depth from front to back or back to front by loosening the bolt that holds them to the STANTRON "UNICHANNEL."
 - 3. Additional pairs of panel mounting angles may be purchased.
- E. Frame bottom opening may be enclosed with standard 19" or 24" wide plain, perforated or louvered panels.
- F. Pontoon base features:
 - 1. Bolted to cabinet bottom.
 - 2. Will accept casters (catalog #C1100, load capacity 800 lbs. per set of four; casters are recessed.)
 - 3. Has provisions for bolting to floor.
- G. Enclosure accessories:
 - 1. Side panels: section
 - 2. Doors: section
 - 3. 19" and 24" panels: section } 7
- H. Other accessories, such as drawers, work/writing surfaces, etc., are available and described in other sections within this catalog.

ORDERING CHART

STANTRON #	VERTICAL PANEL SPACE FRONT & BACK	PANEL SPACE WIDTH	TOP AND BOTTOM PANEL SPACE	PROJECTED TOP PANEL SPACE	REAR CABINET DEPTH	PROJECTED TOP DEPTH	OVER-ALL DEPTH	** OVER-ALL WIDTH	* OVER-ALL HEIGHT	BALL CORNERED SIDE PANELS FOR PROJECTED TOP
F1600-18-18	28"	19"	14" x 19"	14" x 19"	18 $\frac{5}{8}$ "	18 $\frac{5}{8}$ "	37 $\frac{1}{4}$ "	22 $\frac{5}{32}$ "	36 $\frac{1}{2}$ "	S700-18
F1600-18-22	28"	19"	17 $\frac{1}{2}$ " x 19"	14" x 19"	22 $\frac{1}{8}$ "	18 $\frac{5}{8}$ "	40 $\frac{3}{4}$ "	22 $\frac{5}{32}$ "	36 $\frac{1}{2}$ "	S700-22
F1600-18-25	28"	19"	21" x 19"	14" x 19"	25 $\frac{5}{8}$ "	18 $\frac{5}{8}$ "	44 $\frac{1}{4}$ "	22 $\frac{5}{32}$ "	36 $\frac{1}{2}$ "	S700-25
F1624-18-18	28"	24"	14" x 24"	14" x 24"	18 $\frac{5}{8}$ "	18 $\frac{5}{8}$ "	37 $\frac{1}{4}$ "	27 $\frac{5}{32}$ "	36 $\frac{1}{2}$ "	S700-18
F1624-18-22	28"	24"	17 $\frac{1}{2}$ " x 24"	14" x 24"	22 $\frac{1}{8}$ "	18 $\frac{5}{8}$ "	40 $\frac{3}{4}$ "	27 $\frac{5}{32}$ "	36 $\frac{1}{2}$ "	S700-22
F1624-18-25	28"	24"	21" x 24"	14" x 24"	25 $\frac{5}{8}$ "	18 $\frac{5}{8}$ "	44 $\frac{1}{4}$ "	27 $\frac{5}{32}$ "	36 $\frac{1}{2}$ "	S700-25

*When using casters (recessed within pontoon base), add 1/2" to height.

**Add 1-3/16" for each ball-cornered side used in assembly.



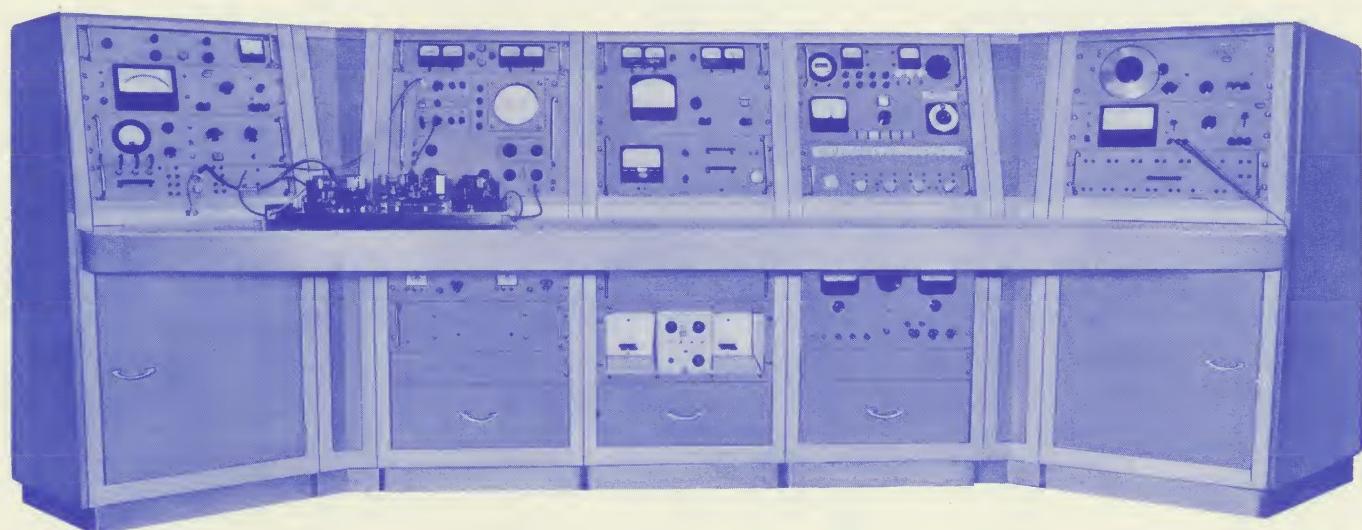


PHOTO COURTESY OF LOCKHEED AIRCRAFT CORPORATION

STANTRON

DIVISION OF WYCO METAL PRODUCTS, NORTH HOLLYWOOD, CALIF.



SECTION 4

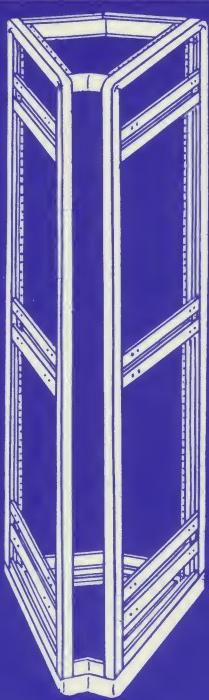
INDEX

WEDGE-SHAPE FRAMES

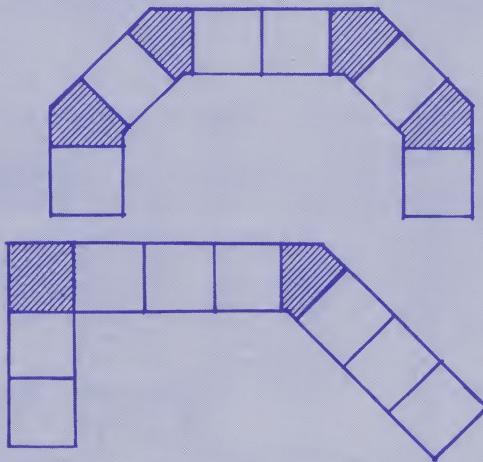
TYPE OF FRAME USED WITH	PAGE
VERTICAL	2
10½" SLOPING FRONT	4
17½" SLOPING FRONT	4
DESK HEIGHT(29½")	6
COUNTER HEIGHT (36½")	6
DESK HEIGHT PROJECTED TOP	8
COUNTER HEIGHT PROJECTED TOP	8

WEDGE-SHAPE FRAMES FOR VERTICAL FRAME CONSOLE ASSEMBLIES

$30^\circ - 45^\circ - 60^\circ - 90^\circ$



EXAMPLE FLOOR-PLAN VIEWS OF CONSOLE ASSEMBLIES USING WEDGE-SHAPE FRAMES



NOTE: FOLLOWING ITEMS INCLUDED WITH WEDGE-SHAPE FRAMES

- A. REAR ADJUSTABLE PANEL MOUNTING ANGLES
- B. FRONT, TOP AND REAR FORMED STEEL PANELS

DESCRIPTION

A. Material:

1. Frame-corner post: 14 ga. steel
2. Mouldings & braces: 16 ga. steel
3. Panel mounting angles: 11 ga. steel

B. Manufacturing/assembly procedure:

1. "Heli-arc" method of welding.
2. Electronically-controlled spot-welding.

C. Design-features:

1. "Four-sided" frame-corner posts.
2. "Organ" or "wing" type console assemblies are created

by bolting wedge-shaped frames to the side of vertical rack cabinet frames.

3. Top and rear panels are furnished with frame and are removable from the outside. The front panel, also furnished, is removable from the inside.
4. Available in 30° , 45° , 60° and 90° degrees.
5. Bottom open for wiring.
6. Pontoon base, wedge-shaped, included.
7. May be used to house electronic equipment, when used in conjunction with other vertical frames.

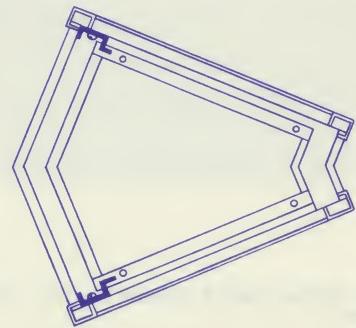
ORDERING CHART

ASSEMBLES TO FRAME #	30° WEDGE-SHAPE FRAME #	45° WEDGE-SHAPE FRAME #	60° WEDGE-SHAPE FRAME #	90° WEDGE-SHAPE FRAME #
F200-43-22	F230-43-22	F245-43-22	F260-43-22	F290-43-22
F224-43-22				
F200-52-22	F230-52-22	F245-52-22	F260-52-22	F290-52-22
F224-52-22				
F200-61-22	F230-61-22	F245-61-22	F260-61-22	F290-61-22
F224-61-22				
F200-70-22	F230-70-22	F245-70-22	F260-70-22	F290-70-22
F224-70-22				
F200-78-22	F230-78-22	F245-78-22	F260-78-22	F290-78-22
F224-78-22				
F200-43-25	F230-43-25	F245-43-25	F260-43-25	F290-43-25
F224-43-25				
F200-52-25	F230-52-25	F245-52-25	F260-52-25	F290-52-25
F224-52-25				
F200-61-25	F230-61-25	F245-61-25	F260-61-25	F290-61-25
F224-61-25				
F200-70-25	F230-70-25	F245-70-25	F260-70-25	F290-70-25
F224-70-25				
F200-78-25	F230-78-25	F245-78-25	F260-78-25	F290-78-25
F224-78-25				

STANTRON

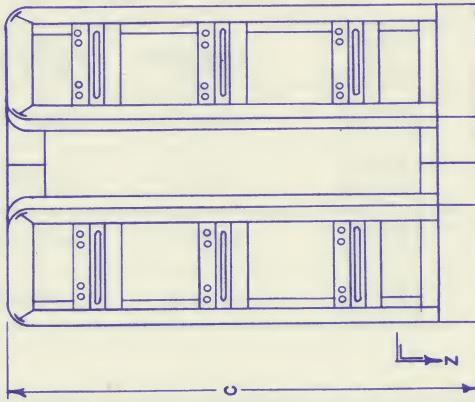
DIVISION OF WYCO METAL PRODUCTS, NORTH HOLLYWOOD, CALIF.

CAT. #*	A	B	C	D	CAT. #*	A	B	C	D
F-230-43-22	30°	8 $\frac{5}{8}$	54 $\frac{1}{4}$	22 $\frac{1}{8}$	F-230-43-25	30°	9 $\frac{5}{8}$	54 $\frac{1}{4}$	25 $\frac{5}{8}$
F-230-52-22	30°	8 $\frac{5}{8}$	61	22 $\frac{1}{8}$	F-230-52-25	30°	9 $\frac{5}{8}$	61	25 $\frac{5}{8}$
F-230-61-22	30°	8 $\frac{5}{8}$	69 $\frac{3}{4}$	22 $\frac{1}{8}$	F-230-61-25	30°	9 $\frac{5}{8}$	69 $\frac{3}{4}$	25 $\frac{5}{8}$
F-230-70-22	30°	8 $\frac{5}{8}$	78 $\frac{1}{2}$	22 $\frac{1}{8}$	F-230-70-25	30°	9 $\frac{5}{8}$	78 $\frac{1}{2}$	25 $\frac{5}{8}$
F-230-78-22	30°	8 $\frac{5}{8}$	87 $\frac{1}{4}$	22 $\frac{1}{8}$	F-230-78-25	30°	9 $\frac{5}{8}$	87 $\frac{1}{4}$	25 $\frac{5}{8}$
F-245-43-22	45°	12 $\frac{5}{8}$	54 $\frac{1}{4}$	22 $\frac{1}{8}$	F-245-43-25	45°	13 $\frac{1}{4}$	54 $\frac{1}{4}$	25 $\frac{5}{8}$
F-245-52-22	45°	12 $\frac{5}{8}$	61	22 $\frac{1}{8}$	F-245-52-25	45°	13 $\frac{1}{4}$	61	25 $\frac{5}{8}$
F-245-61-22	45°	12 $\frac{5}{8}$	69 $\frac{3}{4}$	22 $\frac{1}{8}$	F-245-61-25	45°	13 $\frac{1}{4}$	69 $\frac{3}{4}$	25 $\frac{5}{8}$
F-245-70-22	45°	12 $\frac{5}{8}$	78 $\frac{1}{2}$	22 $\frac{1}{8}$	F-245-70-25	45°	13 $\frac{1}{4}$	78 $\frac{1}{2}$	25 $\frac{5}{8}$
F-245-78-22	45°	12 $\frac{5}{8}$	87 $\frac{1}{4}$	22 $\frac{1}{8}$	F-245-78-25	45°	13 $\frac{1}{4}$	87 $\frac{1}{4}$	25 $\frac{5}{8}$
F-260-43-22	60°	15 $\frac{1}{2}$	54 $\frac{1}{4}$	22 $\frac{1}{8}$	F-260-43-25	60°	17 $\frac{1}{2}$	54 $\frac{1}{4}$	25 $\frac{5}{8}$
F-260-52-22	60°	15 $\frac{1}{2}$	61	22 $\frac{1}{8}$	F-260-52-25	60°	17 $\frac{1}{2}$	61	25 $\frac{5}{8}$
F-260-61-22	60°	15 $\frac{1}{2}$	69 $\frac{3}{4}$	22 $\frac{1}{8}$	F-260-61-25	60°	17 $\frac{1}{2}$	69 $\frac{3}{4}$	25 $\frac{5}{8}$
F-260-70-22	60°	15 $\frac{1}{2}$	78 $\frac{1}{2}$	22 $\frac{1}{8}$	F-260-70-25	60°	17 $\frac{1}{2}$	78 $\frac{1}{2}$	25 $\frac{5}{8}$
F-260-78-22	60°	15 $\frac{1}{2}$	87 $\frac{1}{4}$	22 $\frac{1}{8}$	F-260-78-25	60°	17 $\frac{1}{2}$	87 $\frac{1}{4}$	25 $\frac{5}{8}$
F-290-43-22	90°	25 $\frac{1}{8}$	54 $\frac{1}{4}$	22 $\frac{1}{8}$	F-290-43-25	90°	28 $\frac{5}{8}$	54 $\frac{1}{4}$	25 $\frac{5}{8}$
F-290-52-22	90°	25 $\frac{1}{8}$	61	22 $\frac{1}{8}$	F-290-52-25	90°	28 $\frac{5}{8}$	61	25 $\frac{5}{8}$
F-290-61-22	90°	25 $\frac{1}{8}$	69 $\frac{3}{4}$	22 $\frac{1}{8}$	F-290-61-25	90°	28 $\frac{5}{8}$	69 $\frac{3}{4}$	25 $\frac{5}{8}$
F-290-70-22	90°	25 $\frac{1}{8}$	78 $\frac{1}{2}$	22 $\frac{1}{8}$	F-290-70-25	90°	28 $\frac{5}{8}$	78 $\frac{1}{2}$	25 $\frac{5}{8}$
F-290-78-22	90°	25 $\frac{1}{8}$	87 $\frac{1}{4}$	22 $\frac{1}{8}$	F-290-78-25	90°	28 $\frac{5}{8}$	87 $\frac{1}{4}$	25 $\frac{5}{8}$

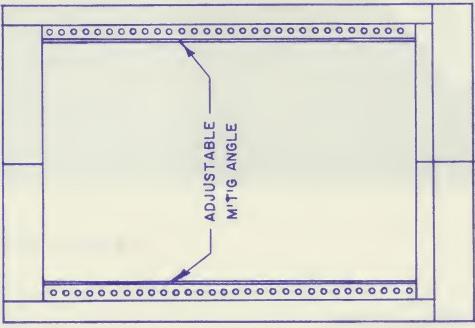


SECTION Z - Z

TOP VIEW
TOP PANEL REMOVED



FRONT VIEW
FRONT PANEL REMOVED

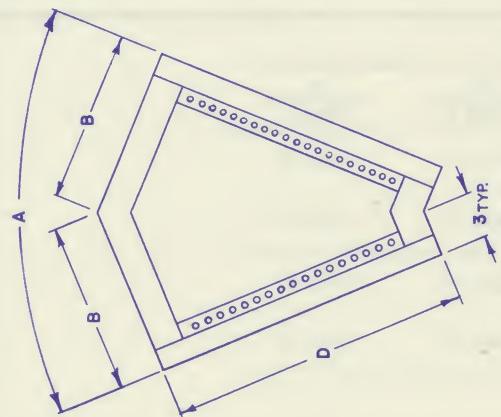


REAR VIEW
REAR PANEL REMOVED

NOTE: PANELS TOP, FRONT, AND REAR
ARE SUPPLIED WITH FRAMES
FOR DETAILED INFORMATION SEE
CABINET FRAME DRAWINGS

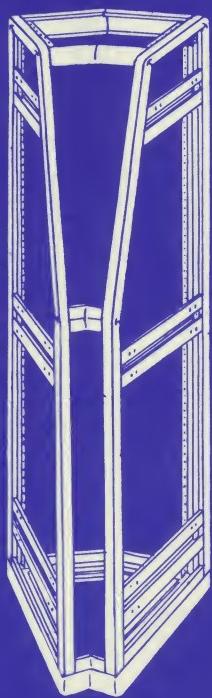
* STANTRON		DIVISION OF WYCO METAL PRODUCTS 6914 BECK AVE., NORTH HOLLYWOOD, CALIF.	
ITEM: WEDGE-SHAPE FRAME			
CATALOG F - 200 SERIES			
CATALOG NUMBER:			
REV.	DATE	DESCRIPTION	SCALE: NONE DWN. BY GRADE CHKD. BY G.I.
* REGISTERED TRADEMARK			

6-27-61

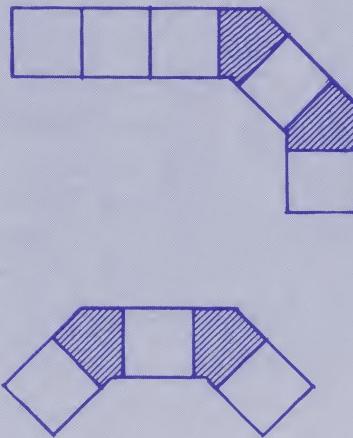


WEDGE-SHAPE FRAMES FOR SLOPING FRAME CONSOLE ASSEMBLIES

30°—45°—60°—90°



EXAMPLE FLOOR-PLAN VIEWS OF CONSOLE ASSEMBLIES USING WEDGE-SHAPED FRAMES



NOTE: FOLLOWING ITEMS INCLUDED WITH WEDGE-SHAPED FRAMES

- A. REAR ADJUSTABLE PANEL MOUNTING ANGLES
- B. FRONT, TOP AND REAR FORMED STEEL PANELS

DESCRIPTION

A. Material:

1. Frame-corner post: 14 ga. steel
2. Mouldings & braces: 16 ga. steel
3. Panel mounting angles: 11 ga. steel

B. Manufacturing/assembly procedure:

1. "Heli-arc" method of welding.
2. Electronically-controlled spot-welding.

C. Design-features:

1. "Four-sided" frame-corner posts.
2. "Organ" or "wing" type console assemblies are created

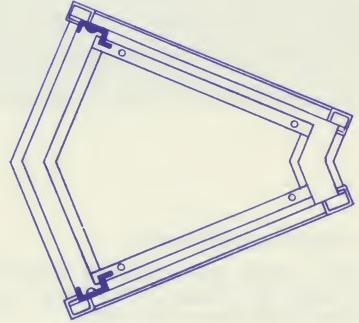
by bolting wedge-shaped frames to the side of sloping front frames.

3. Top and rear panels are furnished with frame and are removable from the outside. The front panel, also furnished, is removable from the inside.
4. Available in 30, 45, 60 and 90 degrees.
5. Bottom open for wiring.
6. Pontoon base, wedge-shaped, included.
7. May be used to house electronic equipment, when used in conjunction with other sloping front frames.

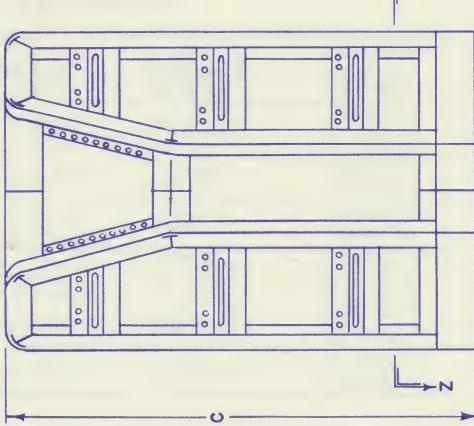
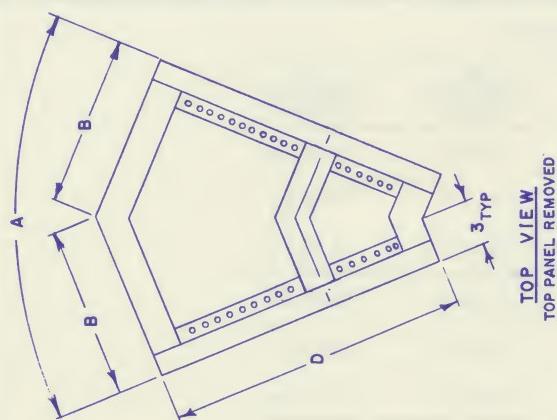
ORDERING CHART

ASSEMBLIES TO FRAME #	30° WEDGE-SHAPE FRAME #	45° WEDGE-SHAPE FRAME #	60° WEDGE-SHAPE FRAME #	90° WEDGE-SHAPE FRAME #
F300-18 F324-18	F330-18	F345-18	F360-18	F390-18
F300-22 F324-22	F330-22	F345-22	F360-22	F390-22
F400-22 F424-22	F430-22	F445-22	F460-22	F490-22
F400-25 F424-25	F430-25	F445-25	F460-25	F490-25

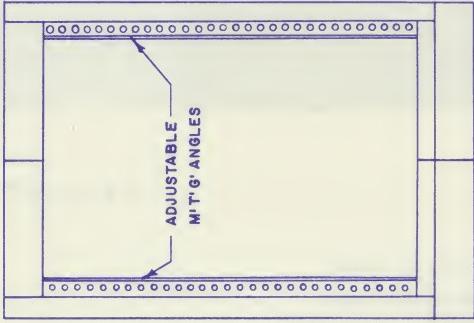
CAT. #	A	B	C	D
F-330-18	30°	7 64 ³ / ₈	46 3 ¹ / ₈	18 5 ¹ / ₈
F-330-22	30°	8 62 ³ / ₈	46 2 ¹ / ₈	22 8 ¹ / ₈
F-345-18	45°	10 32 ¹ / ₈	46 3 ¹ / ₈	18 6 ⁵ / ₈
F-345-22	45°	12 32 ¹ / ₈	46 2 ¹ / ₈	22 6 ¹ / ₈
F-360-18	60°	13 3 ¹ / ₈	46 2 ¹ / ₈	18 5 ¹ / ₈
F-360-22	60°	15 42 ³ / ₈	46 2 ¹ / ₈	22 6 ¹ / ₈
F-390-18	90°	21 5 ¹ / ₈	46 3 ¹ / ₈	18 6 ⁵ / ₈
F-390-22	90°	25 8 ¹ / ₈	46 2 ¹ / ₈	22 6 ¹ / ₈
F-430-22	30°	8 64 ³ / ₈	49 7 ¹ / ₈	22 1 ¹ / ₈
F-430-25	30°	9 52 ³ / ₈	49 7 ¹ / ₈	25 5 ¹ / ₈
F-445-22	45°	12 5 ¹ / ₈	49 7 ¹ / ₈	22 6 ¹ / ₈
F-445-25	45°	13 41 ¹ / ₈	49 7 ¹ / ₈	25 5 ¹ / ₈
F-460-22	60°	15 64 ³ / ₈	49 7 ¹ / ₈	22 1 ¹ / ₈
F-460-25	60°	17 51 ¹ / ₈	49 7 ¹ / ₈	25 5 ¹ / ₈
F-490-22	90°	25 8 ¹ / ₈	49 7 ¹ / ₈	22 6 ¹ / ₈
F-490-25	90°	28 5 ¹ / ₈	49 7 ¹ / ₈	25 5 ¹ / ₈



SECTION Z-Z



FRONT VIEW
FRONT PANEL REMOVED



REAR VIEW
REAR PANEL REMOVED

NOTE: PANELS TOP, FRONT, AND REAR ARE SUPPLIED WITH FRAMES.
FOR DETAILED INFORMATION SEE CABINET FRAME DRAWINGS



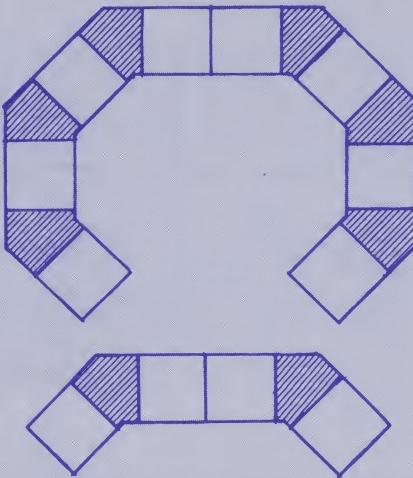
* REGISTERED TRADEMARK 7-1-61

WEDGE-SHAPE FRAMES FOR DESK AND COUNTER HEIGHT CONSOLE ASSEMBLIES

30° — 45° — 60° — 90°



EXAMPLE FLOOR-PLAN VIEWS OF CONSOLE ASSEMBLIES USING WEDGE-SHAPED FRAMES



NOTE: FOLLOWING ITEMS INCLUDED WITH WEDGE-SHAPED FRAMES

- A. REAR ADJUSTABLE PANEL MOUNTING ANGLES
- B. FRONT, TOP AND REAR FORMED STEEL PANELS

DESCRIPTION

A. Material:

1. Frame-corner post: 14 ga. steel
2. Moldings & braces: 16 ga. steel
3. Panel mounting angles: 11 ga. steel

B. Manufacturing/assembly procedure:

1. "Heli-arc" method of welding.
2. Electronically-controlled spot-welding.

C. Design-features:

1. "Four-sided" frame-corner posts.
2. "Organ" or "wing" type console assemblies are created by bolting wedge-shaped frames to the side of desk

height or counter height frames.

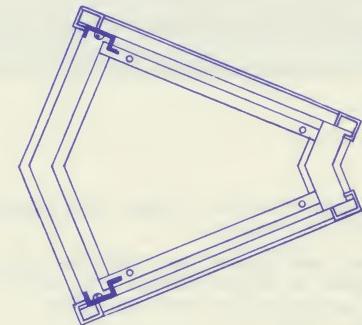
3. Top and rear panels are furnished with frame and are removable from the outside. The front panel, also furnished, is removable from the inside.
4. Available in 30, 45, 60 and 90 degrees.
5. Bottom open for wiring.
6. Pontoon base, wedge-shaped, included.
7. May be used to house electronic equipment, when used in conjunction with other desk height or counter height frames.

ORDERING CHART

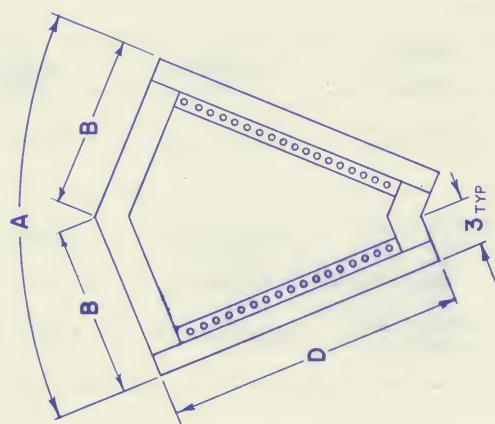
ASSEMBLIES TO FRAME #	30° WEDGE-SHAPE FRAME #	45° WEDGE-SHAPE FRAME #	60° WEDGE-SHAPE FRAME #	90° WEDGE-SHAPE FRAME #
F100-18 F124-18	F130-18	F145-18	F160-18	F190-18
F100-22 F124-22	F130-22	F145-22	F160-22	F190-22
F100-25 F124-25	F130-25	F145-25	F160-25	F190-25
F1500-18 F1524-18	F1530-18	F1545-18	F1560-18	F1590-18
F1500-22 F1524-22	F1530-22	F1545-22	F1560-22	F1590-22
F1500-25 F1524-25	F1530-25	F1545-25	F1560-25	F1590-25

CAT.	#	A	B	C	D
F-130-18	30°	7 $\frac{5}{8}$	29 $\frac{1}{2}$	18 $\frac{5}{8}$	
F-130-22	30°	8 $\frac{5}{8}$	29 $\frac{1}{2}$	22 $\frac{1}{8}$	
F-130-25	30°	9 $\frac{55}{64}$	29 $\frac{1}{2}$	25 $\frac{5}{8}$	
F-145-18	45°	10 $\frac{23}{32}$	29 $\frac{1}{2}$	18 $\frac{5}{8}$	
F-145-22	45°	12 $\frac{5}{8}$	29 $\frac{1}{2}$	22 $\frac{1}{8}$	
F-145-25	45°	13 $\frac{41}{64}$	29 $\frac{1}{2}$	25 $\frac{5}{8}$	
F-160-18	60°	13 $\frac{3}{4}$	29 $\frac{1}{2}$	18 $\frac{5}{8}$	
F-160-22	60°	15 $\frac{49}{64}$	29 $\frac{1}{2}$	22 $\frac{1}{8}$	
F-160-25	60°	17 $\frac{51}{64}$	29 $\frac{1}{2}$	25 $\frac{5}{8}$	
F-190-18	90°	21 $\frac{5}{8}$	29 $\frac{1}{2}$	18 $\frac{5}{8}$	
F-190-22	90°	25 $\frac{5}{8}$	29 $\frac{1}{2}$	22 $\frac{1}{8}$	
F-190-25	90°	28 $\frac{5}{8}$	29 $\frac{1}{2}$	25 $\frac{5}{8}$	
F-1530-18	30°	7 $\frac{53}{64}$	36 $\frac{1}{2}$	18 $\frac{5}{8}$	
F-1530-22	30°	8 $\frac{59}{64}$	36 $\frac{1}{2}$	22 $\frac{1}{8}$	
F-1530-25	30°	9 $\frac{55}{64}$	36 $\frac{1}{2}$	25 $\frac{5}{8}$	
F-1545-18	45°	10 $\frac{23}{32}$	36 $\frac{1}{2}$	18 $\frac{5}{8}$	
F-1545-22	45°	12 $\frac{5}{32}$	36 $\frac{1}{2}$	22 $\frac{1}{8}$	
F-1545-25	45°	13 $\frac{41}{64}$	36 $\frac{1}{2}$	25 $\frac{5}{8}$	
F-1560-18	60°	13 $\frac{3}{4}$	36 $\frac{1}{2}$	18 $\frac{5}{8}$	
F-1560-22	60°	15 $\frac{49}{64}$	36 $\frac{1}{2}$	22 $\frac{1}{8}$	
F-1560-25	60°	17 $\frac{51}{64}$	36 $\frac{1}{2}$	25 $\frac{5}{8}$	
F-1590-18	90°	21 $\frac{5}{8}$	36 $\frac{1}{2}$	18 $\frac{5}{8}$	
F-1590-22	90°	25 $\frac{5}{8}$	36 $\frac{1}{2}$	22 $\frac{1}{8}$	
F-1590-25	90°	28 $\frac{5}{8}$	36 $\frac{1}{2}$	25 $\frac{5}{8}$	

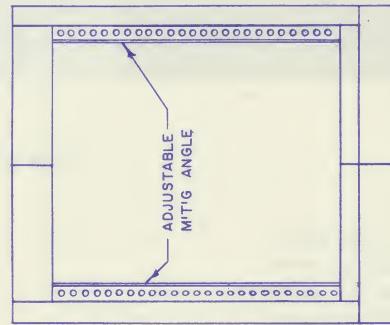
NOTE: PANELS TOP, FRONT,
AND REAR ARE SUPPLIED
WITH FRAMES.
FOR DETAILED INFORMATION
SEE CABINET FRAME
DRAWINGS



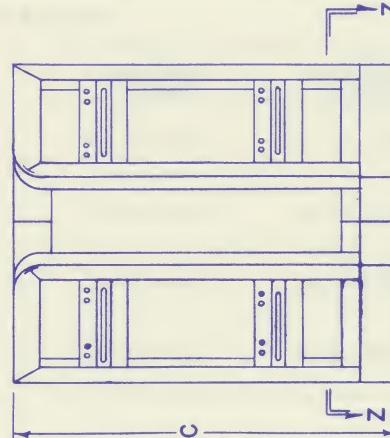
SECTION Z-Z



TOP VIEW
TOP PANEL REMOVED



REAR VIEW
REAR PANEL REMOVED

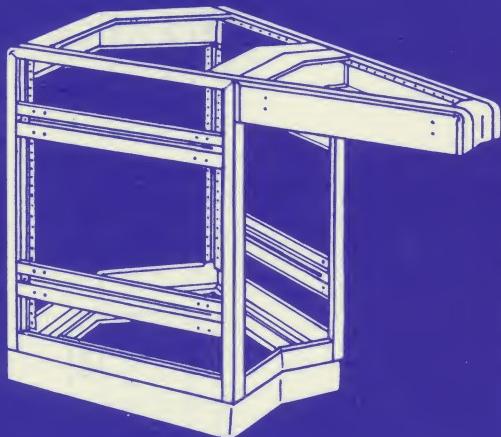


FRONT VIEW
FRONT PANEL REMOVED

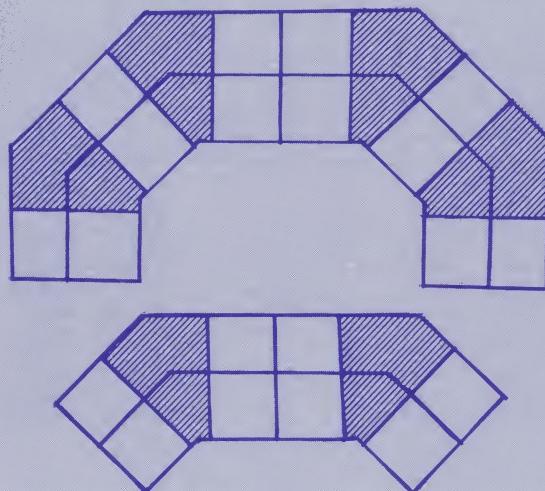
* STANTRON® ITEM: WEDGE-SHAPE FRAME		
CATALOG F-100 & F-1500 SERIES		
REV.	DATE	DESCRIPTION
		SCALE: NONE DWN. BY GRADE CHKD. BY G.I.
* REGISTERED TRADEMARK		
* DIVISION OF WYCO METAL PRODUCTS 6914 BECK AVE., NORTH HOLLYWOOD, CALIF.		
6-27-61		

WEDGE-SHAPE FRAMES FOR PROJECTED TOP CONSOLE ASSEMBLIES

30° AND 45°



EXAMPLES FLOOR-PLAN VIEWS OF CONSOLE ASSEMBLIES USING WEDGE-SHAPE FRAMES



NOTE: FOLLOWING ITEMS INCLUDED WITH WEDGE-SHAPED FRAMES

- A. REAR ADJUSTABLE PANEL MOUNTING ANGLES
- B. FRONT, TOP AND REAR FORMED STEEL PANELS

DESCRIPTION

A. Material:

1. Frame-corner post: 14 ga. steel
2. Mouldings & braces: 16 ga. steel
3. Panel mounting angles: 11 ga. steel

B. Manufacturing/assembly procedure:

1. "Heli-arc" method of welding.
2. Electronically-controlled spot-welding.

C. Design-features:

1. "Four-sided" frame-corner posts.
2. "Organ" or "wing" type console assemblies are created by bolting wedge-shaped frames to the side of desk

height projected top frames, and counter height projected top frames.

3. Top and rear panels are furnished with frame and are removable from the outside. The front panel, also furnished, is removable from the inside.
4. Available, only, in 30° and 45°.
5. Bottom open for wiring.
6. Pontoon base, wedge-shaped, included.
7. May be used to house electronic equipment, when used in conjunction with other frames described in point (2.), above.

ORDERING CHART

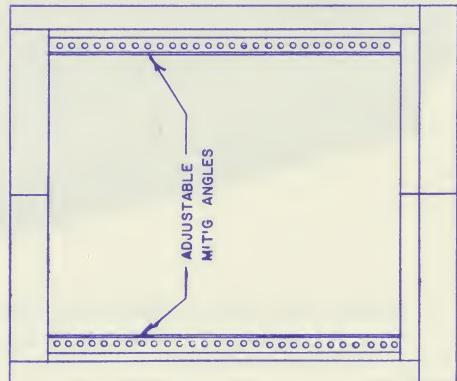
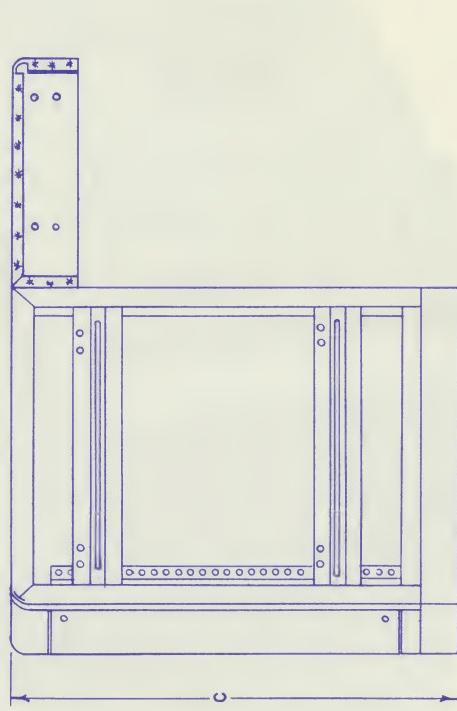
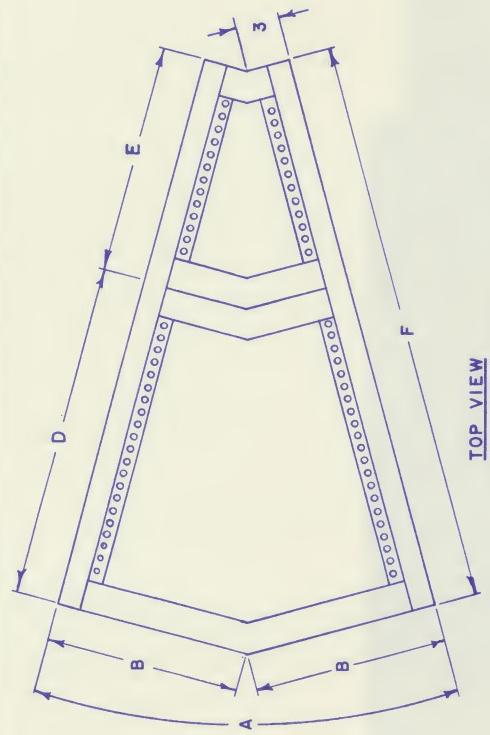
ASSEMBLES TO FRAME #	30° WEDGE-SHAPE FRAME #	45° WEDGE-SHAPE FRAME #
F1400-18-18 F1424-18-18	F1430-18-18	F1445-18-18
F1400-18-22 F1424-18-22	F1430-18-22	F1445-18-22
F1400-15-22 F1424-15-22	F1430-15-22	F1445-15-22
F1400-18-25 F1424-18-25	F1430-18-25	F1445-18-25

ASSEMBLES TO FRAME #	30° WEDGE-SHAPE FRAME #	45° WEDGE-SHAPE FRAME #
F1600-18-18 F1624-18-18	F1630-18-18	F1645-18-18
F1600-18-22 F1624-18-22	F1630-18-22	F1645-18-22
F1600-18-25 F1624-18-25	F1630-18-25	F1645-18-25

STANTRON

DIVISION OF WYCO METAL PRODUCTS, NORTH HOLLYWOOD, CALIF.

CAT. #	A	B	C	D	E	F
F-1430-18-18	30°	12 $\frac{63}{64}$	29 $\frac{1}{2}$	18 $\frac{5}{8}$	18 $\frac{5}{8}$	37 $\frac{1}{4}$
F-1430-18-22	30°	13 $\frac{59}{64}$	29 $\frac{1}{2}$	22 $\frac{1}{8}$	18 $\frac{5}{8}$	40 $\frac{3}{4}$
F-1430-15-22	30°	12 $\frac{63}{64}$	29 $\frac{1}{2}$	22 $\frac{1}{8}$	15 $\frac{1}{8}$	37 $\frac{1}{4}$
F-1430-18-25	30°	14 $\frac{55}{64}$	29 $\frac{1}{2}$	25 $\frac{5}{8}$	18 $\frac{5}{8}$	44 $\frac{1}{4}$
F-1445-18-18	45°	18 $\frac{7}{16}$	29 $\frac{1}{2}$	18 $\frac{5}{8}$	18 $\frac{5}{8}$	37 $\frac{1}{4}$
F-1445-18-22	45°	19 $\frac{27}{64}$	29 $\frac{1}{2}$	22 $\frac{1}{8}$	18 $\frac{5}{8}$	40 $\frac{3}{4}$
F-1445-15-22	45°	18 $\frac{7}{16}$	29 $\frac{1}{2}$	22 $\frac{1}{8}$	15 $\frac{1}{8}$	37 $\frac{1}{4}$
F-1445-18-25	45°	21 $\frac{21}{64}$	29 $\frac{1}{2}$	25 $\frac{5}{8}$	18 $\frac{5}{8}$	44 $\frac{1}{4}$
F-1630-18-18	30°	12 $\frac{63}{64}$	36 $\frac{1}{2}$	18 $\frac{5}{8}$	18 $\frac{5}{8}$	37 $\frac{1}{4}$
F-1630-18-22	30°	13 $\frac{59}{64}$	36 $\frac{1}{2}$	22 $\frac{1}{8}$	18 $\frac{5}{8}$	40 $\frac{3}{4}$
F-1630-18-25	30°	14 $\frac{55}{64}$	36 $\frac{1}{2}$	25 $\frac{5}{8}$	18 $\frac{5}{8}$	44 $\frac{1}{4}$
F-1645-18-18	45°	18 $\frac{7}{16}$	36 $\frac{1}{2}$	18 $\frac{5}{8}$	18 $\frac{5}{8}$	37 $\frac{1}{4}$
F-1645-18-22	45°	19 $\frac{27}{64}$	36 $\frac{1}{2}$	22 $\frac{1}{8}$	18 $\frac{5}{8}$	40 $\frac{3}{4}$
F-1645-18-25	45°	21 $\frac{21}{64}$	36 $\frac{1}{2}$	25 $\frac{5}{8}$	18 $\frac{5}{8}$	44 $\frac{1}{4}$



NOTE: PANELS TOP, FRONT, AND REAR
ARE SUPPLIED WITH FRAMES.
FOR DETAILED INFORMATION SEE
CABINET FRAME DRAWINGS.

* STANTRON	
DIVISION OF WYCO METAL PRODUCTS 6914 BECK AVE., NORTH HOLLYWOOD, CALIF.	
ITEM: DESK & COUNTER HEIGHT PROJECTED ITEM: TOP CABINET FRAME	
CATALOG F-1400 & 1600 SERIES	
REV.	DATE
DESCRIPTION	
SCALE: NONE	
DWN. BY GRADE	
CHKD. BY G.I.	

* REGISTERED TRADEMARK
7-1-61



PHOTO COURTESY OF AMERICAN CONCERTONE, INC.
a division of ASTRO-SCIENCE Corporation

The Stantron logo is a dark blue horizontal capsule with the word "STANTRON" in white capital letters. It is set against a light blue background that has a subtle wavy pattern at the bottom.

DIVISION OF WYCO METAL PRODUCTS, NORTH HOLLYWOOD, CALIF.



SECTION 5

INDEX

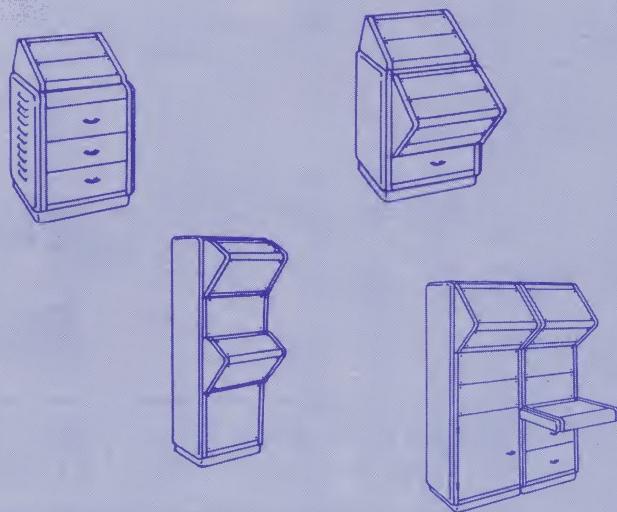
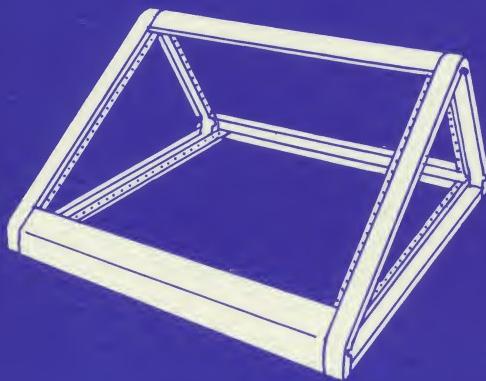
TURRET AND INSTRUMENT CABINET FRAMES

TYPE OF FRAME	PAGE
35°—55° SLOPE	2
19°—35°—55° SLOPE	4
17½" SLOPING FRONT	6
10½" SLOPING FRONT	8
INSTRUMENT CABINET	10

TURRET FRAMES

19" AND 24" WIDE PANEL SPACE—35° AND 55° SLOPE

EXAMPLES OF ASSEMBLIES USING TURRET FRAMES WITH OTHER STANTRON PRODUCTS



DESCRIPTION

A. Material:

1. Frame: 14 ga. steel
2. Mouldings and braces: 16 ga. steel

B. Design features:

1. 19" or 24" wide panel space (for standard 19" or 24" formed or flat panels) available at all panel space openings.
2. Panel mounting angles (fixed) have EIA and WE hole spacing.
3. Panel mounting holes **TAPPED** 10-32 thread.
4. May be bolted together in any quantity for multiple installation.

5. Flat sides available.

6. Four rubber feet (part #H-33) included with each frame.

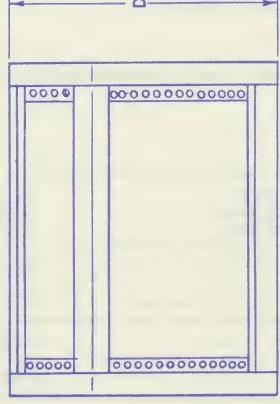
C. Suggested usages:

1. On top of STANTRON desk-height and counter-height frames, or projected top frames.
2. Vertical surface of any vertical panel space opening.
3. On table or work-bench.
4. Four attaching clips (part # H-34) furnished with each frame for attaching to rack frames.

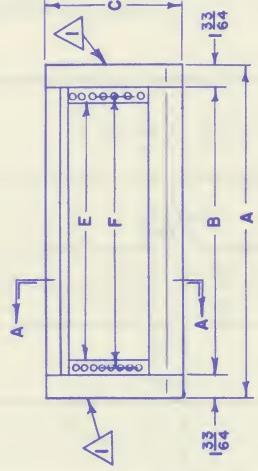
ORDERING CHART

STANTRON #	55° SLOPING PANEL SPACE OPENING	35° SLOPING PANEL SPACE OPENING	BOTTOM PANEL SPACE OPENING	OVER-ALL WIDTH	OVER-ALL HEIGHT	OVER-ALL DEPTH	* TURRET FLAT SIDES
F601	10½" x 19"	7" x 19"	15¾"	22½"	9"	17½"	S601-F
F602	14" x 19"	8¾" x 19"	17½"	22½"	11¾"	21 ½"	S602-F
F601-24	10½" x 24"	7" x 24"	15¾"	27½"	9"	17½"	S601-F
F602-24	14" x 24"	8¾" x 24"	17½"	27½"	11¾"	21 ½"	S602-F

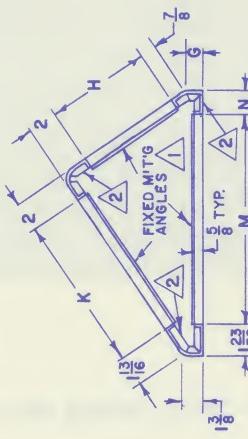
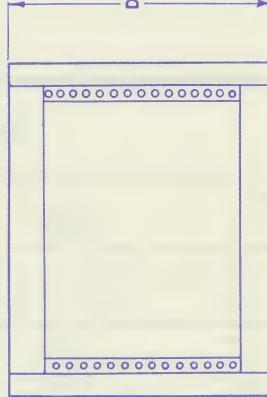
*Order separately; Specify left or right hand (example: S601-F-LH).



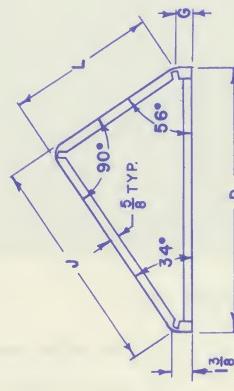
FRONT VIEW



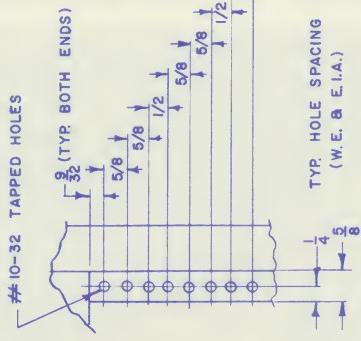
BOTTOM VIEW



TOP VIEW



SIDE VIEW



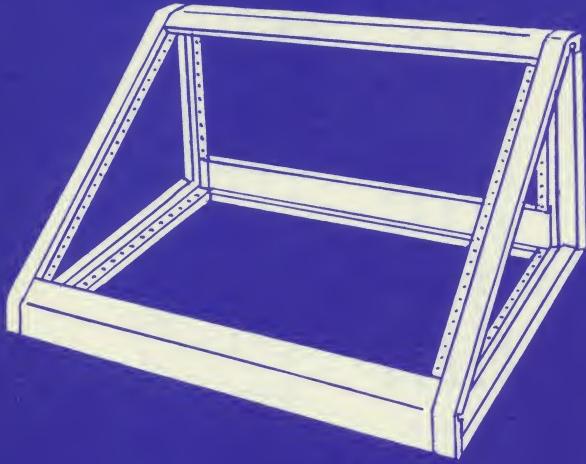
SECTION A-A

- NOTE
- L. MATERIAL 14 GA. C.R.S.
 - 16 GA. C.R.S.
 - 2. FINISH
 - A. VAPOR DEGREASED WITH TRICHLORETHYLENE.
 - B. MIL # 6889A PRIMER APPLIED.
 - C. FRAME: STANTRON LIGHT GREY METALLIC BAKED ENAMEL.
 - D. ALL OTHER COMPONENT PARTS: STANTRON DARK GREY METALLIC BAKED ENAMEL.

CAT. NO.	A	B	C	D	E	F	G	H	J	K	L	M	N	ITEM: TURRET FRAME			
														CATALOG NUMBER:	SCALE: NONE	DOWN. BY GRAGE CHKD. BY G.I.	
F-601	22 5/8	19 1/8	9	17 1/2	17 1/2	18 3/8	1 1/8	7 1/8	1 1/4	3/8	10 9/16	9 5/16	14 1/16	1 23/32			
F-602	22 5/8	19 1/8	11 3/8	21 5/8	21 5/8	18 3/8	1 1/8	8 1/2	1 1/2	7/8	11 1/16	17 9/16	2 23/32				
F-601-24	27 5/8	24 1/8	9	17 1/2	22 7/8	23 3/8	1 1/8	7 1/8	1 1/4	3/8	10 1/16	9 15/16	14 1/16	1 23/32			
F-602-24	27 5/8	24 1/8	11 3/8	21 5/8	22 7/8	23 3/8	1 1/8	8 1/2	1 1/4	7/8	11 1/16	17 9/16	2 23/32				

TURRET FRAMES

19" AND 24" WIDE PANEL SPACE—19°, 35° AND 55° SLOPE



EXAMPLES OF ASSEMBLIES USING TURRET FRAMES WITH OTHER STANTRON PRODUCTS



DESCRIPTION

A. Material:

1. Frame: 14 ga. steel
2. Mouldings and braces: 16 ga. steel

B. Design features:

1. 19" or 24" wide panel space (for standard 19" or 24" formed or flat panels) available at all panel space openings.
2. Panel mounting angles (fixed) have EIA and WE hole spacing.
3. Panel mounting holes **TAPPED** 10-32 thread.
4. May be bolted together in any quantity for multiple installation.

5. Flat sides available.

6. Four rubber feet (part #H-33) included with each frame.

C. Suggested usages:

1. On top of STANTRON desk-height and counter-height frames, or projected top frames.
2. Vertical surface of any vertical panel space opening.
3. On table or work-bench.

4. Four attaching clips (part # H-34) furnished with each frame for attaching to rack frames.

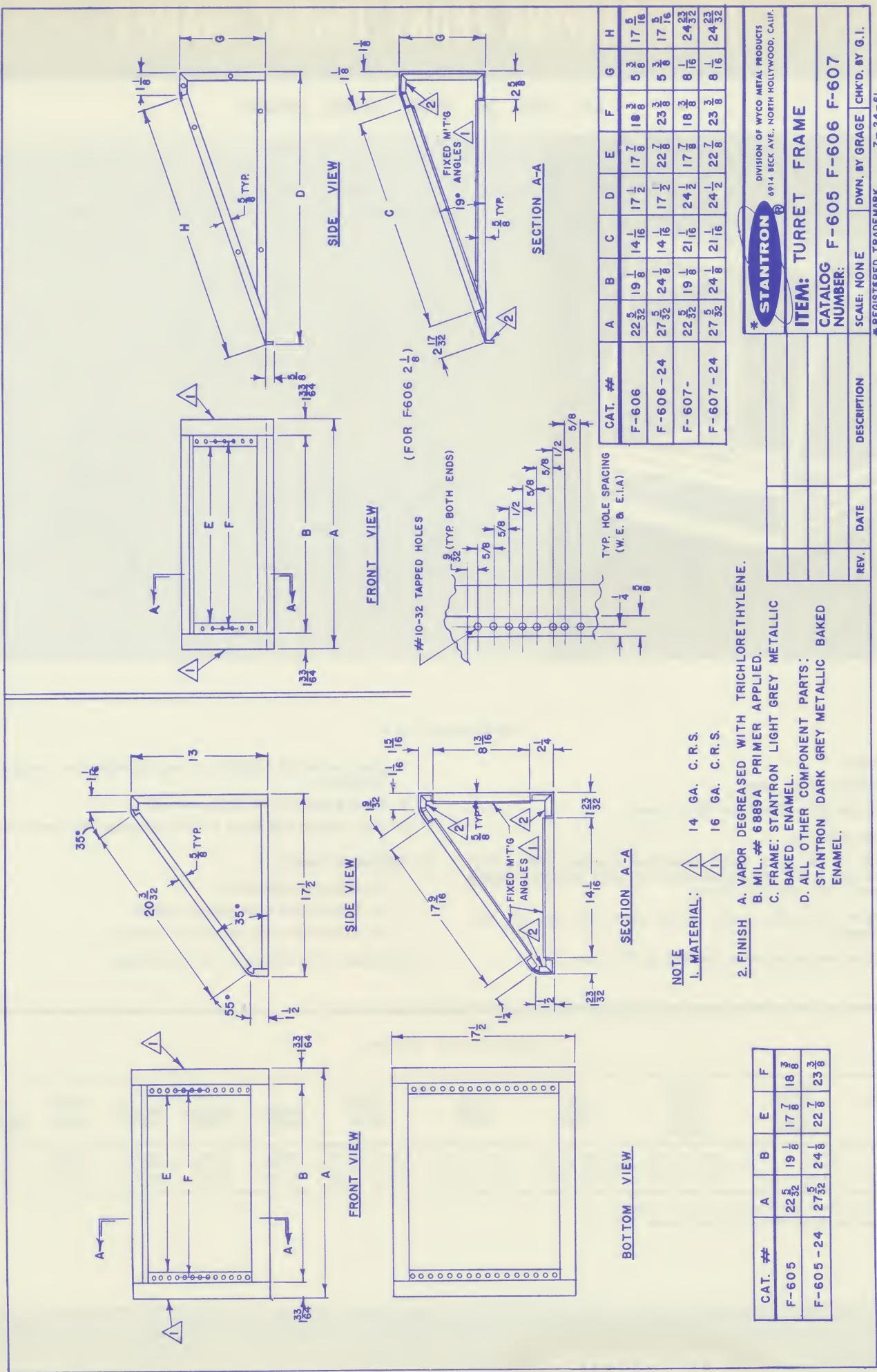
ORDERING CHART

STANTRON #	SLOPING PANEL SPACE	* OVER-ALL DEPTH	** OVER-ALL HEIGHT	BOTTOM PANEL SPACE OPENING	† TURRET FLAT SIDES
F605	17½" x 19"	17½" or 13"	13" or 17½"	14" x 19" or 8¾" x 19"	S605-F
F605-24	17½" x 24"	17½" or 13"	13" or 17½"	14" x 24" or 8¾" x 24"	S605-F
F606	14" x 19"	17½"	5⅝"	10½" x 19"	S606-F
F606-24	14" x 24"	17½"	5⅝"	10½" x 24"	S606-F
F607	21" x 19"	24½"	8 1/16"	17½" x 19"	S607-F
F607-24	21" x 24"	24½"	8 1/16"	17½" x 24"	S607-F

*Depth determined by which vertical side is mounted to cabinet frame.

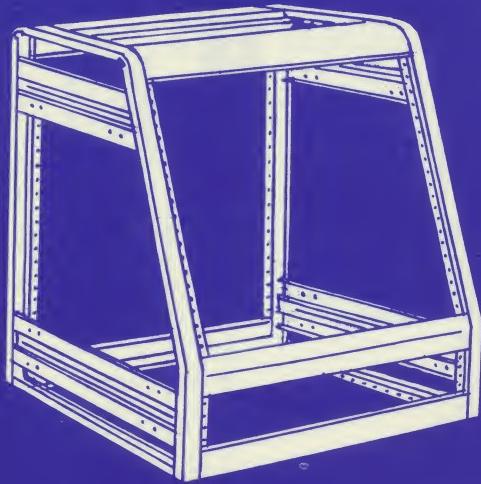
**Height determined by which vertical side is mounted to cabinet frame.

†Order separately. Specify left or right hand (example: S605-F-LH)

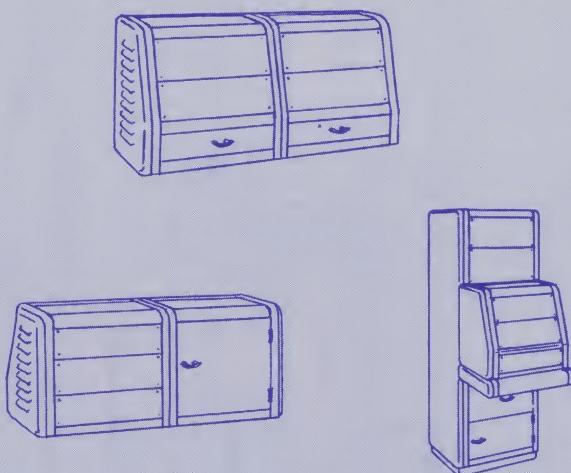


17½" SLOPING FRONT TURRET FRAMES

19" AND 24" WIDE PANEL SPACE



EXAMPLES OF ASSEMBLIES USING
THIS FRAME WITH OTHER STANTRON PRODUCTS



DESCRIPTION

A. Material:

1. Frame: 14 ga. steel
2. Mouldings and braces: 16 ga. steel

B. Design features:

1. 19" or 24" wide panel space (for standard 19" or 24" formed or flat panels) available at front vertical, sloping front, top, rear and bottom.
2. Panel mounting angles (fixed) have EIA and WE hole spacing.
3. Panel mounting holes TAPPED 10-32 thread.

4. May be bolted together in any quantity for multiple installation.

5. Sloping front is 19° from vertical.

6. Four rubber feet (part #H-33) included with each frame.

C. Suggested usages:

1. On table or work-bench.
2. On STANTRON desk height frames.
3. On STANTRON counter height frames.

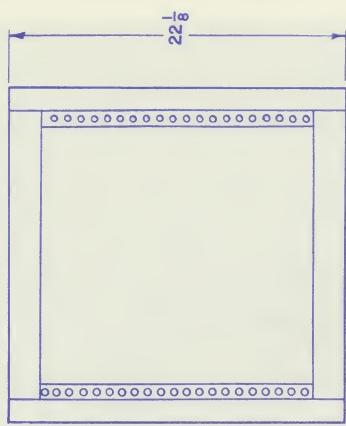
D. Flat-sides or ball-cornered sides available.

ORDERING CHART

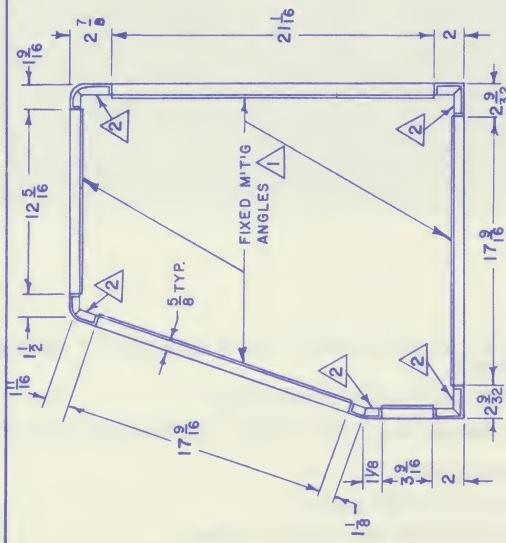
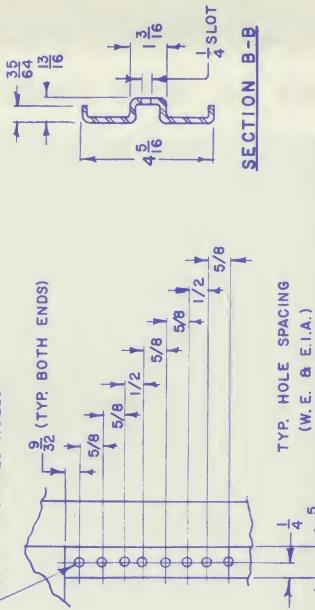
STANTRON #	SLOPING FRONT PANEL SPACE OPENING	VERTICAL FRONT PANEL SPACE OPENING	TOP PANEL SPACE	REAR PANEL SPACE	BOTTOM PANEL SPACE	* OVER-ALL WIDTH	OVER-ALL HEIGHT	OVER-ALL DEPTH	** TURRET FLAT SIDES	** TURRET BALL- CORNED SIDES
F608	17½" x 19"	3½" x 19"	12¼" x 19"	21" x 19"	17½" x 19"	22½"	25⅞"	22⅛"	S608-F	S608
F608-24	17½" x 24"	3½" x 24"	12¼" x 24"	21" x 24"	17½" x 24"	27½"	25⅞"	22⅛"	S608-F	S608

*Add 1-3/16" for each ball-cornered side used in assembly.

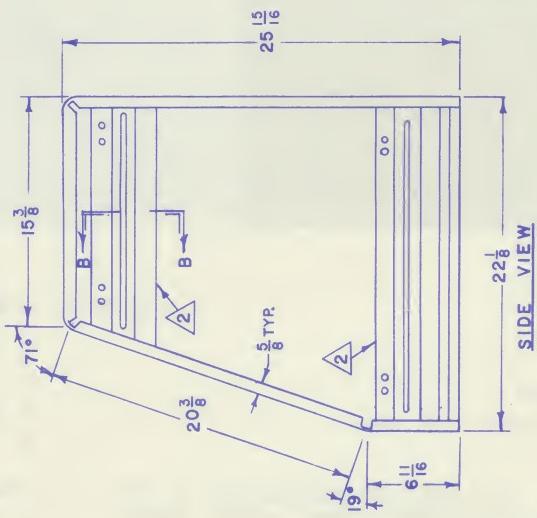
**Order separately. Specify left or right hand (example: S608-F-LH)



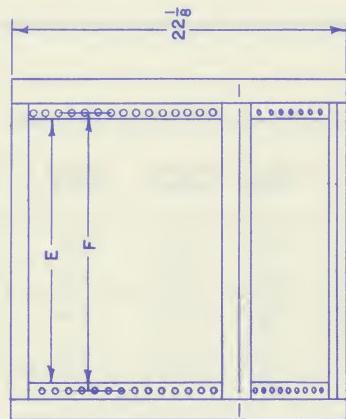
BOTTOM VIEW C-C



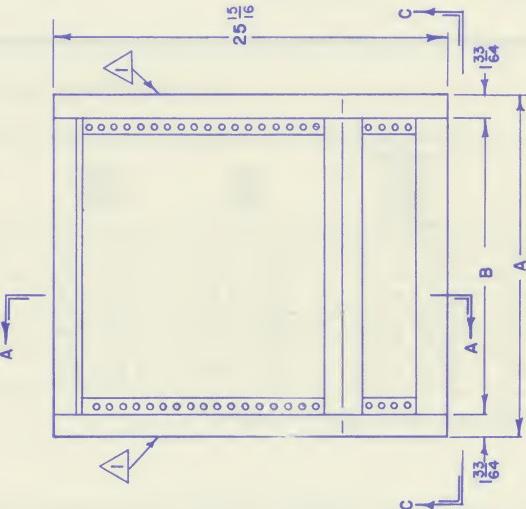
SECTION



11



TOP VIEW



FRONT VIEW

CA
F -
F -

ITEM: 17½ SLOPING FRONT TURRET FRAME
CATALOG NUMBER: F-608
SCALE: NONE **DWN. BY GRADE** **CHKD. BY G.I.**

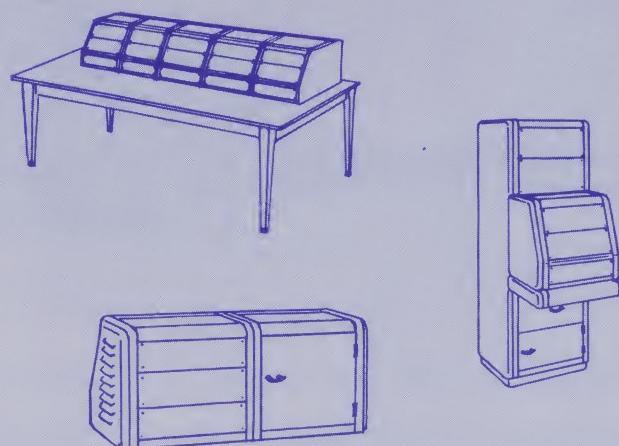
7-24-61

10 $\frac{1}{2}$ " SLOPING FRONT TURRET FRAMES

19" AND 24" WIDE PANEL SPACE



EXAMPLES OF ASSEMBLIES USING
THIS TURRET FRAME WITH OTHER STANTRON ASSEMBLIES



DESCRIPTION

A. Material:

1. Frame: 14 ga. steel
2. Mouldings and braces: 16 ga. steel

B. Design features:

1. 19" or 24" wide panel space (for standard 19" or 24" formed or flat panels) available at front vertical, sloping front, top, rear and bottom.
2. Panel mounting angles (fixed) have EIA and WE hole spacing.
3. Panel mounting holes TAPPED 10-32 thread.

4. May be bolted together in any quantity for multiple installation.

5. Sloping front is 19° from vertical.

6. Four rubber feet (part #H-33) included with each frame.

C. Suggested usages:

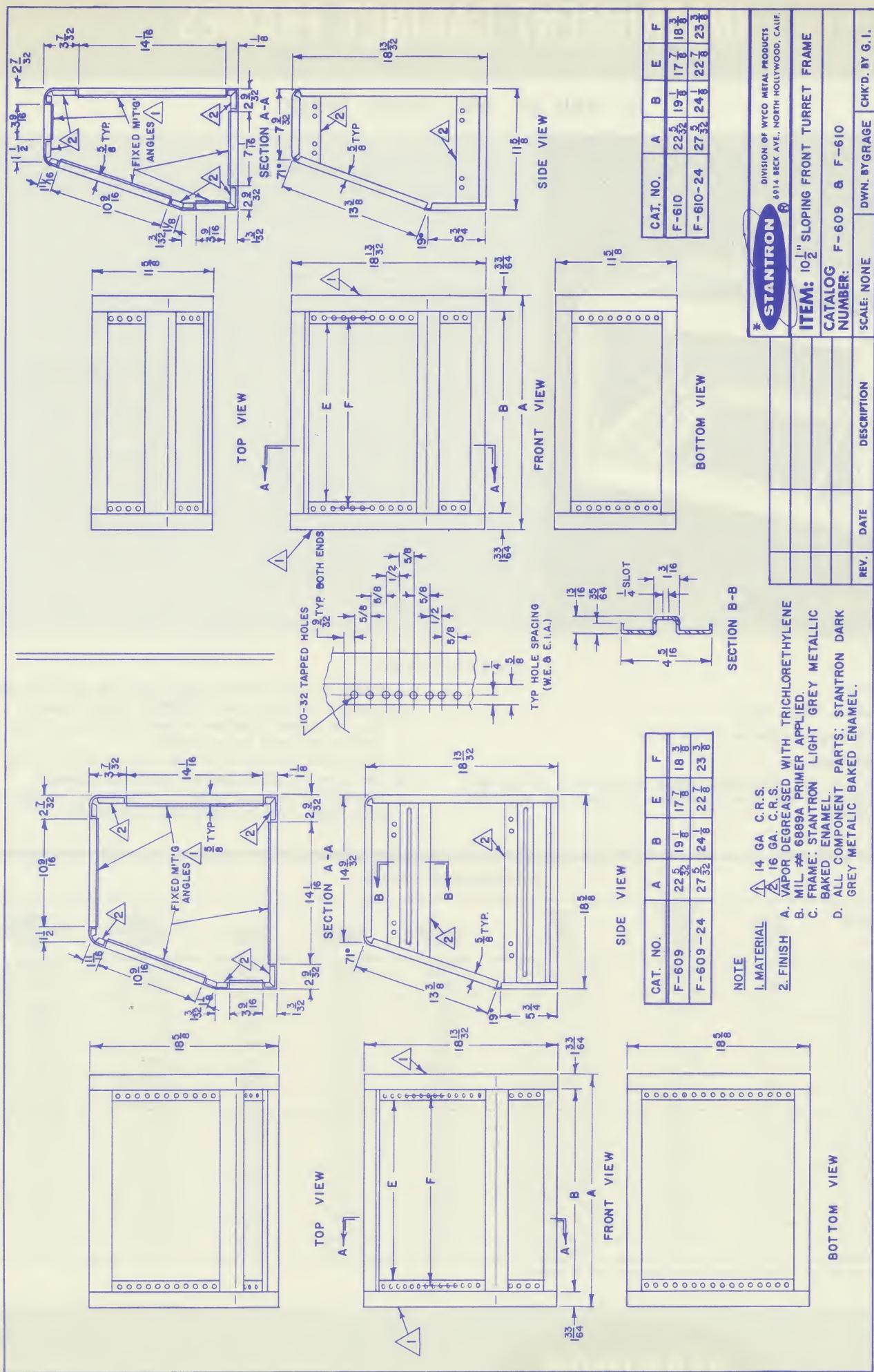
1. On table or work-bench.
2. On STANTRON desk height frames.
3. On STANTRON counter height frames.

- D. Flat-sides or ball-cornered sides available.

ORDERING CHART

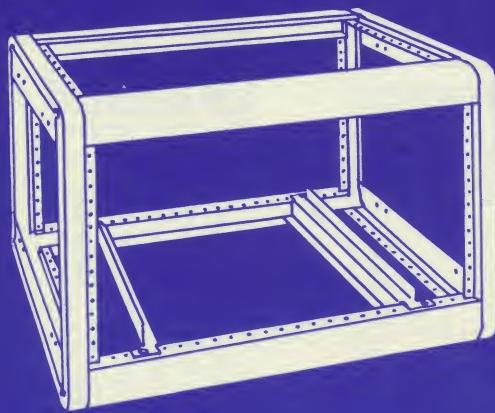
STANTRON #	SLOPING FRONT PANEL OPENING	VERTICAL FRONT PANEL SPACE OPENING	TOP PANEL SPACE	REAR PANEL SPACE	BOTTOM PANEL SPACE	OVER-ALL WIDTH	OVER-ALL HEIGHT	OVER-ALL DEPTH	* TURRET FLAT SIDES	* TURRET BALL-CORNERED SIDES
F609	10 $\frac{1}{2}$ " x 19"	3 $\frac{1}{2}$ " x 19"	10 $\frac{1}{2}$ " x 19"	14" x 19"	14" x 19"	22 $\frac{5}{32}$ "	18 $\frac{1}{16}$ "	18 $\frac{5}{8}$ "	S609-F	S609
F610	10 $\frac{1}{2}$ " x 19"	3 $\frac{1}{2}$ " x 19"	3 $\frac{1}{2}$ " x 19"	14" x 19"	7" x 19"	22 $\frac{5}{32}$ "	18 $\frac{1}{16}$ "	18 $\frac{5}{8}$ "	S610-F	S610
F609-24	10 $\frac{1}{2}$ " x 24"	3 $\frac{1}{2}$ " x 24"	10 $\frac{1}{2}$ " x 24"	14" x 24"	14" x 24"	27 $\frac{5}{32}$ "	18 $\frac{1}{16}$ "	18 $\frac{5}{8}$ "	S609-F	S609
F610-24	10 $\frac{1}{2}$ " x 24"	3 $\frac{1}{2}$ " x 24"	3 $\frac{1}{2}$ " x 24"	14" x 24"	7" x 24"	27 $\frac{5}{32}$ "	18 $\frac{1}{16}$ "	18 $\frac{5}{8}$ "	S610-F	S610

*Order separately; Specify left or right hand (example: S609-LH or S609-F-LH).

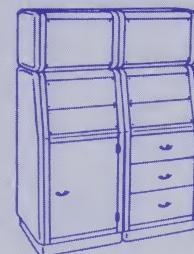
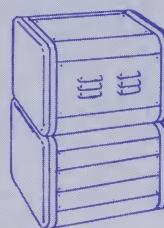
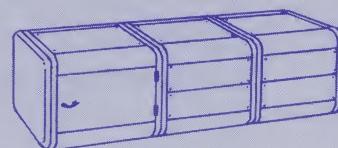


INSTRUMENT CABINET FRAMES

19" AND 24" WIDE PANEL SPACE



EXAMPLES OF ASSEMBLIES USING
THIS FRAME WITH OTHER STANTRON PRODUCTS



DESCRIPTION

A. Material

1. Frame: 14 ga. steel
2. Mouldings or braces: 16 ga. steel

B. Design-features:

1. 19" or 24" wide panel space for standard 19" or 24" formed or flat panels available at front, top, rear and bottom.

2. Panel mounting angles (fixed) have EIA and WE spacing.
3. Panel mounting holes TAPPED 10-32 thread.
4. May be bolted together in any quantity, side by side, back to back and top of another.
5. Four rubber feet (part #H-33) included with each side.
6. Ball cornered sides, plain and louvered, available.
7. One pair of chassis guides and supports supplied with each frame. They are adjustable horizontally.

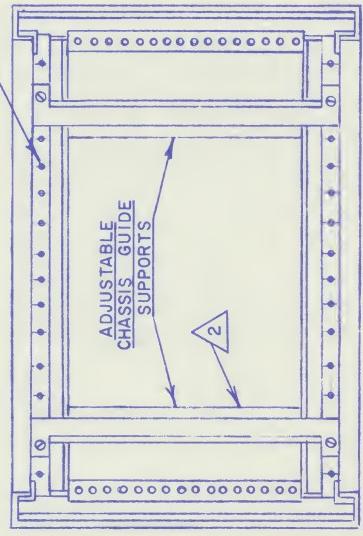
ORDERING CHART

STANTRON #	PANEL SPACE WIDTH	VERTICAL PANEL SPACE FRONT & REAR	PANEL SPACE TOP & BOTTOM	OVER-ALL WIDTH	OVER-ALL HEIGHT	OVER-ALL DEPTH	* PLAIN BALL-CORNED SIDES	* LOUVERED BALL-CORNED SIDES
F500-8	19"	8 3/4"	12 1/4" x 19"	22 5/32"	12 13/16"	16 5/16"	S500-8	S500-8-L
F500-10	19"	10 1/2"	12 1/4" x 19"	22 5/32"	14 5/16"	16 5/16"	S500-10	S500-10-L
F500-12	19"	12 1/4"	12 1/4" x 19"	22 5/32"	16 5/16"	16 5/16"	S500-12	S500-12-L
F500-14	19"	14"	12 1/4" x 19"	22 5/32"	18 5/16"	16 5/16"	S500-14	S500-14-L
F500-15	19"	15 3/4"	12 1/4" x 19"	22 5/32"	19 13/16"	16 5/16"	S500-15	S500-15-L
F500-17	19"	17 1/2"	12 1/4" x 19"	22 5/32"	21 5/16"	16 5/16"	S500-17	S500-17-L
F500-19	19"	19 1/4"	12 1/4" x 19"	22 5/32"	23 5/16"	16 5/16"	S500-19	S500-19-L
F500-21	19"	21"	12 1/4" x 19"	22 5/32"	25 5/16"	16 5/16"	S500-21	S500-21-L
F524-8	24"	8 3/4"	12 1/4" x 24"	27 5/32"	12 13/16"	16 5/16"	S500-8	S500-8-L
F524-10	24"	10 1/2"	12 1/4" x 24"	27 5/32"	14 5/16"	16 5/16"	S500-10	S500-10-L
F524-12	24"	12 1/4"	12 1/4" x 24"	27 5/32"	16 5/16"	16 5/16"	S500-12	S500-12-L
F524-14	24"	14"	12 1/4" x 24"	27 5/32"	18 5/16"	16 5/16"	S500-14	S500-14-L
F524-15	24"	15 3/4"	12 1/4" x 24"	27 5/32"	19 13/16"	16 5/16"	S500-15	S500-15-L
F524-17	24"	17 1/2"	12 1/4" x 24"	27 5/32"	21 5/16"	16 5/16"	S500-17	S500-17-L
F524-18	24"	19 1/4"	12 1/4" x 24"	27 5/32"	23 5/16"	16 5/16"	S500-19	S500-19-L
F524-21	24"	21"	12 1/4" x 24"	27 5/32"	25 5/16"	16 5/16"	S500-21	S500-21-L

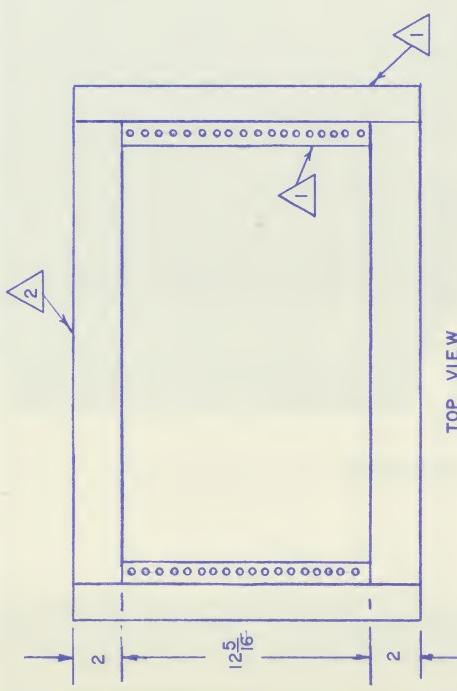
*Order separately; add 1-3/16" for each ball-cornered side used in assembly.

CAT. NO.	A	B	C	D	E	F
F-500-8	22 $\frac{5}{8}$	19 $\frac{1}{8}$	8 $\frac{3}{8}$	12 $\frac{1}{8}$	18 $\frac{3}{8}$	17 $\frac{7}{8}$
F-500-10	22 $\frac{5}{8}$	19 $\frac{1}{8}$	10 $\frac{9}{16}$	14 $\frac{1}{16}$	18 $\frac{3}{8}$	17 $\frac{7}{8}$
F-500-12	22 $\frac{5}{8}$	19 $\frac{1}{8}$	12 $\frac{5}{16}$	16 $\frac{5}{16}$	18 $\frac{3}{8}$	17 $\frac{7}{8}$
F-500-14	22 $\frac{5}{8}$	19 $\frac{1}{8}$	14 $\frac{1}{16}$	18 $\frac{3}{16}$	18 $\frac{3}{8}$	17 $\frac{7}{8}$
F-500-15	22 $\frac{5}{8}$	19 $\frac{1}{8}$	15 $\frac{13}{16}$	19 $\frac{13}{16}$	18 $\frac{3}{8}$	17 $\frac{7}{8}$
F-500-17	22 $\frac{5}{8}$	19 $\frac{1}{8}$	17 $\frac{9}{16}$	21 $\frac{9}{16}$	18 $\frac{3}{8}$	17 $\frac{7}{8}$
F-500-19	22 $\frac{5}{8}$	19 $\frac{1}{8}$	19 $\frac{5}{16}$	23 $\frac{5}{16}$	18 $\frac{3}{8}$	17 $\frac{7}{8}$
F-500-21	22 $\frac{5}{8}$	19 $\frac{1}{8}$	21 $\frac{1}{16}$	25 $\frac{1}{16}$	17 $\frac{3}{8}$	17 $\frac{7}{8}$
F-524-8	27 $\frac{5}{8}$	24 $\frac{1}{8}$	8 $\frac{3}{16}$	12 $\frac{13}{16}$	23 $\frac{3}{8}$	22 $\frac{7}{8}$
F-524-10	27 $\frac{5}{8}$	24 $\frac{1}{8}$	10 $\frac{9}{16}$	14 $\frac{9}{16}$	23 $\frac{3}{8}$	22 $\frac{7}{8}$
F-524-12	27 $\frac{5}{8}$	24 $\frac{1}{8}$	12 $\frac{5}{16}$	16 $\frac{5}{16}$	23 $\frac{3}{8}$	22 $\frac{7}{8}$
F-524-14	27 $\frac{5}{8}$	24 $\frac{1}{8}$	14 $\frac{1}{16}$	18 $\frac{1}{16}$	23 $\frac{3}{8}$	22 $\frac{7}{8}$
F-524-15	27 $\frac{5}{8}$	24 $\frac{1}{8}$	15 $\frac{13}{16}$	19 $\frac{13}{16}$	23 $\frac{3}{8}$	22 $\frac{7}{8}$
F-524-17	27 $\frac{5}{8}$	24 $\frac{1}{8}$	17 $\frac{9}{16}$	21 $\frac{9}{16}$	23 $\frac{3}{8}$	22 $\frac{7}{8}$
F-524-19	27 $\frac{5}{8}$	24 $\frac{1}{8}$	19 $\frac{5}{16}$	23 $\frac{5}{16}$	23 $\frac{3}{8}$	22 $\frac{7}{8}$
F-524-21	27 $\frac{5}{8}$	24 $\frac{1}{8}$	21 $\frac{1}{16}$	25 $\frac{1}{16}$	23 $\frac{3}{8}$	22 $\frac{7}{8}$

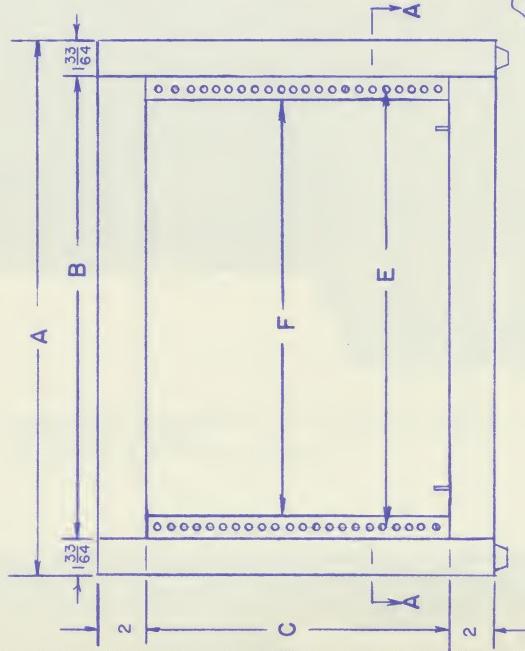
10-32 TAPPED HOLES ON 1" CENTERS



SECTION A - A



TOP VIEW



FRONT VIEW



SIDE VIEW

NOTE

I. MATERIAL

- 1) 14 GA. C. R. STEEL
- 2) 16 GA. C. R. STEEL
- 3) H-33 RUBBER FEET

2. FINISH

- (A) VAPOR DEGREASED WITH TRICHLORETHYLENE
- (B) MIL. NO. 6889A PRIMER APPLIED
- (C) STANTRON LIGHT GREY METALLIC BAKED ENAMEL



* DIVISION OF WYCO METAL PRODUCTS
6914 BECK AVE., NORTH HOLLYWOOD, CALIF.

ITEM: INSTRUMENT CABINET
CATALOG NUMBER: SEE ABOVE

SCALE: NONE DWN. BY B. C. CHKD. BY G. I.
* REG. TRADEMARK

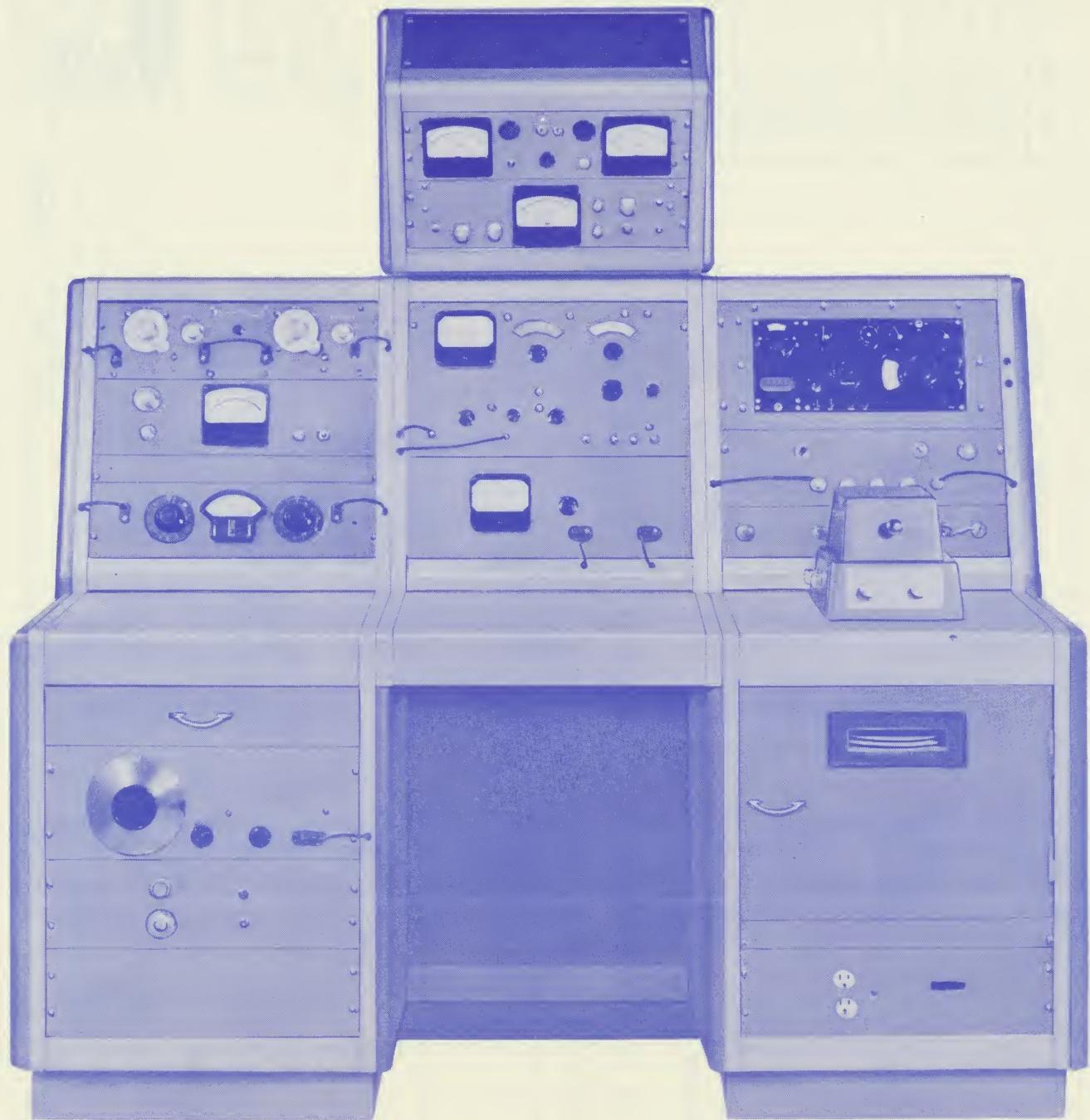


PHOTO COURTESY OF INFRARED STANDARDS LABORATORY
a division of Infrared Industries, Inc.

STANTRON

DIVISION OF WYCO METAL PRODUCTS, NORTH HOLLYWOOD, CALIF.



SECTION 6

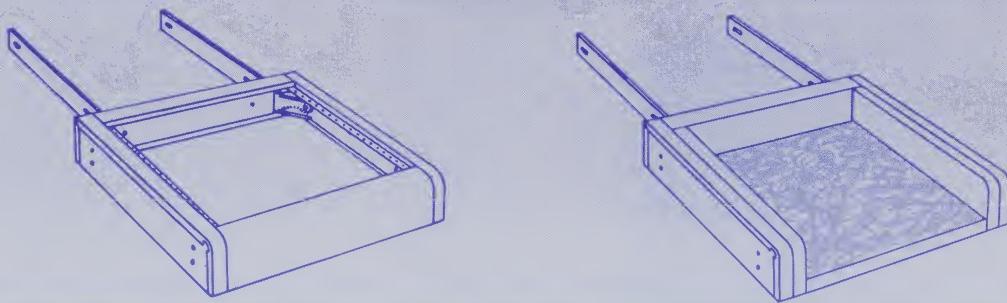
INDEX

DESK FRAMES-TYPEWRITER DESK FRAMES- WORK/WRITING TOPS

ITEM	PAGE
DESK FRAME	2
TYPEWRITER DESK FRAME	2
CONTINUOUS WORK/WRITING TOPS	4 and 5
DESK FRAME WITH CABINET SIDE PANEL	6

WORK/WRITING DESK FRAMES—TYPEWRITER DESK FRAMES

19" AND 24" WIDE PANEL SPACE—15 $\frac{1}{8}$ ", 18 $\frac{5}{8}$ ", 22 $\frac{1}{8}$ " AND 25 $\frac{5}{8}$ " PROJECTION



DESCRIPTION

A. Material:

1. Frame: 14 ga. steel
2. Mouldings: 16 ga. steel

B. Design-features work/writing frames:

1. 19" wide or 24" wide panel space for formed, flat or TEXTOLITE panels
2. Panel mounting hole spacing: EIA and WE. Holes TAPPED 10-32 thread

C. When used between desk height or counter height frames, support arms not required. In all other cases, support

arms required. Support arms bolt directly to STANTRON mounting angles

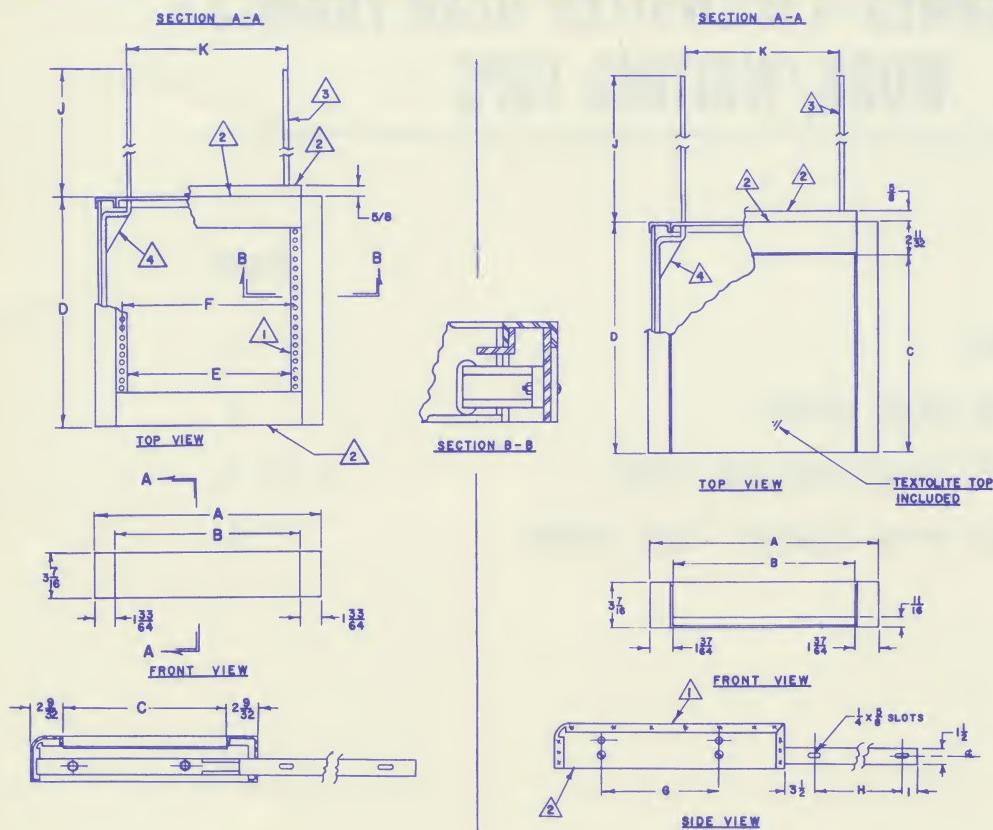
D. Ball-cornered or flat sides available

E. Available in four projections: 15 $\frac{1}{8}$ "—18 $\frac{5}{8}$ "—22 $\frac{1}{8}$ "—25 $\frac{5}{8}$ "

F. Normally installed so that top surface is 29 $\frac{1}{2}$ " from floor level

G. Requires 3 $\frac{1}{2}$ " of vertical panel space on all STANTRON cabinet frames

H. TEXTOLITE PANEL INCLUDED WITH TYPEWRITER DESK FRAMES



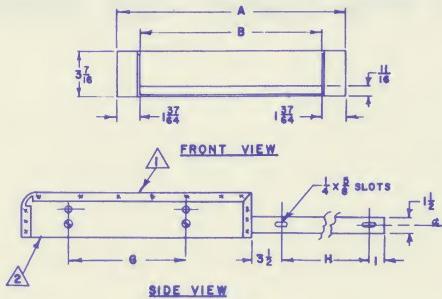
NOTE

- | | |
|---------------------|--|
| 1 MATERIAL | 2 FINISH |
| 1 14 GA. C.R. STEEL | (A) VAPOR DEGREASED WITH TRICHLORETHYLENE |
| 2 16 GA. C.R. STEEL | (B) MIL. NO. 6889A PRIMER APPLIED |
| 3 3/16 STEEL | (C) FRAME: STANTRON LIGHT GREY METALLIC BAKED ENAMEL |
| 4 11 GA. C.R. STEEL | (D) ALL OTHER COMPONENTS: STANTRON DARK GREY METALLIC BAKED ENAMEL |

NOTE: FOLLOWING DIFFERENCES TO DIMENSIONAL CHART APPLY TO TYPEWRITER DESK FRAME:

- "B" DIM. IS 19" OR 24"
- "C" DIM. IS 19 $\frac{1}{2}$ OR 18 $\frac{1}{2}$ OR 19 $\frac{5}{8}$ OR 23 $\frac{3}{8}$
- "E" DIM. DOES NOT APPLY
- "F" DIM. DOES NOT APPLY
- IMPORTANT: ADD PREFIX "TY" IN PLACE OF "F"
- EXAMPLE: TY-700-18-22

19" WIDE PANEL SPACE											
CAT. NO.	A	B	C	D	E	F	G	H	J	K	
F-700-15	22 $\frac{5}{8}$	19 $\frac{1}{8}$	10 $\frac{9}{16}$	15 $\frac{1}{8}$	17 $\frac{7}{8}$	18 $\frac{3}{8}$	9			17 $\frac{7}{8}$	
F-700-15-18	22 $\frac{5}{8}$	19 $\frac{1}{8}$	10 $\frac{9}{16}$	15 $\frac{1}{8}$	17 $\frac{7}{8}$	18 $\frac{3}{8}$	9	11 $\frac{5}{8}$	16 $\frac{5}{8}$	17 $\frac{7}{8}$	
F-700-15-22	22 $\frac{5}{8}$	19 $\frac{1}{8}$	10 $\frac{9}{16}$	15 $\frac{1}{8}$	17 $\frac{7}{8}$	18 $\frac{3}{8}$	9	15 $\frac{1}{8}$	19 $\frac{1}{8}$	17 $\frac{7}{8}$	
F-700-15-25	22 $\frac{5}{8}$	19 $\frac{1}{8}$	10 $\frac{9}{16}$	15 $\frac{1}{8}$	17 $\frac{7}{8}$	18 $\frac{3}{8}$	9	18 $\frac{5}{8}$	23 $\frac{3}{8}$	17 $\frac{7}{8}$	
F-700-18	22 $\frac{5}{8}$	19 $\frac{1}{8}$	14 $\frac{1}{8}$	18 $\frac{3}{8}$	17 $\frac{7}{8}$	18 $\frac{3}{8}$	12 $\frac{1}{2}$			17 $\frac{7}{8}$	
F-700-18-18	22 $\frac{5}{8}$	19 $\frac{1}{8}$	14 $\frac{1}{8}$	18 $\frac{3}{8}$	17 $\frac{7}{8}$	18 $\frac{3}{8}$	12 $\frac{1}{2}$	11 $\frac{5}{8}$	16 $\frac{5}{8}$	17 $\frac{7}{8}$	
F-700-18-22	22 $\frac{5}{8}$	19 $\frac{1}{8}$	14 $\frac{1}{8}$	18 $\frac{3}{8}$	17 $\frac{7}{8}$	18 $\frac{3}{8}$	12 $\frac{1}{2}$	15 $\frac{1}{8}$	19 $\frac{1}{8}$	17 $\frac{7}{8}$	
F-700-18-25	22 $\frac{5}{8}$	19 $\frac{1}{8}$	14 $\frac{1}{8}$	18 $\frac{3}{8}$	17 $\frac{7}{8}$	18 $\frac{3}{8}$	12 $\frac{1}{2}$	18 $\frac{5}{8}$	23 $\frac{3}{8}$	17 $\frac{7}{8}$	
F-700-22	22 $\frac{5}{8}$	19 $\frac{1}{8}$	17 $\frac{9}{16}$	22 $\frac{1}{8}$	17 $\frac{7}{8}$	18 $\frac{3}{8}$	16			17 $\frac{7}{8}$	
F-700-22-18	22 $\frac{5}{8}$	19 $\frac{1}{8}$	17 $\frac{9}{16}$	22 $\frac{1}{8}$	17 $\frac{7}{8}$	18 $\frac{3}{8}$	16	11 $\frac{5}{8}$	16 $\frac{5}{8}$	17 $\frac{7}{8}$	
F-700-22-22	22 $\frac{5}{8}$	19 $\frac{1}{8}$	17 $\frac{9}{16}$	22 $\frac{1}{8}$	17 $\frac{7}{8}$	18 $\frac{3}{8}$	16	15 $\frac{1}{8}$	19 $\frac{1}{8}$	17 $\frac{7}{8}$	
F-700-22-25	22 $\frac{5}{8}$	19 $\frac{1}{8}$	17 $\frac{9}{16}$	22 $\frac{1}{8}$	17 $\frac{7}{8}$	18 $\frac{3}{8}$	16	18 $\frac{5}{8}$	23 $\frac{3}{8}$	17 $\frac{7}{8}$	
F-700-25	22 $\frac{5}{8}$	19 $\frac{1}{8}$	21 $\frac{1}{16}$	25 $\frac{3}{8}$	17 $\frac{7}{8}$	18 $\frac{3}{8}$	19 $\frac{1}{2}$			17 $\frac{7}{8}$	
F-700-25-18	22 $\frac{5}{8}$	19 $\frac{1}{8}$	21 $\frac{1}{16}$	25 $\frac{3}{8}$	17 $\frac{7}{8}$	18 $\frac{3}{8}$	19 $\frac{1}{2}$	11 $\frac{5}{8}$	16 $\frac{5}{8}$	17 $\frac{7}{8}$	
F-700-25-22	22 $\frac{5}{8}$	19 $\frac{1}{8}$	21 $\frac{1}{16}$	25 $\frac{3}{8}$	17 $\frac{7}{8}$	18 $\frac{3}{8}$	19 $\frac{1}{2}$	15 $\frac{1}{8}$	19 $\frac{1}{8}$	17 $\frac{7}{8}$	
F-700-25-25	22 $\frac{5}{8}$	19 $\frac{1}{8}$	21 $\frac{1}{16}$	25 $\frac{3}{8}$	17 $\frac{7}{8}$	18 $\frac{3}{8}$	19 $\frac{1}{2}$	18 $\frac{5}{8}$	23 $\frac{3}{8}$	17 $\frac{7}{8}$	



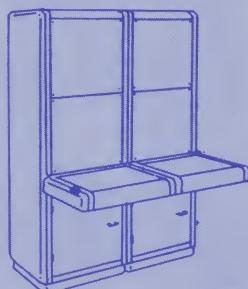
24" WIDE PANEL SPACE											
CAT. NO.	A	B	C	D	E	F	G	H	J	K	
F-724-15	27 $\frac{5}{8}$	24 $\frac{1}{8}$	10 $\frac{9}{16}$	15 $\frac{1}{8}$	22 $\frac{7}{8}$	23 $\frac{3}{8}$	9			22 $\frac{7}{8}$	
F-724-15-18	27 $\frac{5}{8}$	24 $\frac{1}{8}$	10 $\frac{9}{16}$	15 $\frac{1}{8}$	22 $\frac{7}{8}$	23 $\frac{3}{8}$	9	11 $\frac{5}{8}$	16 $\frac{5}{8}$	22 $\frac{7}{8}$	
F-724-15-22	27 $\frac{5}{8}$	24 $\frac{1}{8}$	10 $\frac{9}{16}$	15 $\frac{1}{8}$	22 $\frac{7}{8}$	23 $\frac{3}{8}$	9	15 $\frac{1}{8}$	19 $\frac{1}{8}$	22 $\frac{7}{8}$	
F-724-15-25	27 $\frac{5}{8}$	24 $\frac{1}{8}$	10 $\frac{9}{16}$	15 $\frac{1}{8}$	22 $\frac{7}{8}$	23 $\frac{3}{8}$	9	18 $\frac{5}{8}$	23 $\frac{3}{8}$	22 $\frac{7}{8}$	
F-724-18	27 $\frac{5}{8}$	24 $\frac{1}{8}$	14 $\frac{1}{8}$	18 $\frac{3}{8}$	22 $\frac{7}{8}$	23 $\frac{3}{8}$	12 $\frac{1}{2}$			22 $\frac{7}{8}$	
F-724-18-18	27 $\frac{5}{8}$	24 $\frac{1}{8}$	14 $\frac{1}{8}$	18 $\frac{3}{8}$	22 $\frac{7}{8}$	23 $\frac{3}{8}$	12 $\frac{1}{2}$	11 $\frac{5}{8}$	16 $\frac{5}{8}$	22 $\frac{7}{8}$	
F-724-18-22	27 $\frac{5}{8}$	24 $\frac{1}{8}$	14 $\frac{1}{8}$	18 $\frac{3}{8}$	22 $\frac{7}{8}$	23 $\frac{3}{8}$	12 $\frac{1}{2}$	15 $\frac{1}{8}$	19 $\frac{1}{8}$	22 $\frac{7}{8}$	
F-724-18-25	27 $\frac{5}{8}$	24 $\frac{1}{8}$	14 $\frac{1}{8}$	18 $\frac{3}{8}$	22 $\frac{7}{8}$	23 $\frac{3}{8}$	12 $\frac{1}{2}$	18 $\frac{5}{8}$	23 $\frac{3}{8}$	22 $\frac{7}{8}$	
F-724-22	27 $\frac{5}{8}$	24 $\frac{1}{8}$	17 $\frac{9}{16}$	22 $\frac{1}{8}$	22 $\frac{7}{8}$	23 $\frac{3}{8}$	16			22 $\frac{7}{8}$	
F-724-22-18	27 $\frac{5}{8}$	24 $\frac{1}{8}$	17 $\frac{9}{16}$	22 $\frac{1}{8}$	22 $\frac{7}{8}$	23 $\frac{3}{8}$	16	11 $\frac{5}{8}$	16 $\frac{5}{8}$	22 $\frac{7}{8}$	
F-724-22-22	27 $\frac{5}{8}$	24 $\frac{1}{8}$	17 $\frac{9}{16}$	22 $\frac{1}{8}$	22 $\frac{7}{8}$	23 $\frac{3}{8}$	16	15 $\frac{1}{8}$	19 $\frac{1}{8}$	22 $\frac{7}{8}$	
F-724-22-25	27 $\frac{5}{8}$	24 $\frac{1}{8}$	17 $\frac{9}{16}$	22 $\frac{1}{8}$	22 $\frac{7}{8}$	23 $\frac{3}{8}$	16	18 $\frac{5}{8}$	23 $\frac{3}{8}$	22 $\frac{7}{8}$	
F-724-25	27 $\frac{5}{8}$	24 $\frac{1}{8}$	21 $\frac{1}{16}$	25 $\frac{3}{8}$	22 $\frac{7}{8}$	23 $\frac{3}{8}$	19 $\frac{1}{2}$			22 $\frac{7}{8}$	
F-724-25-18	27 $\frac{5}{8}$	24 $\frac{1}{8}$	21 $\frac{1}{16}$	25 $\frac{3}{8}$	22 $\frac{7}{8}$	23 $\frac{3}{8}$	19 $\frac{1}{2}$	11 $\frac{5}{8}$	16 $\frac{5}{8}$	22 $\frac{7}{8}$	
F-724-25-22	27 $\frac{5}{8}$	24 $\frac{1}{8}$	21 $\frac{1}{16}$	25 $\frac{3}{8}$	22 $\frac{7}{8}$	23 $\frac{3}{8}$	19 $\frac{1}{2}$	15 $\frac{1}{8}$	19 $\frac{1}{8}$	22 $\frac{7}{8}$	
F-724-25-25	27 $\frac{5}{8}$	24 $\frac{1}{8}$	21 $\frac{1}{16}$	25 $\frac{3}{8}$	22 $\frac{7}{8}$	23 $\frac{3}{8}$	19 $\frac{1}{2}$	18 $\frac{5}{8}$	23 $\frac{3}{8}$	22 $\frac{7}{8}$	

DIVISION OF WYCO METAL PRODUCTS, NORTH HOLLYWOOD, CALIF.

STANTRON

WORK/WRITING DESK FRAMES—TYPEWRITER DESK FRAMES

EXAMPLES OF ASSEMBLIES USING THIS
FRAME WITH OTHER STANTRON PRODUCTS



ORDERING CHART

WORK/ WRITING DESK FRAME STANTRON #	TYPEWRITER DESK FRAME STANTRON #	USED BETWEEN CAB. FRAMES. ARMS NOT REQ'D.	SELF SUPPORTING, REQUIRES ARMS	ASSEMBLE TO FRAMES HAVING 19" WIDE PANEL SPACE	ASSEMBLE TO FRAMES HAVING 24" WIDE PANEL SPACE	DESK FRAME PROJ.	DESK FRAME ** PANEL SPACE OPENING	* BALL- CORNERED SIDES	* FLAT SIDES
F700-15	TY700-15	✓	✓	15 1/8"	10 1/2" x 19"	Not Req'd	Not Req'd		
F700-15-18	TY700-15-18	✓	✓	15 1/8"	10 1/2" x 19"	S700-15	S700-15-F		
F700-15-22	TY700-15-22	✓	✓	15 1/8"	10 1/2" x 19"	S700-15	S700-15-F		
F700-15-25	TY700-15-25	✓	✓	15 1/8"	10 1/2" x 19"	S700-15	S700-15-F		
F700-18	TY700-18	✓	✓	18 5/8"	14" x 19"	Not Req'd	Not Req'd		
F700-18-18	TY700-18-18	✓	✓	18 5/8"	14" x 19"	S700-18	S700-18-F		
F700-18-22	TY700-18-22	✓	✓	18 5/8"	14" x 19"	S700-18	S700-18-F		
F700-18-25	TY700-18-25	✓	✓	18 5/8"	14" x 19"	S700-18	S700-18-F		
F700-22	TY700-22	✓	✓	22 1/8"	17 1/2" x 19"	Not Req'd	Not Req'd		
F700-22-18	TY700-22-18	✓	✓	22 1/8"	17 1/2" x 19"	S700-22	S700-22-F		
F700-22-22	TY700-22-22	✓	✓	22 1/8"	17 1/2" x 19"	S700-22	S700-22-F		
F700-22-25	TY700-22-25	✓	✓	22 1/8"	17 1/2" x 19"	S700-22	S700-22-F		
F700-25	TY700-25	✓	✓	25 5/8"	21" x 19"	Not Req'd	Not Req'd		
F700-25-18	TY700-25-18	✓	✓	25 5/8"	21" x 19"	S700-25	S700-25-F		
F700-25-22	TY700-25-22	✓	✓	25 5/8"	21" x 19"	S700-25	S700-25-F		
F700-25-25	TY700-25-25	✓	✓	25 5/8"	21" x 19"	S700-25	S700-25-F		
F724-15	TY724-15	✓	✓	15 1/8"	10 1/2" x 19"	Not Req'd	Not Req'd		
F724-15-18	TY724-15-18	✓	✓	15 1/8"	10 1/2" x 19"	S700-15	S700-15-F		
F724-15-22	TY724-15-22	✓	✓	15 1/8"	10 1/2" x 19"	S700-15	S700-15-F		
F724-15-25	TY724-15-25	✓	✓	15 1/8"	10 1/2" x 19"	S700-15	S700-15-F		
F724-18	TY724-18	✓	✓	18 5/8"	14" x 19"	Not Req'd	Not Req'd		
F724-18-18	TY724-18-18	✓	✓	18 5/8"	14" x 19"	S700-18	S700-18-F		
F724-18-22	TY724-18-22	✓	✓	18 5/8"	14" x 19"	S700-18	S700-18-F		
F724-18-25	TY724-18-25	✓	✓	18 5/8"	14" x 19"	S700-18	S700-18-F		
F724-22	TY724-22	✓	✓	22 1/8"	17 1/2" x 19"	Not Req'd	Not Req'd		
F724-22-18	TY724-22-18	✓	✓	22 1/8"	17 1/2" x 19"	S700-22	S700-22-F		
F724-22-22	TY724-22-22	✓	✓	22 1/8"	17 1/2" x 19"	S700-22	S700-22-F		
F724-22-25	TY724-22-25	✓	✓	22 1/8"	17 1/2" x 19"	S700-22	S700-22-F		
F724-25	TY724-25	✓	✓	25 5/8"	21" x 19"	Not Req'd	Not Req'd		
F724-25-18	TY724-25-18	✓	✓	25 5/8"	21" x 19"	S700-25	S700-25-F		
F724-25-22	TY724-25-22	✓	✓	25 5/8"	21" x 19"	S700-25	S700-25-F		
F724-25-25	TY724-25-25	✓	✓	25 5/8"	21" x 19"	S700-25	S700-25-F		

*Order separately

**Does not apply to typewriter desk frame.

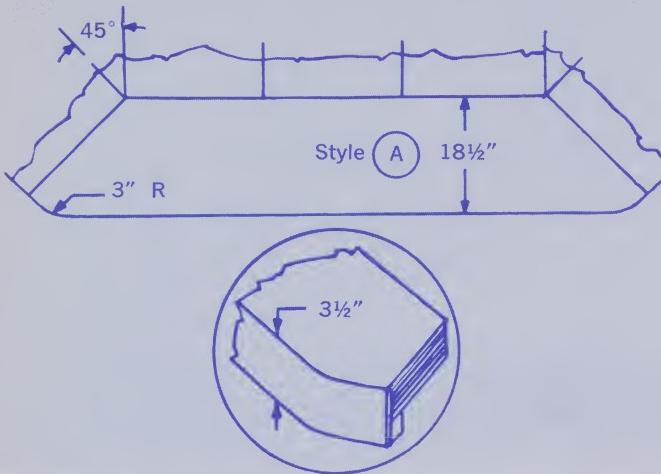
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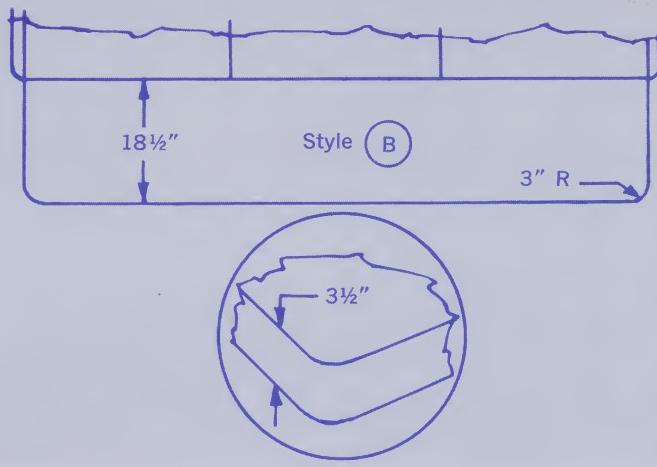
CONTINUOUS WORK/WRITING TOPS

18½" PROJECTION

THIS ILLUSTRATION: WD54519



THIS ILLUSTRATION: WD319



DESCRIPTION

A. Material:

1. Textolite top — grey desk pattern or white
 - a. resists heat
 - b. resists abrasion
 - c. resists most acids and alkalines.
 2. Textolite bonded to water-proof type plywood.
 3. Total thickness: 13/16"
 4. 3½" self-edging at exposed edges.
- B. Support arms supplied; support arms bolt directly to the STANTRON mounting angles for rigidity.
- C. Suggested usage: Style(A)
1. In front of vertical and/or sloping-front frames in conjunction with 30°, 45°, or 60° wedge-shaped frames.

- a. at desk height (29½")
- b. at counter height (36½") on vertical frames only.

D. Suggested usage: Style(B)

1. In front of two or more vertical frames.
 - a. at desk height (29½")
 - b. at counter height (36½")
2. In front of two or more sloping-front frames at desk height (29½")

E. IMPORTANT:

Add one of the following suffixes to catalog number:

- 18 (when assembling to 18½" deep frame)
- 22 (when assembling to 22½" deep frame)
- 25 (when assembling to 25½" deep frame)

(EXAMPLE: WD519-22)

ORDERING CHART

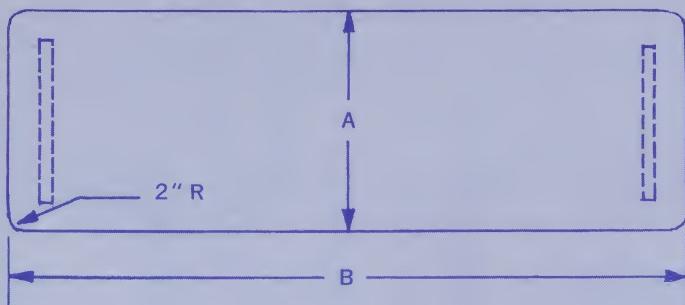
19' WIDE PANEL SPACE STANTRON #	24' WIDE PANEL SPACE STANTRON #	QUANTITY OF FRAMES JOINED SIDE-BY-SIDE AND USED IN CONJUNCTION WITH WEDGE-SHAPED FRAMES STYLE(A)	QUANTITY OF FRAMES JOINED SIDE-BY-SIDE STYLE(B)
WD119-	WD124-	-----	1 frame wide
WD219-	WD224-	-----	2 frames wide
WD319-	WD324-	-----	3 frames wide
WD419-	WD424-	-----	4 frames wide
WD519-	WD524-	-----	5 frames wide
WD33019-	WD33024-	3 frames used with 2 (30°) wedge frames	---
WD34519-	WD34524-	3 frames used with 2 (45°) wedge frames	---
WD36019-	WD36024-	3 frames used with 2 (60°) wedge frames	---
WD43019-	WD43024-	4 frames used with 2 (30°) wedge frames	---
WD44519-	WD44524-	4 frames used with 2 (45°) wedge frames	---
WD46019-	WD46024-	4 frames used with 2 (60°) wedge frames	---
WD53019-	WD53024-	5 frames used with 2 (30°) wedge frames	---
WD54519-	WD54524-	5 frames used with 2 (45°) wedge frames	---
WD56019-	WD56024-	5 frames used with 2 (60°) wedge frames	---

STANTRON

DIVISION OF WYCO METAL PRODUCTS, NORTH HOLLYWOOD, CALIF.

CONTINUOUS WORK/WRITING TOP

FOR 18 $\frac{5}{8}$ ", 22 $\frac{1}{8}$ " AND 25 $\frac{5}{8}$ " DEEP FRAMES



DESCRIPTION

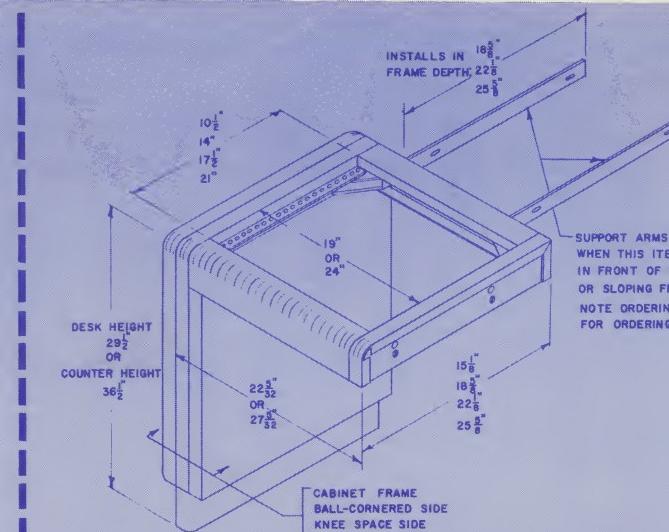
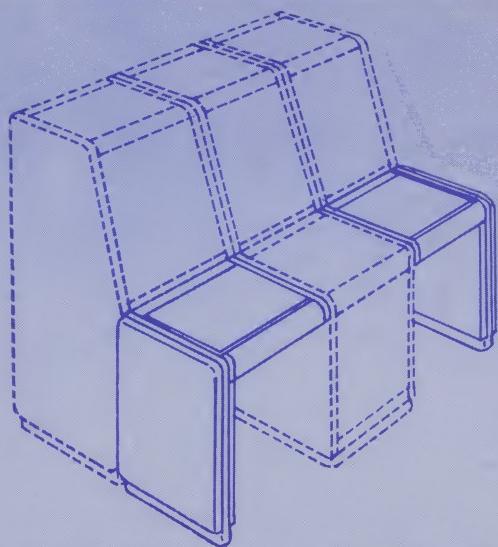
- A. Material:
 1. Textolite top — grey desk pattern or white
 - a. resists heat
 - b. resists abrasion
 - c. resists most acids and alkalines
 2. Textolite bonded to water-proof type plywood.
- B. Total thickness: 1 $\frac{1}{8}$ "
- C. Self-edged all four sides
- D. Supplied with wood-cleats which fit into top panel space of frames used
- E. Suggested usage: when continuous work/writing top required on top of STANTRON frames

ORDERING CHART

INSTALL ON FRAMES HAVING 19" WIDE PANEL SPACE				INSTALL ON FRAMES HAVING 24" WIDE PANEL SPACE			
STANTRON #	"A" DIM.	"B" DIM.	INSTALL ON TOP OF	STANTRON #	"A" DIM.	"B" DIM.	INSTALL ON TOP OF
CT21918	20"	49 $\frac{1}{2}$ "	2 (18 $\frac{5}{8}$ ") deep frames bolted together	CT22418	20"	59 $\frac{1}{2}$ "	2 (18 $\frac{5}{8}$ ") deep frames bolted together
CT31918	20"	71 $\frac{5}{8}$ "	3 (18 $\frac{5}{8}$ ") deep frames bolted together	CT32418	20"	86 $\frac{5}{8}$ "	3 (18 $\frac{5}{8}$ ") deep frames bolted together
CT41918	20"	93 $\frac{3}{4}$ "	4 (18 $\frac{5}{8}$ ") deep frames bolted together	CT42418	20"	113 $\frac{3}{4}$ "	4 (18 $\frac{5}{8}$) deep frames bolted together
CT51918	20"	116"	5 (18 $\frac{5}{8}$) deep frames bolted together	CT52418	20"	141"	5 (18 $\frac{5}{8}$) deep frames bolted together
CT21922	23 $\frac{1}{2}$ "	49 $\frac{1}{2}$ "	2 (22 $\frac{1}{8}$) deep frames bolted together	CT22422	23 $\frac{1}{2}$ "	59 $\frac{1}{2}$ "	2 (22 $\frac{1}{8}$) deep frames bolted together
CT31922	23 $\frac{1}{2}$ "	71 $\frac{5}{8}$ "	3 (22 $\frac{1}{8}$) deep frames bolted together	CT32422	23 $\frac{1}{2}$ "	86 $\frac{5}{8}$ "	3 (22 $\frac{1}{8}$) deep frames bolted together
CT41922	23 $\frac{1}{2}$ "	93 $\frac{3}{4}$ "	4 (22 $\frac{1}{8}$) deep frames bolted together	CT42422	23 $\frac{1}{2}$ "	113 $\frac{3}{4}$ "	4 (22 $\frac{1}{8}$) deep frames bolted together
CT51922	23 $\frac{1}{2}$ "	116"	5 (22 $\frac{1}{8}$) deep frames bolted together	CT52422	23 $\frac{1}{2}$ "	141"	5 (22 $\frac{1}{8}$) deep frames bolted together
CT21925	27"	49 $\frac{1}{2}$ "	2 (25 $\frac{5}{8}$) deep frames bolted together	CT22425	27"	59 $\frac{1}{2}$ "	2 (25 $\frac{5}{8}$) deep frames bolted together
CT31925	27"	71 $\frac{5}{8}$ "	3 (25 $\frac{5}{8}$) deep frames bolted together	CT32425	27"	86 $\frac{5}{8}$ "	3 (25 $\frac{5}{8}$) deep frames bolted together
CT41925	27"	93 $\frac{3}{4}$ "	4 (25 $\frac{5}{8}$) deep frames bolted together	CT42425	27"	113 $\frac{3}{4}$ "	4 (25 $\frac{5}{8}$) deep frames bolted together
CT51925	27"	116"	5 (25 $\frac{5}{8}$) deep frames bolted together	CT52425	27"	141"	5 (25 $\frac{5}{8}$) deep frames bolted together

WORK/WRITING DESK FRAMES WITH CABINET SIDE PANELS

19" AND 24" WIDE PANEL SPACE — 15 $\frac{1}{8}$ ", 18 $\frac{5}{8}$ ", 22 $\frac{1}{8}$ " AND 25 $\frac{5}{8}$ " PROJECTION



DESCRIPTION

A. Material:

1. Frame-corner post: 14 ga. steel
2. Mouldings and braces: 16 ga. steel
3. Side panels: 16 ga. steel
4. Knee space side: 16 ga. steel

B. Manufacturing/assembly procedure:

1. "Heli-arc" method of welding.
2. Electronically-controlled spot-welding.

C. Design-features:

1. 19" or 24" wide panel space (for 19" or 24" wide Textolite, formed or flat panels) available in the work-writing area.
2. Panel mounting hole spacing: EIA and WE.
3. Panel mounting holes TAPPED 10-32 thread.

D. Parts included:

1. Work/writing frame.
2. Corner-post frame.
3. Ball-cornered side.
4. Knee-space side.
5. Pontoon base; ball casters available.

E. Usage:

Parts listed in foregoing paragraph "D" create knee-space when used in conjunction with:

1. Desk-height frame.
2. Counter-height frame.
3. Projected top frames.

F. Available in right or left hand assembly.

ORDERING CHART

IMPORTANT: When work/writing desk frames with cabinet side panels are used in front of vertical or sloping-front frames, support arms are required. Catalog numbers, listed below, must be suffixed, as follows:

- 18 (when assembling to 18 $\frac{5}{8}$ " deep frame)
- 22 (when assembling to 22 $\frac{1}{8}$ " deep frame)
- 25 (when assembling to 25 $\frac{5}{8}$ " deep frame)

EXAMPLE: F6000-15-18-LH

LEFT-HAND ASSEMBLY STANTRON #	RIGHT-HAND ASSEMBLY STANTRON #	DESK FRAME PANEL SPACE	OVER-ALL DEPTH	ASSEMBLES TO SIDE OF DESK-HEIGHT FRAMES	ASSEMBLES TO SIDE OF COUNTER-HEIGHT FRAMES
F6000-15-LH	F6000-15-RH	10 1/2" x 19"	15 1/8"	✓	
F6000-18-LH	F6000-18-RH	14" x 19"	18 5/8"	✓	
F6000-22-LH	F6000-22-RH	17 1/2" x 19"	22 1/8"	✓	
F6000-25-LH	F6000-25-RH	21" x 19"	25 5/8"	✓	
F6024-15-LH	F6024-15-RH	10 1/2" x 24"	15 1/8"	✓	
F6024-18-LH	F6024-18-RH	14" x 24"	18 5/8"	✓	
F6024-22-LH	F6024-22-RH	17 1/2" x 24"	22 1/8"	✓	
F6024-25-LH	F6024-25-RH	21" x 24"	25 5/8"	✓	
F6100-15-LH	F6100-15-RH	10 1/2" x 19"	15 1/8"		✓
F6100-18-LH	F6100-18-RH	14" x 19"	18 5/8"		✓
F6100-22-LH	F6100-22-RH	17 1/2" x 19"	22 1/8"		✓
F6100-25-LH	F6100-25-RH	21" x 19"	25 5/8"		✓
F6124-15-LH	F6124-15-RH	10 1/2" x 24"	15 1/8"		✓
F6124-18-LH	F6124-18-RH	14" x 24"	18 5/8"		✓
F6124-22-LH	F6124-22-RH	17 1/2" x 24"	22 1/8"		✓
F6124-25-LH	F6124-25-RH	21" x 24"	25 5/8"		✓

1 DOORS—SIDES—19"
AND 24" PANELS



STANTRON

SECTION INDEX

SIDES—DOORS—19" AND 24" PANELS

ITEM	PAGE
BALL-CORNERED SIDES	2
SHORT BALL-CORNERED SIDES	3
TURRET FLAT SIDES	3
KNEE SPACE SIDES	3
FLAT SIDES	3
FACE-MOUNTED DOORS	4
FLUSH-MOUNTED DOORS	5
PANEL LIFT DOORS	5
19" AND 24" PLAIN PANELS	6
19" AND 24" LOUVERED PANELS	6
19" AND 24" PERFORATED PANELS	6
19" AND 24" TEXTOLITE PANELS	6



STANTRON

DIVISION OF WYCO METAL PRODUCTS, NORTH HOLLYWOOD, CALIF.

BALL-CORNERVED SIDE PANELS

DESCRIPTION

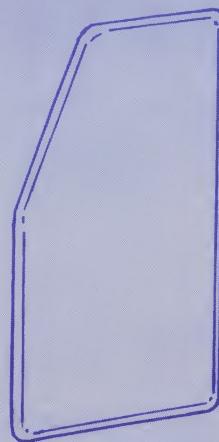
- A. Material: 16 ga. steel
- B. Design-features:
 - 1. Thickness: $1\frac{1}{16}$ "
 - 2. Ball-corners
- C. Types available:
 - 1. Plain
 - 2. Louvered

- 3. Hinged with flush latches
- D. NOTE: Both plain and louvered sides hang on the specially designed "Stantron Stud" and are easily removable by lifting them off. If desired, they may also be bolted to the frame.
- E. IMPORTANT: Ball-cornered side panels for sloping-front frames must be suffixed with -LH or -RH (left hand or right hand) (EXAMPLE: S300-22-L-LH)

USED WITH VERTICAL TYPE FRAMES



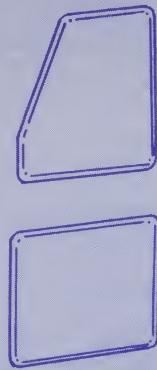
USED WITH SLOPING-FRONT FRAMES



ORDERING CHART

USE WITH FRAME #	PLAIN*	LOUVERED*	HINGED*	USE WITH FRAME #	PLAIN*	LOUVERED*	HINGED*
F100-18 F124-18	S100-18	S100-18-L	S100-18-H	F1400-15-22 F1424-15-22	S100-22	S100-22-L	S100-22-H
F100-22 F124-22	S100-22	S100-22-L	S100-22-H	R1400-18-25 F1424-18-25	S100-25	S100-25-L	S100-25-H
F100-25 F124-25	S100-25	S100-25-L	S100-25-H	F1500-18 F1524-18	S1500-18	S1500-18-L	S1500-18-H
F200-43-22 F224-43-22	S200-43-22	S200-43-22-L	S200-43-22-H	F1500-22 F1524-22	S1500-22	S1500-22-L	S1500-22-H
F200-52-22 F224-52-22	S200-52-22	S200-52-22-L	S200-52-22-H	F1500-25 F1524-25	S1500-25	S1500-25-L	S1500-25-H
F200-61-22 F224-61-22	S200-61-22	S200-61-22-L	S200-61-22-H	F1600-18-18 F1624-18-18	S1500-18	S1500-18-L	S1500-18-H
F200-70-22 F224-70-22	S200-70-22	S200-70-22-L	S200-70-22-H	F1600-18-22 F1624-18-22	S1500-22	S1500-22-L	S1500-22-H
F200-78-22 F224-78-22	S200-78-22	S200-78-22-L	S200-78-22-H	F1600-18-25 F1624-18-25	S1500-25	S1500-25-L	S1500-25-H
F200-43-25 F224-43-25	S200-43-25	S200-43-25-L	S200-43-25-H	F300-18 F324-18	S300-18	S300-18-L	S300-18-H
F200-52-25 F224-52-25	S200-52-25	S200-52-25-L	S200-52-25-H	F300-22 F324-22	S300-22	S300-22-L	S300-22-H
F200-61-25 F224-61-25	S200-61-25	S200-61-25-L	S200-61-25-H	F400-22 F424-22	S400-22	S400-22-L	S400-22-H
F200-70-25 F224-70-25	S200-70-25	S200-70-25-L	S200-70-25-H	F400-25 F424-25	S400-25	S400-25-L	S400-25-H
F200-78-25 F224-78-25	S200-78-25	S200-78-25-L	S200-78-25-H	F608 F608-24	S608	None	None
F1400-18-18 F1424-18-18	S100-18	S100-18-L	S100-18-H	F609 F609-24	S609	None	None
F1400-18-22 F1424-18-22	S100-22	S100-22-L	S100-22-H	F610 F610-24	S610	None	None

SHORT BALL-CORNERED SIDES



DESCRIPTION

- A. Material: 16 ga. steel
- B. Usage: When vertical or sloping-front frames are joined side-by-side with desk-height frames, F100 and F124 series.
- C. **IMPORTANT:**
 1. Specify left or hand hand

ORDERING CHART

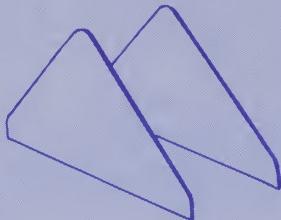
ORDER THIS STANTRON #	WHEN A SHORT-SIDE IS REQUIRED FOR FRAME NUMBERS	ORDER THIS STANTRON #	WHEN A SHORT-SIDE IS REQUIRED FOR FRAME NUMBERS
SHS300	F300* or F324*	SHS200-61	F200-61** or F224-61**
SHS400	F400** or F424**	SHS200-70	F200-70** or F224-70**
SHS200-43	F200-43** or F224-43**	SHS200-78	F200-78** or F224-78**
SHS200-52	F200-52** or F224-52**		

*On 18½" and 22½" deep frames only.

**On 22½" and 25½" deep frame only.

(EXAMPLE: SHS300-22-LH)

TURRET FLAT SIDES



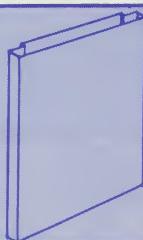
DESCRIPTION

- A. Material: 16 ga. steel
- B. Normally assembled to turret frames at factory
- C. **IMPORTANT:** Specify left hand or right hand
(EXAMPLE: S601-F-LH)

ORDERING CHART

STANTRON #	USE WITH
S601-F	F601 or F601-24
S602-F	F602 or F602-24
S605-F	F605 or F605-24
S606-F	F606 or F606-24
S607-F	F607 or F607-24
S608-F	F608 or F608-24
S609-F	F609 or F609-24
S610-F	F610 or F610-24

KNEE SPACE SIDE PANEL



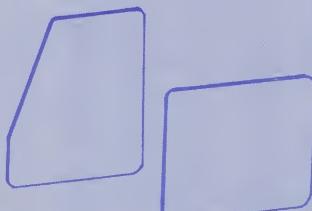
DESCRIPTION

- A. Material: 16 ga. steel
- B. Usage: Close up knee space side openings at operator position when work/writing desk frame is used between two desk height or counter height frames.

ORDERING CHART

STANTRON #	USED IN CONJUNCTION WITH
S100-18-K	desk height frame—18½" deep
S100-22-K	desk height frame—22½" deep
S100-25-K	desk height frame—25½" deep
S1500-18-K	counter height frame—18½" deep
S1500-22-K	counter height frame—22½" deep
S1500-25-K	counter height frame—25½" deep

FLAT SIDES



DESCRIPTION

- A. Material: 16 ga. steel
- B. Usage:
 1. When ball-cornered sides not desired
 2. Shielding between frames
- C. **IMPORTANT:** Specify left hand or right hand and add one of following suffixes to catalog number: -18-F, -22-F, or -25-F
(EXAMPLE: S300-18-F-LH)

ORDERING CHART

STANTRON #	USED WITH FRAME SERIES 19" OR 24" WIDE PANEL SPACE
S100	F100, F1400
S1500	F1500 or F1600
S300	F300
S400	F400
S200-43	F200-43
S200-52	F200-52
S200-61	F200-61
S200-70	F200-70
S200-78	F200-78

STANTRON

DIVISION OF WYCO METAL PRODUCTS, NORTH HOLLYWOOD, CALIF.

FACE MOUNTED DOORS

19" AND 24" WIDE PANEL SPACE

DESCRIPTION

A. Material: 16 ga. steel

B. Design-features:

1. Face-mounted; hinged (left or right hand) on face of frame-corner post.
2. Full-length doors over-lap 1" at top and bottom of vertical opening.
3. Two-point catch.
4. Locking handle (2 keys)
5. Doors are $\frac{1}{8}$ " thick.
6. Can be mounted at both front and back vertical openings.
7. Loose-pin hinges.

C. Louvered doors:

1. Louvers are 6" long.

2. Louvers are $\frac{3}{4}$ " high.

3. One inch between louvers.

4. Approximately 1 $\frac{3}{4}$ squares inches of ventilation per louver.

D. Filtered doors:

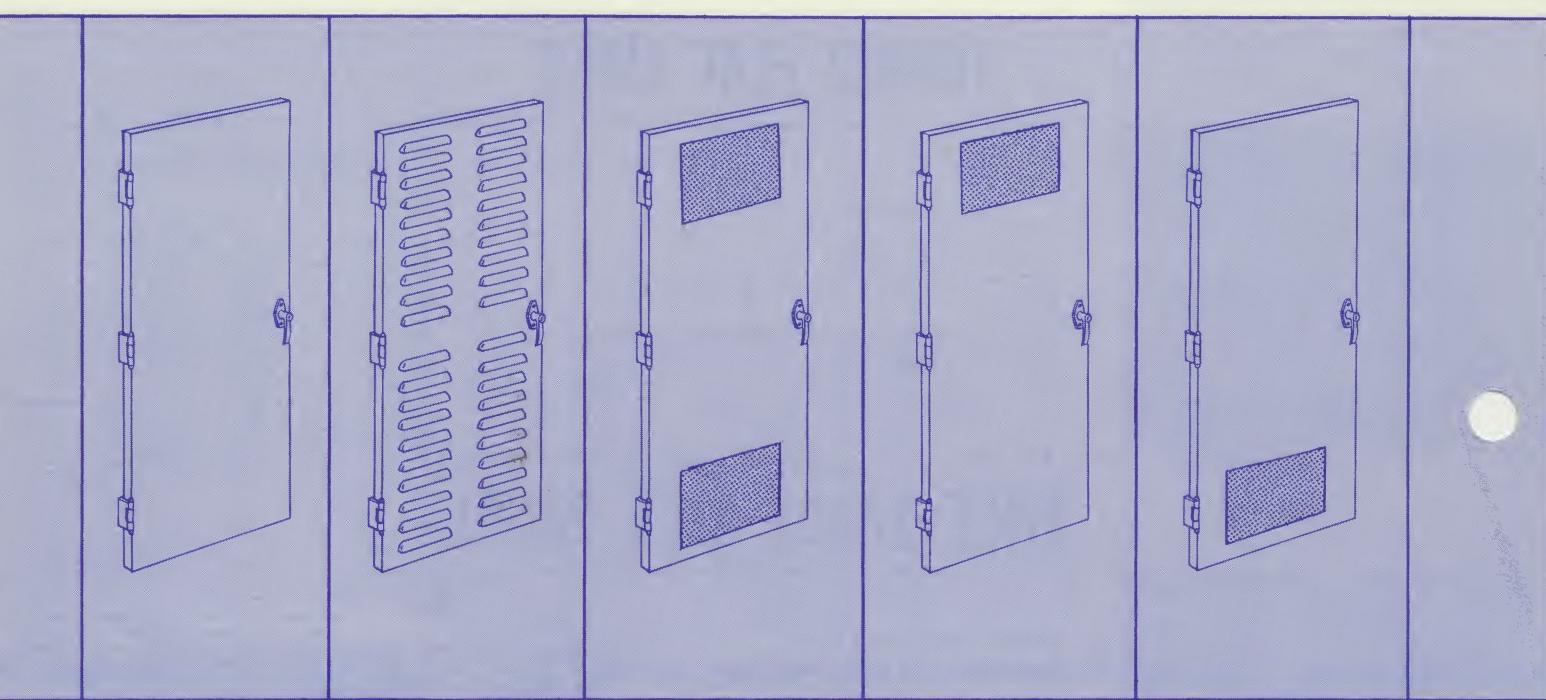
1. Filtered top and bottom, top only or bottom only.

2. Filters are removable (10" x 10").

3. Each filter allows 100 square inches of opening.

4. Replaceable filter part number: H70

E. IMPORTANT: specify left hand or right hand (EXAMPLE: D200-61-LH)



COVERS VERTICAL PANEL SPACE	PLAIN		LOUVERED		FILTERED TOP AND BOTTOM		FILTERED TOP ONLY		FILTERED BOTTOM ONLY	
	19" WIDE	24" WIDE	19" WIDE	24" WIDE	19" WIDE	24" WIDE	19" WIDE	24" WIDE	19" WIDE	24" WIDE
17 $\frac{1}{2}$ "	D200-17	D224-17	D200-17-L	D224-17-L	_____	_____	_____	_____	_____	_____
21"	D200-21	D224-21	D200-21-L	D224-21-L	_____	_____	D200-21-FT	D224-21-FT	D200-21-FB	D224-21-FB
24 $\frac{1}{2}$ "	D200-24	D224-24	D200-24-L	D224-24-L	_____	_____	D200-24-FT	D224-24-FT	D224-24-FB	D224-24-FB
28"	D200-28	D224-28	D200-28-L	D224-28-L	_____	_____	D200-28-FT	D224-28-FT	D200-28-FB	D224-28-FB
38 $\frac{1}{2}$ "	D200-38	D224-38	D200-38-L	D224-38-L	D200-38-FTB	D224-38-FTB	D200-38-FT	D224-38-FT	D200-38-FB	D224-38-FB
42"	D200-42	D224-42	D200-42-L	D224-42-L	D200-42-FTB	D224-42-FTB	D200-42-FT	D224-42-FT	D200-42-FB	D224-42-FB
43 $\frac{3}{4}$ "	D200-43	D224-43	D200-43-L	D224-43-L	D200-43-FTB	D224-43-FTB	D200-43-FT	D224-43-FT	D200-43-FB	D224-43-FB
52 $\frac{1}{2}$ "	D200-52	D224-52	D200-52-L	D224-52-L	D200-52-FTB	D224-52-FTB	D200-52-FT	D224-52-FT	D200-52-FB	D224-52-FB
61 $\frac{1}{4}$ "	D200-61	D224-61	D200-61-L	D224-61-L	D200-61-FTB	D224-61-FTB	D200-61-FT	D224-61-FT	D200-61-FB	D224-61-FB
70"	D200-70	D224-70	D200-70-L	D224-70-L	D200-70-FTB	D224-70-FTB	D200-70-FT	D224-70-FT	D200-70-FB	D224-70-FB
78 $\frac{3}{4}$ "	D200-78	D224-78	D200-78-L	D224-78-L	D200-78-FTB	D224-78-FTB	D200-78-FT	D224-78-FT	D200-78-FB	D224-78-FB

IMPORTANT: Specify left hand or right hand (EXAMPLE: D200-61-L-RH)

FLUSH MOUNTED DOORS

19" AND 24" WIDE PANEL SPACE

DESCRIPTION

A. Material: 16 ga. steel

B. Design-features:

1. Installs flush into $\frac{5}{8}$ " recessed panel openings.
2. Hinges, left or right hand, off of mounting angle. Opposite mounting angle becomes door stop.
3. Door may be easily removed by lifting pin from hinge.
4. Attractive door-pull included.

C. Available types:

1. Plain
2. Louvered
3. Perforated

D. If keyed tumbler lock desired, ADD SUFFIX "-LK" TO CATALOG NUMBER. (EXAMPLE: DF21-LK)

E. IMPORTANT: SPECIFY LEFT HAND OR RIGHT HAND (EXAMPLE: DF28-LH)

VERTICAL HEIGHT	19" WIDE		24" WIDE		19" WIDE		24" WIDE		19" WIDE		24" WIDE	
	DF-8	DF-8-24	DF-10	DF-10-24	DF-12	DF-12-24	DF-14	DF-14-24	DF-17	DF-17-24	DF-21	DF-21-24
8 3/4"												
10 1/2"	DF-8	DF-8-24	DF-10	DF-10-24	DF-12	DF-12-24	DF-14	DF-14-24	DF-17	DF-17-24	DF-21	DF-21-24
12 1/4"												
14"												
17 1/2"												
21"												
24 1/2"												
28"	DF-8	DF-8-24	DF-10	DF-10-24	DF-12	DF-12-24	DF-14	DF-14-24	DF-17	DF-17-24	DF-21	DF-21-24

PANEL LIFT DOORS

19" AND 24" WIDE PANEL SPACE

DESCRIPTION

A. Material: 16 ga. steel

B. Design-features:

1. Installs flush into $\frac{5}{8}$ " recessed panel openings
2. Continuous piano-hinge across 19" or 24" wide dimension
3. Flush-type latch

C. Suggested usage:

1. Top opening of frames
2. Sloping front opening of frames
3. Vertical opening of frames when flush-latch can engage behind top moulding of panel space or behind a panel directly above the door opening

ORDERING CHART

STANTRON #	AMOUNT OF PANEL SPACE REQUIRED	STANTRON #	AMOUNT OF PANEL SPACE REQUIRED
PLD-10	10 1/2"	PLD-10-24	10 1/2"
PLD-12	12 1/4"	PLD-12-24	12 1/4"
PLD-14	14"	PLD-14-24	14"
PLD-17	17 1/2"	PLD-17-24	17 1/2"
PLD-21	21"	PLD-21-24	21"

STANTRON

DIVISION OF WYCO METAL PRODUCTS, NORTH HOLLYWOOD, CALIF.

FORMED STEEL PANELS

19" AND 24" WIDE FOR FRONT, REAR, TOP AND BOTTOM OPENINGS ON STANTRON FRAMES

DESCRIPTION

A. Material:

1. Plain panels: 16 ga. steel
2. Louvered panels: 16 ga. steel
3. Perforated panels: 16 ga. steel
4. Textolite panels:
 - (a) Textolite top — grey desk pattern or white
 - (b) Particle board: $\frac{1}{2}$ " thick
 - (c) Phenolic backing sheet

B. Design-features:

1. Plain:
 - (a) $\frac{1}{8}$ " flange all four sides
 - (b) Fits into $\frac{1}{8}$ " recessed opening on all STANTRON frames to create "flush appearance"
 - (c) Available in 19" and 24" width
 - (d) Vertical dimensions: $1\frac{3}{4}$ " increments
2. Louvered:
 - (a) Same features as plain panel

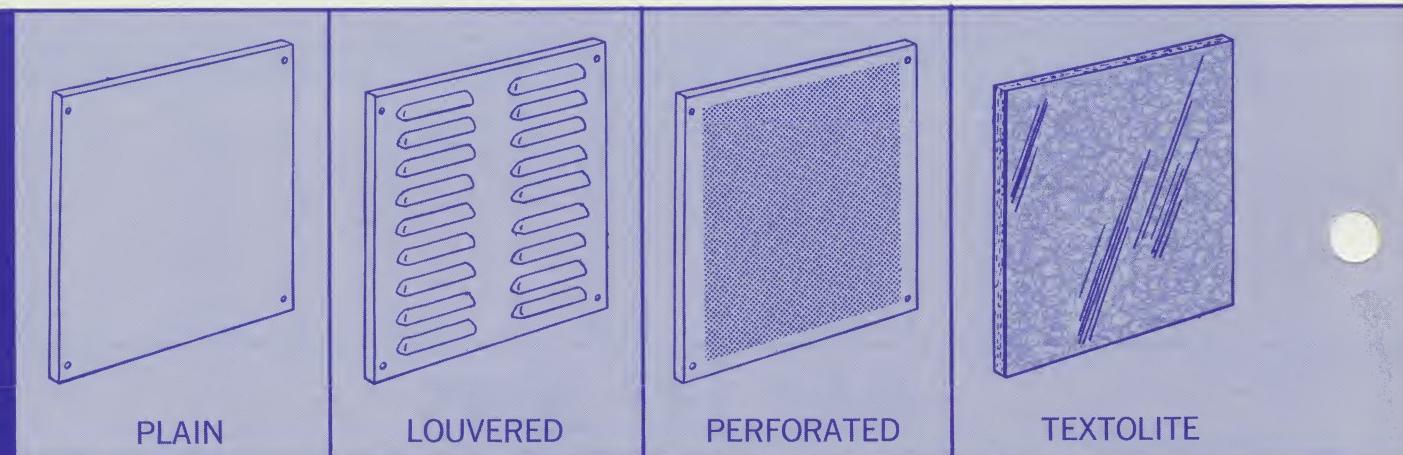
- (b) Double-row of louvers
- (c) Louvers are 6" long
- (d) Louvers are $\frac{3}{4}$ " high
- (e) 1" between louvers
- (f) Approximately $1\frac{3}{4}$ square inches of ventilation per louver

3. Perforated:

- (a) Same features as plain panel
- (b) $\frac{3}{4}$ " dia. holes on $\frac{1}{8}$ " centers—staggered rows
- (c) 36% open area
- (d) 1" solid border all four sides

4. Textolite:

- (a) Furnished with screws for fastening to STANTRON frames
- (b) Used as work/writing surface
- (c) Resists heat, abrasion and most acid and alkalines



PLAIN

LOUVERED

PERFORATED

TEXTOLITE

PANEL HEIGHT	19" WIDE	24" WIDE						
1 $\frac{1}{4}$ "	P1	P1-24	—	—	—	—	—	—
3 $\frac{1}{2}$ "	P3	P3-24	—	—	P3P	P3P-24	P3T	P3T-24
5 $\frac{1}{4}$ "	P5	P5-24	P5L	P5L-24	P5P	P5P-24	—	—
7"	P7	P7-24	P7L	P7L-24	P7P	P7P-24	P7T	P7T-24
8 $\frac{3}{4}$ "	P8	P8-24	P8L	P8L-24	P8P	P8P-24	—	—
10 $\frac{1}{2}$ "	P10	P10-24	P10L	P10L-24	P10P	P10P-24	P10T	P10T-24
12 $\frac{1}{4}$ "	P12	P12-24	P12L	P12L-24	P12P	P12P-24	P12T	P12T-24
14"	P14	P14-24	P14L	P14L-24	P14P	P14P-24	P14T	P14T-24
15 $\frac{3}{4}$ "	P15	P15-24	P15L	P15L-24	P15P	P15P-24	—	—
17 $\frac{1}{2}$ "	P17	P17-24	P17L	P17L-24	P17P	P17P-24	P17T	P17T-24
19 $\frac{1}{4}$ "	P19	P19-24	P19L	P19L-24	P19P	P19P-24	—	—
21"	P21	P21-24	P21L	P21L-24	P21P	P21P-24	P21T	P21T-24
24 $\frac{1}{2}$ "	P24	P24-24	P24L	P24L-24	P24P	P24P-24	—	—
28"	P28	P28-24	P28L	P28L-24	P28P	P28P-24	—	—
38 $\frac{1}{2}$ "	P38	P38-24	P38L	P38L-24	—	—	—	—
42"	P42	P42-24	P42L	P42L-24	—	—	—	—
43 $\frac{3}{4}$ "	P43	P43-24	P43L	P43L-24	—	—	—	—
52 $\frac{1}{2}$ "	P52	P52-24	P52L	P52L-24	—	—	—	—
61 $\frac{1}{4}$ "	P61	P61-24	P61L	P61L-24	—	—	—	—
70"	P70	P70-24	P70L	P70L-24	—	—	—	—
78 $\frac{3}{4}$ "	P78	P78-24	P78L	P78L-24	—	—	—	—

STANTRON

DIVISION OF WYCO METAL PRODUCTS, NORTH HOLLYWOOD, CALIF.

**STANTRON**[®]**SECTION 8****INDEX****ACCESSORIES**

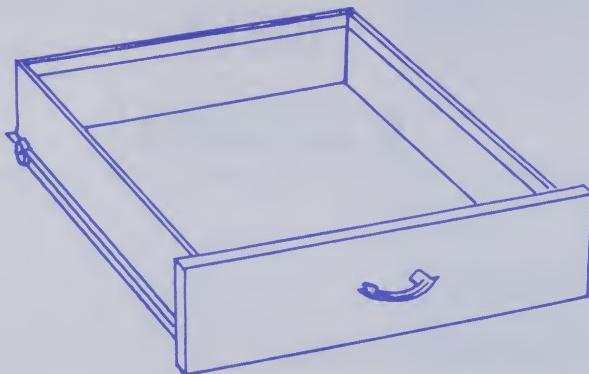
ITEM	PAGE
SLIDING DRAWERS	2
CHASSIS/EQUIPMENT SLIDES	3
SLIDING WORK/WRITING SHELVES	4
PANEL MOUNTING ANGLES	4
KNEE PROTECTOR	4
HEAVY DUTY ROLLER TRUCK	5
KNEE SPACE BACK PANEL	6
PONTOON BASE	6
EQUIPMENT/CHASSIS SHELVES	6
CHASSIS GUIDES AND GUIDE SUPPORTS	7
CHASSIS/EQUIPMENT SUPPORTING ANGLES	7
EYE-BOLT LIFT FRAMES	7
SOLID BEARING SLIDES	8
PLUG MOLD WIRING STRIP	10
19"/24" WIDE FLAT ALUMINUM/STEEL PANELS	10
HARDWARE AND PAINT	11
BLOWERS	12
FANS AND FAN ACCESSORIES	13
PANEL NOTCHING INFORMATION	14

**STANTRON**

DIVISION OF WYCO METAL PRODUCTS, NORTH HOLLYWOOD, CALIF.

SLIDING DRAWERS

19" AND 24" WIDE PANEL SPACE



DESCRIPTION

A. Material:

1. Front panel: 16 ga. steel
2. Drawer body: 20 ga. steel
3. Slide assembly: 16 ga. steel

B. Design-features:

1. Attractive drawer-pull included
2. Slides, included with drawer, allow drawer to move in and out on steel roller-ball bearings

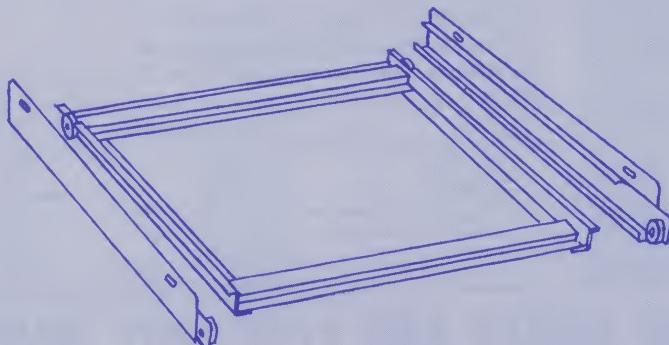
3. Front panel fits flush into cabinet frame vertical openings
4. Stationary part of slides bolt directly to panel mounting angles
5. Mating part of slide assembly is spot-welded to drawer body
6. If keyed tumbler lock desired, add "-LK" to suffix. Example: ED1000-7-25-LK

ORDERING CHART

USE WITH 19" WIDE PANEL OPENING STANTRON #	USE WITH 24" WIDE PANEL OPENING STANTRON #	REQUIRES VERTICAL HEIGHT OF PANEL SPACE	INSTALLS IN FRAME DEPTH
ED1000-3-18	ED1024-3-18	3½"	18½"
ED1000-3-22	ED1024-3-22	3½"	22⅛"
ED1000-3-25	ED1024-3-25	3½"	25⅝"
ED1000-7-18	ED1024-7-18	7"	18½"
ED1000-7-22	ED1024-7-22	7"	22⅛"
ED1000-7-25	ED1024-7-25	7"	25⅝"
ED1000-8-18	ED1024-8-18	8¾"	18½"
ED1000-8-22	ED1024-8-22	8¾"	22⅛"
ED1000-8-25	ED1024-8-25	8¾"	25⅝"
ED1000-10-18	ED1024-10-18	10½"	18½"
ED1000-10-22	ED1024-10-22	10½"	22⅛"
ED1000-10-25	ED1024-10-25	10½"	25⅝"
ED1000-14-18	ED1024-14-18	14"	18½"
ED1000-14-22	ED1024-14-22	14"	22⅛"
ED1000-14-25	ED1024-14-25	14"	25⅝"

CHASSIS/EQUIPMENT SLIDES

19" AND 24" WIDE PANEL SPACE

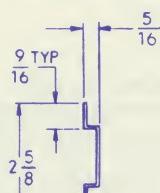


DESCRIPTION

- A. Material: 16 ga. steel
- B. Design-features:
 1. Consists of 2 parts:
 - a. stationary slides that bolt directly to mounting angles
 - b. chassis/equipment frame support that moves in and out on steel roller-ball bearings
 2. Cadmium plated
 3. Supports up to 75 lbs. in extended position
 4. Chassis/equipment frame support is removable and will not fall out because of positive-stops

ORDERING CHART

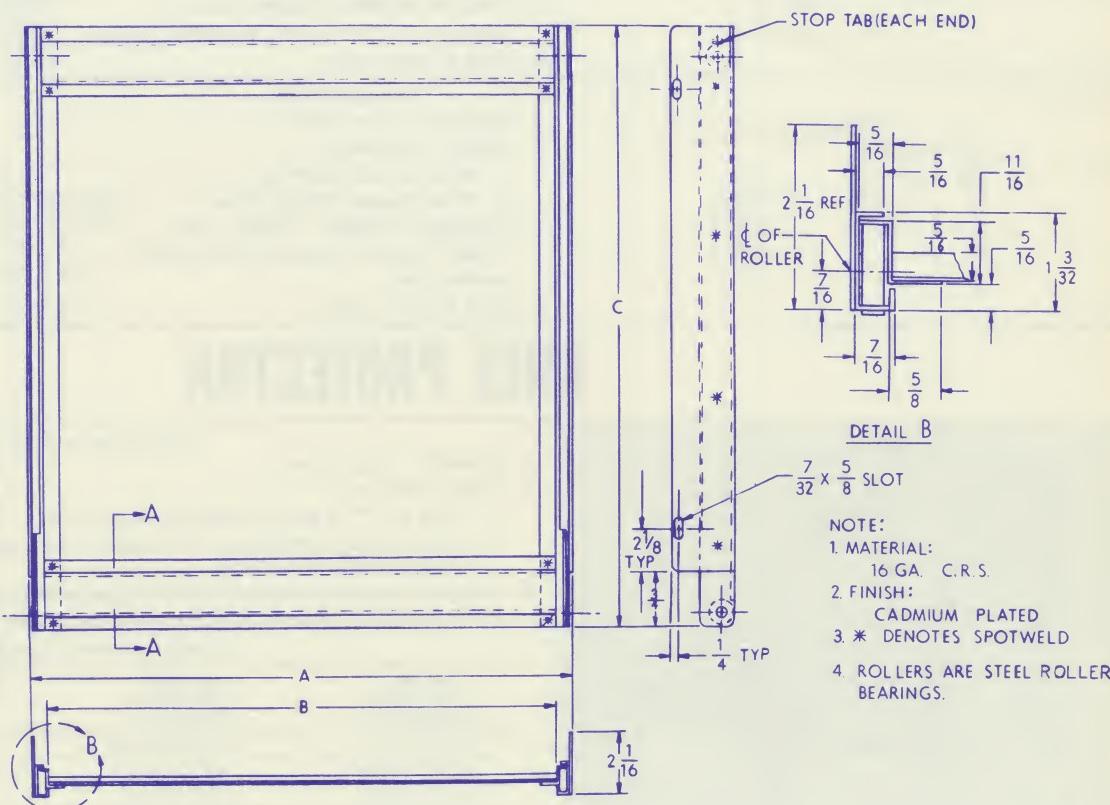
USE WITH 19" WIDE PANEL OPENING STANTRON #	USE WITH 24" WIDE PANEL OPENING STANTRON #	INSTALLS IN FRAME DEPTH
SL900-18	SL924-18	18 5/8"
SL900-22	SL924-22	22 1/8"
SL900-25	SL924-25	25 5/8"



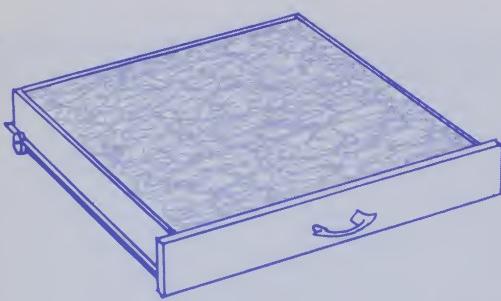
SECTION A-A

FOR 19" WIDE PANEL OPENING		
CAT NO.	A	B
SL-900-18	18	17
SL-900-22	18	17
SL-900-25	18	17

FOR 24" WIDE PANEL OPENING		
CAT NO.	A	B
SL-924-18	23	22
SL-924-22	23	22
SL-924-25	23	22



SLIDING WORK/WRITING SHELVES

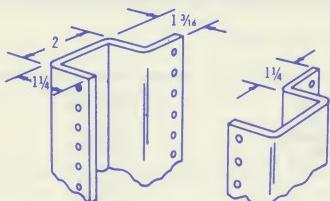


- DESCRIPTION**
- A. Material:
 - 1. 16 ga. steel
 - 2. Textolite work/writing top
 - B. Design-features:
 - 1. Roller-bearing slides allow shelf to be pulled out when writing surface or work surface required
 - 2. Uses 3½" of vertical panel space
 - 3. Supplied with attractive drawer pull
 - 4. Stationary part of slides bolt directly to panel mounting angles
 - 5. Mating part of slide assembly is spot-welded to shelf frame

ORDERING CHART

19" WIDE PANEL SPACE STANTRON #	24" WIDE PANEL SPACE STANTRON #	INSTALLS IN FRAME DEPTH	EXPOSED DEPTH WHEN PULLED OUT
SS10	SS10-24	18½"	12½"
SS11	SS11-24	22½"	16"
SS12	SS12-24	25½"	19½"

PANEL MOUNTING ANGLES AND ACCESSORY MOUNTING ANGLES

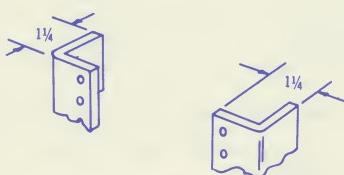


DESCRIPTION

- A. Material: 11 ga. steel
- B. Design Features:
 - 1. W. E. & EIA spacing
 - 2. Holes TAPPED 10-32 thread
- C. Two pair (front/back) supplied with most frames. Additional pairs may be ordered.
- D. Sold in pairs only.

ORDERING CHART

STANTRON #	VERTICAL HEIGHT	STANTRON #	VERTICAL HEIGHT
M21	21"	M43	43 ¾"
M24	24 ½"	M52	52 ½"
M28	28"	M61	61 ¼"
M38	38 ½"	M70	70"
M42	42"	M78	78 ¾"

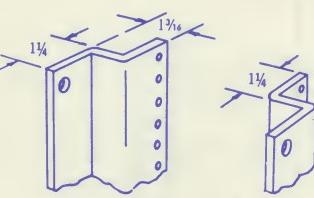


DESCRIPTION

- A. Material: 11 ga. steel
- B. Design Features:
 - 1. W. E. and EIA spacing
 - 2. Holes tapped 10-32 thread
- C. May be ordered in place of or in addition to "M"-series mounting angles.
- D. Sold in pairs only.

ORDERING CHART

STANTRON #	VERTICAL HEIGHT	STANTRON #	VERTICAL HEIGHT
LM21	21"	LM43	43 ¾"
LM24	24 ½"	LM52	52 ½"
LM28	28"	LM61	61 ¼"
LM38	38 ½"	LM70	70"
LM42	42"	LM78	78 ¾"



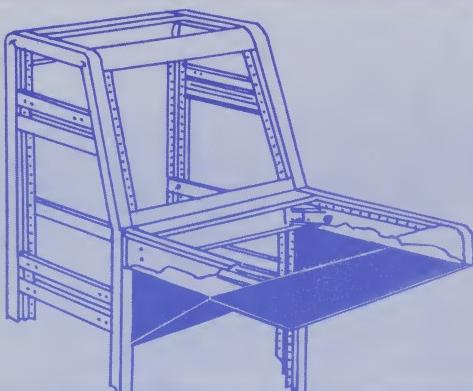
DESCRIPTION

- A. Material: 11 ga. steel
- B. Design Features:
 - 1. W. E. and EIA spacing
 - 2. Holes tapped 10-32 thread.
- C. Used with "2000", "1800", and "1900" series to accept STANTRON accessories.
- D. Sold in pairs only.

ORDERING CHART

STANTRON #	USED WITH
ZA 1800	(SB) KF1800 series frame
ZA 1900	(SB) KF1900 series frame
ZA 2000	(SB) KF2000 series frame

KNEE PROTECTOR



DESCRIPTION

- A. Material: 16 ga. steel
- B. Design-features:
 - 1. Uses up 7" at top of vertical panel space
 - 2. A plate closes off balance of exposed underneath side of projected top or work/writing desk frame
- B. Usage: Protects underneath side of equipment when installed in projected tops or work/writing desk frames attached to cabinet frames

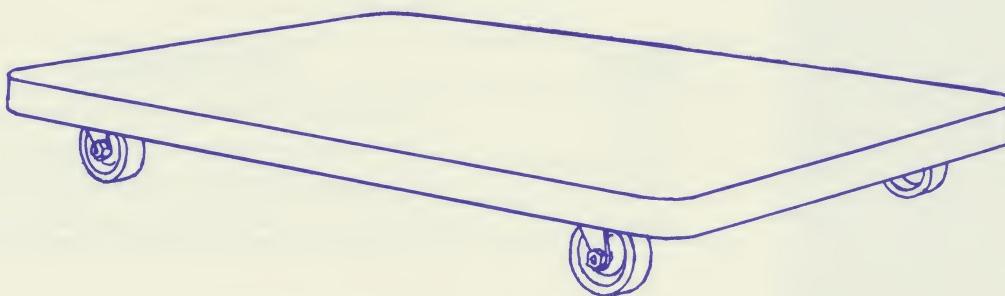
ORDERING CHART

19" WIDE PANEL SPACE STANTRON #	24" WIDE PANEL SPACE STANTRON #	USED WITH PROJECTED TOP FRAMES AND WORK/WRITING DESK FRAMES THAT ARE:
KP1719-15	KP1724-15	15 ½" deep
KP1719-18	KP1724-18	18 ½" deep
KP1719-22	KP1724-22	22 ½" deep
KP1719-25	KP1724-25	25 ½" deep

STANTRON

DIVISION OF WYCO METAL PRODUCTS, NORTH HOLLYWOOD, CALIF.

HEAVY DUTY ROLLER TRUCKS



DESCRIPTION

- A. Material: 11 ga. steel
- B. Types available:
 1. One bay (1 cabinet frame)
 2. Two bay (2 cabinet frames side-by-side)
 3. Three bay (3 cabinet frames side-by-side)
- C. Pontoon bases not required with cabinet frames when heavy-duty roller trucks are used (ordering number for cabinet frame should specify w/o pontoon base)
- D. Cabinet frames are bolted to roller truck unless otherwise specified; cabinet frames are centered on roller truck (from front to back), leaving 6" of roller truck top exposed at front and rear
- E. Casters:
 1. Self-lubricating
 2. Hard tread
 3. Three-inch diameter
 4. Hardened double ball-bearing raceways
 5. Full swivel
 6. 200 lb. capacity per caster
- F. IF FOOT-LOCK DESIRED, suffix catalog number with -LK (EXAMPLE: RT3000-1-18-LK)
- G. Larger casters available. Pricing developed upon application

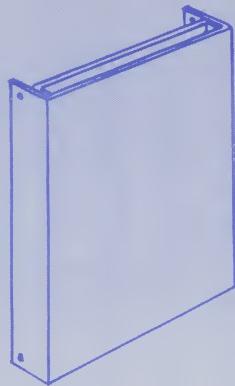
ORDERING CHART

NUMBER OF BAYS WIDE	USE WITH FRAMES HAVING 19" WIDE PANEL OPENING STANTRON #	USE WITH FRAMES HAVING 24" WIDE PANEL OPENING STANTRON #	USED WITH FRAME DEPTH	OVER-ALL WIDTH		OVER-ALL DEPTH OF TRUCK	NUMBER OF CASTERS	
				19"	24"		19"	24"
One Bay	RT3000-1-18	RT3024-1-18	18 5/8"	22 5/32"	27 5/32"	30 5/8"	4	4
One Bay	RT3000-1-22	RT3024-1-22	22 1/8"	22 5/32"	27 5/32"	34 1/8"	4	4
One Bay	RT3000-1-25	RT3024-1-25	25 5/8"	22 5/32"	27 5/32"	37 5/8"	4	4
Two Bay	RT3000-2-18	RT3024-2-18	18 5/8"	44 5/16"	54 5/16"	30 5/8"	4	4
Two Bay	RT3000-2-22	RT3024-2-22	22 1/8"	44 5/16"	54 5/16"	34 1/8"	4	4
Two Bay	RT3000-2-25	RT3024-2-25	25 5/8"	44 5/16"	54 5/16"	37 5/8"	4	4
Three Bay	RT3000-3-18	RT3024-3-18	18 5/8"	66 15/32"	81 15/32"	30 5/8"	6	6
Three Bay	RT3000-3-22	RT3024-3-22	22 1/8"	66 15/32"	81 15/32"	34 1/8"	6	6
Three Bay	RT3000-3-25	RT3024-3-25	25 5/8"	66 15/32"	81 15/32"	37 5/8"	6	6

STANTRON

DIVISION OF WYCO METAL PRODUCTS, NORTH HOLLYWOOD, CALIF.

KNEE SPACE BACK PANEL



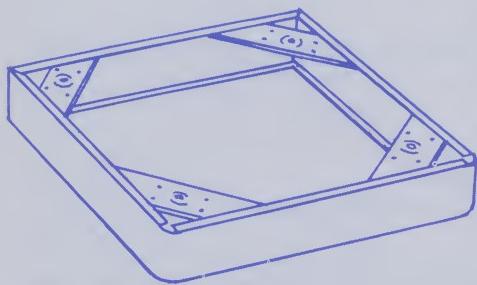
DESCRIPTION

- A. Material: 20 ga. steel
- B. Usage: Close up knee space opening directly opposite position of operator to create effect similar to office desks

ORDERING CHART

ORDER THIS STANTRON #	USED IN CONJUNCTION WITH WORK/WRITING DESK FRAMES
KS1929	19" panel space between 2 desk height frames
KS1936	19" panel space between 2 counter height frames
KS2429	24" panel space between 2 desk height frames
KS2436	24" panel space between 2 counter height frames

PONTOON BASES



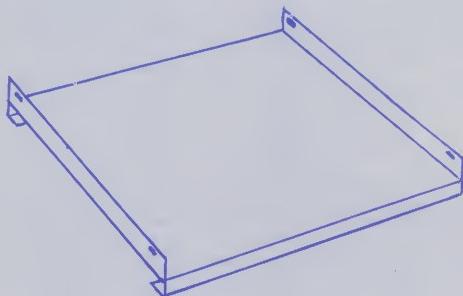
DESCRIPTION

- A. Material: 16 ga. steel
- B. Design-features:
 1. 3" high
 2. Bolts to bottom of cabinet frames
 3. 11 ga. steel caster bracket at each corner
- C. By reversing pontoon base, hole in caster bracket may be used to bolt cabinet frame to floor
- D. Cabinet frames may also be purchased without pontoon base

ORDERING CHART

USED WITH 19" WIDE PANEL SPACE FRAMES	USED WITH 24" WIDE PANEL SPACE FRAMES	ASSEMBLES TO FRAME DEPTH
B18	B18-24	18 5/8"
B22	B22-24	22 1/8"
B25	B25-24	25 5/8"

EQUIPMENT/CHASSIS SHELVES



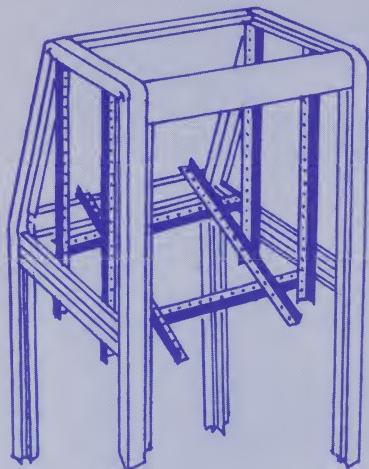
DESCRIPTION

- A. Material: 16 ga. steel
- B. Bolts directly to mounting angles

ORDERING CHART

USED WITH 19" WIDE PANEL SPACE FRAMES	USED WITH 24" WIDE PANEL SPACE FRAMES	INSTALLED IN FRAME DEPTH
ES1200-18	ES1224-18	18 5/8"
ES1200-22	ES1224-22	22 1/8"
ES1200-25	ES1224-25	25 5/8"

CHASSIS GUIDES AND GUIDE SUPPORTS



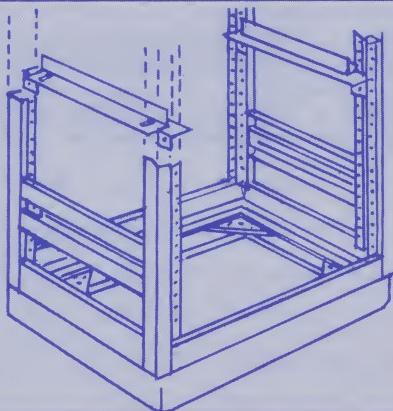
DESCRIPTION

- A. Material: 16 ga. steel
- B. Complete unit consists of:
 - 1. Four vertical supports 2. Two horizontal supports 3. Two chassis guide angles
- C. Design-features:
 - 1. Holes punched at 1" centers on all members allow for complete flexibility in the installation of equipment
 - 2. Lateral adjustment of chassis guide angles allow installation of chassis/equipment up to 17 $\frac{3}{4}$ " on 19" wide panel space and up to 22 $\frac{3}{4}$ " on 24" wide panel space.
- D. Usage: Supports heavy equipment in sloping front frames (series "300" and "400") when front panel cannot carry load by itself
- E. If more than one chassis (equipment) in the sloping area requires support, order additional pairs of horizontal supports and chassis guide angles.

ORDERING CHART

COMPLETE UNIT STANTRON #	USE WITH FRAME #	VERTICAL SUPPORTS	HORIZONTAL SUPPORTS	CHASSIS GUIDE ANGLES
VHC300	F300-18 F300-22	VS300	HS300	CG300
VHC400	F400-22	VS400	HS300	CG300
VHC400-25	F400-25	VS400-25	HS300	CG400-25
VHC324	F324-18 F324-22	VS324	HS324	CG324
VHC424	F424-22	VS424	HS324	CG324
VHC424-25	F424-25	VS424-25	HS324	CG424-25

CHASSIS/EQUIPMENT SUPPORTING ANGLES



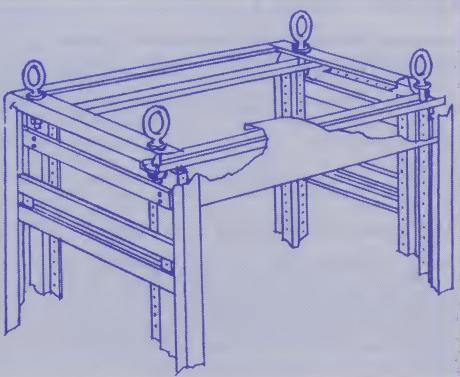
DESCRIPTION

- A. Material: 14 ga. steel
- B. Consists of:
 - 1. One pair of supporting angles that bolt directly to the Stantron panel mounting angles
 - 2. One pair of chassis/equipment guide angles that bolt to the horizontal surface of the supporting angles. Slotted holes in both parts allow for lateral adjustment in width.
- C. Lateral adjustment of guide angles, as follows:
 - 1. 19" wide panel opening: 16 $\frac{1}{4}$ " to 17 $\frac{3}{4}$ "
 - 2. 24" wide panel opening: 21 $\frac{1}{4}$ " to 22 $\frac{3}{4}$ "

ORDERING CHART

STANTRON #	INSTALLS IN FRAME DEPTH
CSA15	15 $\frac{1}{8}$ "
CSA18	18 $\frac{5}{8}$ "
CSA22	22 $\frac{1}{8}$ "
CSA25	25 $\frac{5}{8}$ "

EYEBOLT LIFT FRAMES



DESCRIPTION

- A. Lift frame (heavy steel channel) welded directly to the panel mounting angles.
- B. Welding done at STANTRON factory
- C. Four lifting eye-bolts supplied
- D. Lifting capacity: 2,000 lbs.

ORDERING CHART

STANTRON #	USE WITH VERTICAL FRAMES			
	19" WIDE PANEL OPENING	24" WIDE PANEL OPENING	22 $\frac{1}{8}$ " DEEP	25 $\frac{5}{8}$ " DEEP
LF2222	✓		✓	
LF2225	✓			✓
LF2422		✓	✓	✓
LF2425		✓		✓

STANTRON

DIVISION OF WYCO METAL PRODUCTS, NORTH HOLLYWOOD, CALIF.

SOLID BEARING SLIDES

75 LB. CAPACITY—TILT FEATURE



DESCRIPTION

- A. This slide can be used as a non-tilt or tilt slide.
- B. Locks in extended position.
- C. Quick release feature allows for returning of chassis to closed position or substituting replacement chassis, if required.
- D. 75 lb. load capacity at full extension with 100% safety factor.
- E. Withstands maximum shock and vibration due to solid bearing design.
- F. Will support a full 17" wide chassis in a 19" wide panel space.
- G. Will support a full 22" wide chassis in a 24" wide panel space.
- H. Meets the following MIL specifications:
 - (1) Steel: MIL-QQ-S-636
 - (2) Salt Spray: 100 hours of 20% salt fog at 95° temp.
 - (3) Lubrication: MIL-L-22273 and QPL-25504-1
 - (4) Plating: MIL-QQ-2-325, Class 2, Type II
- J. All mounting hardware included.

ORDERING CHART

Your Chassis Length	Stantron Slide No.	* Use in Stantron Frames
up to 14"	SBS7000-16-T	F500 series
up to 16"	SBS7000-18-T	18 $\frac{5}{8}$ " deep frames
up to 20"	SBS7000-22-T	22 $\frac{1}{8}$ " deep frames
up to 24"	SBS7000-25-T	25 $\frac{5}{8}$ " deep frames

** If rear mounting angles are positioned completely to the rear.

NOTE: If desired, any one of the above slides may be used in frames of lesser depths than noted above, by moving the rear or front mounting angles to the dimensional position required by length of slides ordered, or by ordering an additional pair of mounting angles.

175 LB. CAPACITY—TILT FEATURE



DESCRIPTION

- A. Heavy-duty detent lock allows chassis to be tilted 90° in an up or down position. This makes for quick and easy servicing.
- B. The slide will lock in extended position.
- C. Quick release feature allows for returning of chassis to closed position or substituting replacement chassis, if required.
- D. 175 lb. load capacity at full extension with 100% safety factor.
- E. Withstands maximum shock and vibration due to solid bearing design.
- F. Will support a full 17" wide chassis in a 19" wide panel space.
- G. Will support a full 22" wide chassis in a 24" wide panel space.
- H. Meets with following MIL Specifications:
 - (1) Steel: MIL-QQ-S-636
 - (2) Salt Spray: 100 hours of 20% salt fog at 95° temp.
 - (3) Lubrication: MIL-L-22273 and QPL-25504-1
 - (4) Plating: MIL-QQ-2-325, Class 2, Type II
- J. All mounting hardware included.

ORDERING CHART

Your Chassis Length	Stantron Slide No.	* Use in Stantron Frame
10" to 16"	SBS8000-18-D	18 $\frac{5}{8}$ " deep frames
12" to 20"	SBS8000-22-D	22 $\frac{1}{8}$ " deep frames
14" to 24"	SBS8000-25-D	25 $\frac{5}{8}$ " deep frames

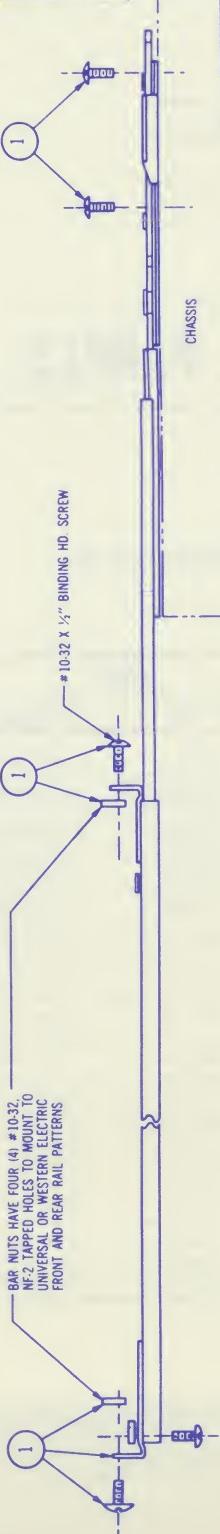
** If rear mounting angles are positioned completely to the rear.

NOTE: If desired, any one of the above slides may be used in frames of lesser depth than noted above, by moving the rear or front mounting angles to the dimensional position required by length of slides ordered, or by ordering an additional pair of mounting angles.

STANTRON

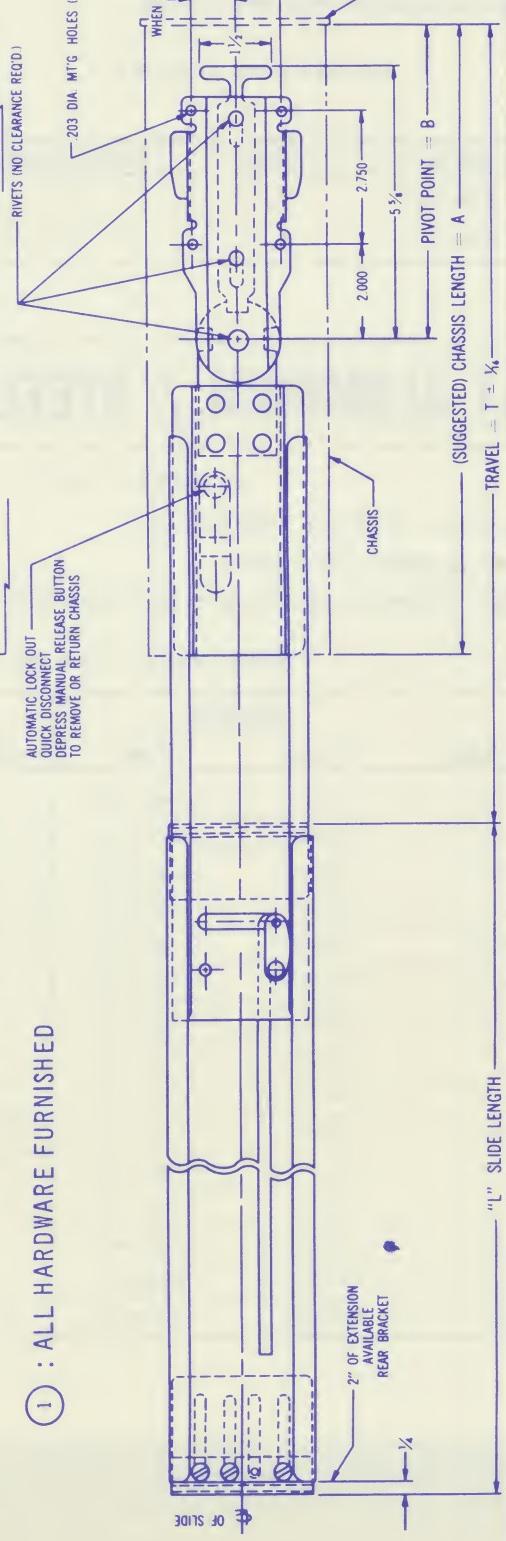
DIVISION OF WYCO METAL PRODUCTS, NORTH HOLLYWOOD, CALIF.

Model	Slide Length	L	18	22	25
Travel	T	18½	19½	23½	
Chassis Length	A	15	19	23	
Pivot Point	B	7½	9½	11½	



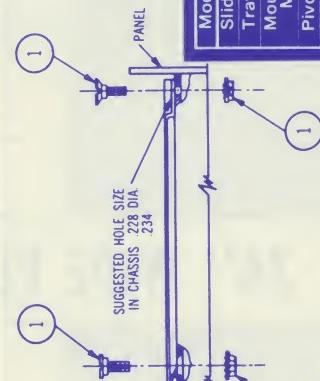
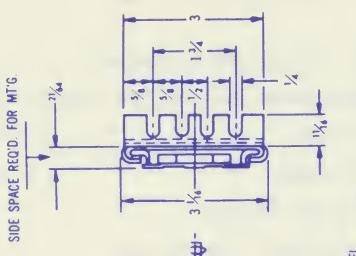
① : ALL HARDWARE FURNISHED

— BAR NUTS HAVE FOUR (4) # 10-32,
NF-2 TAPPED HOLES TO MOUNT TO
UNIVERSAL OR WESTERN ELECTRIC
FRONT AND REAR RAIL PATTERNS

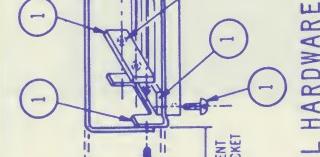
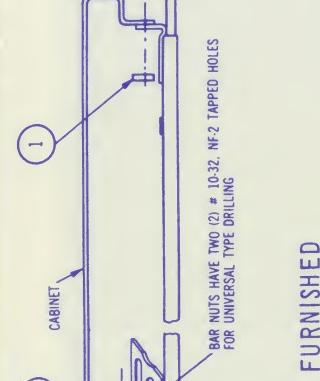
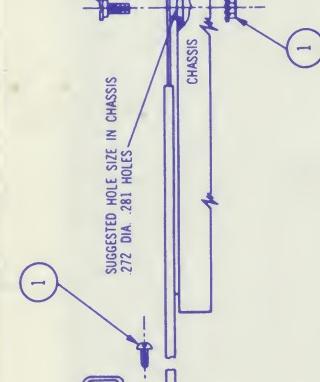


SBS 8000-(*)-D SERIES

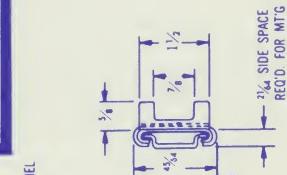
BS 800U(* **)-D SERIE**



100



100

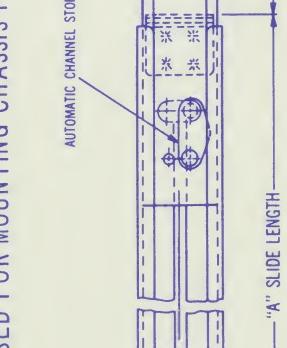
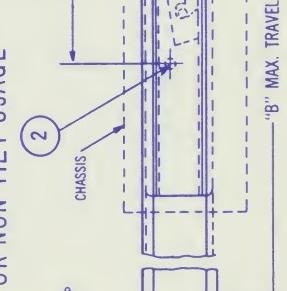


This technical drawing illustrates a mechanical assembly, likely a quick-disconnect device for a return chassis. The drawing includes several callouts and dimensions:

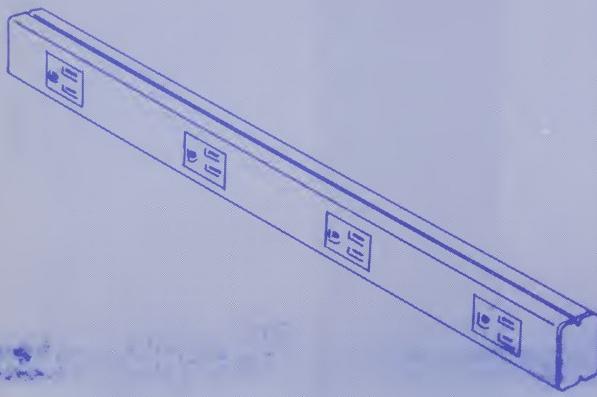
- PANEL:** A dimension of 1 1/4" is shown from the top edge of the panel to the top of the assembly.
- DIRECTION OF TILT:** An arrow indicates the direction of tilt for the assembly.
- "F":** A dimension of 1 1/4" is shown from the center of the front support to the center of the rear support.
- "D":** A dimension of 1 1/2" is shown from the center of the front support to the center of the front support when the assembly is tilted.
- "E":** A dimension of 1 1/2" is shown from the center of the rear support to the center of the rear support when the assembly is tilted.
- WHEN LOADED:** A note specifies that the assembly must be tilted when it is loaded.

Annotations on the left side of the drawing provide instructions:

- AUTOMATIC LATCH:**
- QUICK DISCONNECT:**
- Raise Manual Release Arm**
- TO REMOVE OR RETURN CHASSIS**



PLUGMOLD WIRING STRIP



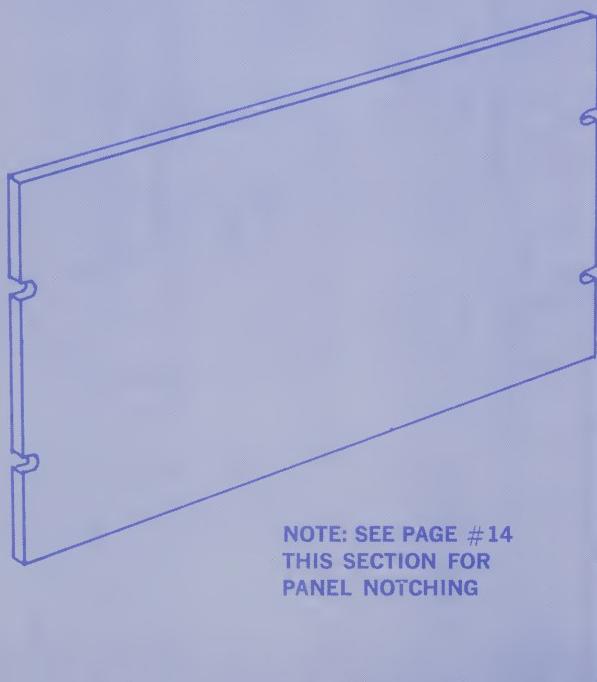
DESCRIPTION

- A. Wired with No. 12 type TW conductors
- B. NEMA Grounded Brown outlets (15A, 125V) 6" on centers.
- C. Wire leads: 5" long
- D. Duplex 2-wire outlets
- E. Furnished with end fittings
- F. Listed by Underwriters' Laboratories
- G. Manufactured by "The Wiremold Company"
- H. Sold separately or installed at factory.

ORDERING CHART

Cat. No.	Length	Number of Outlets
PM4050	3' - 0"	6
PM4051	6' - 0"	12

19" AND 24" WIDE FLAT ALUMINUM / STEEL PANELS



NOTE: SEE PAGE #14
THIS SECTION FOR
PANEL NOTCHING

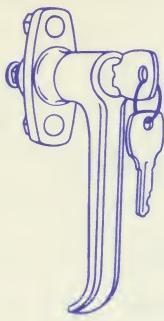
DESCRIPTION

- A. Aluminum: .125 THICK 3003-H18 Alloy
- B. Steel: 11 gauge (.120 THICK)
- C. Finish: Unpainted, primed only, or painted per STANTRON COLORS

ORDERING CHART

Panel Height	ALUMINUM		STEEL	
	19" wide	24" wide	19" wide	24" wide
1 3/4"	PA4001	PA4001-24	PS4001	PS4001-24
3 1/2"	PA4003	PA4003-24	PS4003	PS4003-24
5 1/4"	PA4005	PA4005-24	PS4005	PS4005-24
7"	PA4007	PA4007-24	PS4007	PS4007-24
8 3/4"	PA4008	PA4008-24	PS4008	PS4008-24
10 1/2"	PA4010	PA4010-24	PS4010	PS4010-24
12 1/4"	PA4012	PA4012-24	PS4012	PS4012-24
14"	PA4014	PA4014-24	PS4014	PS4014-24
15 3/4"	PA4015	PA4015-24	PS4015	PS4015-24
17 1/2"	PA4017	PA4017-24	PS4017	PS4017-24
19 1/4"	PA4019	PA4019-24	PS4019	PS4019-24
21"	PA4021	PA4021-24	PS4021	PS4021-24
24 1/2"	PA4024	PA4024-24	PS4024	PS4024-24
26 1/4"	PA4026	PA4026-24	PS4026	PS4026-24
28"	PA4028	PA4028-24	PS4028	PS4028-24

HARDWARE AND PAINT



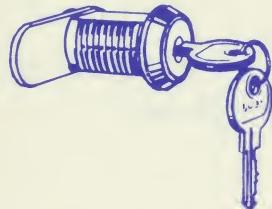
- A. Locking door handle
- B. Brushed chrome finish
- C. 2 Keys supplied
- D. Keyed alike
- E. Used on face-mounted doors
- F. Left-hand: clock-wise
- G. Right-hand: counter clock-wise

CAT. #: **LEFT HAND H50-LH RIGHT HAND H50-RH**



- A. Full swivel caster
- B. 200 lb. capacity each
- C. 2½" dia. wheel
- D. Hard tread

CAT. #: C1100 (sold in sets of 4)



- A. Keyed tumbler lock
- B. 2 keys supplied
- C. Keyed alike
- D. Used on flush-mounted door
- E. Installed at factory

CAT. #: H36



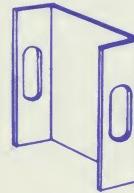
- A. Stantron "Uni-Channel" nut
- B. Cadmium plated
- C. Used with ¼-20 bolt in bolting panel mounting angles to "Uni-Channel"

CAT. #: H44



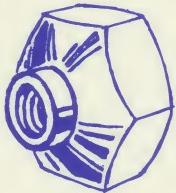
- A. Pull handle
- B. Brushed chrome finish
- C. Supplied with mounting screws
- D. Used on Stantron flush-doors, drawers, sliding shelves

CAT. #: H51



- A. Joining clips
- B. Cadmium plated
- C. Used in joining frames:
- (1) Front to back
- (2) Back to back
- (3) On top of one another

CAT. #: H34

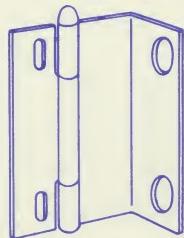


- A. "Stantron" stud
- B. Unique design developed by Stantron
- C. Used in "removable side feature" ball-cornered sides
- D. Cadmium-plated

CAT. #: H43

STANTRON COLORS			
TYPE	COLOR	QUANT.	CAT. #
Baking	Lite Grey	Qt.	BLG
Baking	Dark Grey	Qt.	BDG
Baking	Nordic Blue	Qt.	BNB
Baking	Lite Blue	Qt.	BLB
Baking	Gold	Qt.	BGM
Baking	Lite Tan	Qt.	BLT
Baking	Medium Tan	Qt.	BMT
Baking	Black	Qt.	BB

STANTRON COLORS			
TYPE	COLOR	QUANT.	CAT. #
Air Dry	Lite Grey	Qt.	ALG
Air Dry	Drk. Grey	Qt.	ADG
Air Dry	Nordic Blue	Qt.	ANB
Air Dry	Lite Blue	Qt.	ALB
Air Dry	Gold	Qt.	AGM
Air Dry	Lite Tan	Qt.	ALT
Air Dry	Medium Tan	Qt.	AMT
Air Dry	Black	Qt.	AB



HINGES

# H37	# H38
Used with face mounted doors	Used with flush mounted doors



- A. Panel screws for rack panels
- B. 10-32 thread—1½" long
- C. Bright nickel plated
- D. Phillips recess head
- E. CAT. #: H-40

#H40



- A. Cup washers for panel screws
- B. Bright nickel plated
- C. CAT. #: H-41

#H41



- A. Nylon cup washer insert
- B. Used with # H-41 to protect paint finish on panels
- C. CAT. #: H-45

#H45

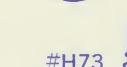


- A. Shim strip used behind ½" thick flat 19" or 24" rack panels to create flush appearance.

HT.	CAT. #	HT.	CAT. #
1¾"	H80	12¼"	H86
3½"	H81	14"	H87
5¼"	H82	15¾"	H88
7"	H83	17½"	H89
8¾"	H84	19¼"	H90
10½"	H85	21"	H91



#H72



- A. ¼-20 bolt with lock washer
- B. Cadmium plated
- C. Phillips recess head
- D. Used for bolting Stantron frames side-by-side

CAT. #: H72

- A. ¼-20 hex bolt
- B. Cadmium plated

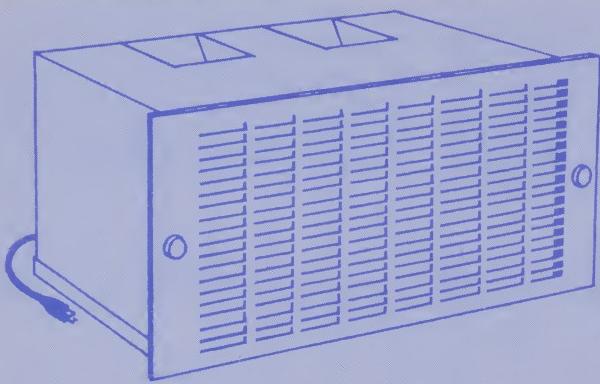
CAT. #: H73



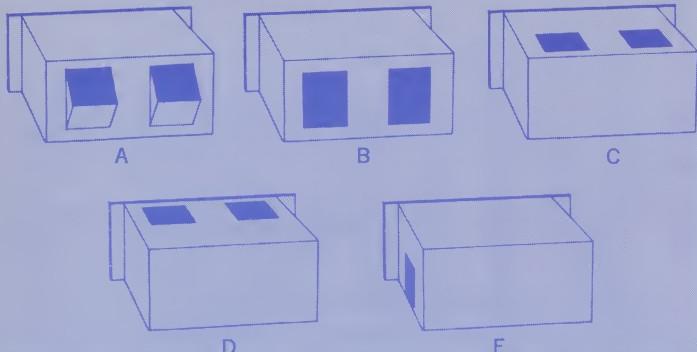
STANTRON

DIVISION OF WYCO METAL PRODUCTS, NORTH HOLLYWOOD, CALIF.

PACKAGED BLOWERS



DISCHARGE LOCATIONS



SPECIFICATIONS

A. Motors:

1. Double-shielded precision ball bearing
2. Bearings meet Fed. Spec. #FF-B-171A
3. Lubricant used has range from -29°C . to $+148^{\circ}\text{C}$., providing protection exceeding Mil-G-3278 requirements under severe high temperature conditions
4. 115 volt, 50/60 cycle current is standard
5. Most units can be constructed for 230 volt usage on "special order"
6. All standard motors meet specification #CC-M-636A
7. Forced-air cooled by portion of intake air

B. Filter:

1. Permanent
2. Washable and reusable
3. Multiple layers of knitted aluminum encased in aluminum channel frame

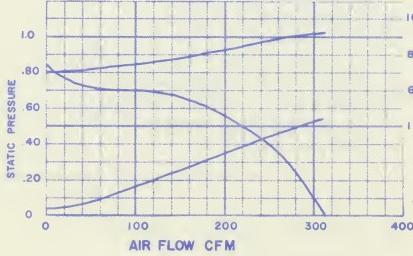
C. Front Grille:

1. Chrome plated C. R. steel
2. Knurled-head fasteners for easy removal
3. Grille pattern: 65% open
4. 19" wide
- D. Blower case painted zinc chromate primer plus grey hammertone
- E. Rotating parts neoprene shock-mounted and isolated from enclosure
- F. Minimum of 36" type SJ 3-wire core with molded plug included, internally grounded, securely locked to case by strain-relief bushing.
- G. IMPORTANT: When ordering, add discharge suffix to catalog #, EXAMPLE: PB300-A

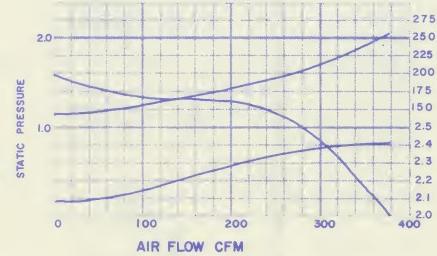
ORDERING CHART

CAT #	CFM @ 0"	PANEL HEIGHT	DEPTH		MOTOR SPEED	POWER		CHOICE OF DISCHARGE				
			MIN.	MAX.		AMPS	WATTS	A	B	C	D	E
PB300	300	5 1/4"	6 1/4"	7"	3000	1.0	90	X	X	X	X	
PB375	375	7"	8 1/4"	10"	3000	2.4	260		X	X	X	X
PB405	405	8 3/4"	9 3/4"	11"	1500	1.2	125		X	X	X	X
PB600	600	7"	—	15 3/4"	1140	5.2	425					X
PB700	700	10 1/2"	11 1/2"	13"	1500	2.2	255	X	X	X	X	
PB840	840	10 1/2"	13 3/4"	13 3/4"	1725	3.2	330			X	X	

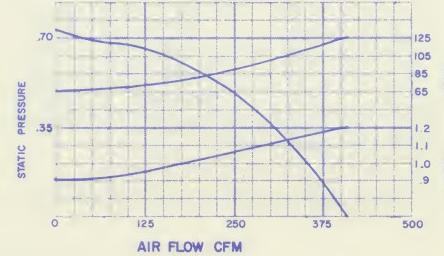
PB300



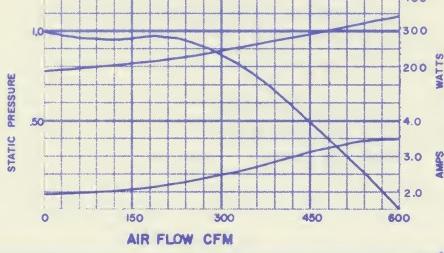
PB375



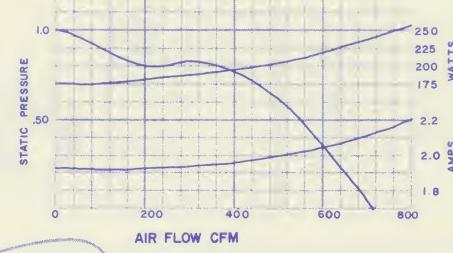
PB405



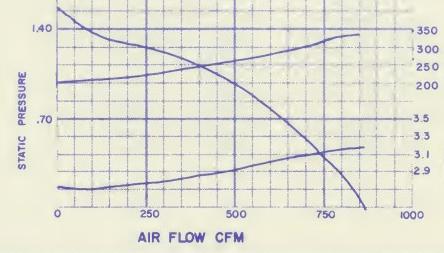
PB600



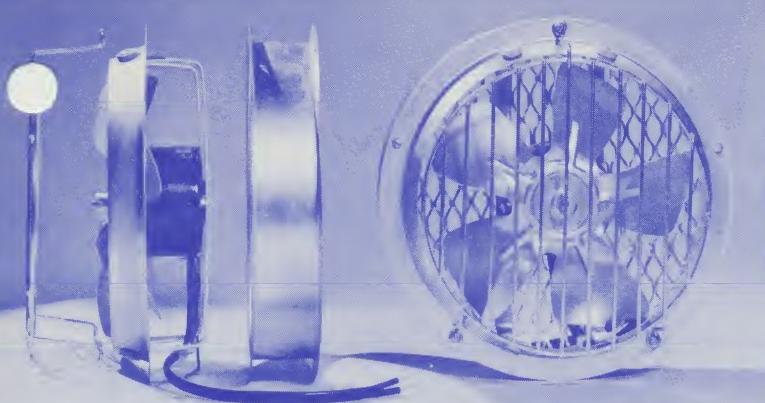
PB700



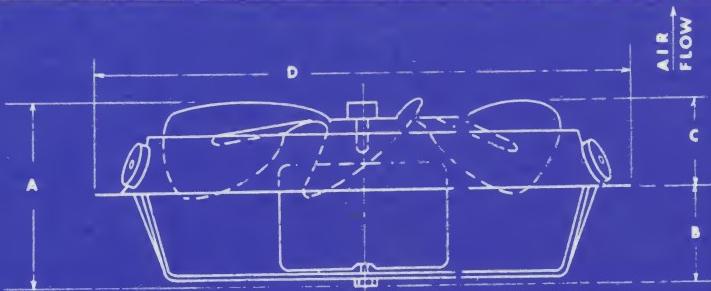
PB840



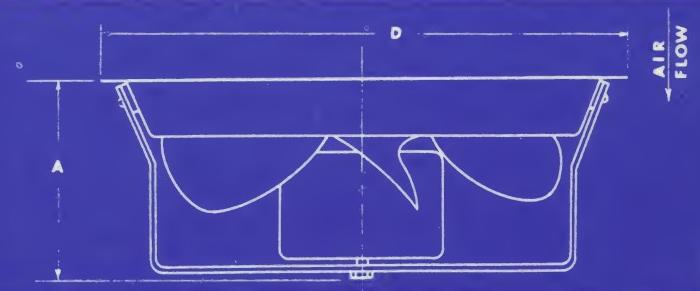
FANS AND FAN ACCESSORIES



EXHAUST FAN SHOWN WITH GUARD, SLEEVE AND GRILLE



INTAKE FAN SHOWN WITH FILTER HOLDER AND FILTER



ORDERING CHART

MOTORS: PERMANENTLY LUBRICATED - 115 VOLT - 50/60 CYCLE - SINGLE PHASE AC

CFM AT 0° S.P.	CATALOG NO.	A	B	C	D	FAN BLADE DIA.	RPM	MOTOR WATTS	BALL BEARING
165	F 165B	2 7/8	1 5/8	1 1/4	8 1/2	6 1/2	1650	20	X
220	F 220B	3 1/4	1 5/5	1 5/8	8 1/2	6 1/2	1550	25	X
300	F 300B	4 1/8	2 5/8	1 1/2	8 1/2	6 1/2	3000	65	X
400	F 400B	3 5/8	1 7/8	1 3/4	10 1/2	8	1460	46	X
550	F 550B	4 3/8	2 1/8	2 1/4	11 1/2	9	1600	100	X
750	F 750B	4 3/8	2 1/8	2 1/4	12 1/2	10	1560	105	X
160	F 160S	2 7/8			8 1/2	6 1/2	1650	20	X
180	F 180S	3 1/4			8 1/2	6 1/2	1550	25	X
300	F 300S	4 1/8			8 1/2	6 1/2	3000	65	X
360	F 360S	3 3/4			10 1/2	8	1460	46	X
540	F 540S	4 3/8			11 1/2	9	1600	100	X
740	F 740S	4 3/8			12 1/2	10	1560	105	X

ACCESSORIES

ITEM	CAT. NO.	USED WITH FAN BLADE DIA. 6 1/2" Dia. Depth		CAT. NO.	USED WITH FAN BLADE DIA. 8" Dia. Depth		CAT. NO.	USED WITH FAN BLADE DIA. 9" Dia. Depth		CAT. NO.	USED WITH FAN BLADE DIA. 10" Dia. Depth	
		Dia.	Depth		Dia.	Depth		Dia.	Depth		Dia.	Depth
Guard	FA 101	6 3/4	1 7/8	FB 101	8 1/4	2 3/16	FC 101	9 1/4	2 3/8	FD 101	10 1/4	2 3/8
Grille*	FA 102	8 1/2	-	FB 102	10 1/2	-	FC 102	11 1/2	-	FD 102	12 1/2	-
Sleeve	FA 103	8 1/2	1 3/4	FB 103	10 1/2	2	FC 103	11 1/2	2 3/8	FD 103	12 1/2	2 3/8
Sleeve***	FA 104	8 1/2	1 1/2	-	-	-	-	-	-	-	-	-
Filter**	FA 105	8 3/8	-	FB 105	10 3/8	-	FC 105	11 3/8	-	FD 105	12 3/8	-
Filter Holder	FA 106	8 9/16	5/8	FB 106	10 9/16	5/8	FC 106	11 9/16	5/8	FD 106	12 9/16	5/8

*Grille Material: U S G Rondo, Type "F" Expanded Metal.

"STANTRON" is a Registered Trademark

**Filter: Aluminum, Permanent-Type, 1/2" Thick.

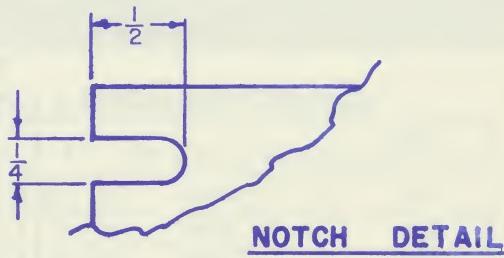
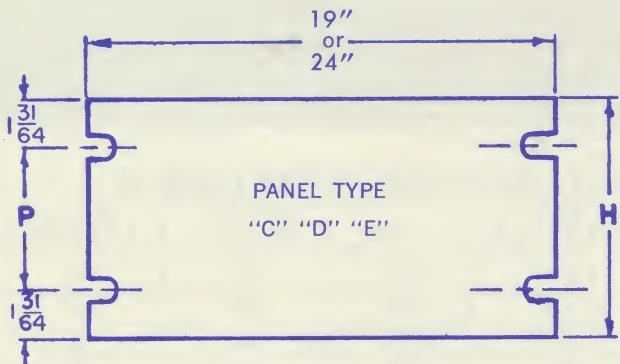
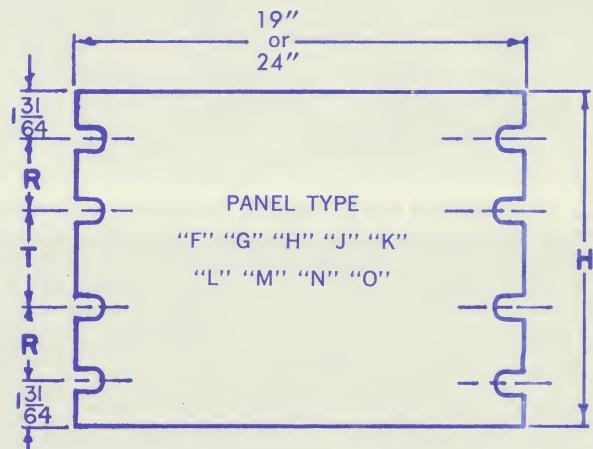
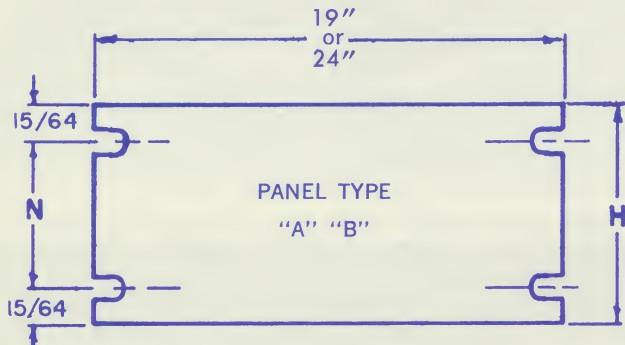
***Used only with F 165B and F 300B Fans.

STANTRON

DIVISION OF WYCO METAL PRODUCTS, NORTH HOLLYWOOD, CALIF.

PANEL NOTCHING FOR W.E./E.I.A./RETMA SPACING

RELAY RACK PANEL NOTCHING FOR 19" OR 24" FLAT PANELS



PANEL TYPE	PANEL HEIGHT	H	N	P	R	T	PANEL TYPE	PANEL HEIGHT	H	N	P	R	T
"A"	1 3/4"	1 23/32	1 1/4				"H"	14"	13 31/32			4	3
"B"	3 1/2"	3 15/32	3				"J"	15 3/4"	15 23/32			4	4 3/4
"C"	5 1/4"	5 7/32		2 1/4			"K"	17 1/2"	17 15/32			4	6 1/2
"D"	7"	6 31/32		4			"L"	19 1/4"	19 7/32			5 1/4	5 3/4
"E"	8 3/4"	8 23/32		5 3/4			"M"	21"	20 31/32			5 3/4	6 1/2
"F"	10 1/2"	10 15/32			2 1/4	3	"N"	24 1/2"	24 15/32			7	7 1/2
"G"	12 1/4"	12 7/32			3 1/2	2 1/4	"O"	26 1/4"	26 7/32			7	9 1/4

9
SHADOW BOX
SQ. CORNER DESIGN

NEW ACCESSORIES AND COLORS



SECTION 9 INDEX

NEW ITEMS/NEW COLORS/NEW ACCESSORIES

ITEM	PAGE
INTRODUCTION	2
VERTICAL CABINET FRAMES (SHADOW BOX/SQUARE CORNER)	3
NEW "2000" SERIES CABINETS	4
NEW "1800" SERIES CABINETS	6
NEW "1900" SERIES CABINETS	8
NEW "2100" SERIES CABINETS	10
NEW "2300" SERIES CABINETS	12
NEW INSTRUMENT CABINET FRAME	14
VENTILATION GRILLES	16
CHASSIS/EQUIPMENT SUPPORTING BRACKETS	16
HANDLES: RECESSED OR SURFACE MOUNTED	16
HEAVY DUTY FORK LIFT BASE	17
CASTER PLATE DOLLY	17
STANTRON COLORS	18

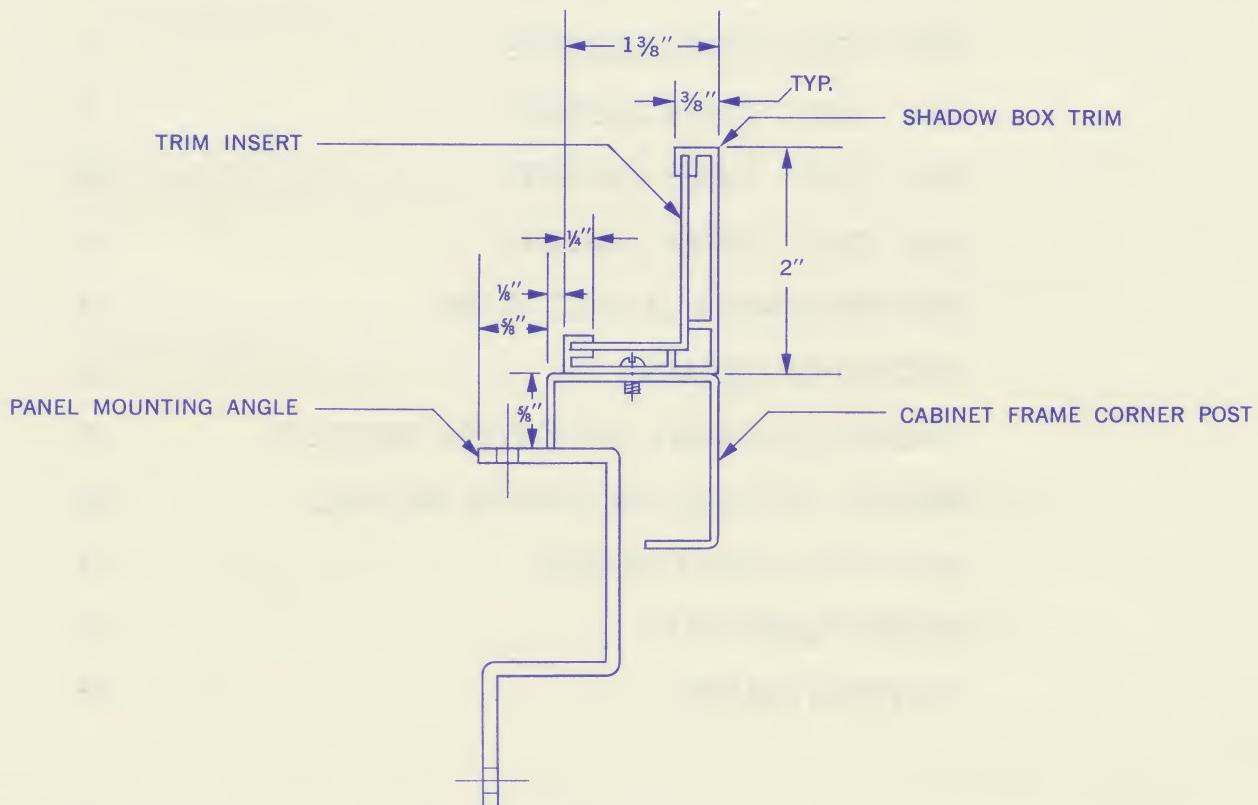


PRESENTS
... NEW DESIGNS
... NEW ACCESSORIES
... NEW COLORS

INTRODUCTION

It is with great pleasure that we introduce STANTRON'S square corner/shadow box front design. By utilizing the basic STANTRON MODULAR ELECTRONIC HOUSING SYSTEM, and adding the "square corner" feature with aluminum shadow box trim, we have created a wide choice of cabinetry designs. As a consequence, we offer to the industry one of the largest selections of enclosures available, a selection — in depth — of a broad variety of "packaging" methods. This total concept allows the design engineer to develop an electronic housing package that creates the desired corporate and/or product identity.

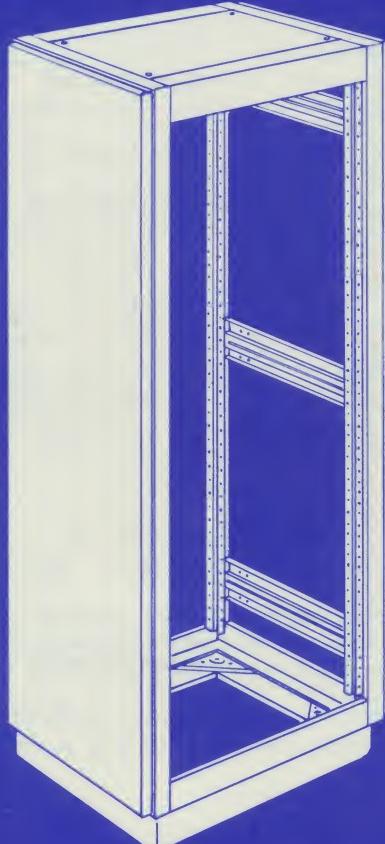
Our aluminum shadow box trim is highly unique. Below is a sectional drawing of this item, showing both the "insert" feature and the method of attaching to the STANTRON square corner cabinet frame. The "insert" being a separate part, may be painted in either a contrasting color to your cabinet and cabinet accessories, or the same color. The aluminum shadow box trim is available in either clear anodized, gold anodized or blue anodized finish. With the desired choice of colors (see page #18 of this section for a broad selection of standard finishes) an aesthetic design appearance, reflecting your corporate image, is easily and readily achieved at low costs based on quantity production.



VERTICAL RACK CABINET FRAMES

SQUARE CORNER/SHADOW BOX FRONT

19" AND 24" WIDE PANEL SPACE, 22 $\frac{1}{8}$ " AND 25 $\frac{5}{8}$ " DEEP



SQUARE CORNER DESIGN



SQUARE CORNER DESIGN
WITH SHADOW BOX FRONT

A. In ordering the "square corner" design (**WITH OR WITHOUT THE "SHADOW BOX" FRONT**), for the F-100 series, F-200 series, F-300 series, F-400 series, F-1400 series, F-1500 series or F-1600 series, the following items are affected:

1. Basic frames: Section 3
2. Wedge-shape frames: Section 4
3. Work/writing desk frames: Section 6
4. Side panels: Section A

ALL OTHER ACCESSORIES DESCRIBED ARE NOT AFFECTED.

B. When ordering, follow this procedure:

Example:

1. Choose basic frame described in section 3

Example: F200-61-22

2. If the "square corner" design **WITH "Shadow box"** (aluminum trim) front is desired, add "SB" to prefix.
EXAMPLE: SBF200-61-22

(Note: Shadow box trim is available in either clear anodized, gold anodized or blue anodized finish).

3. If the "square corner" design, **ONLY**, is desired, add the letter "S" to the prefix.

EXAMPLE: SF200-61-22

4. Choose your side panels described in section A.

EXAMPLE: S200-61-22

5. Add letter "S" to the prefix.

EXAMPLE: SS200-61-22 (Note: square corner sides are $\frac{3}{4}$ " deep.)

6. Select your required accessories.

7. Determine colors/finish: see page #18.

NOTE: ALL DIMENSIONS SHOWN ON DETAILED DRAWINGS IN SECTION 3 DO NOT CHANGE

3

STANTRON

DIVISION OF WYCO METAL PRODUCTS, NORTH HOLLYWOOD, CALIF.

STANTRON "2000" SERIES

SQUARE CORNER/SHADOW BOX FRONT

19" AND 24" WIDE PANEL SPACE



THIS IS AN EXAMPLE ASSEMBLY OF THE "2000" SERIES FRAME WITH SHADOW BOX TRIM, SIDE PANELS, DOORS, GRILLE, ETC.

HOW TO ORDER

- Step #1:** Select your basic frame (see detailed drawing)
 - A. With shadow box trim
 - or —
 - B. Without shadow box trim
- Step #2:** Select your side panel (see ordering chart below)
- Step #3:** Rear vertical opening: See section for choice of doors or formed panels.
- Step #4:** Opening at top of cabinet frame: See Section for choice of panels or panel lift doors.
- Step #5:** Front vertical opening (below sloping panel space)
 - A. Flush doors, panels, drawers and sliding work/writing shelves that install flush into the panel space opening are described in sections and
 - IMPORTANT: THE FRONT PANEL OF ALL ACCESSORIES THAT INSTALL FLUSH INTO THE PANEL MOUNTING SPACE IS FORMED TO CONFORM TO THE SIX DEGREE SLANT. CONSEQUENTLY, WHEN ORDERING, ADD THE LETTER "K" TO THE PREFIX. EXAMPLES: KP8 . . . KDF21 . . . KED1000-10-25
 - B. Face mounted doors (hinged off of the face of the cabinet frame) are described in section
- Step #6:** Front sloping panel space opening:
 - A. Formed panels: section
 - B. Flat aluminum or steel panels: section
 - C. Chassis/equipment supporting brackets: page #16 this section.
- Step #7:** If required, work/writing desk frames and continuous work/writing tops may be selected from section . IMPORTANT: ALL CATALOG NUMBERS MUST BE PRE-FIXED WITH THE LETTER "K".
EXAMPLES: KF700-18-25 . . . KS700-18 . . . KWD119-25
- Step #8:** Determine color/finish: See page #18 this section for choice of color.
- Step #9:** Shadow box trim is available in:
 - A. Clear anodized aluminum
 - B. Gold anodized aluminum
 - C. Dark blue anodized aluminum
- Step #10:** If shadow box trim is used, the trim insert may be:
 - A. Painted same color as cabinet — or
 - B. Painted in a complimentary color.

ORDERING CHART

FRAME CAT. # (WITH TRIM)	FRAME CAT. # (WITHOUT TRIM)	PLAIN SIDE	LOUVRED SIDE	HINGED SIDE	SHORT SIDE
SBKF2000-28	KF2000-28	KS2000-	KS2000-L-	KS2000-H-	KS2000-S-
SBKF2000-29	KF2000-29	KS2000-	KS2000-L-	KS2000-H-	KS2000-S-
SBKF2000-31	KF2000-31	KS2000-	KS2000-L-	KS2000-H-	KS2000-S-
SBKF2024-28	KF2024-28	KS2000-	KS2000-L-	KS2000-H-	KS2000-S-
SBKF2024-29	KF2024-29	KS2000-	KS2000-L-	KS2000-H-	KS2000-S-
SBKF2024-31	KF2024-31	KS2000-	KS2000-L-	KS2000-H-	KS2000-S-

*Material: 16 ga. steel: $\frac{3}{4}$ " deep

**Specify -LH or -RH: Example KS2000-L-LH

***"Hangs On" Stantron stud and may be immediately removed or permanently bolted.

****Order when "2000" series is used side by side with "2100" series

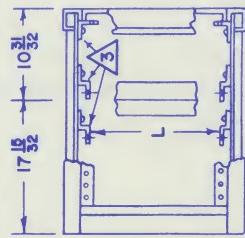
† Includes flush latch fastening device

STANTRON

DIVISION OF WYCO METAL PRODUCTS, NORTH HOLLYWOOD, CALIF.

	CAT. NO.	A	B	C	D	E	F	G	H	J	K	L	M
	KF-2000-28	22 5/32	19 1/8	2 8/16	3 7/16	18 3/8	3 7/16	13 1/2	28	20 3/8	18	20 1/8	
	KF-2000-29	22 5/32	19 1/8	2 9 13/16	3 7/16	18 3/8	1 11/16	13 1/2	29	20 3/8	18	21	
	KF-2000-31	22 5/32	19 1/8	3 1 9/16	1 1/16	17 7/8	18 3/8	1 1/16	12	29	20 3/8	18	20 1/2
	KF-2024-28	27 5/32	24 1/8	2 8 1/16	3 7/16	22 7/8	23 3/8	13 1/2	28	25 3/8	23	20 1/2	
	KF-2024-29	27 5/32	24 1/8	2 9 13/16	3 7/16	22 7/8	23 3/8	1 1/16	13 1/2	29	25 3/8	23	21
	KF-2024-31	27 5/32	24 1/8	3 1 9/16	1 1/16	22 7/8	23 3/8	1 1/16	12	29	25 3/8	23	20 1/2

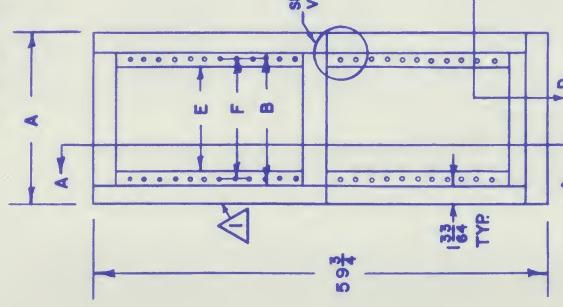
NOTE ④ IF SHADOW BOX TRIM IS REQUIRED
PREFIX WOULD BE SBKF _____.
EXAMPLE: SBKF-2000-28



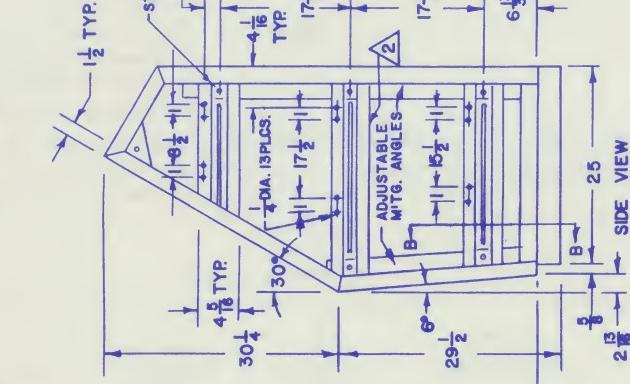
C/ FINISH STANTRON STANDARD
COLORS OR PER CUSTOMERS
REQUIREMENTS

NOTE:
1. MATERIAL
△ 14 GA. C.R.S.
△ 16 GA. C.R.S.
△ 11 GA. H.R.P.O.

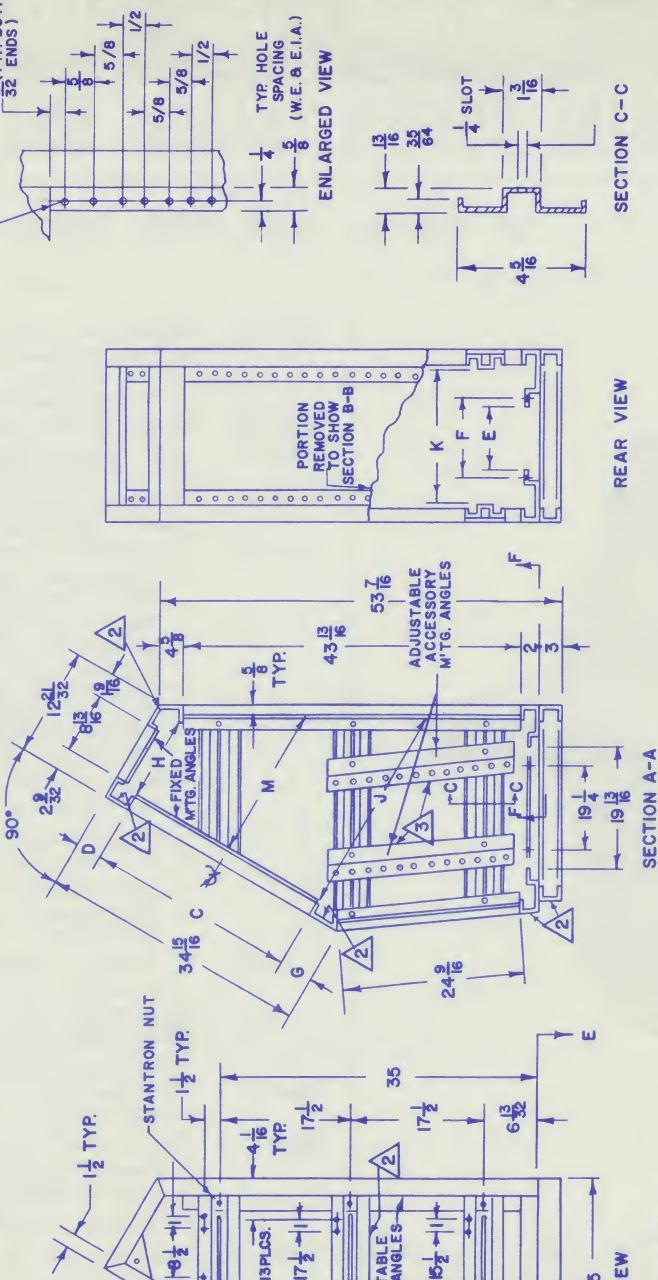
2. FINISH
a/ VAPOR DEGREASED WITH
TRICHLORETHYLENE
b/ MIL-# 6889 A PRIMER APPLIED



FRONT VIEW

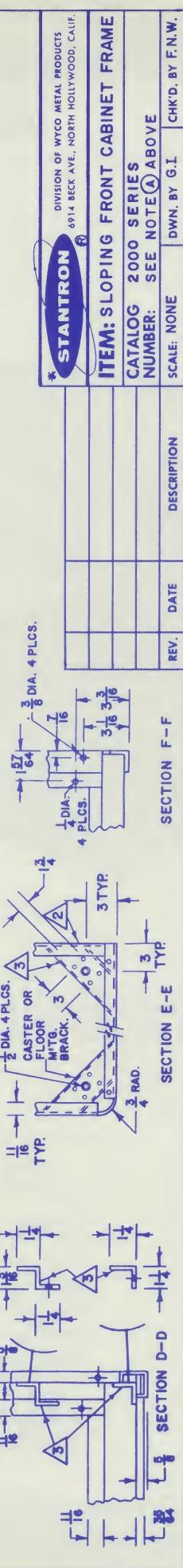


SIDE VIEW



REAR VIEW

SECTION C-C



STANTRON "1800" SERIES

SQUARE CORNER/SHADOW BOX FRONT

19" AND 24" WIDE PANEL SPACE



THIS IS AN EXAMPLE ASSEMBLY OF THE "1800" SERIES FRAME WITH SHADOW BOX TRIM, WRITING DESK FRAME, SIDE PANELS, GRILLE, ETC.

HOW TO ORDER

- Step #1:** Select your basic frame (see detailed drawing)
 - A. With shadow box trim
— or —
 - B. Without shadow box trim
- Step #2:** Select your side panel (see ordering chart below)
- Step #3:** Rear vertical opening: See section \triangle for choice of doors or formed panels.
- Step #4:** Opening at top of cabinet frame: See Section \triangle for choice of panels or panel lift doors.
- Step #5:** Front vertical opening (below sloping panel space)
 - A. Flush doors, panels, drawers and sliding work/writing shelves that install flush into the panel space opening are described in sections \triangle and \triangle
 - IMPORTANT: THE FRONT PANEL OF ALL ACCESSORIES THAT INSTALL FLUSH INTO THE PANEL MOUNTING SPACE IS FORMED TO CONFORM TO THE SIX DEGREE SLANT. CONSEQUENTLY, WHEN ORDERING, ADD THE LETTER "K" TO THE PREFIX. EXAMPLES: KP8 . . . KDF21 . . . KED1000-10-25
 - B. Face mounted doors (hinged off of the face of the cabinet frame) are described in section \triangle
- Step #6:** Front sloping panel space opening:
 - A. Formed panels: section \triangle
 - B. Flat aluminum or steel panels: section \triangle
 - C. Chassis/equipment supporting brackets: page #16 this section.
- Step #7:** If required, work/writing desk frames and continuous work/writing tops may be selected from section \triangle .
IMPORTANT: ALL CATALOG NUMBERS MUST BE PRE-FIXED WITH THE LETTER "K".
EXAMPLES: KF700-18-25 . . . KS700-18 . . . KWD119-25
- Step #8:** Determine color/finish: See page #18 this section for choice of color.
- Step #9:** Shadow box trim is available in:
 - A. Clear anodized aluminum
 - B. Gold anodized aluminum
 - C. Dark blue anodized aluminum
- Step #10:** If shadow box trim is used, the trim insert may be:
 - A. Painted same color as cabinet — or
 - B. Painted in a complimentary color.

ORDERING CHART

FRAME CAT. # (WITH TRIM)	FRAME CAT. # (WITHOUT TRIM)	PLAIN SIDE	LOUVRED SIDE	HINGED SIDE	SHORT SIDE
SBKF1800-14	KF1800-14	KS1800-	KS1800-L-	KS1800-H-	KS1800-S-
SBKF1800-15	KF1800-15	KS1800-	KS1800-L-	KS1800-H-	KS1800-S-
SBKF1800-17	KF1800-17	KS1800-	KS1800-L-	KS1800-H-	KS1800-S-
SBKF1824-14	KF1824-14	KS1800-	KS1800-L-	KS1800-H-	KS1800-S-
SBKF1824-15	KF1824-15	KS1800-	KS1800-L-	KS1800-H-	KS1800-S-
SBKF1824-17	KF1824-17	KS1800-	KS1800-L-	KS1800-H-	KS1800-S-

* Material: 16 ga steel; $\frac{3}{4}$ " deep

** Specify -LH or -RH: Example KS1800-L-LH

*** "Hangs on" Stantron stud and may be immediately removed or permanently bolted

**** Order when "1800" series is used side by side with "2100" series

† Includes flush latch fastening device

STANTRON

DIVISION OF WYCO METAL PRODUCTS, NORTH HOLLYWOOD, CALIF.

STANTRON "1900" SERIES

SQUARE CORNER/SHADOW BOX FRONT

19" AND 24" WIDE PANEL SPACE

HOW TO ORDER



THIS IS AN EXAMPLE ASSEMBLY OF THE "1900" SERIES FRAME WITH SHADOW BOX TRIM, SIDE PANELS, FLUSH DOOR, SLIDING WORK/WRITING SHELF, GRILLE, ETC.

- Step #1:** Select your basic frame (see detailed drawing)
 A. With shadow box trim
 — or —
 B. Without shadow box trim
- Step #2:** Select your side panel (see ordering chart below)
- Step #3:** Rear vertical opening: See section \triangle for choice of doors or formed panels.
- Step #4:** Opening at top of cabinet frame: See Section \triangle for choice of panels or panel lift doors.
- Step #5:** Front vertical opening (below sloping panel space)
 A. Flush doors, panels, drawers and sliding work/writing shelves that install flush into the panel space opening are described in sections \triangle and \triangle
IMPORTANT: THE FRONT PANEL OF ALL ACCESSORIES THAT INSTALL FLUSH INTO THE PANEL MOUNTING SPACE IS FORMED TO CONFORM TO THE SIX DEGREE SLANT. CONSEQUENTLY, WHEN ORDERING, ADD THE LETTER "K" TO THE PREFIX.
EXAMPLES: KP8 . . . KDF21 . . . KED1000-10-25
 B. Face mounted doors (hinged off of the face of the cabinet frame) are described in section \triangle
- Step #6:** Front sloping panel space opening:
 A. Formed panels: section \triangle
 B. Flat aluminum or steel panels: section \triangle
 C. Chassis/equipment supporting brackets: page #16 this section.
- Step #7:** If required, work/writing desk frames and continuous work/writing tops may be selected from section \triangle .
IMPORTANT: ALL CATALOG NUMBERS MUST BE PRE-FIXED WITH THE LETTER "K".
EXAMPLES: KF700-18-25 . . . KS700-18 . . . KWD219-25
- Step #8:** Determine color/finish: See page #18 this section for choice of color.
- Step #9:** Shadow box trim is available in:
 A. Clear anodized aluminum
 B. Gold anodized aluminum
 C. Dark blue anodized aluminum
- Step #10:** If shadow box trim is used, the trim insert may be:
 A. Painted same color as cabinet — or
 B. Painted in a complimentary color.

ORDERING CHART

FRAME CAT. # (WITH TRIM)	FRAME CAT. # (WITHOUT TRIM)	PLAIN SIDE	LOUVRED SIDE	HINGED SIDE	SHORT SIDE
SBKF1900-21	KF1900-21	KS1900-	KS1900-L-	KS1900-H-	KS1900-S-
SBKF1900-22	KF1900-22	KS1900-	KS1900-L-	KS1900-H-	KS1900-S-
SBKF1900-24	KF1900-24	KS1900-	KS1900-L-	KS1900-H-	KS1900-S-
SBKF1924-21	KF1924-21	KS1900-	KS1900-L-	KS1900-H-	KS1900-S-
SBKF1924-22	KF1924-22	KS1900-	KS1900-L-	KS1900-H-	KS1900-S-
SBKF1924-24	KF1924-24	KS1900-	KS1900-L-	KS1900-H-	KS1900-S-

* Material: 16 ga steel; $\frac{3}{4}$ " deep

** Specify -LH or -RH; Example KS1900-L-LH

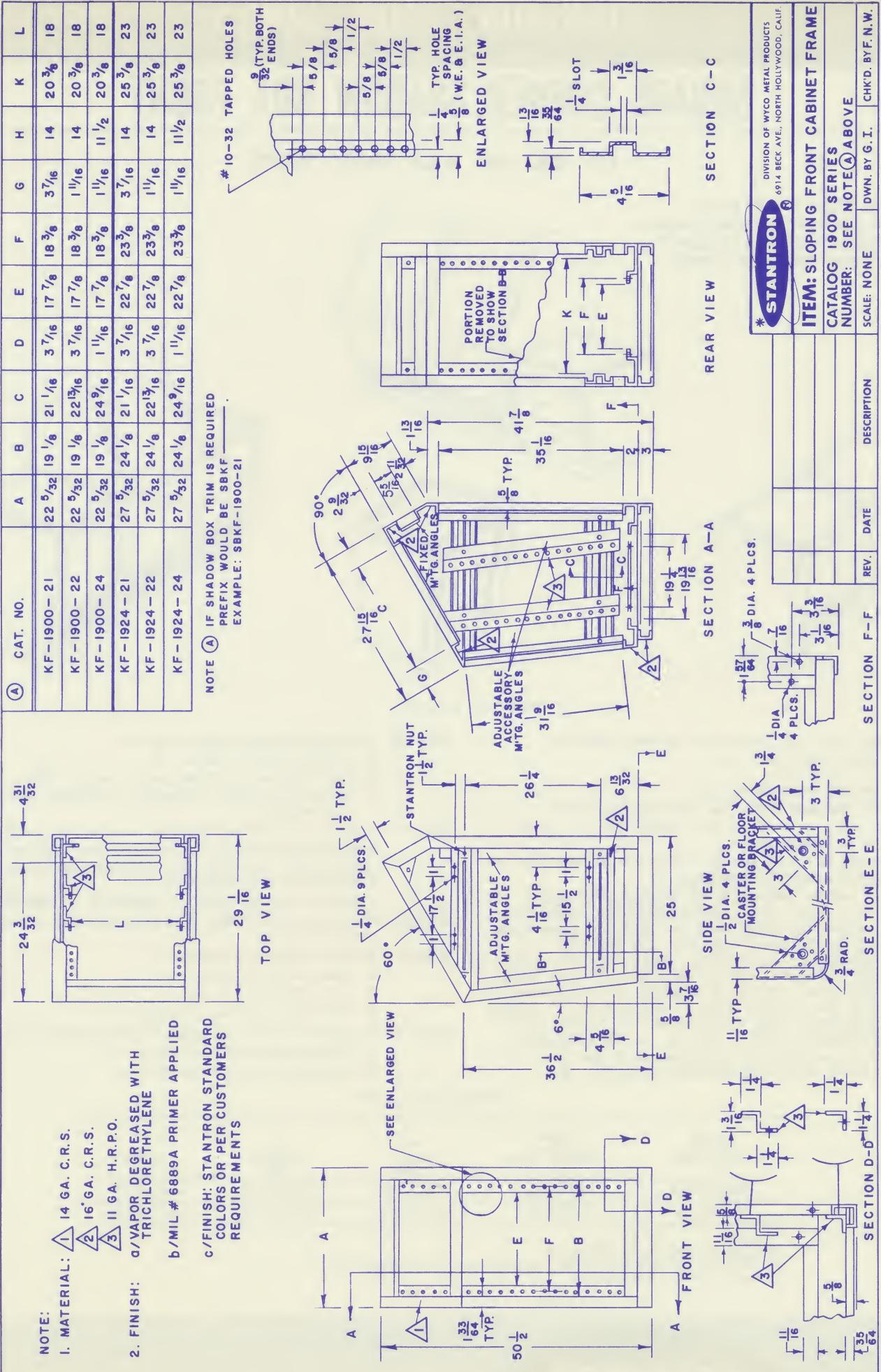
*** "Hangs on" Stantron stud and may be immediately removed or permanently bolted

**** Order when "1900" series is used side by side with "2300" series

† Includes flush latch fastening device.

STANTRON

DIVISION OF WYCO METAL PRODUCTS, NORTH HOLLYWOOD, CALIF.

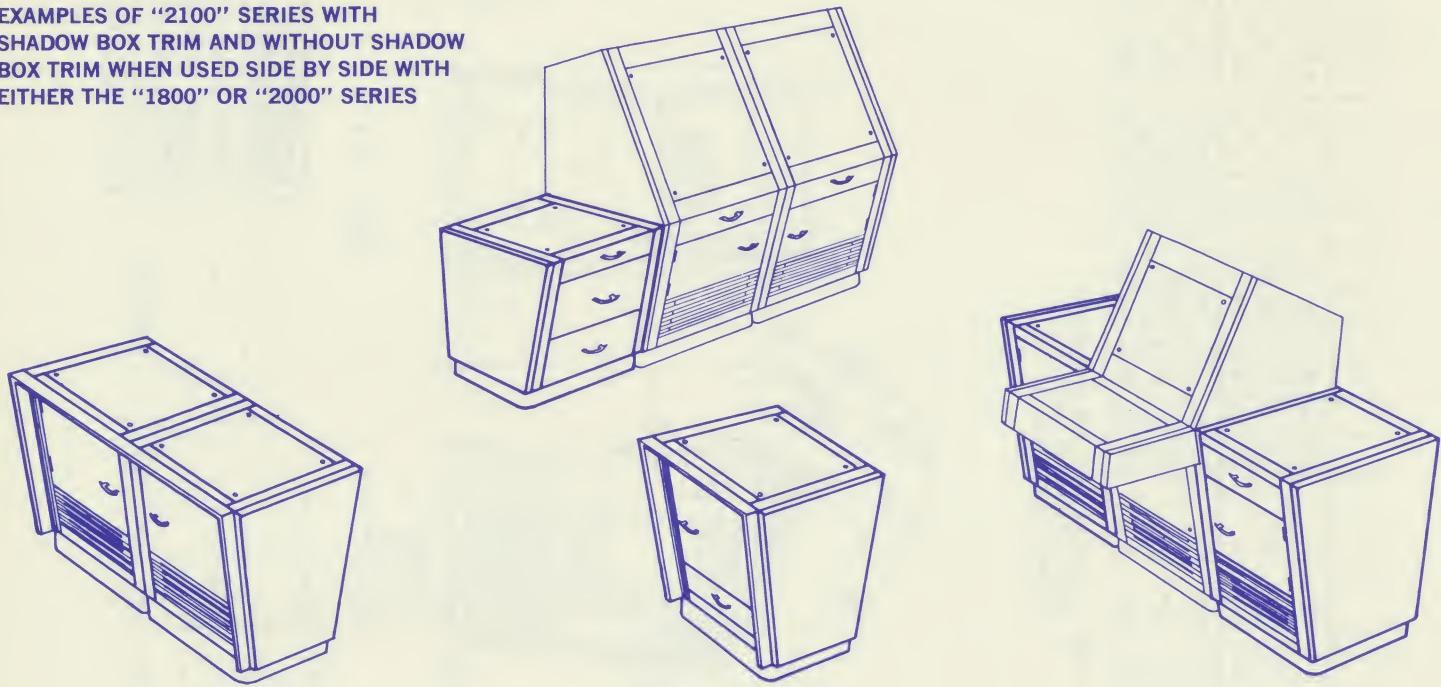


STANTRON "2100" SERIES

SQUARE CORNER/SHADOW BOX FRONT

19" AND 24" WIDE PANEL SPACE

EXAMPLES OF "2100" SERIES WITH SHADOW BOX TRIM AND WITHOUT SHADOW BOX TRIM WHEN USED SIDE BY SIDE WITH EITHER THE "1800" OR "2000" SERIES



HOW TO ORDER

Step #1: Select your basic frame (see detailed drawing)

A. With shadow box trim

— or —

B. Without shadow box trim

Step #2: Select your side panel (see ordering chart below)

Step #3: Rear vertical opening: See section for choice of doors or formed panels.

Step #4: Opening at top of cabinet frame: See Section for choice of panels or panel lift doors.

Step #5: Front vertical opening (below sloping panel space)

A. Flush doors, panels, drawers and sliding work/writing shelves that install flush into the panel space opening are described in sections and

IMPORTANT: THE FRONT PANEL OF ALL ACCESSORIES THAT INSTALL FLUSH INTO THE PANEL MOUNTING SPACE IS FORMED TO CONFORM TO THE SIX DEGREE SLANT. CONSEQUENTLY, WHEN ORDERING, ADD THE LETTER "K" TO THE PREFIX. EXAMPLES: KP8 . . . KDF21 . . . KED1000-10-25

B. Face mounted doors (hinged off of the face of the cabinet frame) are described in section

Step #6: Front sloping panel space opening:

A. Formed panels: section

B. Flat aluminum or steel panels: section

C. Chassis/equipment supporting brackets: page #16 this section.

Step #7: If required, work/writing desk frames and continuous work/writing tops may be selected from section . IMPORTANT: ALL CATALOG NUMBERS MUST BE PRE-FIXED WITH THE LETTER "K".

EXAMPLES: KF700-18-25 . . . KS700-18 . . . KWD219-25

Step #8: Determine color/finish: See page #18 this section for choice of color.

Step #9: Shadow box trim is available in:

A. Clear anodized aluminum

B. Gold anodized aluminum

C. Dark blue anodized aluminum

Step #10: If shadow box trim is used, the trim insert may be:

A. Painted same color as cabinet — or

B. Painted in a complimentary color.

ORDERING CHART

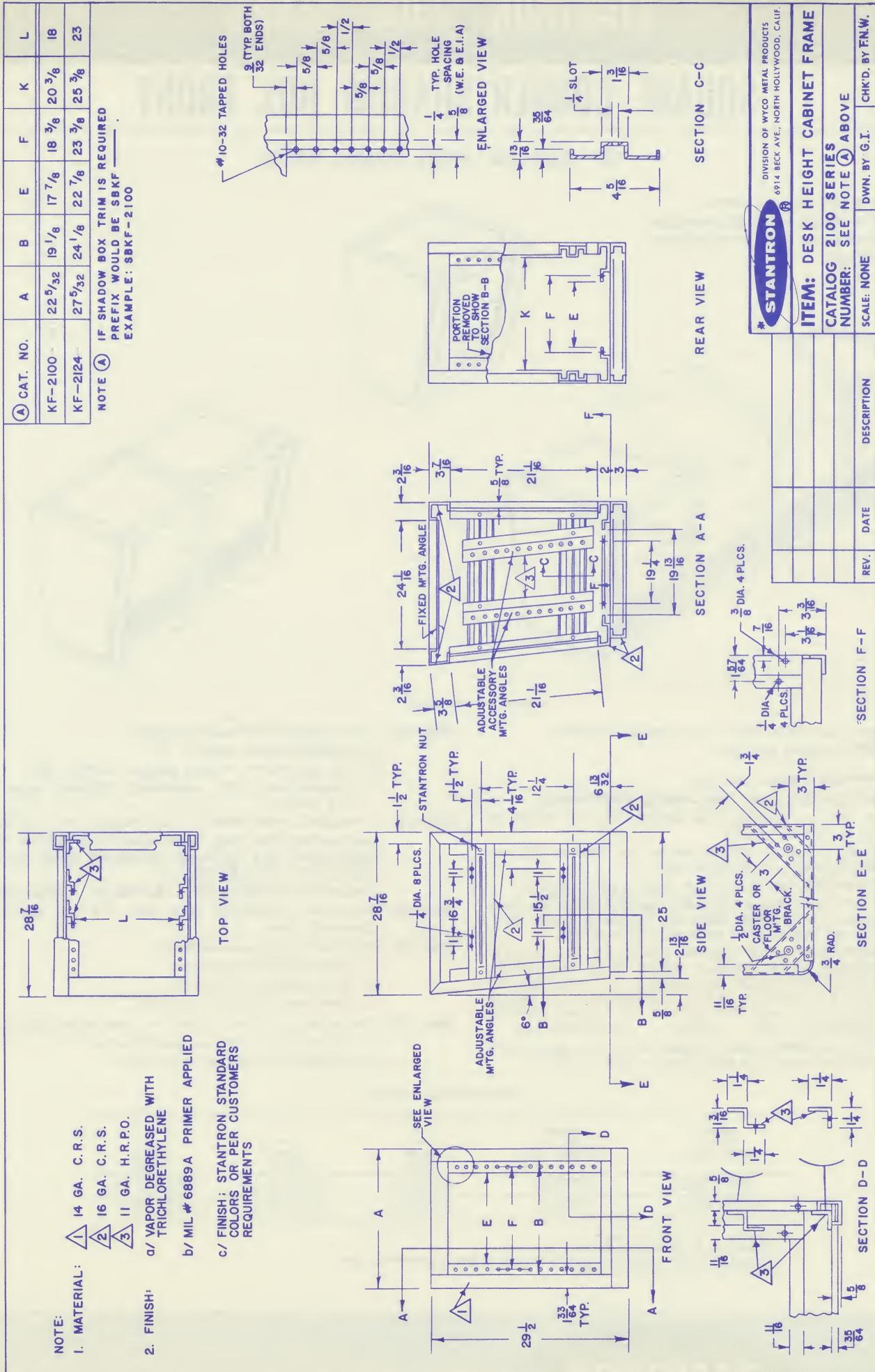
FRAME CAT. # (WITH TRIM)	FRAME CAT. # (WITHOUT TRIM)	PLAIN SIDE	LOUVRED SIDE	HINGED SIDE
SBKF2100	KF2100	KS2100-	KS2100-L	KS2100-H-
SBKF2124	KF2124	KS2100-	KS2100-L	KS2100-H-

* Material: 16 ga. steel: $\frac{3}{4}$ " deep

** Specify -LH or -RH: Example KS2100-L-LH

*** "Hangs on" Stantron stud and may be immediately removed or permanently bolted

† Includes flush latch fastening device

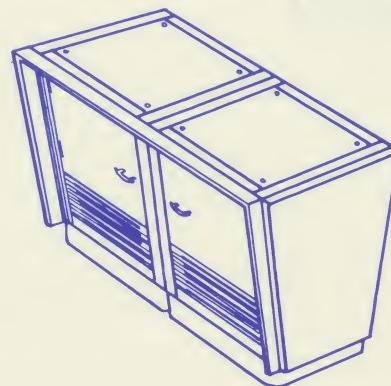
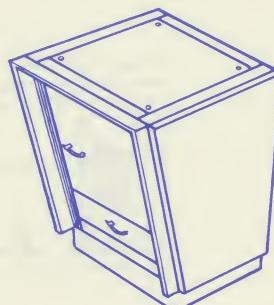
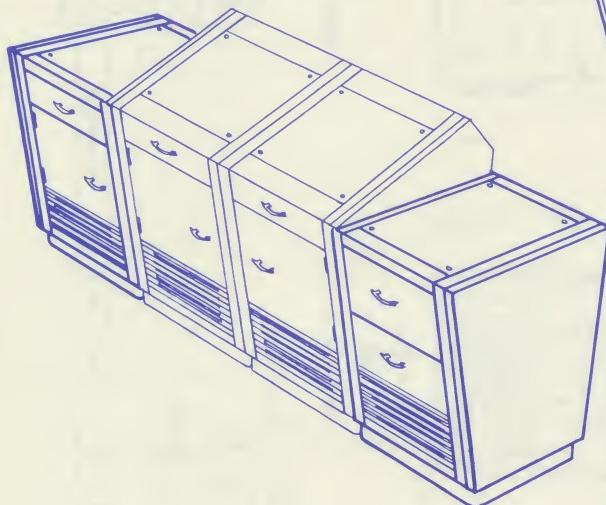


STANTRON "2300" SERIES

SQUARE CORNER/SHADOW BOX FRONT

19" AND 24" WIDE PANEL SPACE

EXAMPLES OF "2300" SERIES (WITH SHADOW BOX TRIM AND WITHOUT SHADOW BOX TRIM) WHEN USED SIDE BY SIDE WITH THE "1900" SERIES



HOW TO ORDER

Step #1: Select your basic frame (see detailed drawing)

A. With shadow box trim
— or —

B. Without shadow box trim

Step #2: Select your side panel (see ordering chart below)

Step #3: Rear vertical opening: See section \triangle for choice of doors or formed panels.

Step #4: Opening at top of cabinet frame: See Section \triangle for choice of panels or panel lift doors.

Step #5: Front vertical opening (below sloping panel space)

A. Flush doors, panels, drawers and sliding work/writing shelves that install flush into the panel space opening are described in sections \triangle and \triangle .

IMPORTANT: THE FRONT PANEL OF ALL ACCESSORIES THAT INSTALL FLUSH INTO THE PANEL MOUNTING SPACE IS FORMED TO CONFORM TO THE SIX DEGREE SLANT. CONSEQUENTLY, WHEN ORDERING, ADD THE LETTER "K" TO THE PREFIX. EXAMPLES: KP8 . . . KDF21 . . . KED1000-10-25 .

B. Face mounted doors (hinged off of the face of the cabinet frame) are described in section \triangle

Step #6: Front sloping panel space opening:

A. Formed panels: section \triangle

B. Flat aluminum or steel panels: section \triangle

C. Chassis/equipment supporting brackets: page #16 this section.

Step #7: If required, work/writing desk frames and continuous work/writing tops may be selected from section \triangle .
IMPORTANT: ALL CATALOG NUMBERS MUST BE PRE-FIXED WITH THE LETTER "K".

EXAMPLES: KF700-18-25 . . . KS700-18 . . . KWD219-25

Step #8: Determine color/finish: See page #18 this section for choice of color.

Step #9: Shadow box trim is available in:

- A. Clear anodized aluminum
- B. Gold anodized aluminum
- C. Dark blue anodized aluminum

Step #10: If shadow box trim is used, the trim insert may be:

- A. Painted same color as cabinet — or
- B. Painted in a complimentary color.

ORDERING CHART

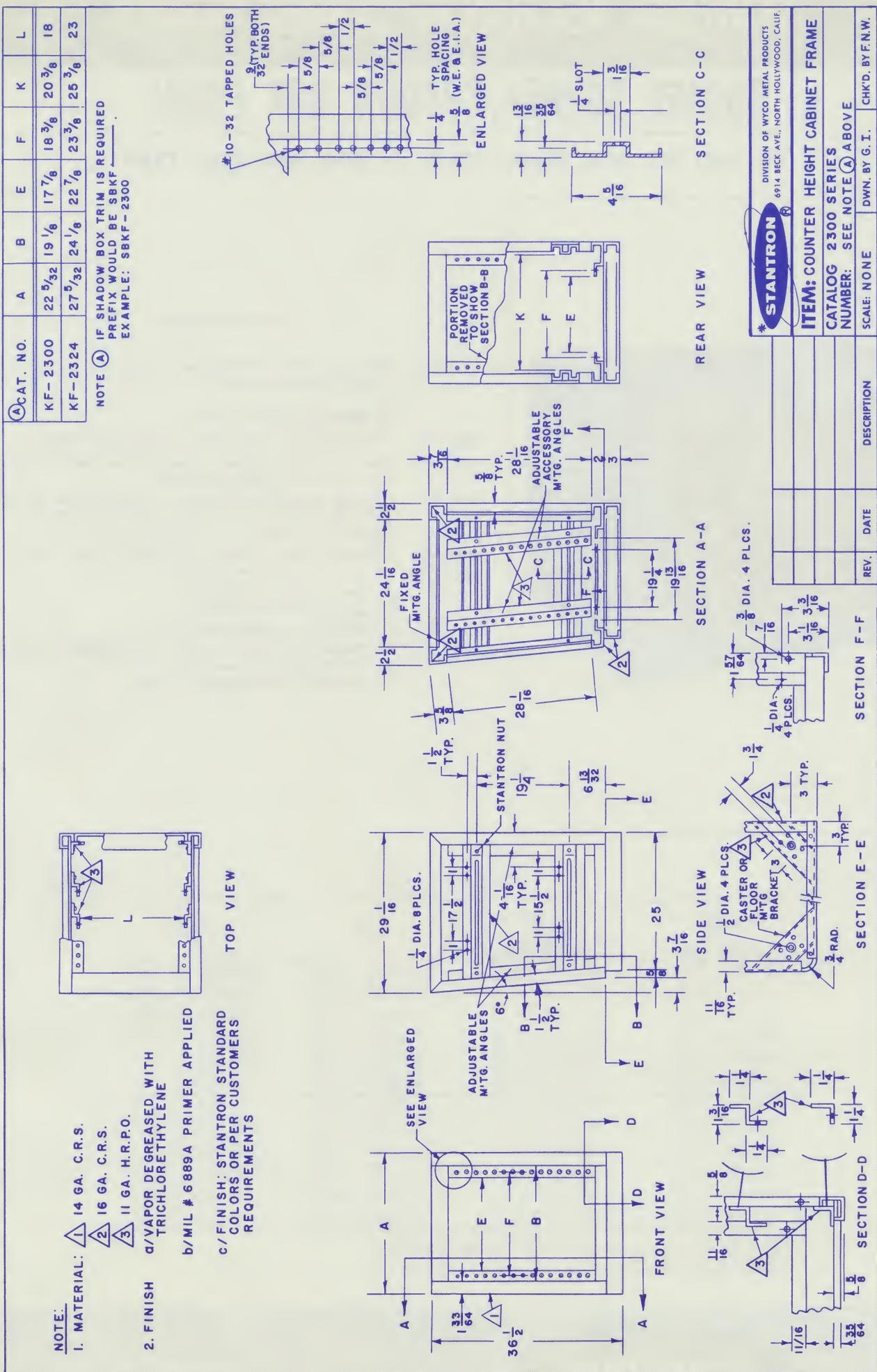
FRAME CAT. # (WITH TRIM)	FRAME CAT. # (WITHOUT TRIM)	PLAIN SIDE	LOUVRED SIDE	HINGED SIDE
SBKF2300	KF2300	KS2300-	KS2300-L-	KS2300-H-
SBKF2324	KF2324	KS2300-	KS2300-L-	KS2300-H-

* Material: 16 ga steel: $\frac{3}{4}$ " deep

** Specify -LH or -RH: Example KS2300-L-LH

*** "Hangs on" Stantron stud and may be immediately removed or permanently bolted

† Includes flush latch fastening device



STANTRON INSTRUMENT CABINET FRAMES

SQUARE CORNER/SHADOW BOX FRONT

19" AND 24" WIDE PANEL SPACE — 18 $\frac{5}{8}$ " AND 22 $\frac{1}{8}$ " DEEP



HOW TO ORDER

- Step #1:** Select your basic frame (see detailed drawing page 15)
A. With shadow box trim
— or —
B. Without shadow box trim
- Step #2:** Select your side panel (see ordering chart below)
- Step #3:** Rear and front vertical opening: See Section \triangle for choice of doors or formed panels
- Step #4:** Opening at top and bottom of cabinet frame: See Section \triangle for choice of panels or panel lift doors
- Step #5:** Select other accessories, if required.
- Step #6:** Determine color/finish: See Page #18 this section.
- Step #7:** Shadow box trim is available in:
A. Clear anodized aluminum
B. Gold anodized aluminum
C. Dark blue anodized aluminum
- Step #8:** If shadow box trim is used, the trim insert may be:
A. Painted same color as cabinet, or
B. Painted in a complimentary color

ORDERING CHART

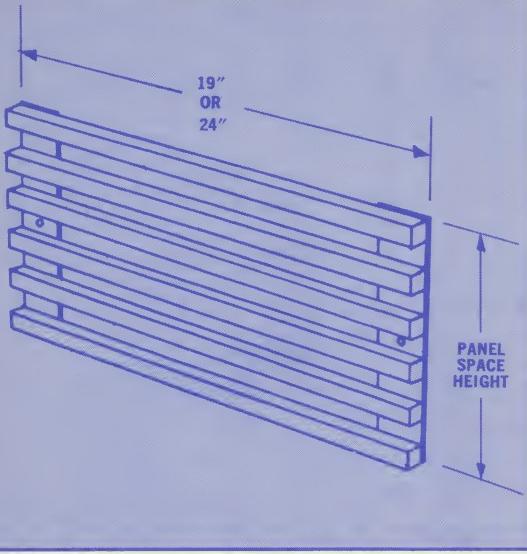
19" P.S. FRAME Cat. # (WITHOUT TRIM)	24" P.S. FRAME CAT. # (WITHOUT TRIM)	PLAIN SIDE	LOUVRED SIDE
SF2400- 8-18	SF2424- 8-18	SS2400- 8-18	SS2400- 8-18-L
SF2400-10-18	SF2424-10-18	SS2400-10-18	SS2400-10-18-L
SF2400-12-18	SF2424-12-18	SS2400-12-18	SS2400-12-18-L
SF2400-14-18	SF2424-14-18	SS2400-14-18	SS2400-14-18-L
SF2400-15-18	SF2424-15-18	SS2400-15-18	SS2400-15-18-L
SF2400-17-18	SF2424-17-18	SS2400-17-18	SS2400-17-18-L
SF2400- 8-22	SF2424- 8-22	SS2400- 8-22	SS2400- 8-22-L
SF2400-10-22	SF2424-10-22	SS2400-10-22	SS2400-10-22-L
SF2400-12-22	SF2424-12-22	SS2400-12-22	SS2400-12-22-L
SF2400-14-22	SF2424-14-22	SS2400-14-22	SS2400-14-22-L
SF2400-15-22	SF2424-15-22	SS2400-15-22	SS2400-15-22-L
SF2400-17-22	SF2424-17-22	SS2400-17-22	SS2400-17-22-L

* If shadow box trim is required, prefix would be SBF- EXAMPLE: SBF2400-8-18

** Material: 16 ga. steel; $\frac{3}{4}$ " deep

“Hangs on” Stantron stud and may be immediately removed or permanently bolted.

VENTILATION GRILLES



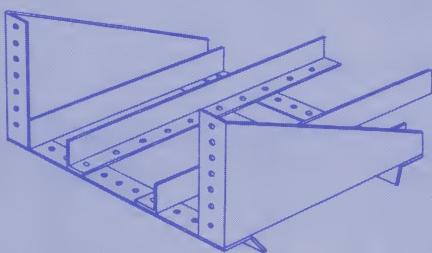
DESCRIPTION

- A. Material: Aluminum extrusion
- B. Finish: Decorative brushed aluminum
- C. Usage: May be used for ventilation with or without rack mounted blowers
- D. Includes: Aluminum filter

ORDERING CHART

PANEL SPACE HEIGHT	19" WIDE CAT. #	24" WIDE CAT. #	(19" WIDE) SQ. INCHES OPEN AREA	(24" WIDE) SQ. INCHES OPEN AREA
3 1/2"	GR 3	GR 3-24	27	35
5 1/4"	GR 5	GR 5-24	54	69
7"	GR 7	GR 7-24	72	92
8 3/4"	GR 8	GR 8-24	85	109
10 1/2"	GR 10	GR 10-24	98	126
12 1/4"	GR 12	GR 12-24	112	143

CHASSIS/EQUIPMENT SUPPORTING BRACKETS



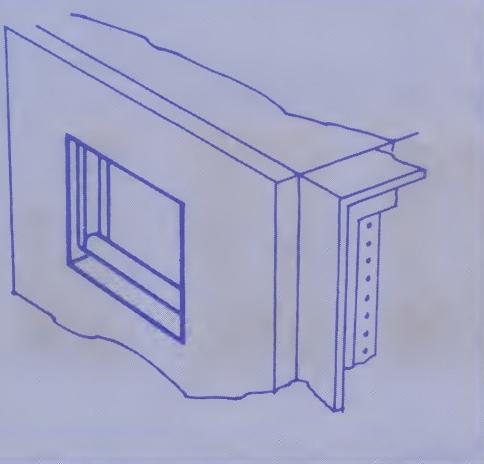
DESCRIPTION

- A. Material: 16 ga. steel
- B. Finish: Stantron grey enamel
- C. Usage: Supports heavy equipment in **SLOPING FRONT FRAMES**
- D. Chassis guides adjust laterally for chassis up to 17" wide

ORDERING CHART

CATALOG # Use With 19" Wide Panel Space Frames	CATALOG # Use With 24" Wide Panel Space Frames
SB-19	SB-24

HANDLES: RECESSED OR SURFACE MOUNTED



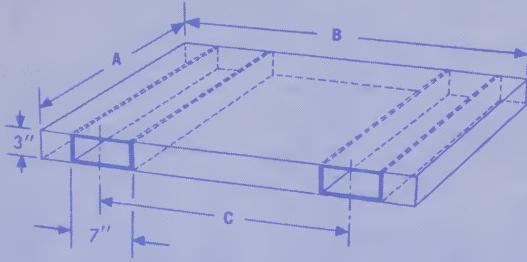
DESCRIPTION

- A. Material: Aluminum
- B. Finish: Brushed aluminum finish
- C. Our unique design may be used in either the "surface mounted" or "recessed mounted" method. The "recessed mounted" version is installed at the factory. The "surface mounted" version may be installed by either the customer or at the factory.
- D. Sold by the pair.

ORDERING CHART

TYPE	CATALOG #
Surface Mounted	H 92
Recessed Mounted	H 93

HEAVY DUTY FORK LIFT BASE



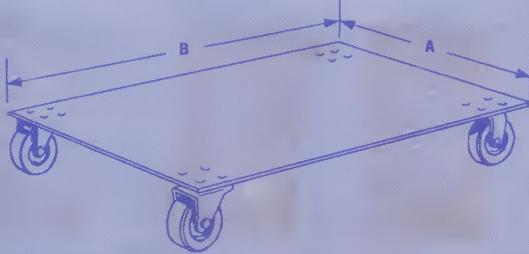
DESCRIPTION

- A. Material: 11 ga steel
- B. Finish: Stantron color or customer color
- C. Pontoon base is not required with the cabinet frame
When heavy duty fork lift base is used (ordering number for cabinet frame should specify w/o pontoon base).
- D. When cabinet frames are ordered with the fork lift base, they are normally bolted to the base at the factory.
- E. Available in 3 widths and 3 depths.
 1. One bay (1 cabinet frame)
 2. Two bay (2 cabinet frames side-by-side)
 3. Three bay (3 cabinet frames side-by-side)
- F. Fork lift openings at both front and back of base.
- G. Channels captivate fork lift forks for stability.

ORDERING CHART

NUMBER OF BAYS WIDE	CATALOG # OF BASE USED WITH FRAMES HAVING 19" WIDE P.S.	CATALOG # OF BASE USED WITH FRAMES HAVING 24" WIDE P.S.	A	19" P.S.	B 24" P.S.	19" P.S.	C 24" P.S.
One bay wide	FLB4000-1-18	FLB4024-1-18	18 $\frac{5}{8}$ "	22 $\frac{5}{32}$ "	27 $\frac{5}{32}$ "	15"	20"
One bay wide	FLB4000-1-22	FLB4024-1-22	22 $\frac{5}{8}$ "	22 $\frac{5}{32}$ "	27 $\frac{5}{32}$ "	15"	20"
One bay wide	FLB4000-1-25	FLB4024-1-25	25 $\frac{5}{8}$ "	22 $\frac{5}{32}$ "	27 $\frac{5}{32}$ "	15"	20"
Two bay wide	FLB4000-2-18	FLB4024-2-18	18 $\frac{5}{8}$ "	44 $\frac{5}{16}$ "	54 $\frac{5}{16}$ "	22"	27"
Two bay wide	FLB4000-2-22	FLB4024-2-22	22 $\frac{5}{8}$ "	44 $\frac{5}{16}$ "	54 $\frac{5}{16}$ "	22"	27"
Two bay wide	FLB4000-2-25	FLB4024-2-25	25 $\frac{5}{8}$ "	44 $\frac{5}{16}$ "	54 $\frac{5}{16}$ "	22"	27"
Three bay wide	FLB4000-3-18	FLB4024-3-18	18 $\frac{5}{8}$ "	66 $\frac{5}{32}$ "	81 $\frac{5}{32}$ "	29"	34"
Three bay wide	FLB4000-3-22	FLB4024-3-22	22 $\frac{5}{8}$ "	66 $\frac{5}{32}$ "	81 $\frac{5}{32}$ "	29"	34"
Three bay wide	FLB4000-3-25	FLB4024-3-25	25 $\frac{5}{8}$ "	66 $\frac{5}{32}$ "	81 $\frac{5}{32}$ "	29"	34"

CASTER PLATE DOLLY



DESCRIPTION

- A. Material: 11 ga. steel
- B. Finish: Stantron grey
- C. Casters: 2 of 4" diameter — Fixed
2 of 4" diameter — Swivel - Locking
- D. Note: When ordering the caster plate dolly, order your cabinet frames WITHOUT PONTOON BASE.

ORDERING CHART

CATALOG #	A	B
CPD2218	22"	18 $\frac{1}{2}$ "
CPD2222	22"	22"
CPD2225	22"	25 $\frac{1}{2}$ "
CPD2718	27"	18 $\frac{1}{2}$ "
CPD2722	27"	22"
CPD2725	27"	25 $\frac{1}{2}$ "

STANTRON

DIVISION OF WYCO METAL PRODUCTS, NORTH HOLLYWOOD, CALIF.

STANTRON COLORS/FINISHES

1. **IMPORTANT:** A color code number must be specified when submitting an order. If no color code number is indicated, all merchandise ordered will be painted color code #1 on the frames and color code #2 on all accessories.

2. If the same color is desired on the frame and all accessories, specify one of the following color code numbers:

<u>Color Desired</u>	<u>Color Code #</u>
Stantron light grey metallic	Color code #1
Stantron dark grey metallic	Color code #2
Stantron Nordic blue metallic	Color code #3
Stantron light blue metallic	Color code #4
Stantron gold metallic	Color code #5
Stantron light tan	Color code #6
Stantron medium tan	Color code #7
Stantron black	Color code #8

3. If a "TWO-TONE" combination is desired, one color on the frame and one color on all accessories, order as follows:

FRAME: COLOR CODE # (YOUR CHOICE)

ACCESSORIES: COLOR CODE # (YOUR CHOICE)

4. If the Shadow Box aluminum trim is ordered:

A. Specify anodized finish

- (1) Clear anodized aluminum
- (2) Gold anodized aluminum
- (3) Dark blue anodized aluminum

B. Specify color of shadow box insert by using color code # (your choice).

5. Special colors, per customer's choice, can, also, be applied.

A. Color chips plus paint manufacturer's numbers or military specification numbers must be supplied.

B. An additional charge of five per cent (5%) of the NET COST of the order will apply.



#1



#2



#3



#4



#5



#6



#7



#8



6914 BECK AVENUE, NORTH HOLLYWOOD, CALIFORNIA

(213) 875-0800

TWX 213-765-5405

PRICE LIST FOR CATALOG NO. 102 EFFECTIVE DECEMBER 14, 1964

- A. Terms: One percent if payment is made within 10 days from date of invoice; 30 days net.
- B. F.O.B. our plant, North Hollywood, California.
- C. Prices are subject to change without notice.
- D. Prices and terms shown on this price list do not include any sales, excise or use tax, either Federal or state. If, at any time, they are applicable, they will be added to the invoice and shown as a separate charge.
- E. **FANS, FAN ACCESSORIES, PACKAGED BLOWERS AND SOLID BEARING SLIDES ARE NET PRICED (THEY ARE NOT SUBJECT TO THE DISCOUNT SCHEDULE). ALL OTHER PRICES ARE SUBJECT TO THE DISCOUNT SCHEDULE SHOWN BELOW.**
- F. The following discount schedule may be applied **only** to orders specifying **one shipment date**. If a delivery schedule is specified, the discount schedule will be applied to the merchandise shipped on each date specified. Additions to existing orders for purposes of additional discounts are not allowed.

IF YOUR ORDER TOTALS:

APPLY THIS DISCOUNT

LESS THAN \$200.00	none
200.00 to 299.99	10%
300.00 to 499.99	15%
500.00 to 699.99	20%
700.00 to 1399.99	25%
1400.00 to 2499.00	30%
2500.00 and over	33½%

POLICY

I. ENGINEERING OR DESIGN CHANGES: STANTRON reserves the right to make design, hardware, engineering and packing changes, where such changes do not interfere with the use for which such items were manufactured.

II. CANCELLATIONS: A charge of 10% of the list price will be applied on any cancellation of an order. If modifications, specifically ordered by the customer, are being made on the cancelled merchandise, the cancellation charge will, also, include such modifications made up to the date of the cancellation.

III. RETURNS: Before any merchandise is returned, written permission must be received from STANTRON. A charge of 10% of the list price will be made; the customer must pre-pay freight.

IV. PRICING DISCOUNTS: Additions to existing orders for purpose of additional discounts are not allowed.

V. SPECIAL FINISHES: Quotations can be made on special finishes, upon application to the factory.

VI. GUARANTEE: All STANTRON products are guaranteed for a period of one year from date of purchase against defective material or workmanship. This guarantee does not cover our merchandise while in transit from our factory to the customer's destination. Our merchandise is carefully inspected before packing and/or shipping. Our liability for damage or delay in transit ceases when the shipment is accepted by the forwarder. All claims for undelivered merchandise or merchandise damaged in transit must be made by the consignee with the forwarder.

VII. CONTINGENCIES: All orders received are contingent upon accidents, strikes and other causes beyond our control.

VIII. PACKAGING: STANTRON products are normally shipped in heavy-duty cartons. However, if requested, all merchandise can be pre-assembled at the factory and shipped by way of furniture motor vans.

AIR DRY PAINT

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
ALG	2.20/qt.	3
ADG	2.20/qt.	3
ANB	2.20/qt.	3
ALB	2.20/qt.	3
AGM	2.20/qt.	3
ALT	2.20/qt.	3
AMT	2.20/qt.	3
AB	2.20/qt.	3

PONTOON BASES

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
B 18	14.70	7
B 22	15.25	9
B 25	16.10	11
B 18-24	16.50	9
B 22-24	16.75	11
B 25-24	17.45	13

BAKING ENAMEL PAINT

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
BLG	2.20/qt.	3
BDG	2.20/qt.	3
BNB	2.20/qt.	3
BLB	2.20/qt.	3
BGM	2.20/qt.	3
BLT	2.20/qt.	3
BMT	2.20/qt.	3
BB	2.20/qt.	3

CASTERS

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
C 1100	10.30/set	4
C 1103	1.00	6 oz.

CHASSIS GUIDE ANGLES

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
CG 300	2.75 pr.	1½
CG 400-25	3.30 pr.	2
CG 324	2.85 pr.	2
CG 424-25	3.40 pr.	2½

CASTER PLATE DOLLY

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
CPD 2218	41.60	27
CPD 2222	42.55	28
CPD 2225	43.60	29
CPD 2718	42.90	28
CPD 2722	43.85	29
CPD 2725	45.30	31

CHASSIS / EQUIPMENT SUPPORTING ANGLES

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
CSA 15	8.15 pr.	3
CSA 18	8.80 pr.	4
CSA 22	9.55 pr.	4½
CSA 25	10.30 pr.	5

CONTINUOUS WORK / WRITING TOPS

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
CT 21918	37.65	36
CT 31918	48.75	55
CT 41918	61.05	71
CT 51918	84.30	90
CT 21922	45.15	40
CT 31922	58.45	60

AIR DRY PAINT

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
CT 41922	73.25	80
CT 51922	101.25	100
CT 21925	53.00	50
CT 31925	68.10	70
CT 41925	88.05	85
CT 51925	118.00	110
CT 22418	45.25	45
CT 32418	57.70	67
CT 42418	76.55	89
CT 52418	99.50	112
CT 22422	54.30	50
CT 32422	69.00	75
CT 42422	91.85	100
CT 22425	119.40	124
CT 32425	61.00	55
CT 42425	77.10	75
CT 52425	103.05	90
	133.40	115

PLAIN FACE-MOUNTED DOORS

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
D 200-17	18.05	11
D 200-21	18.95	12
D 200-24	20.15	15
D 200-28	22.15	16
D 200-38	25.00	21
D 200-42	25.70	21½
D 200-43	26.50	23
D 200-52	29.30	27
D 200-61	33.55	31
D 200-70	35.85	34
D 200-78	37.70	38
D 224-17	21.55	12
D 224-21	22.40	15
D 224-24	24.00	17
D 224-28	24.95	20
D 224-38	28.90	24
D 224-42	31.20	26
D 224-43	32.05	27
D 224-52	33.35	32
D 224-61	39.50	38
D 224-70	42.55	42
D 224-78	45.50	48

LOUVERED FACE-MOUNTED DOORS

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
D 200-17-L	19.20	10
D 200-21-L	20.10	12
D 200-24-L	21.30	14
D 200-28-L	23.30	16
D 200-38-L	26.45	20
D 200-42-L	27.15	21
D 200-43-L	28.00	22
D 200-52-L	30.90	26
D 200-61-L	35.40	31
D 200-70-L	37.90	35
D 200-78-L	39.95	39
D 224-17-L	22.75	12
D 224-21-L	23.60	15
D 224-24-L	25.20	17
D 224-28-L	26.20	20
D 224-38-L	30.40	24
D 224-42-L	32.75	26
D 224-43-L	33.60	27
D 224-52-L	35.05	32
D 224-61-L	41.40	38

FILTERED BOTTOM DOOR

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
D 224-70-L	44.70	42
D 224-78-L	47.80	47
D 200-21-FB	27.50	12
D 200-24-FB	28.50	15
D 200-28-FB	31.00	16
D 200-38-FB	33.55	19
D 200-42-FB	34.25	20
D 200-43-FB	35.05	21
D 200-52-FB	37.85	25
D 200-61-FB	42.10	30
D 200-70-FB	44.40	34
D 200-78-FB	46.25	37
D 224-21-FB	30.95	15
D 224-24-FB	32.55	17
D 224-28-FB	33.50	20
D 224-38-FB	38.25	23
D 224-42-FB	40.55	25
D 224-43-FB	41.40	26
D 224-52-FB	42.70	31
D 224-61-FB	48.85	37
D 224-70-FB	51.90	41
D 224-78-FB	54.85	47

FILTERED TOP DOOR

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
D 200-21-FT	27.50	12
D 200-24-FT	28.70	15
D 200-28-FT	31.00	16
D 200-38-FT	33.55	19
D 200-42-FT	34.25	20
D 200-43-FT	35.05	21
D 200-52-FT	37.85	25
D 200-61-FT	42.10	30
D 200-70-FT	44.40	34
D 200-78-FT	46.25	38
D 224-21-FT	30.95	15
D 224-24-FT	32.55	17
D 224-28-FT	33.50	20
D 224-38-FT	38.25	23
D 224-42-FT	40.55	25
D 224-43-FT	41.40	26
D 224-52-FT	42.70	31
D 224-61-FT	48.85	37
D 224-70-FT	51.90	41
D 224-78-FT	54.85	47

FILTERED TOP AND BOTTOM DOORS

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
D 200-38-FTB	42.10	18
D 200-42-FTB	42.80	20
D 200-43-FTB	43.65	21
D 200-52-FTB	46.40	25
D 200-61-FTB	50.65	29
D 200-70-FTB	53.00	33
D 200-78-FTB	54.80	37
D 224-38-FTB	47.60	23
D 224-42-FTB	51.45	25
D 224-43-FTB	52.30	26
D 224-52-FTB	53.75	30
D 224-61-FTB	60.10	36
D 224-70-FTB	63.40	41
D 224-78-FTB	66.55	46

PLAIN FLUSH-MOUNTED DOORS

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
DF 8	9.00	4½
DF 10	9.35	5
DF 12	9.70	5½
DF 14	10.00	6
DF 17	10.75	8
DF 21	11.45	9
DF 24	12.55	10
DF 28	13.55	13
DF 8-24	9.95	5½
DF 10-24	10.30	6
DF 12-24	10.65	7
DF 14-24	10.95	8
DF 17-24	12.15	9
DF 21-24	13.35	10
DF 24-24	14.85	14
DF 28-24	15.80	15

If keyed tumbler lock is desired, add suffix "—LK" to Cat. #. (Example: DF 21-LK). Add \$1.50 to list price.

LOUVERED FLUSH-MOUNTED DOORS

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
DF 8-L	10.65	4½
DF 10-L	11.00	5
DF 12-L	11.35	5½
DF 14-L	11.65	6
DF 17-L	12.50	7
DF 21-L	13.10	8
DF 24-L	14.25	8½
DF 28-L	15.20	9½
DF 8-24-L	11.80	5½
DF 10-24-L	12.15	6
DF 12-24-L	12.50	7
DF 14-24-L	12.70	6
DF 17-24-L	14.00	8
DF 21-24-L	15.15	9
DF 24-24-L	16.60	10
DF 28-24-L	17.55	11

If keyed tumbler lock is desired, add "—LK" to Cat. #. (Example: DF 21-L-LK). Add \$1.50 to list price.

PERFORATED FLUSH-MOUNTED DOORS

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
DF 8-P	14.75	4
DF 10-P	15.10	4½
DF 12-P	15.45	4¾
DF 14-P	15.75	5
DF 17-P	17.05	5½
DF 21-P	18.30	7
DF 24-P	20.75	8
DF 28-P	22.65	9
DF 8-24-P	18.20	4½
DF 10-24-P	18.55	5
DF 12-24-P	18.90	6

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
DF 14-24-P	19.20	7
DF 17-24-P	20.90	7½
DF 21-24-P	22.55	8
DF 24-24-P	24.80	9
DF 28-24-P	26.75	11

SLIDING DRAWERS

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
ED 1000-3-18	21.50	14½
ED 1000-3-22	22.35	15½
ED 1000-3-25	22.90	16½
ED 1000-7-18	24.35	17
ED 1000-7-22	25.25	18
ED 1000-7-25	25.80	19
ER 1000-8-18	25.40	19
ED 1000-8-22	26.85	20
ED 1000-8-25	27.55	21
ED 1000-10-18	27.25	21
ED 1000-10-22	28.15	22
ED 1000-10-25	28.90	23
ED 1000-14-18	28.55	23
ED 1000-14-22	29.45	24
ED 1000-14-25	30.20	25
ED 1024-3-18	30.90	17
ED 1024-3-22	31.85	18
ED 1024-3-25	32.40	19
ED 1024-7-18	31.50	19
ED 1024-7-22	32.45	20
ED 1024-7-25	33.20	21
ED 1024-8-18	32.10	21½
ED 1024-8-22	33.05	22
ED 1024-8-25	33.85	23
ED 1024-10-18	33.40	23½
ED 1024-10-22	34.30	24½
ED 1024-10-25	35.10	25½
ED 1024-14-18	35.25	26
ED 1024-14-22	36.20	27
ED 1024-14-25	36.95	28

If keyed tumbler lock is desired, add "—LK" to Cat. #. (Example: ED 1000-7-22-LK). Add \$1.50 to list price.

EQUIPMENT / CHASSIS SHELVES

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
ES 1200-18	8.00	6
ES 1200-22	8.45	8
ES 1200-25	8.90	10
ES 1224-18	10.40	7½
ES 1224-22	11.00	10
ES 1224-25	11.45	12½

DESK HEIGHT FRAMES

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
F 100-18	54.45	57
F 100-22	55.25	62
F 100-25	59.25	67
F 124-18	61.35	68
F 124-22	61.70	74
F 124-25	67.95	79

DESK HEIGHT FRAME WEDGE-SHAPE

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
F 130-18	137.50	59
F 130-22	138.00	66
F 130-25	138.85	73
F 145-18	146.65	67
F 145-22	147.55	75
F 145-25	148.45	83
F 160-18	165.30	72
F 160-22	166.20	84
F 160-25	167.10	92
F 190-18	184.05	88
F 190-22	184.95	93
F 190-25	202.45	98

FANS

Catalog No.	Net Price Ea.	Approx. Ship. Wt. Lbs.
F 165B	27.60 NET	4
F 220B	24.90 NET	4
F 300B	24.90 NET	5
F 400B	32.10 NET	6
F 550B	33.60 NET	7
F 750B	35.70 NET	8
F 160S	27.60 NET	4
F 180S	24.90 NET	4
F 300S	24.90 NET	4
F 360S	32.10 NET	6
F 540S	33.60 NET	7
F 740S	35.70 NET	8

VERTICAL FRAMES

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
F 200-43-22	77.05	94
F 200-52-22	83.40	103
F 200-61-22	93.00	122
F 200-70-22	97.05	127
F 200-78-22	97.85	133
F 200-43-25	78.55	114
F 200-52-25	86.55	123
F 200-61-25	97.85	136
F 200-70-25	103.75	152
F 200-78-25	106.05	160
F 224-43-22	84.50	106
F 224-52-22	90.50	115
F 224-61-22	101.25	135
F 224-70-22	108.50	140
F 224-78-22	111.45	146
F 224-43-25	86.20	126
F 224-52-25	93.60	136
F 224-61-25	105.20	149
F 224-70-25	110.15	165
F 224-78-25	114.35	173

WEDGE-SHAPE VERTICAL FRAME

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
F 230-43-22	161.10	104
F 230-52-22	168.05	115
F 230-61-22	170.75	136
F 230-70-22	175.00	144
F 230-78-22	175.95	153
F 230-43-25	162.70	125
F 230-52-25	171.50	137

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.	WEDGE-SHAPE SLOPING FRONT (17½") FRAME	Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.	DESK FRAMES		
F 230-61-25	183.85	163		F 430-22	157.60	84	Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
F 230-70-25	190.30	172		F 430-25	169.70	114	F 700-15	24.25	19
F 230-78-25	193.90	183		F 445-22	167.15	90	F 700-15-18	32.15	37
F 245-43-22	171.45	111		F 445-25	180.05	112	F 700-15-22	32.75	38
F 245-52-22	178.40	122		F 460-22	185.75	112	F 700-15-25	33.40	39
F 245-61-22	180.65	144		F 460-25	198.70	152	F 700-18	25.85	20
F 245-70-22	184.90	153		F 490-22	205.10	128	F 700-18-18	33.70	41
F 245-78-22	186.00	162		F 490-25	251.70	170	F 700-18-22	34.35	42
F 245-43-25	173.05	133					F 700-18-25	34.95	45
F 245-52-25	181.85	146					F 700-22	27.60	21
F 245-61-25	194.25	172					F 700-22-18	35.45	44
F 245-70-25	200.65	183					F 700-22-22	36.10	46
F 245-78-25	204.30	194					F 700-22-25	36.75	48
F 260-43-22	190.10	122					F 700-25	28.15	23
F 260-52-22	197.05	134					F 700-25-18	35.95	48
F 260-61-22	198.50	163		Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.	F 700-25-22	36.60	50
F 260-70-22	202.75	172		F 500-8	30.05	23	F 700-25-25	37.20	52
F 260-78-22	203.70	207		F 500-10	30.30	24½	F 724-15	29.55	21
F 260-43-25	191.70	146		F 500-12	31.85	25½	F 724-15-18	37.75	41
F 260-52-25	200.50	160		F 500-14	32.30	27	F 724-15-22	38.45	42
F 260-61-25	212.85	195		F 500-15	32.65	29	F 724-15-25	39.10	43
F 260-70-25	219.30	206		F 500-17	32.85	31	F 724-18	31.15	23
F 260-78-25	222.95	247		F 500-19	33.20	33½	F 724-18-18	39.40	45
F 290-43-22	210.80	142		F 500-21	33.65	36	F 724-18-22	40.05	46
F 290-52-22	219.25	166		F 524-8	32.80	32	F 724-18-25	40.70	47
F 290-61-22	223.20	188		F 524-10	33.05	33½	F 724-22	33.00	26
F 290-70-22	227.40	200		F 524-12	34.60	34½	F 724-22-18	41.25	48
F 290-78-22	229.10	217		F 524-14	35.15	36	F 724-22-22	41.90	51
F 290-43-25	244.50	170		F 524-15	35.50	38	F 724-22-25	42.55	53
F 290-52-25	252.15	198		F 524-17	35.70	40	F 724-25	33.55	27
F 290-61-25	262.90	224		F 524-19	36.05	42½	F 724-25-18	40.70	52
F 290-70-25	295.35	240		F 524-21	36.50	45	F 724-25-22	42.45	55
F 290-78-25	298.80	259					F 724-25-25	43.10	57
10½" SLOPING FRONT FRAMES									
Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.							
F 300-18	70.10	64							
F 300-22	72.35	80							
F 324-18	77.55	80							
F 324-22	79.05	96							
WEDGE-SHAPE SLOPING FRONT (10½") FRAME									
Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.							
F 330-18	154.30	72							
F 330-22	156.75	89							
F 345-18	163.80	75							
F 345-22	166.30	93							
F 360-18	182.45	85							
F 360-22	184.90	100							
F 390-18	201.75	102							
F 390-22	204.25	125							
17½" SLOPING FRONT FRAMES									
Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.							
F 400-22	73.20	80							
F 400-25	76.55	90							
F 424-22	82.30	96							
F 424-25	83.50	104							
17½" SLOPING FRONT TURRET FRAME									
Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.							
F 609	35.95	25							
F 610	29.05	33							
F 609-24	40.45	35							
F 610-24	33.05	43							
10½" SLOPING FRONT TURRET FRAME									
Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.							
F 700-15	24.25	19							
F 700-15-18	32.15	37							
F 700-15-22	32.75	38							
F 700-15-25	33.40	39							
F 700-18	25.85	20							
F 700-18-18	33.70	41							
F 700-18-22	34.35	42							
F 700-18-25	34.95	45							
F 700-22	27.60	21							
F 700-22-18	35.45	44							
F 700-22-22	36.10	46							
F 700-22-25	36.75	48							
F 700-25	28.15	23							
F 700-25-18	35.95	48							
F 700-25-22	36.60	50							
F 700-25-25	37.20	52							
F 724-15	29.55	21							
F 724-15-18	37.75	41							
F 724-15-22	38.45	42							
F 724-15-25	39.10	43							
F 724-18	31.15	23							
F 724-18-18	39.40	45							
F 724-18-22	40.05	46							
F 724-18-25	40.70	47							
F 724-22	33.00	26							
F 724-22-18	41.25	48							
F 724-22-22	41.90	51							
F 724-22-25	42.55	53							
F 724-25	33.55	27							
F 724-25-18	40.70	52							
F 724-25-22	42.45	55							
F 724-25-25	43.10	57							
35°-55° TURRET FRAME									
Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.							
F 601	22.70	16							
F 602	24.20	18½							
F 601-24	24.90	22							
F 602-24	26.80	24½							
19°-35°-55° TURRET FRAME									
Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.							
F 605	22.10	21							
F 606	19.25	19							
F 607	25.40	22							
F 605-24	24.55	25							
F 606-24	24.00	23							
F 607-24	30.00	26							
17½" SLOPING FRONT TURRET FRAME									
Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.							
F 608	38.95	35							
F 608-24	44.75	45							
10½" SLOPING FRONT TURRET FRAME									
Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.							
F 1400-18-18	76.65	97							
F 1400-18-22	75.85	102							
F 1400-15-22	75.35	99							
F 1400-18-25	82.80	107							
F 1424-18-18	84.30	113							
F 1424-18-22	84.80	118							
F 1424-15-22	85.00	115							
F 1424-18-25	92.75	123							
WEDGE-SHAPE DESK HEIGHT PROJECTED TOP FRAME									
Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.							
F 1430-18-18	160.05	99							
F 1430-18-22	160.25	104							
F 1430-15-22	159.75	103							
F 1430-18-25	160.50	109							
F 1445-18-18	169.60	107							
F 1445-18-22	169.80	112							
F 1445-15-22	169.30	112							
F 1445-18-25	170.00	117							
COUNTER HEIGHT FRAME									
Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.							
F 1500-18	63.80	66							
F 1500-22	64.60	72							
F 1500-25	70.20	78							
F 1524-18	70.90	78							
F 1524-22	72.65	84							
F 1524-25	77.15	90							

**WEDGE-SHAPE
COUNTER HEIGHT FRAME**

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
F 1530-18	146.55	68
F 1530-22	147.40	76
F 1530-25	171.35	84
F 1545-18	156.90	71
F 1545-22	157.75	80
F 1545-25	179.00	89
F 1560-18	175.55	82
F 1560-22	176.40	89
F 1560-25	184.05	96
F 1590-18	194.75	97
F 1590-22	195.60	102
F 1590-25	237.45	107

**COUNTER HEIGHT
PROJECTED TOP FRAME**

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
F 1600-18-18	81.60	114
F 1600-18-22	82.15	118
F 1600-18-25	87.50	122
F 1624-18-18	91.15	131
F 1624-18-22	94.95	135
F 1624-18-25	99.50	139

**WEDGE-SHAPE COUNTER
HEIGHT PROJECTED TOP
FRAME**

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
F 1630-18-18	166.00	118
F 1630-18-22	166.55	122
F 1630-18-25	167.10	126
F 1645-18-18	175.55	127
F 1645-18-22	176.10	126
F 1645-18-25	176.65	130

**DESK FRAME WITH
CABINET SIDE PANEL**

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
F 6000-15	68.70	40
F 6000-15-18	82.90	50
F 6000-15-22	84.20	51
F 6000-15-25	85.50	52
F 6000-18	70.65	53
F 6000-18-18	84.85	63
F 6000-18-22	86.15	64
F 6000-18-25	87.45	65
F 6000-22	74.85	66
F 6000-22-18	89.15	76
F 6000-22-22	90.45	78
F 6000-22-25	91.75	79
F 6000-25	79.05	79
F 6000-25-18	93.45	89
F 6000-25-22	94.75	92
F 6000-25-25	96.05	93
F 6024-15	75.60	44
F 6024-15-18	89.80	54
F 6024-15-22	91.10	55
F 6024-15-25	92.40	56
F 6024-18	77.10	57
F 6024-18-18	91.30	67
F 6024-18-22	92.60	68

Catalog No. Price Ea. Approx. Ship. Wt. Lbs.

F 6024-18-25	93.90	69
F 6024-22	81.30	70
F 6024-22-18	95.60	80
F 6024-22-22	96.90	81
F 6024-25	82.05	82
F 6024-25-18	96.45	84
F 6024-25-22	97.75	94
F 6024-25-25	99.05	96
F 6100-15	83.70	97
F 6100-15-18	97.90	99
F 6100-15-22	99.20	100
F 6100-15-25	100.50	105
F 6100-18	85.65	106
F 6100-18-18	89.65	107
F 6100-18-22	101.15	108
F 6100-18-25	102.45	109
F 6100-22	89.85	110
F 6100-22-18	104.15	111
F 6100-22-22	105.45	112
F 6100-25	106.75	113
F 6100-25-18	108.45	114
F 6100-25-22	109.75	115
F 6100-25-25	111.05	116
F 6124-15	90.60	117
F 6124-15-18	104.80	118
F 6124-15-22	106.10	119
F 6124-15-25	107.40	120
F 6124-18	92.10	121
F 6124-18-18	106.30	122
F 6124-18-22	107.60	123
F 6124-18-25	108.90	124
F 6124-22	96.30	125
F 6124-22-18	110.60	126
F 6124-22-22	111.90	127
F 6124-22-25	113.20	128
F 6124-25	97.05	129
F 6124-25-18	111.45	130
F 6124-25-22	112.75	131
F 6124-25-25	114.05	132

FAN ACCESSORIES

Catalog No.	Net Price Ea.	Approx. Ship. Wt. Lbs.
FA 101	1.90 NET	4 oz.
FA 102	1.90 NET	4 oz.
FA 103	2.50 NET	10 oz.
FA 104	2.50 NET	9 oz.
FA 105	1.90 NET	3 oz.
FA 106	3.75 NET	10 oz.
FB 101	1.90 NET	6 oz.
FB 102	1.90 NET	6 oz.
FB 103	2.50 NET	12 oz.
FB 105	1.90 NET	4 oz.
FB 106	3.75 NET	14 oz.
FC 101	2.25 NET	7 oz.
FC 102	2.25 NET	7 oz.
FC 103	2.90 NET	14 oz.
FC 105	1.90 NET	5 oz.
FC 106	4.15 NET	12 oz.
FD 101	2.50 NET	8 oz.
FD 102	2.50 NET	8 oz.
FD 103	3.75 NET	16 oz.
FD 105	2.25 NET	6 oz.
FD 106	4.95 NET	18 oz.

**HEAVY DUTY FORK LIFT
BASE**

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
FLB 4000-1-18	66.70	37
FLB 4000-1-22	69.15	41
FLB 4000-1-25	71.35	45
FLB 4000-2-18	117.00	60
FLB 4000-2-22	121.90	68
FLB 4000-2-25	126.30	76
FLB 4000-3-18	167.30	83
FLB 4000-3-22	174.65	94
FLB 4000-3-25	181.25	107
FLB 4024-1-18	67.55	41
FLB 4024-1-22	71.05	51
FLB 4024-1-25	72.75	52
FLB 4024-2-18	113.90	68
FLB 4024-2-22	125.90	88
FLB 4024-2-25	129.10	90
FLB 4024-3-18	163.45	99
FLB 4024-3-22	183.55	129
FLB 4024-3-25	188.65	132

VENTILATION GRILLES

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
GR 3	18.45	1 1/2
GR 5	20.90	1 3/4
GR 7	21.70	2
GR 8	24.05	2 1/4
GR 10	26.30	2 1/2
GR 12	28.75	3
GR 3-24	19.35	2
GR 5-24	22.15	2 1/2
GR 7-24	23.05	3
GR 8-24	25.85	3 1/2
GR 10-24	28.40	4
GR 12-24	33.15	4 1/2

HARDWARE

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
H 33	.25/set 4	4 oz./4
H 34	.60/pr.	2 oz./pr.
H 36	1.50	5 oz.
H 37	1.00	3 oz.
H 38	.50	2 oz.
H 40	2.00/100	1 oz./100
H 41	1.00/100	1 oz./100
H 43	.30	1 oz.
H 44	.10	1 oz.
H 45	3.00/100	1 oz./100
H 50-LH	.205	8 oz.
H 50-RH	.205	8 oz.
H 51	.45	5 oz.
H 70	.225	5 oz.
H 72	1.50/100	10 oz./100
H 73	1.50/100	7 oz./100
H 80	.75/pr.	4 oz./pr.
H 81	.80/pr.	4 oz./pr.
H 82	.90/pr.	5 oz./pr.
H 83	.95/pr.	5 oz./pr.
H 84	1.00/pr.	6 oz./pr.
H 85	1.20/pr.	6 oz./pr.
H 86	1.25/pr.	7 oz./pr.
H 87	1.30/pr.	7 oz./pr.
H 88	1.35/pr.	8 oz./pr.
H 89	1.40/pr.	8 oz./pr.
H 90	1.45/pr.	9 oz./pr.
H 91	1.50/pr.	9 oz./pr.
H 92	15.00 pr.	1/pr.
H 93	12.00 pr.	1/pr.

HORIZONTAL SUPPORTS

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
HS 300	2.15 pr.	1
HS 324	2.55 pr.	2

"1800" SERIES CABINET FRAME

(Without Shadow Box Trim)

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KF 1800-14	89.65	95
KF 1800-15	89.65	95
KF 1800-17	89.65	95
KF 1824-14	95.50	109
KF 1824-15	95.50	109
KF 1824-17	95.50	109

"1900" SERIES CABINET FRAME

(Without Shadow Box Trim)

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KF 1900-21	91.85	100
KF 1900-22	91.85	100
KF 1900-24	91.85	100
KF 1924-21	97.80	115
KF 1924-22	97.80	115
KF 1924-24	97.80	115

"2000" SERIES CABINET FRAME

(Without Shadow Box Trim)

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KF 2000-28	111.95	131
KF 2000-29	111.95	131
KF 2000-31	111.95	131
KF 2024-28	118.70	146
KF 2024-29	118.70	146
KF 2024-31	118.70	146

"2100" SERIES CABINET FRAME

(Without Shadow Box Trim)

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KF 2100	81.15	85
KF 2124	88.60	97

"2300" SERIES CABINET FRAME

(Without Shadow Box Trim)

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KF 2300	92.10	95
KF 2324	99.50	107

KNEE PROTECTOR

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KP 1719-15	15.20	7
KP 1719-18	16.15	8
KP 1719-22	17.45	9
KP 1719-25	18.70	10
KP 1724-15	16.80	8
KP 1724-18	18.25	10
KP 1724-22	19.70	11
KP 1724-25	21.15	12

"1800" SERIES PLAIN SIDE

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KS 1800-LH	20.35	24
KS 1800-RH	20.35	24

"1900" SERIES PLAIN SIDE

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KS 1900-LH	21.50	26
KS 1900-RH	21.50	26

"2000" SERIES PLAIN SIDE

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KS 2000-LH	23.15	29
KS 2000-RH	23.15	29

"2100" SERIES PLAIN SIDE

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KS 2100-LH	15.35	17
KS 2100-RH	15.35	17

"2300" SERIES PLAIN SIDE

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KS 2300-LH	18.35	19
KS 2300-RH	18.35	19

"1800" SERIES HINGED SIDE

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KS 1800-H-LH	38.35	24
KS 1800-H-RH	38.35	24

"1900" SERIES HINGED SIDE

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KS 1900-H-LH	39.50	26
KS 1900-H-RH	39.50	26

"2000" SERIES HINGED SIDE

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KS 2000-H-LH	41.70	29
KS 2000-H-RH	41.70	29

"2100" SERIES HINGED SIDE

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KS 2100-H-LH	30.90	17
KS 2100-H-RH	30.90	17

"2300" SERIES HINGED SIDE

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KS 2300-H-LH	33.90	18
KS 2300-H-RH	33.90	18

"1800" SERIES LOUVERED SIDE

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KS 1800-L-LH	23.35	24
KS 1800-L-RH	23.35	24

"1900" SERIES LOUVERED SIDE

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KS 1900-L-LH	24.50	26
KS 1900-L-RH	24.50	26

"2000" SERIES LOUVERED SIDE

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KS 2000-L-LH	26.15	29
KS 2000-L-RH	26.15	29

"2100" SERIES LOUVERED SIDE

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KS 2100-L-LH	18.35	17
KS 2100-L-RH	18.35	17

"2300" SERIES LOUVERED SIDE

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KS 2300-L-LH	21.35	19
KS 2300-L-RH	21.35	19

"1800" SERIES SHORT SIDE

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KS 1800-S-LH	17.15	18
KS 1800-S-RH	17.15	18

"1900" SERIES SHORT SIDE

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KS 1900-S-LH	18.50	21
KS 1900-S-RH	18.50	21

KNEE SPACE BACK PANELS

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KS 1929	10.50	16
KS 1936	11.40	19
KS 2429	13.15	20
KS 2436	14.25	24

EYEBOLT LIFT FRAME

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
LF 2222	35.85	33
LF 2225	38.35	37
LF 2422	39.65	36
LF 2425	42.45	41

PANEL MOUNTING ANGLES

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
LM 21	4.10 pr.	5
LM 24	4.35 pr.	7
LM 28	4.50 pr.	10
LM 38	5.15 pr.	11
LM 42	5.40 pr.	13
LM 43	5.60 pr.	13
LM 52	6.15 pr.	14
LM 61	6.65 pr.	18
LM 70	7.25 pr.	20
LM 78	7.75 pr.	21

PANEL MOUNTING ANGLES

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.

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HORIZONTAL SUPPORTS

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
HS 300	2.15 pr.	1
HS 324	2.55 pr.	2

"1800" SERIES CABINET FRAME

(Without Shadow Box Trim)

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KF 1800-14	89.65	95
KF 1800-15	89.65	95
KF 1800-17	89.65	95
KF 1824-14	95.50	109
KF 1824-15	95.50	109
KF 1824-17	95.50	109

"1900" SERIES CABINET FRAME

(Without Shadow Box Trim)

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KF 1900-21	91.85	100
KF 1900-22	91.85	100
KF 1900-24	91.85	100
KF 1924-21	97.80	115
KF 1924-22	97.80	115
KF 1924-24	97.80	115

"2000" SERIES CABINET FRAME

(Without Shadow Box Trim)

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KF 2000-28	111.95	131
KF 2000-29	111.95	131
KF 2000-31	111.95	131
KF 2024-28	118.70	146
KF 2024-29	118.70	146
KF 2024-31	118.70	146

"2100" SERIES CABINET FRAME

(Without Shadow Box Trim)

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KF 2100	81.15	85
KF 2124	88.60	97

"2300" SERIES CABINET FRAME

(Without Shadow Box Trim)

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KF 2300	92.10	95
KF 2324	99.50	107

KNEE PROTECTOR

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KP 1719-15	15.20	7
KP 1719-18	16.15	8
KP 1719-22	17.45	9
KP 1719-25	18.70	10
KP 1724-15	16.80	8
KP 1724-18	18.25	10
KP 1724-22	19.70	11
KP 1724-25	21.15	12

"1800" SERIES PLAIN SIDE

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KS 1800-LH	20.35	24
KS 1800-RH	20.35	24

"1900" SERIES PLAIN SIDE

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KS 1900-LH	21.50	26
KS 1900-RH	21.50	26

"2000" SERIES PLAIN SIDE

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KS 2000-LH	23.15	29
KS 2000-RH	23.15	29

"2100" SERIES PLAIN SIDE

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KS 2100-LH	15.35	17
KS 2100-RH	15.35	17

"2300" SERIES PLAIN SIDE

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KS 2300-LH	18.35	19
KS 2300-RH	18.35	19

"1800" SERIES HINGED SIDE

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KS 1800-H-LH	38.35	24
KS 1800-H-RH	38.35	24

"1900" SERIES HINGED SIDE

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KS 1900-H-LH	39.50	26
KS 1900-H-RH	39.50	26

"2000" SERIES HINGED SIDE

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KS 2100-H-LH	30.90	17
KS 2100-H-RH	30.90	17

"2300" SERIES HINGED SIDE

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KS 2300-H-LH	33.90	18
KS 2300-H-RH	33.90	18

"1800" SERIES LOUVERED SIDE

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KS 1800-L-LH	23.35	24
KS 1800-L-RH	23.35	24

"1900" SERIES LOUVERED SIDE

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KS 1900-L-LH	24.50	26
KS 1900-L-RH	24.50	26

"2000" SERIES LOUVERED SIDE

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KS 2000-L-LH	26.15	29
KS 2000-L-RH	26.15	29

"2100" SERIES LOUVERED SIDE

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KS 2100-L-LH	18.35	17
KS 2100-L-RH	18.35	17

"2300" SERIES LOUVERED SIDE

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KS 2300-L-LH	21.35	19
KS 2300-L-RH	21.35	19

"1800" SERIES SHORT SIDE

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KS 1800-S-LH	17.15	18
KS 1800-S-RH	17.15	18

"1900" SERIES SHORT SIDE

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KS 1900-S-LH	18.50	21
KS 1900-S-RH	18.50	21

"2000" SERIES SHORT SIDE

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KS 2000-S-LH	20.10	22
KS 2000-S-RH	20.10	22

KNEE SPACE BACK PANELS

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
KS 1929	10.50	16
KS 1936	11.40	19
KS 2429	13.15	20
KS 2436	14.25	24

EYEBOLT LIFT FRAME

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
LF 2222	35.85	33
LF 2225	38.35	37
LF 2422	39.65	36
LF 2425	42.45	41

PANEL MOUNTING ANGLES

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
LM 21	4.10 pr.	5
LM 24	4.35 pr.	7
LM 28	4.50 pr.	10
LM 38	5.15 pr.	11
LM 42	5.40 pr.	13
LM 43	5.60 pr.	13
LM 52	6.15 pr.	14
LM 61	6.65 pr.	18
LM 70	7.25 pr.	20
LM 78	7.75 pr.	21

PANEL MOUNTING ANGLES

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.

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PLAIN FORMED STEEL PANELS

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
P 1	1.90	1
P 3	2.10	1½
P 5	2.45	2
P 7	2.90	3
P 8	3.20	3½
P 10	3.75	4
P 12	4.25	4½
P 14	4.50	5
P 15	4.95	5½
P 17	5.30	6½
P 19	5.80	7
P 21	6.25	7½
P 24	7.15	9
P 28	8.00	10
P 38	11.15	13
P 42	13.90	15
P 43	14.35	16
P 52	17.10	18
P 61	18.85	22
P 70	20.80	25
P 78	22.85	28
P 1-24	2.15	1½
P 3-24	2.50	2
P 5-24	2.90	2½
P 7-24	3.70	4
P 8-24	3.90	4½
P 10-24	4.25	5
P 12-24	5.35	6
P 14-24	5.55	6
P 15-24	6.05	7
P 17-24	6.55	8
P 19-24	7.20	9
P 21-24	7.80	9½
P 24-24	8.95	11
P 28-24	9.95	12½
P 38-24	14.90	16
P 42-24	17.00	19
P 43-24	17.45	20
P 52-24	20.95	23
P 61-24	23.40	27
P 70-24	26.05	30
P 78-24	28.40	35

LOUVERED FORMED STEEL PANELS

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
P 5-L	2.90	2
P 7-L	3.35	3
P 8-L	3.75	3½
P 10-L	4.30	4
P 12-L	4.90	4½
P 14-L	5.20	5
P 15-L	5.65	5½
P 17-L	6.15	6½
P 19-L	6.65	7
P 21-L	7.20	7½
P 24-L	8.20	9
P 28-L	9.15	10
P 38-L	12.40	13
P 42-L	15.65	15
P 43-L	15.75	16
P 52-L	18.75	18
P 61-L	20.70	22
P 70-L	22.85	25
P 78-L	25.15	28
P 5-L-24	3.35	2½

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
P 7-L-24	4.20	4
P 8-L-24	4.45	4½
P 10-L-24	4.85	5
P 12-L-24	6.00	5½
P 14-L-24	6.25	6
P 15-L-24	6.80	7
P 17-L-24	7.25	8
P 19-L-24	8.15	9
P 21-L-24	8.80	10
P 24-L-24	10.05	11
P 28-L-24	11.15	12½
P 38-L-24	16.25	16
P 42-L-24	18.85	19
P 43-L-24	19.05	20
P 52-L-24	22.65	23
P 61-L-24	25.30	27
P 70-L-24	28.20	31
P 78-L-24	30.80	36

PERFORATED FORMED STEEL PANELS

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
P 3-P	2.75	1
P 5-P	2.95	1½
P 7-P	3.70	2½
P 8-P	4.35	3
P 10-P	4.90	3½
P 12-P	5.65	4
P 14-P	6.15	4½
P 15-P	6.85	5
P 17-P	7.30	6
P 19-P	8.00	6½
P 21-P	8.50	7
P 24-P	9.35	8½
P 28-P	10.90	9½
P 3-P-24	3.50	1½
P 5-P-24	3.85	2
P 7-P-24	4.90	3
P 8-P-24	5.70	4
P 10-P-24	6.25	4½
P 12-P-24	7.35	5
P 14-P-24	8.00	5½
P 15-P-24	8.85	6
P 17-P-24	9.45	7½
P 19-P-24	10.40	8
P 21-P-24	11.30	9
P 24-P-24	12.50	10½
P 28-P-24	14.15	12

TEXTOLITE PANELS

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
P 3-T	1.85	1
P 7-T	3.70	2
P 10-T	4.85	3
P 12-T	5.30	3½
P 14-T	5.70	4
P 17-T	7.15	5
P 21-T	8.65	6
P 3-T-24	2.85	1½
P 7-T-24	5.80	2½
P 10-T-24	6.90	4
P 12-T-24	7.60	4½
P 14-T-24	8.55	5
P 17-T-24	10.15	6½
P 21-T-24	12.95	7½

19" / 24" ALUMINUM FLAT PANELS

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
PA 4001	2.20	¼
PA 4003	2.65	¾
PA 4005	3.10	1
PA 4007	3.55	1¾
PA 4008	4.05	2
PA 4010	4.80	2½
PA 4012	5.45	2¾
PA 4014	6.40	3
PA 4015	7.15	3½
PA 4017	7.85	4
PA 4019	8.60	4¼
PA 4021	9.35	5
PA 4024	10.80	5½
PA 4026	11.55	6
PA 4028	12.40	6¼
PA 4001-24	3.30	1¼
PA 4003-24	4.00	¾
PA 4005-24	4.65	1¼
PA 4007-24	5.35	2
PA 4008-24	6.10	2½
PA 4010-24	7.20	3
PA 4012-24	8.20	3¼
PA 4014-24	9.60	3¾
PA 4015-24	10.75	4½
PA 4017-24	11.80	4¾
PA 4019-24	12.90	5
PA 4021-24	14.00	5½
PA 4024-24	15.20	6
PA 4026-24	16.40	6½
PA 4028-24	17.55	7

PACKAGED BLOWERS

Catalog No.	Net Price Ea.	Approx. Ship. Wt. Lbs.
PB 300	72.50 NET	15
PB 375	84.50 NET	25
PB 405	92.00 NET	26
PB 600	119.50 NET	43
PB 700	120.00 NET	43
PB 840	122.50 NET	43

PANEL LIFT DOORS

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
PLD 10	5.45	4
PLD 12	6.05	5
PLD 14	6.55	6
PLD 17	7.45	7
PLD 21	8.25	8
PLD 10-24	6.55	5
PLD 12-24	7.25	6
PLD 14-24	8.00	7
PLD 17-24	8.95	9
PLD 21-24	10.00	10

PLUG MOLD WIRING STRIP

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
PM 4050	12.55	5
PM 4051	13.70	7

19" / 24" STEEL FLAT PANELS

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
PS 4001	1.70	1¼
PS 4003	1.90	2¼

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.	Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.	Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
PS 4005	2.25	3 1/4	S 200-78-25	31.80	41	S 100-25-H	30.90	14
PS 4007	2.70	4 1/2	S 300-18	15.10	16	S 200-43-22-H	36.65	21
PS 4008	3.00	6	S 300-22	16.90	18	S 200-52-22-H	39.30	25
PS 4010	3.55	7	S 400-22	17.75	20	S 200-61-22-H	42.20	29
PS 4012	4.05	8 1/4	S 400-25	20.35	24	S 200-70-22-H	43.95	32
PS 4014	4.30	9 1/2	S 500-8	6.30	2 3/4	S 200-78-22-H	46.90	35
PS 4015	4.75	10 3/4	S 500-10	7.45	5 1/4	S 200-43-25-H	39.10	25
PS 4017	5.20	11 3/4	S 500-12	7.80	5 3/4	S 200-52-25-H	41.70	30
PS 4019	5.60	13	S 500-14	8.10	6 1/4	S 200-61-25-H	44.90	34
PS 4021	6.05	14 1/4	S 500-15	9.10	6 3/4	S 200-70-25-H	47.65	38
PS 4024	6.65	15 1/2	S 500-17	9.40	7 1/4	S 200-78-25-H	50.35	42
PS 4026	7.05	16 3/4	S 500-19	9.70	7 3/4	S 300-18-H	33.65	17
PS 4028	7.45	17 3/4	S 500-21	10.05	8 1/4	S 300-22-H	35.45	20
PS 4001-24	2.55	1 1/2	S 608	14.35	8	S 400-22-H	36.30	21
PS 4003-24	2.85	2 1/2	S 609	13.70	7	S 400-25-H	38.85	25
PS 4005-24	3.40	3 1/2	S 610	15.50	9	S 1500-18-H	30.00	13
PS 4007-24	4.05	4 3/4	S 700-15	3.55	1 1/2	S 1500-22-H	31.85	16
PS 4008-24	4.50	6 1/2	S 700-18	3.80	2	S 1500-25-H	33.90	18
PS 4010-24	5.35	7 1/2	S 700-22	4.05	2 1/2			
PS 4012-24	6.10	8 3/4	S 700-25	4.30	3			
PS 4014-24	6.45	10	S 1500-18	11.45	12			
PS 4015-24	7.15	11 1/4	S 1500-22	13.30	14			
PS 4017-24	7.80	12 1/2	S 1500-25	15.35	17			

HEAVY DUTY ROLLER TRUCK

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
RT 3000-1-18	56.70	27
RT 3000-1-22	59.15	31
RT 3000-1-25	61.35	35
RT 3000-2-18	107.00	50
RT 3000-2-22	111.90	58
RT 3000-2-25	116.30	66
RT 3000-3-18	157.30	73
RT 3000-3-22	164.65	84
RT 3000-3-25	171.25	97
RT 3024-1-18	57.55	31
RT 3024-1-22	61.05	41
RT 3024-1-25	62.75	42
RT 3024-2-18	103.90	58
RT 3024-2-22	115.70	78
RT 3024-2-25	119.10	80
RT 3024-3-18	153.45	89
RT 3024-3-22	173.55	119
RT 3024-3-25	178.65	122

NOTE: IF FOOT-LOCK DESIRED, SUFFIX CATALOG NUMBER WITH —LK.
EXAMPLE: RT 3000-2-18—LK.
ADD \$15.60 TO ABOVE LIST PRICES.

PLAIN BALL-CORNERED SIDES

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
S 100-18	10.15	10
S 100-22	11.25	11
S 100-25	12.35	19
S 200-43-22	18.10	20
S 200-52-22	20.75	24
S 200-61-22	23.65	27
S 200-70-22	25.40	31
S 200-78-22	28.35	34
S 200-43-25	20.55	24
S 200-52-25	23.15	29
S 200-61-25	26.35	32
S 200-70-25	29.10	36

TURRET FLAT SIDES

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
S 601-F	3.10	2
S 602-F	4.30	2 1/2
S 605-F	3.75	3
S 606-F	3.10	2
S 607-F	4.30	4
S 608-F	6.00	4
S 609-F	3.10	2
S 610-F	3.10	2

FLAT SIDES

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
S 100-18-F	7.65	10
S 100-22-F	8.45	12
S 100-25-F	11.55	15
S 200-43-22-F	13.55	20
S 200-43-25-F	15.40	24
S 200-52-22-F	15.55	24
S 200-52-25-F	17.35	28
S 200-61-22-F	17.70	27
S 200-61-25-F	18.10	33
S 200-70-22-F	19.00	31
S 200-70-25-F	21.80	34
S 200-78-22-F	21.25	34
S 200-78-25-F	23.80	41
S 300-18-F	11.30	13
S 300-22-F	12.65	15
S 400-22-F	17.40	15
S 400-25-F	18.75	17
S 700-15-F	1.90	1
S 700-18-F	2.00	1 1/2
S 700-22-F	2.10	2
S 700-25-F	2.20	2 1/2

HINGED BALL-CORNERED SIDES

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
S 100-18-H	28.70	11 1/2
S 100-22-H	29.80	13

KNEE SPACE SIDE PANELS

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
S 100-18-K	8.10	8
S 100-22-K	9.00	9
S 100-25-K	10.65	10
S 1500-18-K	10.20	11
S 1500-22-K	11.25	13
S 1500-25-K	13.15	15

LOUVERED BALL-CORNERED SIDES

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
S 100-18-L	11.25	10
S 100-22-L	12.35	11 1/2
S 100-25-L	13.45	13
S 200-43-22-L	19.55	20
S 200-52-22-L	22.30	24
S 200-61-22-L	25.35	27
S 200-70-22-L	27.40	31
S 200-78-22-L	30.55	34
S 200-43-25-L	21.95	24
S 200-52-25-L	24.75	28
S 200-61-25-L	28.10	33
S 200-70-25-L	31.10	36
S 200-78-25-L	34.00	41
S 300-18-L	16.35	16
S 300-22-L	18.30	18
S 400-22-L	19.15	20
S 400-25-L	21.75	24
S 500-8-L	7.20	2 1/2
S 500-10-L	8.45	5
S 500-12-L	8.75	5 1/2
S 500-14-L	9.10	6
S 500-15-L	10.10	6 1/2
S 500-17-L	10.40	7
S 500-19-L	10.70	7 1/2
S 500-21-L	11.05	8
S 1500-18-L	12.65	12
S 1500-22-L	14.50	14 1/2
S 1500-25-L	16.55	17

CHASSIS / EQUIPMENT SUPPORTING BRACKETS

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SB 19	12.95	9
SB 24	13.50	11

— SHADOW BOX / SQUARE CORNER FRAME —

— EXPLANATION OF PRICING —

THE PRICES BELOW ARE LIST PRICES PER BAY

NOTE: A ONE BAY CABINET CONSISTS OF ONE CABINET WIDTH

A TWO BAY CABINET CONSISTS OF TWO CABINET WIDTHS

A THREE BAY CABINET CONSISTS OF THREE CABINET WIDTHS

(PRICES BELOW INCLUDE FRAME, SHADOW BOX TRIM, MOUNTING ANGELES, PONTOON BASE)

1 BAY CABINET (1 Cabinet Width)			2 BAY CABINET (2 Cabinet Widths)		3 BAY CABINET (3 Cabinet Widths)	
Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.	Catalog No.	Price Ea.	Catalog No.	Price Ea.
SBF 100-18	83.55	57	SBF 100-8	86.25	SBF 100-18	88.95
SBF 100-22	84.35	62	SBF 100-22	87.05	SBF 100-22	89.75
SBF 100-25	88.35	67	SBF 100-25	91.05	SBF 100-25	93.75
SBF 124-18	91.10	68	SBF 124-18	94.50	SBF 124-18	97.85
SBF 124-22	91.45	74	SBF 124-22	94.85	SBF 124-22	98.25
SBF 124-25	97.70	79	SBF 124-25	101.10	SBF 124-25	104.45
SBF 200-43-22	111.55	94	SBF 200-43-22	114.25	SBF 200-43-22	116.95
SBF 200-43-25	113.05	114	SBF 200-43-25	115.75	SBF 200-43-25	118.45
SBF 200-52-22	119.25	103	SBF 200-52-22	121.95	SBF 200-52-22	124.65
SBF 200-52-25	122.40	123	SBF 200-52-25	125.10	SBF 200-52-25	127.80
SBF 200-61-22	130.85	122	SBF 200-61-22	133.55	SBF 200-61-22	136.25
SBF 200-61-25	135.75	136	SBF 200-61-25	138.45	SBF 200-61-25	141.15
SBF 200-70-22	136.95	127	SBF 200-70-22	139.65	SBF 200-70-22	142.35
SBF 200-70-25	143.65	152	SBF 200-70-25	146.35	SBF 200-70-25	149.05
SBF 200-78-22	139.75	133	SBF 200-78-22	142.45	SBF 200-78-22	145.15
SBF 200-78-25	147.95	160	SBF 200-78-25	150.65	SBF 200-78-25	153.35
SBF 224-43-22	119.65	106	SBF 224-43-22	123.05	SBF 224-43-22	126.40
SBF 224-43-25	121.35	126	SBF 224-43-25	124.75	SBF 224-43-25	128.10
SBF 224-52-22	127.00	115	SBF 224-52-22	130.40	SBF 224-52-22	133.75
SBF 224-52-25	130.10	136	SBF 224-52-25	133.50	SBF 224-52-25	136.85
SBF 224-61-22	139.80	135	SBF 224-61-22	143.15	SBF 224-61-22	146.55
SBF 224-61-25	143.75	149	SBF 224-61-25	147.10	SBF 224-61-25	150.50
SBF 224-70-22	149.05	140	SBF 224-70-22	152.45	SBF 224-70-22	155.80
SBF 224-70-25	150.70	165	SBF 224-70-25	154.10	SBF 224-70-25	157.45
SBF 224-78-22	154.05	146	SBF 224-78-22	157.35	SBF 224-78-22	160.80
SBF 224-78-25	156.95	173	SBF 224-78-25	160.25	SBF 224-78-25	163.70
SBF 300-18	104.00	64	SBF 300-18	106.70	SBF 300-18	109.40
SBF 300-22	106.25	80	SBF 300-22	108.95	SBF 300-22	111.65
SBF 324-18	111.95	90	SBF 324-18	115.35	SBF 324-18	118.70
SBF 324-22	113.45	96	SBF 324-22	116.85	SBF 324-22	120.20
SBF 400-22	107.70	80	SBF 400-22	110.40	SBF 400-22	113.10
SBF 400-25	111.05	90	SBF 400-25	113.75	SBF 400-25	116.45
SBF 424-22	115.80	96	SBF 424-22	120.70	SBF 424-22	124.05
SBF 424-25	117.00	104	SBF 424-25	121.90	SBF 424-25	125.25
SBF 1500-18	94.25	66	SBF 1500-18	96.95	SBF 1500-18	99.65
SBF 1500-22	95.05	72	SBF 1500-22	97.75	SBF 1500-22	100.45
SBF 1500-25	100.65	78	SBF 1500-25	103.35	SBF 1500-25	106.05
SBF 1524-18	102.00	78	SBF 1524-18	105.40	SBF 1524-18	108.75
SBF 1524-22	103.75	84	SBF 1524-22	107.15	SBF 1524-22	110.50
SBF 1524-25	108.25	90	SBF 1524-25	111.65	SBF 1524-25	115.00

**"2400" SERIES INSTRUMENT
CABINET FRAME
(With Shadow Box Trim)**

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SBF 2400-8-18	56.45	28
SBF 2400-10-18	57.05	30
SBF 2400-12-18	58.85	32
SBF 2400-14-18	60.05	33
SBF 2400-15-18	60.80	34
SBF 2400-17-18	62.30	36

**"2400" SERIES INSTRUMENT
CABINET FRAME
(With Shadow Box Trim)**

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SBF 2400-8-22	59.45	35
SBF 2400-10-22	60.05	37
SBF 2400-12-22	61.85	39
SBF 2400-14-22	63.05	40
SBF 2400-15-22	63.80	41
SBF 2400-17-22	65.30	43

**"2400" SERIES INSTRUMENT
CABINET FRAME
(With Shadow Box Trim)**

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SBF 2424-8-18	59.80	37
SBF 2424-10-18	60.50	39
SBF 2424-12-18	62.35	40
SBF 2424-14-18	63.60	41
SBF 2424-15-18	64.25	43
SBF 2424-17-18	64.80	44

**"2400" SERIES INSTRUMENT
CABINET FRAME
(With Shadow Box Trim)**

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SBF 2424-8-22	62.55	44
SBF 2424-10-22	63.25	46
SBF 2424-12-22	65.10	47
SBF 2424-14-22	66.35	48
SBF 2424-15-22	67.00	50
SBF 2424-17-22	67.55	52

**"1800" SERIES CABINET
FRAME
(With Shadow Box Trim)**

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SBKF 1800-14	124.15	105
SBKF 1800-15	124.15	105
SBKF 1800-17	124.15	105
SBKF 1824-14	130.00	120
SBKF 1824-15	130.00	120
SBKF 1824-17	130.00	120

**"1900" SERIES CABINET
FRAME
(With Shadow Box Trim)**

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SBKF 1900-21	127.15	110
SBKF 1900-22	127.15	110
SBKF 1900-24	127.15	110
SBKF 1924-21	133.00	125
SBKF 1924-22	133.00	125
SBKF 1924-24	133.00	125

**"2000" SERIES CABINET
FRAME
(With Shadow Box Trim)**

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SBKF 2000-28	147.95	141
SBKF 2000-29	147.95	141
SBKF 2000-31	147.95	141
SBKF 2024-28	154.70	156
SBKF 2024-29	154.70	156
SBKF 2024-31	154.70	156

**"2100" SERIES CABINET
FRAME
(With Shadow Box Trim)**

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SBKF 2100	110.15	95
SBKF 2124	117.60	107

**"2300" SERIES CABINET
FRAME
(With Shadow Box Trim)**

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SBKF 2300	122.10	105
SBKF 2324	129.50	117

SOLID BEARING SLIDES

Catalog No.	Net Price Ea.	Approx. Ship. Wt. Lbs.
SBS 7000-16-T	10.65/pr. NET	6
SBS 7000-18-T	11.90/pr. NET	7
SBS 7000-22-T	13.20/pr. NET	8
SBS 7000-25-T	13.50/pr. NET	9
SBS 8000-18-D	34.95/pr. NET	9
SBS 8000-22-D	35.60/pr. NET	10
SBS 8000-25-D	36.40/pr. NET	11

SQUARE DESK FRAMES

Catalog No.	Net Price Ea.	Approx. Ship. Wt. Lbs.
SF 700-15	24.25	19
SF 700-15-18	32.15	37
SF 700-15-22	32.75	38
SF 700-15-25	33.40	39
SF 700-18	25.85	20
SF 700-18-18	33.70	41
SF 700-18-22	34.35	42
SF 700-18-25	34.95	45
SF 700-22	27.60	21
SF 700-22-18	35.45	44
SF 700-22-22	36.10	46
SF 700-22-25	36.75	48
SF 700-25	28.15	23
SF 700-25-18	35.95	48
SF 700-25-22	36.60	50
SF 700-25-25	37.20	52
SF 724-15	29.55	21
SF 724-15-18	37.75	41
SF 724-15-22	38.45	42
SF 724-15-25	39.10	43
SF 724-18	31.15	23
SF 724-18-18	39.40	45
SF 724-18-22	40.05	46
SF 724-18-25	40.70	47
SF 724-22	33.00	26
SF 724-22-18	41.25	48
SF 724-22-22	41.90	51
SF 724-22-25	42.55	53
SF 724-25	33.55	27
SF 724-25-18	40.70	52
SF 724-25-22	42.45	55
SF 724-25-25	43.10	57

**"2400" SERIES INSTRUMENT
CABINET FRAME
(Without Shadow Box Trim)**

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SF 2400-8-18	30.05	23
SF 2400-10-18	30.30	24½
SF 2400-12-18	31.85	25½
SF 2400-14-18	32.30	27
SF 2400-15-18	32.65	29
SF 2400-17-18	32.85	31

**"2400" SERIES INSTRUMENT
CABINET FRAME
(Without Shadow Box Trim)**

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SF 2400-8-22	33.05	30
SF 2400-10-22	33.30	32
SF 2400-12-22	34.85	33
SF 2400-14-22	35.80	34
SF 2400-15-22	35.95	36
SF 2400-17-22	36.90	38

**"2400" SERIES INSTRUMENT
CABINET FRAME
(Without Shadow Box Trim)**

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SF 2424-8-22	35.80	39
SF 2424-10-22	36.05	41
SF 2424-12-22	37.60	42
SF 2424-14-22	38.45	43
SF 2424-15-22	38.50	45
SF 2424-17-22	38.70	47

**SQUARE DESK FRAME WITH
CABINET SIDE PANEL**

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SF 6000-15	68.70	40
SF 6000-15-18	82.90	50
SF 6000-15-22	84.20	51
SF 6000-15-25	85.50	52
SF 6000-18	70.65	53
SF 6000-18-18	84.85	63
SF 6000-18-22	86.15	64
SF 6000-18-25	87.45	65
SF 6000-22	74.85	66
SF 6000-22-18	89.15	76
SF 6000-22-22	90.45	78
SF 6000-22-25	91.75	79
SF 6000-25	79.05	79
SF 6000-25-18	93.45	89
SF 6000-25-22	94.75	92
SF 6000-25-25	96.05	93
SF 6024-15	75.60	44
SF 6024-15-18	89.80	54
SF 6024-15-22	91.10	55
SF 6024-15-25	92.40	56

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SF 6024-18	77.10	57
SF 6024-18-18	91.30	67
SF 6024-18-22	92.60	68
SF 6024-18-25	93.90	69
SF 6024-22	81.30	70
SF 6024-22-18	95.60	80
SF 6024-22-22	96.90	81
SF 6024-22-25	98.20	82
SF 6024-25	82.05	84
SF 6024-25-18	96.45	94
SF 6024-25-22	97.75	96
SF 6024-25-25	99.05	97
SF 6100-15	83.70	55
SF 6100-15-18	97.90	65
SF 6100-15-22	99.20	66
SF 6100-15-25	100.50	67
SF 6100-18	85.65	68
SF 6100-18-18	89.65	78
SF 6100-18-22	101.15	79
SF 6100-18-25	102.45	80
SF 6100-22	89.85	81
SF 6100-22-18	104.15	91
SF 6100-22-22	105.45	93
SF 6100-22-25	106.75	94
SF 6100-25	94.05	94
SF 6100-25-18	108.45	104
SF 6100-25-22	109.75	107
SF 6100-25-25	111.05	108
SF 6124-15	90.60	59
SF 6124-15-18	104.80	69
SF 6124-15-22	106.10	70
SF 6124-15-25	107.40	71
SF 6124-18	92.10	72
SF 6124-18-18	106.30	82
SF 6124-18-22	107.60	83
SF 6124-18-25	108.90	84
SF 6124-22	96.30	85
SF 6124-22-18	110.60	95
SF 6124-22-22	111.90	96
SF 6124-22-25	113.20	97
SF 6124-25	97.05	99
SF 6124-25-18	111.45	109
SF 6124-25-22	112.75	111
SF 6124-25-25	114.05	112

SQUARE TYPEWRITER DESK FRAME

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
STY 700-15	34.00	25½
STY 700-15-18	41.90	28
STY 700-15-22	42.50	30
STY 700-15-25	43.15	31½
STY 700-18	36.60	28
STY 700-18-18	44.45	29½
STY 700-18-22	45.05	32
STY 700-18-25	45.70	34
STY 700-22	39.35	30
STY 700-22-18	47.20	32
STY 700-22-22	47.80	34
STY 700-22-25	48.45	36
STY 700-25	40.90	32
STY 700-25-18	48.70	34
STY 700-25-22	49.30	35½
STY 700-25-25	49.95	38
STY 724-15	41.00	31
STY 724-15-18	49.20	34
STY 724-15-22	49.85	35
STY 724-15-25	50.50	37
STY 724-18	43.85	38
STY 724-18-18	52.10	40
STY 724-18-22	52.75	42

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
STY 724-18-25	53.40	43
STY 724-22	46.95	43
STY 724-22-18	55.20	44
STY 724-22-22	55.85	46
STY 724-22-25	56.50	49
STY 724-25	48.80	48
STY 724-25-18	55.95	49
STY 724-25-22	55.70	52
STY 724-25-25	58.35	54

SQUARE COUNTER HEIGHT FRAME

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SF 1500-18	63.80	66
SF 1500-22	64.60	72
SF 1500-25	70.20	78
SF 1524-18	70.90	78
SF 1524-22	72.65	84
SF 1524-25	77.15	90

SQUARE COUNTER HEIGHT PROJECTED TOP FRAME

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SF 1600-18-18	81.60	114
SF 1600-18-22	82.15	118
SF 1600-18-25	87.50	122
SF 1624-18-18	91.15	131
SF 1624-18-22	94.95	135
SF 1624-18-25	99.50	139

SQUARE DESK HEIGHT FRAMES

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SF 100-18	54.45	57
SF 100-22	55.25	62
SF 100-25	59.25	67
SF 124-18	61.35	68
SF 124-22	61.70	74
SF 124-25	67.95	79

SQUARE DESK HEIGHT PROJECTED TOP FRAMES

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SF 1400-18-18	75.65	97
SF 1400-18-22	75.85	102
SF 1400-15-22	75.35	99
SF 1400-18-25	82.80	107
SF 1424-18-18	84.30	113
SF 1424-18-22	84.80	118
SF 1424-15-22	85.00	115
SF 1424-18-25	92.75	123

SQUARE 10½" SLOPING FRONT FRAMES

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SF 300-18	70.10	64
SF 300-22	72.35	80
SF 324-18	77.55	80
SF 324-22	79.05	96

FRONT FRAMES SQUARE 17½" SLOPING

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SF 400-22	73.20	80
SF 400-25	76.55	90
SF 424-22	82.30	96
SF 424-25	83.50	104

SQUARE VERTICAL FRAMES

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SF 200-43-22	77.05	94
SF 200-52-22	83.40	103
SF 200-61-22	93.00	122
SF 200-70-22	97.05	127
SF 200-78-22	97.85	133
SF 200-43-25	78.55	114
SF 200-52-25	86.55	123
SF 200-61-25	97.85	136
SF 200-70-25	103.75	152
SF 200-78-25	106.05	160
SF 224-43-22	84.50	106
SF 224-52-22	90.50	115
SF 224-61-22	101.25	135
SF 224-70-22	108.50	140
SF 224-78-22	111.45	146
SF 224-43-25	86.20	126
SF 224-52-25	93.60	136
SF 224-61-25	105.20	149
SF 224-70-25	110.15	165
SF 224-78-25	114.35	173

SQUARE WEDGE-SHAPE COUNTER HEIGHT FRAMES

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SF 1530-18	146.55	68
SF 1530-22	147.40	76
SF 1530-25	171.35	84
SF 1545-18	156.90	71
SF 1545-22	157.75	80
SF 1545-25	179.00	89
SF 1560-18	175.55	82
SF 1560-22	176.40	89
SF 1560-25	184.05	96
SF 1590-18	194.75	97
SF 1590-22	195.60	102
SF 1590-25	237.45	107

SQUARE WEDGE-SHAPE COUNTER HEIGHT PROJECTED TOP FRAME

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SF 130-18	137.50	59
SF 130-22	138.00	66
SF 130-25	138.85	73
SF 145-18	146.65	67
SF 145-22	147.55	75
SF 145-25	148.45	83
SF 160-18	165.30	72
SF 160-22	166.20	84
SF 160-25	167.10	92
SF 190-18	184.05	88
SF 190-22	184.95	93
SF 190-25	202.45	98

**SQUARE WEDGE-SHAPE
DESK HEIGHT
PROJECTED TOP FRAME**

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SF 1430-18-18	160.05	99
SF 1430-18-22	160.25	104
SF 1430-15-22	159.75	103
SF 1430-18-25	160.50	109
SF 1445-18-18	169.60	107
SF 1445-18-22	169.80	112
SF 1445-15-22	169.30	112
SF 1445-18-25	170.00	117

**SQUARE WEDGE-SHAPE
SLOPING FRONT (10½")
FRAME**

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SF 330-18	154.30	72
SF 330-22	156.75	89
SF 345-18	163.80	75
SF 345-22	166.30	93
SF 360-18	182.45	85
SF 360-22	184.90	100
SF 390-18	201.75	102
SF 390-22	204.25	125

**SQUARE WEDGE-SHAPE
SLOPING FRONT (17½")
FRAME**

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SF 430-22	157.60	84
SF 430-25	169.70	114
SF 445-22	167.15	90
SF 445-25	180.05	112
SF 460-22	185.75	112
SF 460-25	198.70	152
SF 490-22	205.10	128
SF 490-25	251.70	170

**SQUARE WEDGE-SHAPE
VERTICAL FRAME**

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SF 230-43-22	161.10	104
SF 230-52-22	168.05	115
SF 230-61-22	170.75	136
SF 230-70-22	175.00	144
SF 230-78-22	175.95	153
SF 230-43-25	162.70	125
SF 230-52-25	171.50	137
SF 230-61-25	183.85	163
SF 230-70-25	190.30	172
SF 230-78-25	193.90	183
SF 245-43-22	171.45	111
SF 245-52-22	178.40	122
SF 245-61-22	180.65	144
SF 245-70-22	184.90	153
SF 245-78-22	186.00	162
SF 245-43-25	173.05	133
SF 245-52-25	181.85	146
SF 245-61-25	194.25	172
SF 245-70-25	200.65	183
SF 245-78-25	204.30	194
SF 260-43-22	190.10	122
SF 260-52-22	197.05	134
SF 260-61-22	198.50	163
SF 260-70-22	202.75	172
SF 260-78-22	203.70	207
SF 260-43-25	191.70	146
SF 260-52-25	200.50	160
SF 260-61-25	212.85	195
SF 260-70-25	219.30	206

**SQUARE WEDGE-SHAPE
DESK HEIGHT
PROJECTED TOP FRAME**

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SF 260-78-25	222.95	247
SF 290-43-22	210.80	142
SF 290-52-22	219.25	166
SF 290-61-22	223.20	188
SF 290-70-22	227.40	200
SF 290-78-22	229.10	217
SF 290-43-25	244.50	170
SF 290-52-25	252.15	198
SF 290-61-25	262.90	224
SF 290-70-25	295.35	240
SF 290-78-25	298.80	259

**SHORT BALL-CORNERED
SIDES**

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SHS 200-43-22	13.85	9
SHS 200-43-25	15.15	11
SHS 200-52-22	16.05	13
SHS 200-52-25	17.60	16
SHS 200-61-22	19.15	16
SHS 200-61-25	20.75	20
SHS 200-70-22	21.30	20
SHS 200-70-25	23.25	24
SHS 200-78-22	24.95	23
SHS 200-78-25	26.90	27
SHS 300-18	13.70	7
SHS 300-22	14.35	8
SHS 400-22	15.50	9
SHS 400-25	16.80	13

CHASSIS / EQUIPMENT SLIDES

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SL 900-18	13.75	8
SL 900-22	15.20	11
SL 900-25	16.60	13
SL 924-18	15.05	8½
SL 924-22	16.55	11
SL 924-25	18.10	14

**SLIDING WORK / WRITING
SHELVES**

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SS 10	31.85	18
SS 11	32.70	24
SS 12	33.60	26
SS 10-24	41.25	20
SS 11-24	42.10	26
SS 12-24	43.00	28

**PLAIN SQUARE-CORNERED
SIDES**

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SS 100-18	10.15	10
SS 100-22	11.25	12
SS 100-25	12.35	13
SS 200-43-22	13.45	14
SS 200-52-22	19.55	20
SS 200-61-22	22.30	24
SS 200-61-25	25.35	27
SS 200-70-22	27.40	31
SS 200-78-22	30.55	34
SS 200-43-25	21.95	24
SS 200-52-25	24.75	28
SS 200-61-25	28.10	33
SS 200-70-25	31.10	36
SS 200-78-25	34.00	41
SS 300-18	16.35	16
SS 300-22	18.30	18
SS 400-22	19.15	20
SS 400-25	21.75	24
SS 1500-18-L	12.65	12
SS 1500-22-L	14.50	14½
SS 1500-25-L	16.55	17

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SS 610	15.50	9
SS 700-15	3.55	1½
SS 700-18	3.80	2
SS 700-22	4.05	2½
SS 700-25	4.30	3
SS 1500-18	11.45	12
SS 1500-22	13.30	14
SS 1500-25	15.35	17

**HINGED SQUARE-CORNERED
SIDES**

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SS 100-18-H	28.70	11½
SS 100-22-H	29.80	13
SS 100-25-H	30.90	14
SS 200-43-22-H	36.65	21
SS 200-52-22-H	39.30	25
SS 200-61-22-H	42.20	29
SS 200-70-22-H	43.95	32
SS 200-78-22-H	46.90	35
SS 200-43-25-H	39.10	25
SS 200-52-25-H	41.70	30
SS 200-61-25-H	44.90	34
SS 200-70-25-H	47.65	38
SS 200-78-25-H	50.35	42
SS 300-18-H	33.65	17
SS 300-22-H	35.45	20
SS 400-22-H	36.30	21
SS 400-25-H	38.85	25
SS 1500-18-H	30.00	13
SS 1500-22-H	31.85	16
SS 1500-25-H	33.90	18

**LOUVERED
SQUARE-CORNERED SIDES**

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SS 100-18-L	11.25	10
SS 100-22-L	12.35	11½
SS 100-25-L	13.45	13
SS 200-43-22-L	19.55	20
SS 200-52-22-L	22.30	24
SS 200-61-22-L	25.35	27
SS 200-70-22-L	27.40	31
SS 200-78-22-L	30.55	34
SS 200-43-25-L	21.95	24
SS 200-52-25-L	24.75	28
SS 200-61-25-L	28.10	33
SS 200-70-25-L	31.10	36
SS 200-78-25-L	34.00	41
SS 300-18-L	16.35	16
SS 300-22-L	18.30	18
SS 400-22-L	19.15	20
SS 400-25-L	21.75	24
SS 1500-18-L	12.65	12
SS 1500-22-L	14.50	14½
SS 1500-25-L	16.55	17

**SHORT SQUARE-CORNERED
SIDES**

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.
SSH 200-43-22	13.85	9
SSH 200-43-25	15.15	11
SSH 200-52-22	16.05	13
SSH 200-52-25	17.60	16
SSH 200-61-22	19.15	16
SSH 200-61-25	20.75	20
SSH 200-70-22	21.30	20
SSH 200-70-25	23.25	24
SSH 200-78-22	24.95	23
SSH 200-78-25	26.90	27

Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.	Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.	Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.						
SSHS 300-18	13.70	7	TY 724-18-25	53.40	43	WD 44519-25	116.30	98						
SSHS 300-22	14.35	8	TY 724-22	46.95	43	WD 46019-18	136.85	95						
SSHS 400-22	15.50	9	TY 724-22-18	55.20	44	WD 46019-22	138.60	98						
SSHS 400-25	16.80	13	TY 724-22-22	55.85	46	WD 46019-25	139.60	100						
"2400" SERIES PLAIN SIDE PANELS														
Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.	TY 724-22-25	56.50	49	WD 53019-18	162.65	97						
SS 2400-8-18	7.50	3 3/4	TY 724-25	48.80	48	WD 53019-22	164.05	99						
SS 2400-10-18	8.10	4 1/2	TY 724-25-18	55.70	49	WD 53019-25	165.35	101						
SS 2400-12-18	8.75	5 1/4	TY 724-25-22	55.95	52	WD 54519-18	156.70	103						
SS 2400-14-18	9.35	6	TY 724-25-25	58.35	54	WD 54519-22	158.10	105						
SS 2400-15-18	9.75	6 3/4	CHASSIS GUIDES AND GUIDE SUPPORTS											
SS 2400-17-18	10.15	7 1/2	Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.	Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.						
SS 2400-8-22	8.60	4 1/4	VHC 300	12.50	6	WD 124-18	58.05	72						
SS 2400-10-22	9.20	5	VHC 400	12.50	6	WD 124-22	59.35	74						
SS 2400-12-22	9.85	5 3/4	VHC 400-25	12.75	6	WD 124-25	61.00	77						
SS 2400-14-22	10.40	6 1/2	VHC 324	13.55	5	WD 224-18	107.95	93						
SS 2400-15-22	10.80	7 1/4	VHC 424	13.55	6	WD 224-22	109.35	95						
SS 2400-17-22	11.25	8	VHC 424-25	13.80	6	WD 224-25	110.75	97						
"2400" SERIES LOUVERED SIDE PANELS														
Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.	VERTICAL SUPPORTS											
SS 2400-8-18-L	8.50	3 3/4	Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.	Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.						
SS 2400-10-18-L	9.10	4 1/2	VS 300	7.60/set 4	3 1/2	WD 424-18	157.75	123						
SS 2400-12-18-L	9.75	5 1/4	VS 400	7.60/set 4	3 1/2	WD 424-22	159.20	126						
SS 2400-14-18-L	10.45	6	VS 400-25	7.30/set 4	4	WD 424-25	160.55	127						
SS 2400-15-18-L	10.75	6 3/4	VS 324	8.15/set 4	4	WD 524-18	182.70	133						
SS 2400-17-18-L	11.15	7 1/2	VS 424	8.15/set 4	4	WD 524-22	183.10	135						
SS 2400-8-22-L	9.60	4 1/4	VS 424-25	7.85/set 4	4 1/2	WD 524-25	184.40	137						
SS 2400-10-22-L	10.20	5	CONTINUOUS WORK / WRITING TOPS											
SS 2400-12-22-L	10.85	5 3/4	Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.	Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.						
SS 2400-14-22-L	11.40	6 1/2	WD 119-18	56.00	50	WD 33024-18	115.65	80						
SS 2400-15-22-L	11.80	7 1/4	WD 119-22	57.05	51	WD 33024-22	116.35	83						
SS 2400-17-22-L	12.25	8	WD 119-25	57.75	53	WD 33024-25	117.05	84						
TYPEWRITER DESK FRAME			WD 219-18	91.70	73	WD 34524-18	109.40	87						
Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.	WD 219-22	92.35	75	WD 34524-22	110.10	89						
TY 700-15	34.00	25 1/2	WD 219-25	93.05	77	WD 34524-25	110.75	90						
TY 700-15-18	41.90	28	WD 319-18	107.95	93	WD 36024-18	103.00	91						
TY 700-15-22	42.50	30	WD 319-22	109.35	95	WD 36024-22	103.70	94						
TY 700-15-25	43.15	31 1/2	WD 319-25	110.75	97	WD 36024-25	104.70	95						
TY 700-18	36.60	28	WD 419-18	132.90	103	WD 43024-18	147.00	100						
TY 700-18-18	44.45	29 1/2	WD 419-22	134.35	105	WD 43024-22	147.70	101						
TY 700-18-22	45.05	32	WD 419-25	135.70	107	WD 43024-25	148.40	104						
TY 700-18-25	45.70	34	WD 519-18	157.75	123	WD 44524-18	139.50	106						
TY 700-22	39.35	30	WD 519-22	159.20	125	WD 44524-22	140.20	107						
TY 700-22-18	47.20	32	WD 519-25	160.55	127	WD 44524-25	140.85	110						
TY 700-22-22	47.80	34	WD 33019-18	95.65	67	WD 46024-18	159.75	109						
TY 700-22-25	48.45	36	WD 33019-22	96.30	70	WD 46024-22	160.45	111						
TY 700-25	40.90	32	WD 33019-25	97.05	69	WD 46024-25	161.15	113						
TY 700-25-18	48.70	34	WD 34519-18	90.65	72	WD 53024-18	196.30	112						
TY 700-25-22	49.30	35 1/2	WD 34519-22	91.30	74	WD 53024-22	197.70	114						
TY 700-25-25	49.95	38	WD 34519-25	92.00	78	WD 53024-25	199.00	116						
TY 724-15	41.00	31	WD 36019-18	85.60	76	WD 54524-18	188.80	118						
TY 724-15-18	49.20	34	WD 36019-22	86.30	77	WD 54524-22	190.20	120						
TY 724-15-22	49.85	35	WD 36019-25	86.95	80	WD 54524-25	191.60	122						
TY 724-15-25	50.50	37	WD 43019-18	120.95	87	WD 56024-18	202.20	124						
TY 724-18	43.85	38	WD 43019-22	121.65	90	WD 56024-22	203.55	126						
TY 724-18-18	52.10	40	WD 43019-25	122.30	91	WD 56024-25	204.90	127						
TY 724-18-22	52.75	42	WD 44519-18	114.90	93	ACCESSORY MOUNTING ANGLES								
			WD 44519-22	115.60	95	Catalog No.	Price Ea.	Approx. Ship. Wt. Lbs.						
			ZA 1800	6.55 pr.	6	ZA 1900	7.65 pr.	13						
			ZA 2000	6.55 pr.	6									